

# COURSE OVERVIEW PE0443 Oil Dehydration and Desalting - Basic

# <u>Course Title</u>

Oil Dehydration and Desalting – Basic

# Course Date/Venue

Session 1: February 17-21, 2025/Fujairah Meeting Room, Grand Millennium Al Wahda Hotel, Abu Dhabi, UAE Session 2: September 14-18, 2025/Boardroom 1, Elite Byblos Hotel Al Barsha, Sheikh Zayed Road, Dubai, UAE

CEUS

(30 PDHs)

AWAR

Course Reference PE0443

#### Course Duration/Credits Five days/3.0 CEUs/30PDHs

### Course Description









### This practical and highly-interactive course includes real-life case studies and exercises where participants will be engaged in a series of interactive small groups and class workshops.

This course is designed to provide participants with a detailed and up-to-date overview of Crude Wet Oil Dehydration and Desalting with Heater. It covers the crude oil properties including dehydration and desalting; the formation and stability of oil-water emulsions and chemistry of emulsion breaking; managing risks associated with the dehydration and desalting process; the mechanical dehydration methods and thermal dehydration techniques; the operational parameters for dehydration; troubleshooting common issues; and the process control and instrumentation.

During this interactive course, participants will learn the routine and preventive maintenance requirements for dehydration equipment; the fundamentals of desalting, desalting technology and equipment and chemical injection systems; the operational challenges and solutions in desalting; the quality control in desalting; the conservation measure and emerging energy technologies in dehydration and desalting; the cost analysis, operational costs and impact on refinery economics; complying with environmental and safety regulations; and the practical drills related to potential hazards in dehydration and desalting operations.



PE0443 - Page 1 of 9

PE0443-02-25/Rev 01/29 January 2025





# Course Objectives

Upon the successful completion of this course, each participant will be able to:-

- Apply a comprehensive knowledge on crude wet oil dehydration and desalting with heater
- Identify crude oil properties including crude oil dehydration and desalting
- Discuss the formation and stability of oil-water emulsions and chemistry of emulsion breaking
- Manage risks associated with the dehydration and desalting process as well as apply mechanical dehydration methods and thermal dehydration techniques
- Explain the operational parameters for dehydration, troubleshoot common issues and discuss process control and instrumentation
- Identify routine and preventive maintenance requirements for dehydration equipment
- Discuss the fundamentals of desalting, desalting technology and equipment and chemical injection systems
- Recognize the operational challenges and solutions in desalting and apply quality control in desalting
- Integrate dehydration and desalting and apply energy conservation measure
- Discuss the emerging technologies in dehydration and desalting as well as the cost analysis, operational costs and impact on refinery economics
- Comply with environmental and safety regulations and apply practical drills related to potential hazards in dehydration and desalting operations

### Who Should Attend

This course provides an overview of all significant aspects and considerations of drilling problems for drilling engineers, drilling representatives, drilling fluid engineers and contractor personnel, drilling supervisors, mud engineers, cementing engineers and technical support.

### Training Methodology

All our Courses are including **Hands-on Practical Sessions** using equipment, Stateof-the-Art Simulators, Drawings, Case Studies, Videos and Exercises. The courses include the following training methodologies as a percentage of the total tuition hours:-

30% Lectures20% Practical Workshops & Work Presentations30% Hands-on Practical Exercises & Case Studies

20% Simulators (Hardware & Software) & Videos

In an unlikely event, the course instructor may modify the above training methodology before or during the course for technical reasons

### Course Fee

**US\$ 5,500** per Delegate + **VAT**. This rate includes H-STK<sup>®</sup> (Haward Smart Training Kit), buffet lunch, coffee/tea on arrival, morning & afternoon of each day.



PE0443 - Page 2 of 9

PE0443-02-25/Rev 01/29 January 2025





# Course Certificate(s)

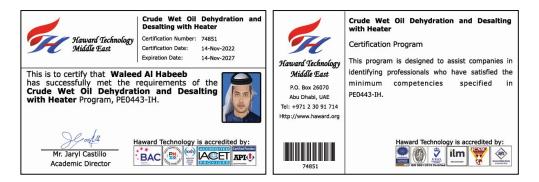
(1) Internationally recognized Competency Certificates and Plastic Wallet Cards will be issued to participants who completed a minimum of 80% of the total tuition hours and successfully passed the exam at the end of the course. Certificates are valid for 5 years.

#### **Recertification is FOC for a Lifetime**

#### Sample of Certificates

The following are samples of the certificates that will be awarded to course participants:-







PE0443 - Page 3 of 9





(2) Official Transcript of Records will be provided to the successful delegates with the equivalent number of ANSI/IACET accredited Continuing Education Units (CEUs) earned during the course.

	Haward Technolo Continuing Professional De			
	<b>CEU Official Trans</b>	cript of Recor	<u>ds</u>	
OR Issuance Da	te: 14-Nov-22			
ITME No.	74851			
Participant Name	:: Waleed Al Habeeb			
Program Ref.	Program Title	Program Date	No. of Contact Hours	CEU's
			1	1000
PE0443-IH Total No. of CEI	Crude Wet Oil Dehydration and Desalting with Heater J's Earned as of TOR Issuance Date	November 10-14, 2022	32.5	3.25 3.25
	with Heater		32.5	
	with Heater		200	
	with Heater		200	
Haward Technolog (IACET), 2201 EANS/IAC	with Heater	the International Association for Cc gg this approval, Haward Technology tandard of good practice internationality	TRUE COPY July Castillo ademic Director	3.25
Haward Technolog (IACET), 2201 Cos with the ANSI/IAC Provider members Standard. Haward Technolog Education Units (C IACET is an intern	y has been approved as an Accredited Provider by perative Way. Suite 600, Herndon, VA 20171, USA. In obtaining ET 1-2018 Stute 800, Herndon, VA 20171, USA. In obtaining	the International Association for Cc g this approval, Haward Technology tandard of good practice internationally CCET CEUs for programs that qualify ontinuing education requirements for ontinuing education requirements.	TRUE COPY Jaryl Castillo ademic Director	3.25
Haward Technolog (IACET), 2201 Cos with the ANSI/IAC Provider members Standard. Haward Technolog Education Units (C IACET is an intern	with Heater J's Earned as of TOR Issuance Date y has been approved as an Accredited Provider by perative Way. Suite 600, Herndon, VA 20171, USA. In obtaining ET 1-2018 Studies of the Indiana Market and the studies of the Indiana Market and Technology is authorized to offer <i>V</i> y's courses meet the professional certification and c EUs) in accordance with the rules & regulations of the Indiana authority that evaluates programs according to stift	the International Association for Cc g this approval, Haward Technology tandard of good practice internationally CCET CEUs for programs that qualify ontinuing education requirements for ontinuing education requirements.	TRUE COPY Jaryl Castillo ademic Director	3.25
Haward Technolog (IACET), 2201 Cos with the ANSI/IAC Provider members Standard. Haward Technolog Education Units (C IACET is an intern	with Heater J's Earned as of TOR Issuance Date y has been approved as an Accredited Provider by perative Way. Suite 600, Herndon, VA 20171, USA. In obtaining ET 1-2018 Studies of the Indiana Market and the studies of the Indiana Market and Technology is authorized to offer <i>V</i> y's courses meet the professional certification and c EUs) in accordance with the rules & regulations of the Indiana authority that evaluates programs according to stift	the International Association for Cc g this approval, Haward Technology tandard of good practice internationally CCET CEUs for programs that qualify ontinuing education requirements for ontinuing education requirements.	TRUE COPY Jaryl Castillo ademic Director	3.25





PE0443 - Page 4 of 9



# **Certificate Accreditations**

Certificates are accredited by the following international accreditation organizations: -

- \*\*\* BAC
  - British Accreditation Council (BAC)

Haward Technology is accredited by the British Accreditation Council for Independent Further and Higher Education as an International Centre. BAC is the British accrediting body responsible for setting standards within independent further and higher education sector in the UK and overseas. As a BAC-accredited international centre, Haward Technology meets all of the international higher education criteria and standards set by BAC.

# The International Accreditors for Continuing Education and Training (IACET - USA)

Haward Technology is an Authorized Training Provider by the International Accreditors for Continuing Education and Training (IACET), 2201 Cooperative Way, Suite 600, Herndon, VA 20171, USA. In obtaining this authority, Haward Technology has demonstrated that it complies with the ANSI/IACET 2018-1 Standard which is widely recognized as the standard of good practice internationally. As a result of our Authorized Provider membership status, Haward Technology is authorized to offer IACET CEUs for its programs that qualify under the ANSI/IACET 2018-1 Standard.

Haward Technology's courses meet the professional certification and continuing education requirements for participants seeking Continuing Education Units (CEUs) in accordance with the rules & regulations of the International Accreditors for Continuing Education & Training (IACET). IACET is an international authority that evaluates programs according to strict, research-based criteria and guidelines. The CEU is an internationally accepted uniform unit of measurement in qualified courses of continuing education.

Haward Technology Middle East will award 3.0 CEUs (Continuing Education Units) or 30 PDHs (Professional Development Hours) for participants who completed the total tuition hours of this program. One CEU is equivalent to ten Professional Development Hours (PDHs) or ten contact hours of the participation in and completion of Haward Technology programs. A permanent record of a participant's involvement and awarding of CEU will be maintained by Haward Technology. Haward Technology will provide a copy of the participant's CEU and PDH Transcript of Records upon request.



PE0443 - Page 5 of 9





### Course Instructor(s)

This course will be conducted by the following instructor(s). However, we have the right to change the course instructor(s) prior to the course date and inform participants accordingly:



Mr. Hany Ghazal is a Senior Process Engineer with over 40 years of experience within the Oil & Gas, Hydrocarbon and Petrochemical industries. His expertise widely covers in the areas of Production Operations, International Standards for Operation Supervision, Management of Change, CPF Turnaround Management, CPF Equipment, Production & Test Separators, Dehydrators & Desalters, Heaters, Pumps, Compressors, Tanks, Valves, Shut Down & Start Up Procedure & Stabilizer (Gas

Boot) for Production Operation, Relief & Flare System, Gas Processing, NGL & LPG, Mothballing & De-Mothballing of Production Facilities, Desalination & Mixed Bed, Absorption & Stripping Columns Operation, Mass Transfer, Gas Absorption, Tray Column & Packed Column Absorbers, Acid Gas Removal Operation & Troubleshooting, Ion Exchange, Demineralization, Resin Testing, Deaeration, Process Plant Operations, Process Plant Troubleshooting & Engineering Problem Solving, Wellheads & Christmas Trees, Fields Services Facilities for Production Operation, Surface Production Facilities, Pigging & Smart Pigging, Gas Wells Production, Reservoir Management, Emergency Shutdown Philosophy, Heating Medium System, Personal Protection Equipment (PPE), Fire Fighting, Fire & Gas Detection System, Permit to Work System, Emergency Response, Occupational Health, Process Safety Integrity Management System (PSIM), Natural Gas Processing, Crude Oil & Gas Export Specs, HAZOP Analysis, Emergency Response Team Leader (ERTL), Emergency Response, Advanced Safety Auditing, HAZOP, Process Measurement & Flow Metering, Process Control, Control Valves, API 510 Pressurized Vessel Inspection & Repair, API 571 Deterioration Mechanism, API 580 Risk-Based Inspection, Corrosion Monitoring & Corrosion Mitigation, Infrastructure Integrity Assurance, Chemical Injection in Water Treatment Plant, Deaerator, Fundamentals of Water Treatment Plant Operation, Water Injection and Commercial Awareness.

During his career life, Mr. Ghazal has gained his practical and field experience through his various significant positions and dedication as the **Training Instructor & Consultant, Chairman & Managing Director**, **Operation General Manager & Board Member**, **Field Operation General & Manager**, **Facilities Assistance General Manager**, **Environment & Corrosion Department Head** and **Operations Engineer** (Water Injection Plants) for Cairo University and Britch University, Joint ventures companies in the Egyptian oil & Gas sector, Natural gas production Company in The Egyptian Oil & Gas Sector Established and Ras Shukeir Oil Fields (GUPCO).

**Mr. Hany** has a **Bachelor's** degree of **Chemical Engineering**. Further, he is a **Certified Instructor/Trainer** and has delivered numerous trainings, courses, workshops, conferences and seminars internationally.



PE0443 - Page 6 of 9





# **Course Program**

The following program is planned for this course. However, the course instructor(s) may modify this program before or during the course for technical reasons with no prior notice to participants. Nevertheless, the course objectives will always be met:

# Day 1

Duyi		
0730 - 0800	Registration & Coffee	
0800 - 0815	Welcome & Introduction	
0815 - 0830	PRE-TEST	
0830 -0930	<b>Introduction to Crude Oil Properties:</b> Understanding the Chemical $\mathcal{E}$	
	Physical Properties of Crude Oil Relevant to Dehydration & Desalting	
0930 - 0945	Break	
0945 - 1030	<b>Overview of Crude Oil Dehydration &amp; Desalting:</b> Purpose, Benefits &	
	General Process Flow	
1030 1130	Principles of Emulsion Theory: Formation & Stability of Oil-Water	
1030 – 1130	Emulsions	
1130 - 1230	Chemistry of Emulsion Breaking: Demulsifies & their Mechanisms	
1230 - 1245	Break	
1245 - 1345	Equipment Overview: Introduction to Heaters, Desalters & Associated	
	Control Equipment	
1345 - 1420	Safety & Environmental Considerations: Identifying & Managing Risks	
	Associated with the Dehydration & Desalting Process	
1420 - 1430	Recap	
1430	Lunch & End of Day One	

#### Dav 2

Day Z	
0730 - 0830	Mechanical Dehydration Methods: Use of Gravity Separators, Electrostatic
	Treaters, & Centrifugal Separators
0830 - 0930	Thermal Dehydration Techniques: Role of Heaters & Heat Integration in the
	Dehydration Process
0930 - 0945	Break
0945 - 1100	<b>Operational Parameters for Dehydration:</b> Temperature, Pressure, &
	Residence Time Optimization
1100 1220	Troubleshooting Common Issues: Handling Emulsions, Foaming, & Other
1100 – 1230	Operational Challenges
1230 - 1245	Break
1245 - 1330	<b>Process Control &amp; Instrumentation;</b> Understanding Control Systems Used
	in Dehydration Units
1330 - 1420	Maintenance Practices: Routine & Preventive Maintenance Requirements
	for Dehydration Equipment
1420 - 1430	Recap
1430	Lunch & End of Day Two

#### Day 3

0730 - 0830	<b>Fundamentals of Desalting:</b> Need for Desalting, Process Description, & Objectives	
0830 - 0930	<b>Desalting Technology &amp; Equipment:</b> Detailed Examination of Single-Stage & Two-Stage Desalting Processes	
0930 - 0945	Break	
0945 – 1100	<i>Chemical Injection Systems:</i> Types & Injection Points of Chemicals, Focusing on Demulsifiers & Wash Water	



PE0443 - Page 7 of 9

ACET IIM PE0443-02-25/Rev 01/29 January 2025

( **1**/2 V



1100 - 1230	<b>Operational Challenges &amp; Solutions in Desalting:</b> Managing Salt Content, Water Quality, & Interface Control
1230 - 1245	Break
1245 - 1330	<b>Quality Control in Desalting:</b> Monitoring & Maintaining Crude Oil Quality Post-Desalting
1330 - 1420	<i>Case Studies:</i> Real-World Examples of Successful & Problematic Desalting Operations
1420 - 1430	Recap
1430	Lunch & End of Day Three

#### Day 4

0730 – 0830	Integration of Dehydration & Desalting: Optimizing Processes for	
	Efficiency & Cost-Effectiveness	
0830 - 0930	<b>Energy Conservation Measure:</b> Heat Recovery Systems & Energy Audits	
0930 - 0945	Break	
0945 - 1100	<b>Emerging Technologies in Dehydration &amp; Desalting:</b> Innovations &	
	Future Trends	
1100 - 1230	Simulation & Modeling of Dehydration & Desalting: Processes Using	
1100 - 1250	Software Tools for Process Optimization	
1230 - 1245	Break	
1245 - 1420	<i>Economic Aspects:</i> Cost Analysis, Operational Costs, & Impact on Refinery	
	Economics	
1420 - 1430	Recap	
1430	Lunch & End of Day Four	

#### Day 5

0730 - 0930	Regulatory & Compliance Issues: Understanding & Complying with	
	Environmental & Safety Regulations	
0930 - 0945	Break	
0945 – 1100	Troubleshooting Workshop: Interactive Problem-Solving Scenarios Based	
	on Common Industry Challenges	
1100 - 1230	<b>Process Optimization Workshop:</b> Techniques to Enhance Process Efficiency	
	& Output Quality	
1230 - 1245	Break	
1245 - 1330	Safety & Emergency Response Drills: Practical Drills Related to Potential	
	Hazards in Dehydration & Desalting Operations	
1345 – 1400	Course Conclusion	
1400 - 1415	POST-TEST	
1415 - 1430	Presentation of Course Certificates	
1430	Lunch & End of Course	



PE0443 - Page 8 of 9





# **Practical Sessions**

This practical and highly-interactive course includes real-life case studies and exercises:-



Who will Provide the Equipment/Software/Simulators No equipment required



PE0443 - Page 9 of 9

