

COURSE OVERVIEW EE0140 Motors, Variable Speed Drives & Generators

<u>Course Title</u> Motors, Variable Speed Drives & Generators

Course Date/Venue

Session 1: May 19-23, 2025/Fujairah Meeting Room, Grand Millennium Al Wahda Hotel, Abu Dhabi, UAE Session 2: November 09-13, 2025/Boardroom 1, Elite Byblos Hotel Al Barsha, Sheikh Zayed Road, Dubai, UAE

o CEUs

(30 PDHs)

AWAR

Course Reference EE0140

Course Duration/Credits Five days/3.0 CEUs/30 PDHs

Course Description







This practical and highly-interactive course includes various practical sessions and exercises. Theory learnt will be applied using our state-of-the-art simulators.

Maximum efficiency, reliability, and longevity of the various types of motors, variable speed drives and generators are of great concern to many industries. These objectives can only be achieved by understanding the characteristics, selection criteria, common problems and repair techniques, preventive and predictive maintenance.

This course is a MUST for anyone who is involved in the selection, applications, or maintenance of motors, variable speed drives and generators. It provides the latest in technology.

The course covers how this equipment operate and provides guidelines and rules that must be followed for a successful operation. Their basic design, operating characteristics, specification, selection criteria, advanced fault detection techniques, critical components as well as all maintenance issues are covered in detail.

The course is designed to provide a comprehensive understanding of the various types of motors, variable-speed drives and generators. Participants will be able to specify, select, commission and maintain this equipment for their applications.



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Course participants will gain enough knowledge to achieve reduced capital, operating and maintenance costs along with increase in efficiency.

Course Objectives

Upon the successful completion of this course, each participant will be able to:-

- Apply systematic techniques on selection, application, operation, diagnostic testing, maintenance and troubleshooting of motors, variable speed drives and generators
- Discuss the fundamentals and machinery principles including AC machines fundamentals and induction motors
- Identify the speed control of induction motors as well as carryout proper maintenance of motors
- Recognize power electronics, rectifiers and pulse-width modulation inverters
- Describe variable-speed drives, bearings and lubrication
- Employ vibration analysis, predictive maintenance and diagnostic testing
- Determine generators covering rotor, stator, seals, excitation, voltage regulator and power system stabilizer
- Operate, test, inspect and maintain generators in a professional manner

Exclusive Smart Training Kit - H-STK®



Participants of this course will receive the exclusive "Haward Smart Training Kit" (**H-STK**[®]). The **H-STK**[®] consists of a comprehensive set of technical content which includes **electronic version** of the course materials conveniently saved in a **Tablet PC**.

Who Should Attend

This course provides an overview of all significant aspects and considerations of motors, variable speed drives and generators for those who are involved in the selection, applications, operation, diagnostic testing, maintenance and troubleshooting of motors and variable speed drives and generators.

Course Fee

US\$ 5,500 per Delegate + **VAT**. This rate includes H-STK[®] (Haward Smart Training Kit), buffet lunch, coffee/tea on arrival, morning & afternoon of each day.

Accommodation

Accommodation is not included in the course fees. However, any accommodation required can be arranged at the time of booking.



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Course Certificate(s)

Internationally recognized certificates will be issued to all participants of the course who completed a minimum of 80% of the total tuition hours.

Certificate Accreditations

Certificates are accredited by the following international accreditation organizations: -

• *** * BAC

British Accreditation Council (BAC)

Haward Technology is accredited by the **British Accreditation Council** for **Independent Further and Higher Education** as an **International Centre**. BAC is the British accrediting body responsible for setting standards within independent further and higher education sector in the UK and overseas. As a BAC-accredited international centre, Haward Technology meets all of the international higher education criteria and standards set by BAC.

The International Accreditors for Continuing Education and Training (IACET - USA)

Haward Technology is an Authorized Training Provider by the International Accreditors for Continuing Education and Training (IACET), 2201 Cooperative Way, Suite 600, Herndon, VA 20171, USA. In obtaining this authority, Haward Technology has demonstrated that it complies with the **ANSI/IACET 2018-1 Standard** which is widely recognized as the standard of good practice internationally. As a result of our Authorized Provider membership status, Haward Technology is authorized to offer IACET CEUs for its programs that qualify under the **ANSI/IACET 2018-1 Standard**.

Haward Technology's courses meet the professional certification and continuing education requirements for participants seeking **Continuing Education Units** (CEUs) in accordance with the rules & regulations of the International Accreditors for Continuing Education & Training (IACET). IACET is an international authority that evaluates programs according to strict, research-based criteria and guidelines. The CEU is an internationally accepted uniform unit of measurement in qualified courses of continuing education.

Haward Technology Middle East will award **3.0 CEUs** (Continuing Education Units) or **30 PDHs** (Professional Development Hours) for participants who completed the total tuition hours of this program. One CEU is equivalent to ten Professional Development Hours (PDHs) or ten contact hours of the participation in and completion of Haward Technology programs. A permanent record of a participant's involvement and awarding of CEU will be maintained by Haward Technology. Haward Technology will provide a copy of the participant's CEU and PDH Transcript of Records upon request.



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Course Instructor(s)

This course will be conducted by the following instructor(s). However, we have the right to change the course instructor(s) prior to the course date and inform participants accordingly:



Mr. Pan Marave, PE, MSc, BEng, is a Senior Electrical & Instrumentation Engineer with over 30 years of extensive experience in Oil, Gas, Petrochemical, Refinery & Power industries. His expertise includes Circuit Breaker, HV Switchgear Maintenance, HV/LV Electrical Authorisation, Basic Electricity, Electrical & Special Hazards, Personnel Protection, HV/LV Equipment, Motor Controllers, Electrical Switching Practices, Emergency Planning, Safety Management, Safety Instrumented Systems (SIS), Safety Integrity Level (SIL), Emergency

Shutdown (ESD); DCS, SCADA & PLC; Measurement (Flow, Temperature, Pressure); Process Analyzers & Analytical Instrumentation; Process Control, Instrumentation & Safeguarding; Process Controller, Control Loop & Valve Tuning; Industrial Distribution Systems; Industrial Control & Control Systems, Power Systems Protection & Relaying; Earthing, Bonding, Grounding, Lightning & Surge Protection; Electric Power Substation & Systems; Electrical Engineering Principles; Motor Control Circuit; Electrical Fault Analysis; Electrical Networks & Distribution Cables; Circuit Breakers, Switchgears, Transformers, Hazardous Areas Classification and Detailed Engineering Drawings, Codes & Standards. Furthermore, he is also well-versed in Microprocessors Structure, Lead Auditor (ISO 9000:2000), ISO 9002, Quality Assurance, and Projects & Contracts Management.

Presently, Mr. Marave is the **Technical Advisor** of **Chamber of Industry & Commerce** in Greece. Prior to this, he gained his thorough practical experience through several positions as the **Technical Instructor**, **Engineering Manager**, **Electronics & Instruments Head**, **Electrical**, **Electronics & Instruments Maintenance Superintendent**, **Assistant General Technical Manager** and **Engineering Supervisor** of various international companies such as the **Alumil** Mylonas, **Athens Papermill**, **Astropol** and the **Science Technical Education**.

Mr. Marave is a **Registered Professional Engineer** and has **Master's** and **Bachelor's** degrees in **Electrical Engineering** from the **Polytechnic Institute of New York** and **Pratt Institute of New York** (USA) respectively. Further, he is a **Certified Instructor/Trainer**, a **Certified Internal Verifier/Assessor/Trainer** by the **Institute of Leadership & Management** (ILM) and an active member of the **Technical Chamber** and the Institute of Electrical and Electronics Engineer (IEEE) in Greece. He has presented and delivered **numerous international** courses, conferences, trainings and workshops worldwide.

Training Methodology

All our Courses are including **Hands-on Practical Sessions** using equipment, State-of-the-Art Simulators, Drawings, Case Studies, Videos and Exercises. The courses include the following training methodologies as a percentage of the total tuition hours:-

30% Lectures

- 20% Practical Workshops & Work Presentations
- 30% Hands-on Practical Exercises & Case Studies
- 20% Simulators (Hardware & Software) & Videos

In an unlikely event, the course instructor may modify the above training methodology before or during the course for technical reasons.



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Course Program

The following program is planned for this course. However, the course instructor(s) may modify this program before or during the course for technical reasons with no prior notice to participants. Nevertheless, the course objectives will always be met:

Day 1	
0730 – 0800	Registration & Coffee
0800 - 0815	Welcome & Introduction
0815 - 0830	PRE-TEST
0830 - 0930	Review of Fundamentals/Introduction to Machinery PrinciplesCapacitors • Dielectrics • Magnetic Field • Ampere's Law • Faraday's Law• Inductance • Alternating Currents • Magnetic Circuits • Permeability •Flux • Ferromagnetic Cores • Reluctance • Saturation • Hysteresis
0930 - 0945	Break
0945 - 1230	<i>AC Machines Fundamentals</i> <i>Rotor & Stator Design</i> • <i>Windings</i> • <i>Poles</i> • <i>Three-Phase Circuits</i> • <i>Induced Torque</i> • <i>Winding Insulation</i> • <i>AC Machine Power Flows & Losses</i>
1230 - 1245	Break
1245 – 1330	Induction MotorsStator & Rotor Construction • Synchronous Speed • Induced Torque •Rotor Slip • Equivalent Circuit of an Induction Motor • Induction MotorConstruction • Squirrel-Cage Rotors • Wound Rotors • Synchronous Speed• Operating Speed • Slip • Equivalent Circuit • Inrush Current •Losses & Power-Flow Diagram • Torque-Speed Characteristics • Variationof Torque-Speed Characteristics • Induction Generator • NEMA Classesof Motors • Control of Motor Characteristics • Starting Circuits
1330 - 1420	Speed Control of Induction MotorsSpeed Control by Changing the Line FrequencyVoltageResistanceSolid-State Motor DrivesMotor ProtectionInduction GeneratorMotor Ratings & Specifications
1420 - 1430	Recap Using this Course Overview, the Instructor(s) will Brief Participants about the Topics that were Discussed Today and Advise Them of the Topics to be Discussed Tomorrow
1430	Lunch & End of Day One

Day 2

Duy L	
0730 – 0930	<i>Maintenance of Motors</i> <i>Characteristics of Motors</i> • <i>Enclosures & Cooling Methods</i> • <i>Application</i> <i>Data</i> • <i>Design Characteristics</i> • <i>Insulation of Motors</i> • <i>Failures in Three-</i> <i>Phase Stator Windings</i> • <i>Predictive Maintenance</i> • <i>Motor Troubleshooting</i> • <i>Diagnostic Testing for Motors</i> • <i>Insulation Resistance & Polarization Index</i>
0930 - 0945	Break
0945 – 1100	Power Electronics, Rectifiers & Pulse-Width Modulation Inverters Introduction to Power Electronics • Power Electronics Components • The Diode •The Two-Wire Thyristor or PNPN Diode • The Three-Wire Thyristor or SCR • The Gate Turn Off Thyristor • The DIAC • the TRIAC • The Power Transistor • The Insulated Gate Bipolar Transistor (IGBT) • Power & Speed Comparison of Power Electronic Components • Basic Rectifiers Circuits • The Half-Wave Rectifier • The Full-Wave Rectifier • The Three-Phase Half Wave Rectifier



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(cont'd)	erters
The Three-Phase Full-Wave Rectifier • Filtering Rectifier Output • Circuits • Relaxation Oscillator Using a PNPN Diode • Synchronization • Voltage Variation by AC Phase Control • AC Control for a DC Load Driven from an AC Source • AC Phase Angle Control for an AC Load • The Effect of Inductive Loads on Phase Angle Control Inverters • Rectifiers • External Commutation Inverters • Self-Commutation Inverters • Pulse-Width Modulated (PWM) Inverters	Pulse Phase ontrol trol •
1230 – 1245 Break	
Variable-Speed Drives Basic Principles of AC Variable-Speed Drives (VSD's) • Constant T Region • Constant Power (Extended Speed) Region • Inverters • Parts Inverter • Pulse Width Modulated (PWM) Inverters • Insulated Gate B Transistors (IGBT's) • 2-Level Pulse Width Modulated Inverter (PWM- Input Power Converter (Rectifier) • DC Link Energy • Output IGBT Int • Input Sources for Regeneration or Dynamic Slowdown • Dynamic Bre • Regeneration • PWM-2 Considerations • Transients • Harmonics II Factor and Failures • Common Failure Modes • Fault Current Limit • II Explosion Rating • Device Application • Thyristor Failures & Testi 	of an ipolar -2) • verter eaking Power Device ing • ing of
 Variable-Speed Drives (cont'd) Diode Source Current Unbalance • AC Power Factor• AC Input I Changes with AC Input Voltage • IGBT Switching Transients• Insu Voltage Stress • Motor Winding Voltage Distribution • Rate Electromagnetic Interferences (EMI) • Cable Terminating (Match Impedance • Inverter Output Filter • Extra Insulation • Cabling Detat AC Drives • Cable Details • Motor • Cable & Power System Ground Motor Bearing Currents • Motor Shaft Grounding Brush • Reducting Stator to Rotor Capacitance Value • Motor Cable Wiring Practice Summary of Application Rules for AC Drives • Selection Criteria of Va Speed Drives • Variable Process Speed • Compressors & Pumps • I Starting • Regeneration • Dynamometer • Paper Machine Wind Dynamic Breaking • Maintenance • Common Failure Modes • I Application Guidelines 	lation diated ching) ils for ling • ion of cces • wriable Motor ler •
1420 - 1430Recap Using this Course Overview, the Instructor(s) will Brief Participants the Topics that were Discussed Today and Advise Them of the Topics Discussed Tomorrow	
1430 Lunch & End of Day Two	

Day 3

0730 - 0930	Bearings Types of Bearings • Ball & Roller Bearings • Materials & Finish • Sizes of Bearings • Types of Rolling Bearings • Thrust Bearings
0930 - 0945	Break



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	Lubrication
	<i>Viscosity of Lubricants</i> • <i>Variation of Viscosity with Temperature & Pressure</i>
	• Viscosity Index • Non-Newtonian Fluids • Greases • VI Improved Oils •
	Oils at Low Temperatures • Variation of Lubricant Viscosity with Use •
0045 1100	Oxidation Reactions • Physical Reactions • Housing and Lubrication •
0945 – 1100	Lubrication of Antifriction Bearings • Used Oil Analysis (Proper Lube Oil
	Sampling Technique, Test Description and Significance, Visual and Sensory
	Inspections, Chemical and Physical Tests, Water Content, Viscosity, Emission
	Spectrographic Analysis, Infrared Analysis, Total Base Number (TBN), Total
	Acid Number (TAN), Particle Count, Summary)
	Vibration Analysis, Predictive Maintenance & Diagnostic Testing
	Application of Sine Waves to Vibration • Resonance • Use of Filtering •
	Vibration Instrumentation • Frequency Domain • Machinery Example •
	Vibration Causes • Forcing Frequency Causes • Unbalance • Misalignment
1100 1000	• Mechanical Looseness • Bearing Defects • Gear Defects • Oil Whirl •
1100 – 1230	Blade or Vane Problems • Electric Motor Defects • Uneven Loading •
	Drive-Shaft Torsion • Resonant Frequency • Vibration Severity • A Case
	History (Motor Shaft Misalignment) • Vibration in Predictive Maintenance
	(Diagnostics (Identifying the Characteristic Vibration Patterns of Common
	Faults; Looseness of Anti-Friction Bearings, Journal Bearings & Gears))
1230 – 1245	Break
	Generators
	<i>Generator Construction</i> • <i>Excitation</i> • <i>Rectifiers</i> • <i>Equivalent Circuit of a</i>
	Synchronous Generator • Power & Torque in Synchronous Generators •
	Synchronous Generator Operating Alone • Effect of Load Changes on a
	Synchronous Generator Operating Alone • Parallel Operation of AC
1245 – 1420	Generators • Conditions Required for Paralleling • The General Procedure
1240 1420	for Paralleling Generators • Frequency-Power & Voltage-Reactive Power
	Characteristics of a Synchronous Generator • Operation of Generators in
	Parallel with Large Power Systems • Generator Ratings • Voltage Speed &
	Frequency Ratings • Apparent Power & Power-Factor Ratings •
	Synchronous Generator Capability Curves • Short-Time Operation & Service
	Factor
1420 - 1430	Recap
	Using this Course Overview, the Instructor(s) will Brief Participants about the
	Topics that were Discussed Today and Advise Them of the Topics to be
1.000	Discussed Tomorrow
1430	Lunch & End of Day Three

Day 4

0730 - 0930	Generator RotorRotor ConstructionRotor Components (Windings, Fans, End Rings,Wedges & Dampers, Sliprings, Brushgear & Shaft Grounding)RotorThreading & AlignmentVibrationBearingSeals
0930 - 0945	Break
0945 – 1100	Generator StatorStator Core• Core Frame• Stator Winding• End Winding SupportElectrical Connections & Terminals• Stator Winding Cooling Components• Hydrogen Cooling Components• Stator Casing• Cooling Systems• Hydrogen Cooling System



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1100 - 1230	Generator SealsShaft Seals & Seal Oil System • Thrust Type Seal • Journal Type Seal •Seal Oil System • Stator Winding Water Cooling System • Other CoolingSystems
1230 – 1245	Break
1245 - 1420	Generator ExcitationAc Excitation SystemsExciter Transient PerformanceThe Pilot Exciter• Salient-Pole Permanent Magnet Generator• The Main Exciter•Exciter Performance Testing• Pilot Exciter Protection• BrushlessExcitation Systems• The Rotating Armature Main Exciter
1420 - 1430	Recap Using this Course Overview, the Instructor(s) will Brief Participants about the Topics that were Discussed Today and Advise Them of the Topics to be Discussed Tomorrow
1430	Lunch & End of Day Four

Day 5

Day J	
0730 – 0930	<i>Generator Voltage Regulator</i> <i>Automatic Voltage Regulator (AVR) System Description</i> • <i>The Regulator</i> • <i>Auto Follow-Up Circuit</i> • <i>Manual Follow-Up</i> • <i>AVR Protection</i> • <i>The Digital AVR</i> • <i>Excitation Control</i> • <i>Rotor Current Limiter</i> • <i>Overfluxing Limit</i>
0930 - 0945	Break
0945 - 1100	Generator Power System StabiliserPower Oscillations• Power System Stabiliser (PSS)• Characteristic OfGenerator Exciter Power System (GEP)• Excitation System Analysis
1100 - 1230	Generator OperationRunning-up to SpeedOpen Circuit Conditions & SynchronizationApplication of a LoadCapability ChartTorque
1230 - 1245	Break
1245 - 1345	<i>Generators Testing, Inspection & Maintenance</i> <i>Stator & Rotor Tests (Electrical & Mechanical)</i> • <i>Generator Inspection</i> • <i>Maintenance of Generator & Auxiliaries</i> • <i>Major Repairs</i> • <i>Generator</i> <i>Surveillance</i>
1345 - 1400	<i>Course Conclusion</i> <i>Using This Course Overview, The Instructor(S) Will Brief Participants About</i> <i>The Course Topics That Were Covered During The Course</i>
1400 – 1415	POST-TEST
1415 – 1430	Presentation of Course Certificates
1430	Lunch & End of Course



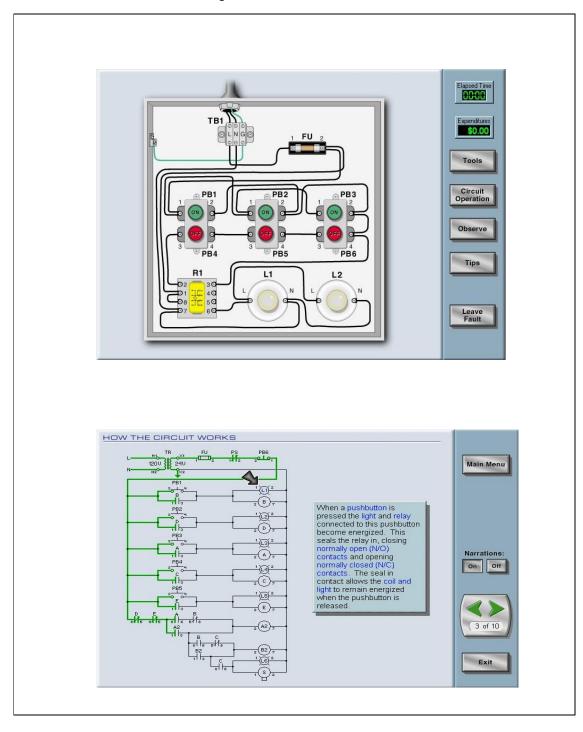
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Simulators (Hands-on Practical Sessions)

Practical sessions will be organized during the course for delegates to practice the theory learnt. Delegates will be provided with an opportunity to carryout various exercises using our state-of-the-art "Troubleshooting Electrical Circuits V4.1 Simulator" and "Lab Volt Testing Device".

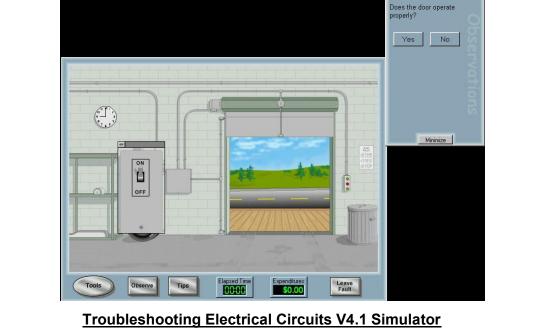




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Guided Troubleshooting



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