

COURSE OVERVIEW EE0295 Variable Frequency Drives Design

<u>Course Title</u>

Variable Frequency Drives Design

Course Date/Venue

- Session 1: April 06-10, 2025/Boardroom 1, Elite Byblos Hotel Al Barsha, Sheikh Zayed Road, Dubai, UAE
- Session 2: December 15-19, 2025/Fujairah Meeting Room, Grand Millennium Al Wahda Hotel, Abu Dhabi, UAE

(30 PDHs) AWARD

Course Reference EE0295

Course Duration/Credits

Five days/3.0 CEUs/30 PDHs

Course Description







This practical and highly-interactive course includes reallife case studies and exercises. Theory learnt will be applied using our state-of-the-art simulators.

It is estimated that electrical drives and other rotating equipment consume about 50% of the total electrical energy consumed in the world today. The cost of maintaining electrical motors can be a significant amount in the budget item of manufacturing, oil, gas, petrochemical and power industries. This course gives you a thorough understanding of operation, maintenance and failure modes of the Variable Frequency Drives (VFD) and gives you the tools to maintain and troubleshoot such Variable Frequency Drives (VFD).

Maximum efficiency, reliability, and longevity of the various types of Variable Frequency Drives (VFD) are of great concern to many industries. These objectives can only be achieved by understanding the characteristics, selection criteria, common problems and repair techniques, preventive and predictive This course is a MUST for anyone who is maintenance. involved in the selection, applications, operation or maintenance of Variable Frequency Drives (VFD). It provides the latest in technology. The course covers how these equipment operate and provides guidelines and rules that must be followed for a Their successful operation. basic design, operating characteristics, specification, selection criteria, advanced fault detection techniques, critical components as well as all maintenance issues are covered in detail.



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The course is designed to provide participants with a comprehensive understanding of the various types of Variable Frequency Drives. Participants will be able to specify, select, commission and maintain these equipment for their applications. The excellent knowledge and skills that participants gained in this course will help their companies in achieving reduced capital, operating and maintenance costs along with increase in efficiency.

Course Objectives

Upon the successful completion of this course, each participant will be able to:-

- Apply and gain a good working knowledge on variable frequency drives (VFDs)
- Explain the basic principles of electrical machines, electrical devices, symbols and circuits
- Discuss electric motor types, operations and performance as well as the 3-phase AC induction motors including its basic construction, principles of operation, electrical and mechanical performance, etc
- Describe motor speed control, power electronic converters, protection of AC converters and motors
- Illustrate the control systems for AC variable frequency drives (VFD)
- Select AC converters and install and commission AC variable frequency speed drives (VFD)

Exclusive Smart Training Kit - H-STK®



Participants of this course will receive the exclusive "Haward Smart Training Kit" (**H-STK**[®]). The **H-STK**[®] consists of a comprehensive set of technical content which includes **electronic version** of the course materials conveniently saved in a **Tablet PC**.

Who Should Attend

This course provides an overview of all significant aspects and considerations of variable frequency drives (VFD) for those in charge of variable frequency drives and electrical motors including engineers, managers, technologists and other technical personnel.

Training Methodology

All our Courses are including **Hands-on Practical Sessions** using equipment, State-ofthe-Art Simulators, Drawings, Case Studies, Videos and Exercises. The courses include the following training methodologies as a percentage of the total tuition hours:-

- 30% Lectures
- 20% Practical Workshops & Work Presentations
- 30% Hands-on Practical Exercises & Case Studies
- 20% Simulators (Hardware & Software) & Videos

In an unlikely event, the course instructor may modify the above training methodology before or during the course for technical reasons.



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Course Certificate(s)

Internationally recognized certificates will be issued to all participants of the course completed a minimum of 80% of the total tuition hours.

Certificate Accreditations

Certificates are accredited by the following international accreditation organizations:-

British Accreditation Council (BAC)

Haward Technology is accredited by the **British Accreditation Council** for **Independent Further and Higher Education** as an **International Centre**. BAC is the British accrediting body responsible for setting standards within independent further and higher education sector in the UK and overseas. As a BAC-accredited international centre, Haward Technology meets all of the international higher education criteria and standards set by BAC.

<u>ACCREDITED</u>
<u>The International Accreditors for Continuing Education and Training</u>
(IACET - USA)

Haward Technology is an Authorized Training Provider by the International Accreditors for Continuing Education and Training (IACET), 2201 Cooperative Way, Suite 600, Herndon, VA 20171, USA. In obtaining this authority, Haward Technology has demonstrated that it complies with the **ANSI/IACET 2018-1 Standard** which is widely recognized as the standard of good practice internationally. As a result of our Authorized Provider membership status, Haward Technology is authorized to offer IACET CEUs for its programs that qualify under the **ANSI/IACET 2018-1 Standard**.

Haward Technology's courses meet the professional certification and continuing education requirements for participants seeking **Continuing Education Units** (CEUs) in accordance with the rules & regulations of the International Accreditors for Continuing Education & Training (IACET). IACET is an international authority that evaluates programs according to strict, research-based criteria and guidelines. The CEU is an internationally accepted uniform unit of measurement in qualified courses of continuing education.

Haward Technology Middle East will award **3.0 CEUs** (Continuing Education Units) or **30 PDHs** (Professional Development Hours) for participants who completed the total tuition hours of this program. One CEU is equivalent to ten Professional Development Hours (PDHs) or ten contact hours of the participation in and completion of Haward Technology programs. A permanent record of a participant's involvement and awarding of CEU will be maintained by Haward Technology. Haward Technology will provide a copy of the participant's CEU and PDH Transcript of Records upon request.

Course Fee

US\$ 5,500 per Delegate + **VAT**. This rate includes H-STK[®] (Haward Smart Training Kit), buffet lunch, coffee/tea on arrival, morning & afternoon of each day.



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Course Instructor(s)

This course will be conducted by the following instructor(s). However, we have the right to change the course instructor(s) prior to the course date and inform participants accordingly:



Dr. Alaa Abdel Kerim, PhD, MSc, BSc, is a **Senior Electrical & Instrumentation Engineer** with over **35 years** of extensive experience in the **Power**, **Petrochemical**, **Refinery**, **Oil** and **Gas** industries. He specializes in DCS, PLC, SCADA, HMI, Automation System, Process Control & Instrumentation, Hydrocarbon, Level & Flow Measurements, Analytical Instrumentation, Find Control Elements, Control Loop Operation, Data Acquisition &

Transmission, Electronics Technology, Power Systems Control, Power Systems Security, Power Transmissions, Power Generation, Electrical Substations and MV/LV Electrical System.

During his career life, Dr. Alaa has been practically and academically involved in different **Power System** and **Instrumentation international companies** and **Universities** as a **Senior Professor & Consultant**, **Instrumentation Engineer** and **Electrical Engineer**. His recent practical applications experience includes the design, supply, installation, operation of full DCS, SCADA, PLC, HMI Automation **System** for **Sumid Line Petroleum**, **Siemens USA**, **AREVA USA** to name a few. His experience also includes electrical coordination, protection level adjustments and electrical testing.

Dr. Alaa has a **PhD** degree in **Electrical Engineering** from the **Technical University of Gdansk**, **Poland** and has **Master** and **Bachelor** degrees in **Electrical Machine & Power Engineering** from **Cairo University** and **Helwan University**, respectively. Further, he is a **Certified Instructor/Trainer** and delivered numerous trainings and workshops worldwide.

Accommodation

Accommodation is not included in the course fees. However, any accommodation required can be arranged at the time of booking.

Course Program

The following program is planned for this course. However, the course instructor(s) may modify this program before or during the course for technical reasons with no prior notice to participants. Nevertheless, the course objectives will always be met:

Dayi	
0730 - 0745	Registration & Coffee
0745 - 0800	Welcome & Introduction
0800 - 0815	PRE-TEST
	Basic Principles of Electrical Machines
0815 – 0930	Introduction to Electrical Machines • AC Power Systems • Meters Used in
	Troubleshooting
0930 - 0945	Break

Day 1



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	Electrical Devices, Symbols & Circuits	
0945 1100	Devices and Symbols • Electrical Circuits • Reading and Understanding	
0545 - 1100	<i>Electrical Drawings</i> • <i>Reading and Understanding Ladder Logic</i> • <i>Wires and</i>	
	Terminal Numbering	
	Electric Motors Types, Operations & Performance	
1100 1230	Fundamentals of Motor Technology • Basic Principles of Rotating Electrical	
1100 - 1250	Machines • Fundamental Principles of Speed Control • Efficiency, Torque,	
	Inertia, Horsepower/Power Factor	
1230 – 1245	1245 Break	
	Electric Motors Types, Operations & Performance (cont'd)	
1245 – 1420	Torque-Speed Curves • Induction/Wound Rotor/Synchronous Motor Types •	
	Basic Construction of a Motor • Principles of Operation and Performance	
1420 - 1430	Recap	
1430	Lunch & End of Day One	

Day 2

<u> </u>	
	3-Phase AC Induction Motors
0730 – 0930	Basic Construction • Principles of Operation • The Equivalent Circuit •
	Electrical and Mechanical Performance
0930 - 0945	Break
	3-Phase AC Induction Motors (cont'd)
0945 - 1100	Motor Acceleration • AC Induction Generator Performance • Efficiency of
	Electric Motors
	3-Phase AC Induction Motors (cont'd)
1100 - 1230	Rating of AC Induction Motors • Electric Motor Duty Cycles • Cooling and
	Ventilation of Electric Motors (IC) • Degree of Protection of Motor Enclosures (IP)
1230 – 1245	Break
	3-Phase AC Induction Motors (cont'd)
1245 – 1420	Construction and Mounting of AC induction Motors • Anti-Condensation Heaters
	Methods of Starting AC Induction Motors
1420 - 1430	Recap
1430	Lunch & End of Day Two

Day 3

	Motor Speed Control
0730 – 0930	The Need for Variable Speed Drives • Fundamental Principles • Torque-Speed
	Curves for Variable Speed Drives • Types of Variable Speed Drives
0930 - 0945	Break
	Motor Speed Control (cont'd)
0045 1100	Mechanical Variable Speed Drive Methods • Hydraulic Variable Speed Drive
0945 - 1100	Methods • Electromagnetic or 'Eddy Current' Coupling • Electrical Variable
	Speed Drive Methods
	Power Electronic Converters
1100 – 1230	Power Diodes • Power Thyristors • Commutation • Power Electronic Rectifiers
	(AC/DC Converters)
1230 – 1245	Break
	Power Electronic Converters (cont'd)
1245 – 1420	Gate Commutated Inverters (DC/AC Converters) • Gate Controlled Power
	Electronic Devices • Other Power Converter Circuit Components
1420 – 1430	Recap
1430	Lunch & End of Day Three



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Day 4

	Protection of AC Converters & Motors
0730 – 0930	AC Frequency Converter Protection Circuits • Operator Information and Fault
	Diagnostics • Electric Motor Protection
0930 - 0945	Break
	Protection of AC Converters & Motors (cont'd)
0945 – 1100	Thermal Overload Protection - Current Sensors • Thermal Overload Protection -
	Direct Temperature Sensing
	Control Systems for AC Variable Frequency Drives (VFD)
1100 – 1230	The Overall Control System • Power Supply to the Control System • The DC Bus
	Charging Control System • The PWM Rectifier for AC Converters
1230 – 1245	Break
	Control Systems for AC Variable Frequency Drives (VFD) (cont'd)
1245 – 1420	Variable Speed Drive Control Loops • Vector Control for AC Drives • Current
	Feedback in AC Variable Speed Drives • Speed Feedback from the Motor
1420 - 1430	Recap
1430	Lunch & End of Day Four

Day 5

	Selection of AC Converters	
0720 0020	The Basic Selection Procedure • The Load ability of Converter Fed Squirrel Cage	
0750 - 0950	Motors • Operation in the Constant Power Region • The Nature of the Machine	
	Load	
0930 - 0945	Break	
Selection of AC Converters (cont'd)		
0945 – 1100	The Requirements for Starting • The Requirements for Stopping • Control of	
	<i>Speed, Torque and Accuracy</i> • <i>Selecting the Correct Size of Motor and Converter</i>	
	Installation & Commissioning of AC Variable Frequency Drives (VFD)	
1100 – 1230	General Installation and Environmental Requirements • Power Supply	
	Connections and Earthing Requirements • Start/Stop Control of AC Drives	
1230 – 1245	Break	
	Installation & Commissioning of AC Variable Frequency Drives (VFD)	
1245 1345	(cont'd)	
1245 - 1545	Installing AC Converters Into Metal Enclosures • Control Wiring for Variable	
	Speed Drives • Commissioning Variable Speed Drives	
1345 -1400	Course Conclusion	
1400 – 1415	POST-TEST	
1415 – 1430	Presentation of Course Certificates	
1430	Lunch & End of Course	



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Simulators (Hands-on Practical Sessions)

Practical sessions will be organized during the course for delegates to practice the theory learnt. Delegates will be provided with an opportunity to carryout various exercises using our state-of-the-art "Yaskawa Programming Simulator".

riome con	Digital Operator Trender Monitor Help	Drive Control Panel
New Rper Project	Digital Overators UVOP-180 VERIFY- PRG Run Source 1 Digital Inputs F1 F2 Drive Status Digital Outputs Ready Ready Running Reverse Fault Digital Outputs Ready Running Reverse Fault Digital Outputs M1.4/2 H2.01 M3.4/4 H2.02 M4.4/5 M2 M5.4/6 H2.03 Fault Contact M1.4/2 M2.01 M4.4/5 M2 M4.4/5 M2 M4.4/2 M2 M4.4/5 M2 M4.4/2 M2 M4	Analog Inputs 4 5 6 7 2 0 00V 7 8 2 00V 4 nalog Input A1 Analog Input A2 4 5 6 7 2 0 00V 7 8 2 00V 4 nalog Input A1 Analog Input A2 4 5 6 7 4 5 6 7 5 2 0 00V 7 8 2
	Analog Outputs RESET V ENER V ENER V ENER MAM AC MP RP AC MP Supported Functions	Hz Multi-Function Digital Inputs
	Frequency Ref. Output Current 40 60 80 100 120 Output Freq. Torque (Iq) 120 0 20 0 20 0 20 0 20 0	Main Power Safety - Interlock

Course Coordinator

Mari Nakintu, Tel: +971 2 30 91 714, Email: mari1@haward.org



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