

# **COURSE OVERVIEW HE0890 Crane Operations**

Course Title **Crane Operations** 

### **Course Date/Venue**

Session 1: April 27-May 01, 2025/Boardroom 1, Elite Byblos Hotel Al Barsha, Sheikh Zayed Road, Dubai, UAE Session 2: September 29-October 03, 2025/Fujairah

Meeting Room, Grand Millennium Al Wahda Hotel, Abu Dhabi, UAE

3.0 CEUS

# **Course Reference**

HE0890

(30 PDHs) AWA Course Duration/Credits Five days/3.0 CEUs/30 PDHs

### **Course Description**







This practical and highly-interactive course includes practical sessions and demonstration where participants carryout overhead crane operations. Theory learnt in the class will be applied using overhead crane through hands-on practical sessions.

INCLUDED

The course will discuss the causes and results of crane accidents and understand the responsibilities of operator, rigger and supervisor; identify the different types of components and terminology of mobile and overhead cranes; provide knowledge on how mobile and overhead cranes are rated; and how to interpret and use load charts.

Participants of the course will be able to implement safe operating practices and procedures including pre-lift considerations; perform pre-operational inspections; prepare for a critical lift; conduct pick and carryout operations safely; perform multi-crane lifts; apply the procedures for boom assembly/disassembly; determine correct hand signals and responsibility of signal persons; implement the procedures for working cranes around power lines and avoid crane contact with power lines; comply with OSHA and ANSI/ASME safety requirements, especially when hoisting personnel with cranes; practice various rigging skills including wire rope, slings, chain, rigging hardware, lifting devices, calculating sling load, reeving, determining load weight, safe rigging practices and procedures; and prepare lift plan.



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# Course Objectives

Upon the successful completion of this course, each participant will be able to:-

- Apply a comprehensive knowledge and skills on the operation of mobile and overhead cranes and solve practical lift problems in a professional manner
- Discuss causes and results of crane accidents and understand the responsibilities of operator, rigger and supervisor
- Identify the different types of components and terminology of mobile & overhead cranes
- Acquire knowledge on how mobile & overhead cranes are rated and how to interpret and use load charts
- Implement safe operating practices and procedures including pre-lift considerations
- Perform pre-operational inspections and prepare for a critical lift
- Conduct pick and carry operations safely and perform multi-crane lifts
- Apply the procedures for boom assembly/disassembly and determine correct hand signals and responsibility of signal persons
- Implement the procedures for working cranes around power lines and avoid crane contact with power lines
- Comply with OSHA and ANSI/ASME safety requirements, especially when hoisting personnel with cranes
- Practice various rigging skills including wire rope, slings, chain, rigging hardware, lifting devices, calculating sling load, reeving, determining load weight, safe rigging practices and procedures and how to prepare lift plan

# Exclusive Smart Training Kit - H-STK®



Participants of this course will receive the exclusive "Haward Smart Training Kit" (H-STK<sup>®</sup>). The H-STK<sup>®</sup> consists of a comprehensive set of technical content which includes electronic version of the course materials conveniently saved in a Tablet PC.

# Who Should Attend

This course provides an overview of all significant aspects and considerations of mobile and overhead crane operation and troubleshooting for crane operators, rigging supervisors and site foremen. Further, the course is suitable for project managers, engineers and HSE staff.

### Course Fee

**US\$ 5,500** per Delegate + **VAT**. This rate includes H-STK<sup>®</sup> (Haward Smart Training Kit), buffet lunch, coffee/tea on arrival, morning & afternoon of each day.

### **Accommodation**

Accommodation is not included in the course fees. However, any accommodation required can be arranged at the time of booking.



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# Course Certificate(s)

(1) Internationally recognized Competency Certificates and Plastic Wallet Cards will be issued to participants who completed a minimum of 80% of the total tuition hours and successfully passed the exam at the end of the course. Certificates are valid for 5 years.

### Recertification is FOC for a Lifetime.

### Sample of Certificates

The following are samples of the certificates that will be awarded to course participants:-









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(2) Official Transcript of Records will be provided to the successful delegates with the equivalent number of ANSI/IACET accredited Continuing Education Units (CEUs) earned during the course





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# **Certificate Accreditations**

Certificates are accredited by the following international accreditation organizations: -

British Accreditation Council (BAC)

Haward Technology is accredited by the **British Accreditation Council** for **Independent Further and Higher Education** as an **International Centre**. BAC is the British accrediting body responsible for setting standards within independent further and higher education sector in the UK and overseas. As a BAC-accredited international centre, Haward Technology meets all of the international higher education criteria and standards set by BAC.

• ACCREDITED PROVIDER (IA)

# The International Accreditors for Continuing Education and Training (IACET - USA)

Haward Technology is an Authorized Training Provider by the International Accreditors for Continuing Education and Training (IACET), 2201 Cooperative Way, Suite 600, Herndon, VA 20171, USA. In obtaining this authority, Haward Technology has demonstrated that it complies with the **ANSI/IACET 2018-1 Standard** which is widely recognized as the standard of good practice internationally. As a result of our Authorized Provider membership status, Haward Technology is authorized to offer IACET CEUs for its programs that qualify under the **ANSI/IACET 2018-1 Standard**.

Haward Technology's courses meet the professional certification and continuing education requirements for participants seeking **Continuing Education Units** (CEUs) in accordance with the rules & regulations of the International Accreditors for Continuing Education & Training (IACET). IACET is an international authority that evaluates programs according to strict, research-based criteria and guidelines. The CEU is an internationally accepted uniform unit of measurement in qualified courses of continuing education.

Haward Technology Middle East will award **3.0 CEUs** (Continuing Education Units) or **30 PDHs** (Professional Development Hours) for participants who completed the total tuition hours of this program. One CEU is equivalent to ten Professional Development Hours (PDHs) or ten contact hours of the participation in and completion of Haward Technology programs. A permanent record of a participant's involvement and awarding of CEU will be maintained by Haward Technology. Haward Technology will provide a copy of the participant's CEU and PDH Transcript of Records upon request.

### Training Methodology

All our Courses are including **Hands-on Practical Sessions** using equipment, State-ofthe-Art Simulators, Drawings, Case Studies, Videos and Exercises. The courses include the following training methodologies as a percentage of the total tuition hours:-

30% Lectures

20% Practical Workshops & Work Presentations 30% Hands-on Practical Exercises & Case Studies 20% Simulators (Hardware & Software) & Videos

In an unlikely event, the course instructor may modify the above training methodology before or during the course for technical reasons.



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### Course Instructor(s)

This course will be conducted by the following instructor(s). However, we have the right to change the course instructor(s) prior to the course date and inform participants accordingly:

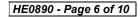


**Mr. John Burnip**, EHS, SAC, STS, NEBOSH-ENV, NEBOSH-IGC, NEBOSH-IFC, NEBOSH-PSM, NEBOSH-IOG, TechIOSH, is a **NEBOSH Approved Instructor** and a **Senior HSE Consultant** with over **50 years** of practical **Offshore & Onshore** experience within **Oil, Gas, Refinery, Petrochemical** and **Nuclear** industries. His wide experience covers **NEBOSH** International General Certificate in Occupational Health & **Safety, NEBOSH** National Certificate in Construction Health & Safety, **NEBOSH** Certificate in Fire Safety, **NEBOSH** International General Certificate International Management Certificate, **NEBOSH** Certificate in Fire Safety, **NEBOSH** International Oil & Gas Certificate, **PHA**,

HAZOP, HAZCOM, HAZMAT, HAZID, Hazard & Risk Assessment, Emergency Response Procedures Behavioural Based Safety (BBS), Confined Space Entry, Fall Protection, Emergency Response, H<sub>2</sub>S, Safety Management System (ISO 45001), Accident/Incident Investigation System and Report PSM, Risk Assessment, SCE FMEA Failure Investigations, Site Management Safety Training (SMSTS), Occupational Health & Safety and Industrial Hygiene, Crisis Management & Damage Control in Oil & Gas Industry, Enhancing HSSE Safety Performance & Effectiveness, Overhead & Gantry Crane Safety, HSSE Principles & Practices Advanced, Lifting & Rigging Equipment Lifting Tackles Inspection License/Relicense, API 780 Security Risk Assessment Methodology for Petroleum & Petrochemical, Advanced Process Safety Management with PHA, Quantitative and Qualitative Risk Assessment, IADC/API Mobile Drilling Rig Inspections, Maintenance and Audits, H2s Training and Rescue with Respiratory Equipment, Job Safety Analysis (JSA), Work Permit & First Aid, Project HSE Management System, Health & Hygiene Inspection, PTW Control, Process Modules Fire & Gas Commissioning, MSDS, Ergonomics, Lockout/Tagout, Fire Safety & Protection, Spill Prevention & Control, Tower & Scaffold Inspection, Scaffolding Operations, Scaffolding Equipment, Bracket Scaffolds, Scaffolding Labelling, Prefab Scaffolding; Erecting, Maintaining & Dismantling Scaffolding in accordance with the British Standards Code of Practice 5973; Heavy Lifting operations, Cantilevered Hoists, Offshore Operations, Offshore Construction, Basic Offshore Safety Induction & Emergency Training (BOSIET), Onshore Fabrication & Offshore Pipelaying & Hook-Up, Crane Inspection, Crane Operations, Oilfield Startup & Operation, Steel Fabrication, OSHA, ISO 9001, ISO 14001, OHSAS 18001 and IMO (SOLAS) Regulations, Mr. Burnip has greatly contributed in upholding the highest possible levels of safety for numerous International Oil & Gas projects, Generation Systems & Platform Revamp, LPG & Gas Compression, Marine, Offshore and Power Plant Construction. Currently, he is the HSE Advisor of Solvay wherein he is responsible in planning and implementation of the corporate safety program (OSHA codes).

During Mr. Burnip's long career life, he had successfully carried out numerous projects in Europe, North America, South America, Southeast Asia, Middle East and the North Sea. He had worked for Delta Offshore Group, Solvay Asia Pacific, Likpin Dubai, SADRA/DOT, ZADCO, McDermott International (USA, Qatar, Egypt, India, Oman, Dubai and Abu Dhabi), PDO, Shell, ARAMCO, Salman Field, Leman Offshore Gas Field, GEC, Harland & Wolff PLC Belfast in North Ireland, Howard Doris – Kishorn in Scotland, Westinghouse Electric in Brazil and South Korea and Chevron Oil in Scotland as the Commissioning Project Engineer, Project & Safety Engineer, Estimating Engineer, Senior Instrument Engineer, Instrument Field Engineer, Lead Instrument Engineer, Instrument Engineer, Engineer, Emergency Response Training Manager, HSE Advisor, HSE Instructor, HSE Supervisor, Instrumentation Supervisor, Instrumentation Technician and Tank Farm Instrumentation Technician.

Mr. Burnip has a Bachelor's degree in Business Studies from the Somerset University (UK). He is a Certified/Registered Tutor in NEBOSH Certificate in Environmental Management, NEBOSH International General Certificate, NEBOSH International Certificate in Fire Safety & Risk Management, NEBOSH Process Safety Management Certificate and NEBOSH International Oil & Gas Certificate; a Certified Safety Auditor (SAC); a Certified ISO 45001 Auditor; an Environmental Health and Safety Management Specialist on Fall Protection, Elevated Structures, Material Handling, Trenching & Excavations; a Welding Brazing Safety Technician; a Certified Safety Administrator (CSA) - General Industry; a Safety Manager/Trainer - General Industry; a Petroleum Safety Manager (PSM) - Drilling & Servicing; a Petroleum Safety Specialist (PSS) - Drilling & Servicing; a Safety Planning Specialist; a Safety Training Specialist; a Certified Instructor/Trainer; a Certified Internal Verifier/Assessor/Trainer by the Institute of Leadership & Management (ILM) and further holds a Certificate in Mechanical Engineering Craft Practice from the City & Guilds of London Institute; a NEBOSH Level 3 Construction Certificate (UK); and holds a Cambridge Teaching Certificate. He is a well-regarded member of the National Association of Safety Professionals, the Association of Cost Engineers (UK), Institution of Occupational Safety & Health (TechIOSH) and an Associate Member of World Safety Organization. Further, he has conducted innumerable trainings, workshops and conferences worldwide.









# Course Program

The following program is planned for this course. However, the course instructor(s) may modify this program before or during the course for technical reasons with no prior notice to participants. Nevertheless, the course objectives will always be met:

Day 1	
0730 – 0800	Registration & Coffee
0800 - 0815	Welcome & Introduction
0815 - 0830	PRE-TEST
0830 - 0900	<i>Introduction</i> <i>ASME B30.5</i> • <i>Mobile Crane Types</i> • <i>BS7121</i>
0900 - 0930	<i>Crane Nomenclature</i> Boom ● Jig ● Outriggers ● Sheaves ● Block ● Drum, etc.
0930 - 0945	Break
0945 – 1030	<b>Defining Areas of Operation</b> Front • Sides • Rear • Reasons
1030 - 1130	Leveling and Stability
1130 – 1230	<i>General Information on Wire Rope</i> Wire Rope Lays • IWRC Rope • Identifying Rope Damage
1230 - 1245	Break
1245 - 1400	Use of Load Chart
1400 - 1420	Line Speed & Line Pull SAE J881
1420 - 1430	Recap
1430	Lunch & End of Day One

### Day 2

0730 - 0830	Reeving
0750 - 0850	Boom Noze Sheaves • Effect Of Multi-Lines on Load Capacity and Hook Velocity
0830 - 0930	Proper Interpretation of International Crane Hand Signals
0930 - 0945	Break
	Correct Method of Setting the Machine on Outriggers
0945 - 1030	<i>Lift Site Preparation</i> • <i>Proper Leveling of Cranes</i> • <i>Cribbing</i> • <i>Ground Bearing</i>
	Pressures
1030 - 1130	Solving Practical Lift Problems Using Load Chart
1130 - 1245	Video Presentation
1150 - 1245	Haward VME-12, "Rigging and Lifting with Small Hydraulic Cranes"
1245 – 1300	Break
1300 – 1320	OSHA General Checklist for this Type of Machine
1320 – 1345	Operation of Hydraulic Cranes vs. Lattice Boom Cranes
1245 1420	Video Presentation
1345 – 1420	Haward VME-14, "Rigging and Lifting with Mobile Construction Equipment"
1420 – 1430	Recap
1430	Lunch & End of Day Two

### Day 3

0730 - 0830	Correct Methods of Load Blocks and Rigging
0830 - 0930	Simultaneous Operation of Several Crane Functions
0930 - 0945	Break
0945 - 1030	Solving Stress Problems with Wire Rope
1030 - 1130	Maximum Permissible Radius of a Given Crane



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1130 – 1245	The Use of Personnel Baskets
1150 - 1245	Construction • Standards • Types
1245 - 1300	Break
1300 - 1345	"Tracking" Loads
1345 – 1420	Video Presentation
1545 - 1420	Haward VME-13, "Tips from the Pros – Rigging and Lifting"
1420 - 1430	Recap
1430	Lunch & End of Day Three

### Day 4

0730 - 0830	Transportation to Site for Practice on Mobile Crane
0830 – 0930	<b>Practical Session 1</b> Identification of All Cab Controls (Upper and Lower) and Instruments, Including Warning Devices • Set Up Crane for Traveling, Check Oil, Fuel and etc. Before Starting • Axle Lockout Operation
0930 - 0945	Break
0945 - 1100	Practical Session 2When and how to Use Crab and Cramp Steering • Pick and Carry Operation (Load Chart, Tire Pressure, Outrigger, etc.) • Positioning Crane to Make a Pickup (Cribbing, Outriggers, Levelling, etc.)
1100 – 1200	<b>Practical Session 3</b> <b>Crane Operation</b> (with Small Load 4,000 lbs., Safety First, Swinging, Telescoping, Two Blocking, by Telescoping and Booming Down, Hoisting, Booming, Hand Signals)
1200 - 1245	<b>Practical Session 4</b> <b>Crane Operation (cont'd)</b> (Load Chart, Mostly in Classroom, Boom Angle Indicator, Reeving, Attachments, Manuals and Jibs, Cable, Simulate a Concrete Pour)
1245 - 1300	Break
1300 - 1345	<b>Practical Session 5</b> <b>Crane and Configuration on Outriggers</b> (The use of Personnel Baskets, Cribbing, Outrigger Extended, Leveling Machine, HOW-TO-BOOM)
1345 - 1420	<b>Practical Session 6</b> <b>Crane and Configuration on Outriggers (cont'd)</b> (WINCH, PICK AND CARRY)
1420 - 1430	<b>Recap</b> Using this Course Overview, the Instructor(s) will Brief Participants about the Topics that were Discussed Today and Advise Them of the Topics to be Discussed Tomorrow
1430	Lunch & End of Day Four

### Day 5

0730 – 0830	Crane Inspections
0750 - 0050	Inspecting Slings, Chains, Shackles, etc. • Inspection Checklist
0830 - 0930	Calculation of Weights of Materials such as Steel, Concrete, etc.
0930 - 0945	Break
0945 - 1030	Proper Crane Operation and Avoiding Sudden Stops
0945 - 1050	BS7121 Parts 1 and 3 • Maintenance Checklists
1030 - 1130	Crane Shutdown Procedures
1130 – 1230	Crane Lift Plan Method and Risk Assessment
1150 - 1250	Safety Management



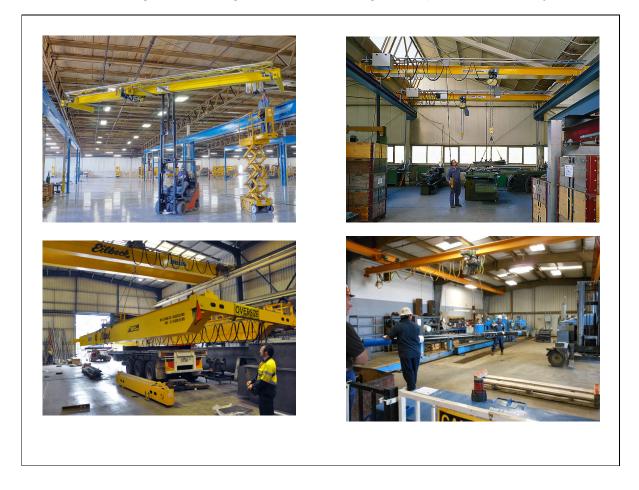
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1230 - 1245	Break
1245 – 1300	Class Forum
	Questions and Answers Session
1300 – 1315	Course Conclusion
1315 – 1415	COMPETENCY EXAM (Theory & Practice)
1415 – 1430	Presentation of Course Certificates
1430	Lunch & End of Course

<u>Practical Sessions/Site Visit</u> Site visit will be organized during the course for delegates to practice the theory learnt: -





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# Simulators (Hands-on Practical Sessions)

Practical sessions will be organized during the course for delegates to practice the theory learnt. Delegates will be provided with an opportunity to carryout various exercises using one of our state-of-the-art simulators "Compu-Crane" simulator.

			The following cranes can perform	n the lift. Please select a crane to continue	8		
Maniharana 7777	100' Heavy Lift Only		On Rubber at .25mph	10400# + 25000# Cwt	Crane Over Side	75% Cap	Chart Capacity (b) 3,700
Manitowoc 777T	36 B.						
Manitowoc 777T	120' Heavy Lift Only		On 0% Outriggers	0# Cwt	360 Deg	85% Cap	5,600
Manitowoc 8500	100' Main Boom Only		Extended Crawlers	No Dwts	360 Deg	75% Cap	8,550
Manitowoc 8000 Series 1	100' Main Boom Only		Extended Crawlers	No Cwts	360 Deg	75% Cap	8,550
Manitowoc 10000 Series 3	85' Main Boom	50' Attached Luffing Jib	100% Outriggers	63500# + 14700# + 16100# Cwts	360 Deg	75% Cap	9,700
Manitowoc 999 S3	120' Long Reach Boom	60' Jib No. 123	On Crawlers	219,600# + 80,000# Cwt	360 Deg	(NYC) 75% Cap	10,000
Manitowoc 999 S3	120' Long Reach Boom	60' Jib No. 123	On Crawlers	219,600# + 80,000# Cwt	360 Deg	75% Cap	10,000
Manitowoc 999 S2	120' Long Reach Boom	60' Jib No. 123	On Crawlers	184,600# + 44,000# Cwt	360 D eg	(NYC) 75% Cap	10,000
Manitowoc 999 S2	120' Long Reach Boom	60' Jib No. 123	On Crawlers	184,600# + 44,000# Cwt	360 Deg	75% Cap	10,000
Manitowoc 999 S1	120' Long Reach Boom	60' Jib No. 123	On Crawlers	149,600# Cwt	360 Deg	(NYC) 75% Cap	10,000
Manitowoc 999 S1	120' Long Reach Boom	60' Jib No. 123	On Crawlers	149,600# Cwt	360 Deg	75% Cap	10,000
U 1 777.04	10011 D ( H2014)			405000N C +	202.0	0.0.00 709/0	10.100
Load Radius (N) 45.0 Required Caseschy (b) 2.000 Chart Caseschy (b) 10.000 Selected Crane: Maniforwor 999 S2	Setup Datance (ft)   15.0   Boom Angle (*)   77   Fixed Jib Differ (*)   0   2-120' - 230' Long Reach Boom + 1   View Cha	50 Jib No. 123. On Crawlers, 184.60 rtView <u>C</u> rane	0H + 44,000H Cwi, 360 Deg. (NYC Advanced	Cranz Mov Elevation 175% Cop. (8327a) Return			
Manitowoc 999 S2	-	1					

# **Course Coordinator**

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