

# <u>COURSE OVERVIEW ME0120</u> Safety of Valve Maintenance

<u>Course Title</u> Safety of Valve Maintenance

### Course Date/Venue

- Session 1: July 07-11, 2025/Fujairah Meeting Room, Grand Millennium Al Wahda Hotel, Abu Dhabi, UAE Session 2: December 14-18, 2025/Boardroom
  - 1, Elite Byblos Hotel Al Barsha, Sheikh Zayed Road, Dubai, UAE

CEUS

Course Reference ME0120

Course Duration/Credits Five days/3.0 CEUs/30 PDHs

#### Course Description





This practical and highly-interactive course includes various practical sessions and exercises. Theory learnt in the class will be applied using the following practical methods: -

(1) Industrial Facility Visit: Course participants will be taken to an industrial facility where they will practice valve dismantling, assembling, inspection and testing. In case that this course is organized inside client premises (In-House), then client shall provide access to its valve workshop for practical sessions.

(2) Valve Demo Kit: Various safety relief valves will be distributed in the class to the participants by the course instructor for hands-on demonstration. These demo kits will be returned to the instructor at the end of the training day.

(3) Valve Simulator: Participants will use in the class our state-of-the-art "Valve Sizing Simulator", "Valve Simulator 3.0", "Valvestar 7.2 Simulator" and "PRV2SIZE Simulator" to practice some of the skills learnt.



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The course will cover the design, selection, sizing, installation and inspection of safety relief valves as per standards API 520, API 521, API 526 and API RP 576. Further, the course will discuss ASME I, ASME VIII and ASME PTC 25 in details. The course covers the conventional spring-loaded Pressure Relief Valves (PRV) and the Pilot Operated Pressure Relief Valves (POPRV).

Further, the course will also discuss the standards, NBI and VR-codes comprising of parties involved, code revision process, jurisdiction authorities and authorized inspection agencies; the objective, scope, definition and description of terms of ASME PTC 25; the PRV principles and development of pressure relief valve; the PRV installation; the installation requirements, factors, operational requirements and other installation considerations; and the PRV optional malfunctions in testing facilities.

During this interactive course, participants will learn the PRV certifications, training and personal qualifications and the procedure for determining valve capacities; the PRV repair and non-destructive examination; the PRV terminology and the various types of valves; the nameplate data and correct interpretation; the valve disassembly, valve critical inspections, lapping, grinding and assembly; the systematic valve testing and sealing; the inspection and testing of pressure-relieving devices; the causes of improper performance including replacement of rupture disk devices and inspection of pressure-relief valve on stream; troubleshooting and calibration; and the valve quality systems, and obtaining VR and administrative rules.

## Course Objectives

Upon the successful completion of this course, each participant will be able to:-

- Size, select, design, install, operate, inspect, test, maintain and troubleshoot safety relief valves (PRV and POPRV/PORV) in accordance with the API 520/521/526, API RP 576, NB, ASME I/VIII & ASME PTC 25 standards
- Discuss standards, NBI and VR-codes covering parties involved, code revision process, jurisdiction authorities, authorized inspection agencies, etc.
- Explain the objective and scope as well as the definition and description of terms of ASME PTC 25
- Describe PRV principles and development of pressure relief valve
- Carryout PRV installation and discuss the installation requirements, factors, operational requirements and other installation considerations
- Identify PRV operational malfunctions in testing facilities
- Recognize PRV certifications, training and personal qualifications and the procedure for determining valve capacities
- Perform PRV repair and non-destructive examination as well as define PRV terminology and identify the various types of valves
- Discuss nameplate data and correct interpretation
- Apply valve disassembly, valve critical inspections, lapping, grinding and assembly
- Employ systematic valve testing and sealing in accordance with API 527 and ASME



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- Carryout inspection and testing of pressure-relieving devices and identify the causes of improper performance including replacement of rupture disk devices and inspection of pressure-relief valve visual on-stream
- Review inspection frequency, records and reports
- Troubleshoot and calibrate valve as well as recognize valve quality systems and obtain VR and administrative rules

# Exclusive Smart Training Kit - H-STK®



Participants of this course will receive the exclusive "Haward Smart Training Kit" (**H-STK**<sup>®</sup>). The **H-STK**<sup>®</sup> consists of a comprehensive set of technical content which includes **electronic version** of the course materials conveniently saved in a **Tablet PC**.

#### Who Should Attend

This course provides an overview of all significant aspects and considerations of safety relief valve in accordance with the international standards for those who are involved in the sizing, selection, design, installation, operation, inspection, testing, maintenance and troubleshooting of valves. This includes process engineers, mechanical engineers, piping engineers, pipelines and pressure vessels engineers and supervisors. Further, it is suitable for inspection and QA & QC engineers, boilers and process plant equipment owners, maintenance staff who inspect and install pressure relief devices and engineers involved in plant turnaround and upgrade projects.

#### Training Methodology

All our Courses are including **Hands-on Practical Sessions** using equipment, Stateof-the-Art Simulators, Drawings, Case Studies, Videos and Exercises. The courses include the following training methodologies as a percentage of the total tuition hours:-

30% Lectures
20% Practical Workshops & Work Presentations
30% Hands-on Practical Exercises & Case Studies
20% Simulators (Hardware & Software) & Videos

In an unlikely event, the course instructor may modify the above training methodology before or during the course for technical reasons.

#### **Accommodation**

Accommodation is not included in the course fees. However, any accommodation required can be arranged at the time of booking.



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# Course Certificate(s)

(1) Internationally recognized Competency Certificates and Plastic Wallet Cards will be issued to participants who completed a minimum of 80% of the total tuition hours and successfully passed the exam at the end of the course. Certificates are valid for 5 years.

#### **Recertification is FOC for a Lifetime.**

#### Sample of Certificates

The following are samples of certificates that will be awarded to course participants:-







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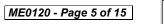




(2) Official Transcript of Records will be provided to the successful delegates with the equivalent number of ANSI/IACET accredited Continuing Education Units (CEUs) earned during the course.











# Certificate Accreditations

Certificates are accredited by the following international accreditation organizations: -

• BAC

British Accreditation Council (BAC)

Haward Technology is accredited by the **British Accreditation Council** for **Independent Further and Higher Education** as an **International Centre**. BAC is the British accrediting body responsible for setting standards within independent further and higher education sector in the UK and overseas. As a BAC-accredited international centre, Haward Technology meets all of the international higher education criteria and standards set by BAC.

# The International Accreditors for Continuing Education and Training (IACET - USA)

Haward Technology is an Authorized Training Provider by the International Accreditors for Continuing Education and Training (IACET), 2201 Cooperative Way, Suite 600, Herndon, VA 20171, USA. In obtaining this authority, Haward Technology has demonstrated that it complies with the **ANSI/IACET 2018-1 Standard** which is widely recognized as the standard of good practice internationally. As a result of our Authorized Provider membership status, Haward Technology is authorized to offer IACET CEUs for its programs that qualify under the **ANSI/IACET 2018-1 Standard**.

Haward Technology's courses meet the professional certification and continuing education requirements for participants seeking **Continuing Education Units** (CEUs) in accordance with the rules & regulations of the International Accreditors for Continuing Education & Training (IACET). IACET is an international authority that evaluates programs according to strict, research-based criteria and guidelines. The CEU is an internationally accepted uniform unit of measurement in qualified courses of continuing education.

Haward Technology Middle East will award **3.0 CEUs** (Continuing Education Units) or **30 PDHs** (Professional Development Hours) for participants who completed the total tuition hours of this program. One CEU is equivalent to ten Professional Development Hours (PDHs) or ten contact hours of the participation in and completion of Haward Technology programs. A permanent record of a participant's involvement and awarding of CEU will be maintained by Haward Technology. Haward Technology will provide a copy of the participant's CEU and PDH Transcript of Records upon request.

#### Course Fee

**US\$ 5,500** per Delegate + **VAT**. This rate includes H-STK<sup>®</sup> (Haward Smart Training Kit), buffet lunch, coffee/tea on arrival, morning & afternoon of each day.



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### Course Instructor(s)

This course will be conducted by the following instructor(s). However, we have the right to change the course instructor(s) prior to the course date and inform participants accordingly:



Mr. Moayyad Sanori (Moayad Khalil Moh'd Sanouri) is a Senior Mechanical Engineer with 30 years of extensive experience within the Oil & Gas, Petrochemical and Refinery Industries. His expertise widely covers in the areas of Mechanical Maintenance, Maintenance & Reliability Management, Preventive & Predictive Maintenance, Machinery Failure Analysis (RCFA), Mechanical Pipe Fitting,Fire Protection & Life Safety System Testing, Advanced Vehicle Diagnostics & Emissions Testing, Vehicle Safety Standards and

Regulatory Compliance, Vehicle Inspection Technology and Tool Usage, Vehicle Chassis, Sprinkler System Inspection & Maintenance, Standpipe & Hose Systems, Fire Pump Maintenance, Water Storage Tank Inspection, Valve Inspection & Testing, Safety Relief Valves, Air Compressor & Nitrogen Generators, Piping Assessment, Fire Pump Inspection & Testing, Fire Suppression Design, Fired Heaters & Exchangers, Process Plant Operation, Hydrocarbon Production Operation, Monitoring & Maintaining HSE Systems, Emergency & Critical Situations Control, Integrated Process Systems Start-up, Shutdown, Monitoring & Control, Process Plant Equipment Isolation, Condition Based Monitoring, Centrifugal Pumps & Compressors Overhauling, Positive Displacement Pump, Heat Exchangers, Steam & Gas Turbine, Heat Recovery Steam Generator, Combined Cycle, Pipe Erection Installation, Welding Operations, Tank Pressure LPG, CNC Fabrication, Safety Valves, Distillation Columns, Gearbox, Pipe Fitting, Lathes, Milling, Diesel Engines, Boiler & Burners, Turbines & Motors, Power Piping, and ASNT-NDT Inspection Methods. He is currently the General Maintenance Supervisor of Jable Oil Services with collaboration of Waha Oil Company wherein he is responsible in supervising the maintenance and operation of pumps, compressors, gas turbines, steam turbines, pipe testing and training of new employees.

During Mr. Moayyad's career he has handled key positions as such Mechanical Maintenance Manager, Mechanical Maintenance Supervisor, Pipe Testing Supervisor, Radiation Supervisor, NDT Supervisor, General Maintenance Supervisor, Piping Testing Engineer, NDT Technician, Mechanical & Pipe Fitting Instructor and Pump Maintenance Technician of various international companies including Jordan Petroleum Refinery Company, Saudi Aramco, Rawabi Industrial Support Services, Experts Industrial Testing Company, Petra for Mechanical Testing Company and Al-Waei Metal Forming Establishment.

Mr. Moayyad has an Associate Diploma in Mechanical Engineering. Further, he is a Certified Instructor/Trainer, a Certified ASNT-NDT Level II in Radiography (RT), Magnetic Particle Testing (MT), Liquid Penetrant Testing (PT) and Ultrasonic Thickness Testing (UTT) and a Certified Internal Verifier/Assessor/Trainer by the Institute of Leadership & Management (ILM). He has further delivered numerous trainings, courses, seminars, workshops and conferences internationally.



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# Course Program

The following program is planned for this course. However, the course instructor(s) may modify this program before or during the course for technical reasons with no prior notice to participants. Nevertheless, the course objectives will always be met:

Day 1
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0730 - 0800         Registration & Coffee           0815 - 0830         PRE-TEST           0815 - 0830         PRE-TEST           0830 - 0930         Standards, NBI & VR-Codes Organizations Affecting Standards & Enforcement • Parties Involved • Historical Events • ASME Boiler & Pressure Vessel Code • ASME Boiler & Pressure Vessel Committees • Code Revision Process • ASME Accreditation Process • Jurisdictional Authorities • Authorized Inspection Agencies • The National Board • National Board Activities • National Board Certification of Pressure Relief Devices • VR Accreditation Program • National Board Inspection Code           0930 - 0945         Break           0930 - 1000         Speak           0945 - 1100         KaSME PTC 25 ANSI/ASME PTC-25 - Pressure Relief Devices • Object & Scope • Definitions & Description of Terms • Dimensional Characteristics - PRV • Dimensional of Non-Reclosing PRD • ASME Code Section I & VIII • ASME Code Requirements Sections I and VIII • Three Valve Average Method • Four Valve Slope Method • Nine Valve Coefficient Method           PRV Principles & Development Pressure Relief Valve Principles of Operation • Internal Parts of Safety Valve • Where is the Action of Force? • Area, Force, Pressure Relationship • Static Force Balance • Forces Applied to Disc • Spring Force • Dynamic Force Balances • Reaction Force = FR • Huddling Chamber- Nozzle Ring Adjustment           1230 - 1330         PRV Principles & Development (cont'd) Effect of Blowdown Ring • Safety Valves • Levelopment of Valve Designs • Development • Valve Spring Design & Theory • Materials for Pressure Relief Valves • Valve Spring Design & Fabrication • Types of Safety Valve Designs           1330 -	Day 1	1
0815 - 0830       PRE-TEST         Standards, NBI & VR-Codes       Organizations Affecting Standards & Enforcement • Parties Involved • Historical Events • ASME Boiler & Pressure Vessel Code • ASME Boiler & Pressure Vessel Committees • Code Revision Process • ASME Accreditation Process • Jurisdictional Authorities • Authorized Inspection Agencies • The National Board • National Board • National Board Certification of Pressure Relief Devices • VR Accreditation Program • National Board Inspection Code         0930 - 0945       Break         0930 - 0945       Break         0945 - 1100       Nor-Reclosing PRD • ASME Code Section 1 & VIII • ASME Code Requirements Sections I and VIII • Three Valve Average Method • Four Valve Slope Method • Nine Valve Coefficient Method         1100 - 1215       PRV Principles & Development Pressure Relief Valve • Principles & Development Pressure Relief Valve Principles & Development (cont'd) Effect of Blowdown Ring • Safety Valves - Field Example • Safety Valves - Reaction Force = FR • Huddling Chamber-Nozzle Ring Adjustment         1215 - 1230       Break         1230 - 1330       PRV Principles & Development (cont'd) Effect of Blowdown Ring • Safety Valves - Field Example • Safety Valves - Superheater • Pilot Operated Pressure Relief Valves • Development (valve Spring Design & Fabrication • Types of Safety Valve Designs • Development         1330 - 1420       Installation Requirements • Lesson • Installation Factors • Installation • Operation RNS • Safet Section I Pressure Relief Valves • Valve • Requirements * ASME Section I Pressure Relief Valves • Valve • Requirements * ASME Section I Pressure Relief Valves • Valve • Requirements * ASME Section I Power Boilers • O	0730 – 0800	Registration & Coffee
Standards, NBI & VR-Codes           Organizations         Affecting         Standards         & Enforcement         • Parties         Involved         •           0830 - 0930         Organizations         Affecting         Standards         & Pressure Vessel Code         • ASME Boiler & Pressure Vessel Code         • ASME Boiler & Pressure Vessel Committees         • Admonthistion           0830 - 0930         Pressure Vessel Committees         • Code Revision Process         • Astional Board         • Autional Board Activities         • Autional Board Certification of Pressure Relief Devices         • National Board Inspection           0930 - 0945         Break         ASME PTC 25         - Pressure Relief Devices         • Object & Scope         • Definitions           0945 - 1100         Break         ASME PTC 25         - Pressure Relief Devices         • Object & Scope         • Definitions           0945 - 1100         Break         ASME Code Section I & VIII         • ASME Code         Scope         • Definitions           10945 - 1100         Prev Principles & Development         Preversure Relief Valve Principles & Development         Preversure Relief Valve Principles & Development         Preversure Relief Valve Principles & Development         Preversure & Safety Valve & Where is the Action of Force?         Area, Force, Pressure Relationship & Static Force           1100 - 1215         Break	0800 - 0815	Welcome & Introduction
07ganizations       Affecting       Standards       & Enforcement       Parties       Involved       +         0830 - 0930       Organizations       ASME       Boiler       & Pressure Vessel       Code       Revision       Process       ASME       Boiler       & Pressure       Vessel       Code       Revision       Process       A SME       Accreditation         0930 - 0945       Break       ASME       PTC-25       Pressure Relief Devices       • OR Accreditation       Program       National Board       Inspection       Accreditation       Ford and the second of	0815 - 0830	PRE-TEST
ASME PTC 25 ANSI/ASME PTC-25 - Pressure Relief Devices • Object & Scope • Definitions & Description of Terms • Dimensional Characteristics - PRV • Dimensional of Non-Reclosing PRD • ASME Code Section 1 & VIII • ASME Code Requirements Sections I and VIII • Three Valve Average Method • Four Valve Slope Method • Nine Valve Coefficient Method1100 - 1215PRV Principles & Development Pressure Relief Valve Principles of Operation • Internal Parts of Safety Valve • Where is the Action of Force? • Area, Force, Pressure Relationship • Static Force Balance • Forces Applied to Disc • Spring Force • Dynamic Force Balances • Reaction Force = FR • Huddling Chamber- Nozzle Ring Adjustment1215 - 1230Break1230 - 1330Effect of Blowdown Ring • Safety Valves - Superheater • Pilot Operated Pressure Relief Valves • Development, Application of PRV's & Pilot Operated PRV's • Development of Valve Designs • Development • Valve Spring Design & Theory • Materials for Pressure Relief Valves • Valve Spring Design & Fabrication • Types of Safety Valve Designs1330 - 1420Installation Requirements • Lesson • Installation Factors • Installation • Operational Requirements • Lesson 1 Power Boilers • Other Installation Considerations • Installation of ASME Section VIII PRV • Requirements from ASME Sect. VIII • Other Recommendations for Pressure Relief Valve Installation Provided • Typical Installations1420 - 1430Keap Lising this Course Overview, the Instructor(s) will Brief Participants about the Topics that were Discussed Today and Advise Them of the Topics to be Discussed Tomorow	0830 - 0930	Organizations Affecting Standards & Enforcement • Parties Involved • Historical Events • ASME Boiler & Pressure Vessel Code • ASME Boiler & Pressure Vessel Committees • Code Revision Process • ASME Accreditation Process • Jurisdictional Authorities • Authorized Inspection Agencies • The National Board • National Board Activities • National Board Certification of Pressure Relief Devices • VR Accreditation Program • National Board Inspection
0945 - 1100ANSI/ASME PTC-25 - Pressure Relief Devices • Object & Scope • Definitions & Description of Terms • Dimensional Characteristics - PRV • Dimensional of Non-Reclosing PRD • ASME Code Section I & VIII • ASME Code Requirements Sections I and VIII • Three Valve Average Method • Four Valve Slope Method • Nine Valve Coefficient Method1100 - 1215 <b>PRV Principles &amp; Development</b> Pressure Relief Valve Principles of Operation • Internal Parts of Safety Valve • Where is the Action of Force? • Area, Force, Pressure Relationship • Static Force Balance • Forces Applied to Disc • Spring Force • Dynamic Force Balances • Reaction Force = FR • Huddling Chamber- Nozzle Ring Adjustment1215 - 1230Break1230 - 1330 <b>PRV Principles &amp; Development (cont'd)</b> Effect of Blowdown Ring • Safety Valves - Superheater • Pilot Operated Pressure Relief Valves • Development • Valve Spring Design & Theory • Materials for Pressure Relief Valves • Valve Spring Design & Fabrication • Types of Safety Valve Designs1330 - 1420 <b>PRV Installation</b> Installation Requirements • Lesson • Installation Factors • Installation • Operational Requirements • ASME Section I Power Boilers • Other Installation Considerations • Installation of ASME Section VIII PRV • Requirements from ASME Sect. VIII • Other Recommendations for Pressure Relief Valve Installation Provided • Typical Installations1420 - 1430Ling this Course Overview, the Instructor(s) will Brief Participants about the 	0930 - 0945	Break
PRV Principles & Development Pressure Relief Valve Principles of Operation • Internal Parts of Safety Valve • Where is the Action of Force? • Area, Force, Pressure Relationship • Static Force Balance • Forces Applied to Disc • Spring Force • Dynamic Force Balances • Reaction Force = FR • Huddling Chamber- Nozzle Ring Adjustment1215 - 1230Break1230 - 1330PRV Principles & Development (cont'd) Effect of Blowdown Ring • Safety Valves - Field Example • Safety Valves - Superheater • Pilot Operated Pressure Relief Valves • Development, Application of PRV's & Pilot Operated PRV's • Development of Valve Designs • Development • Valve Spring Design & Theory • Materials for Pressure Relief Valves • Valve Spring Design & Fabrication • Types of Safety Valve Designs1330 - 1420Installation Requirements • Lesson • Installation Factors • Installation • Operational Requirements • Installation of ASME Section VIII PRV • Requirements from ASME Sect. VIII • Other Recommendations for Pressure Relief Valve Installation Provided • Typical Installations Recap Using this Course Overview, the Instructor(s) will Brief Participants about the Topics that were Discussed Today and Advise Them of the Topics to be Discussed Tomorow	0945 - 1100	ANSI/ASME PTC-25 – Pressure Relief Devices • Object & Scope • Definitions & Description of Terms • Dimensional Characteristics - PRV • Dimensional of Non-Reclosing PRD • ASME Code Section I & VIII • ASME Code Requirements Sections I and VIII • Three Valve Average Method • Four Valve
<ul> <li>1230 - 1330</li> <li>PRV Principles &amp; Development (cont'd) Effect of Blowdown Ring • Safety Valves - Field Example • Safety Valves - Superheater • Pilot Operated Pressure Relief Valves • Development, Application of PRVs &amp; Pilot Operated PRVs • Development of Valve Designs • Development • Valve Spring Design &amp; Theory • Materials for Pressure Relief Valves • Valve Spring Design &amp; Fabrication • Types of Safety Valve Designs</li> <li>PRV Installation Installation Requirements • Lesson • Installation Factors • Installation • Operational Requirements • ASME Section I Power Boilers • Other Installation Considerations • Installation of ASME Section VIII PRV • Requirements from ASME Sect. VIII • Other Recommendations for Pressure Relief Valve Installation Provided • Typical Installations</li> <li>1420 - 1430</li> </ul>		<b>PRV Principles &amp; Development</b> Pressure Relief Valve Principles of Operation • Internal Parts of Safety Valve • Where is the Action of Force? • Area, Force, Pressure Relationship • Static Force Balance • Forces Applied to Disc • Spring Force • Dynamic Force Balances • Reaction Force = FR • Huddling Chamber- Nozzle Ring Adjustment
<ul> <li>1230 - 1330</li> <li>Effect of Blowdown Ring • Safety Valves - Field Example • Safety Valves - Superheater • Pilot Operated Pressure Relief Valves • Development, Application of PRVs &amp; Pilot Operated PRVs • Development of Valve Designs • Development • Valve Spring Design &amp; Theory • Materials for Pressure Relief Valves • Valve Spring Design &amp; Fabrication • Types of Safety Valve Designs</li> <li><b>PRV Installation</b> Installation Requirements • Lesson • Installation Factors • Installation • Operational Requirements • ASME Section I Power Boilers • Other Installation Considerations • Installation of ASME Section VIII PRV • Requirements from ASME Sect. VIII • Other Recommendations for Pressure Relief Valve Installation Provided • Typical Installations</li> <li><b>14</b>20 - 1430</li> <li><b>Recap</b> Using this Course Overview, the Instructor(s) will Brief Participants about the Topics that were Discussed Today and Advise Them of the Topics to be Discussed Tomorrow</li> </ul>	1215 – 1230	Break
1330 - 1420Installation Requirements • Lesson • Installation Factors • Installation • Operational Requirements • ASME Section I Power Boilers • Other Installation Considerations • Installation of ASME Section VIII PRV • Requirements from ASME Sect. VIII • Other Recommendations for Pressure Relief Valve Installation Provided • Typical Installations1420 - 1430 <b>Recap</b> Using this Course Overview, the Instructor(s) will Brief Participants about the Topics that were Discussed Today and Advise Them of the Topics to be Discussed Tomorrow	1230 - 1330	<ul> <li>Effect of Blowdown Ring • Safety Valves - Field Example • Safety Valves - Superheater • Pilot Operated Pressure Relief Valves • Development, Application of PRVs &amp; Pilot Operated PRVs • Development of Valve Designs • Development</li> <li>• Valve Spring Design &amp; Theory • Materials for Pressure Relief Valves • Valve Spring Design &amp; Fabrication • Types of Safety Valve Designs</li> </ul>
1420 – 1430 Using this Course Overview, the Instructor(s) will Brief Participants about the Topics that were Discussed Today and Advise Them of the Topics to be Discussed Tomorrow	1330 - 1420	Installation RequirementsLessonInstallation FactorsInstallationOperational RequirementsASME Section I Power BoilersOtherInstallation ConsiderationsInstallation of ASME Section VIII PRVRequirements from ASME Sect.VIIIOther Recommendations for Pressure
1430 Lunch & End of Day One		Using this Course Overview, the Instructor(s) will Brief Participants about the Topics that were Discussed Today and Advise Them of the Topics to be Discussed Tomorrow
	1430	Lunch & End of Day One



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# Day 2

<i>Duy 2</i>	
0730 – 0930	<b>PRV Operational Malfunctions &amp; Testing Facilities</b> Operational Malfunctions • System Malfunctions • Valve - Mechanical Caused • Other System Malfunctions & Causes • Erratic Set Pressure • Blowdown • Closing Pressure • Blowdown or Closing Pressure are not met • Valve - Mechanically Caused • Installation & System Caused • Back Pressure • Other Typical Causes of Valve Malfunctions • Testing Facilities for PRV
0930 - 0945	Break
0945 – 1100	<b>PRV Certifications, Training &amp; Personal Qualifications</b> Pressure Relief Device Certifications • Pressure Relief Device Certifications • Procedure for Determining Valve Capacities • Valve Calculations • Training & Qualification of Personnel
1100 – 1215	<b>PRV Repair &amp; Non-Destructive Examination</b> Pressure Relief Valve Repair • PRV Terminology – PTC 25 • Low Pressure Safety Valves (LPSV) • Pressure Relief Valve Repair • Static Force Balance • Dynamic Force Balance • Flanged Safety Valve • Threaded Safety Valve • Threaded Safety-Relief Valve
1215 – 1230	Break
1230 - 1330	<b>PRV Repair &amp; Non-Destructive Examination (cont'd)</b> Flanged Safety-Relief Valve • Safety-Relief Valve (Cage Type) • Pilot Operated Pressure Relief Valves • Cap & Lever Styles • ASME Code Application • Non- Code Applications • Safety Valve Adjustments & Repairs • Nondestructive Examination
1330 - 1420	Nameplate Data & InterpretationObjectives • Safety Valves Name Plate • Original PRV Nameplate Data •Manufacturer Manual • Sample Traveler • Cold Differential Test Pressure •Capacity Ratings • ASME Code Symbol • Correct Interpretation • PreviousRepair Nameplate Recorded on the "VR" Traveler • Repair Nameplate •Nameplate Press • PRV Nameplates
1420 - 1430	<b>Recap</b> Using this Course Overview, the Instructor(s) will Brief Participants about the Topics that were Discussed Today and Advise Them of the Topics to be Discussed Tomorrow
1430	Lunch & End of Day Two

#### Day 3

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0730 - 0930	Valve Disassembly Disassembly of Pressure Relief Valves • Shop Repair Advice • "As Found" Conditions may Aid in Troubleshooting • Cleaning Procedure • PRV Cleaning in Progress • PRV Cleaning Process Completed • Pilot Operated Pressure Relief Valves • Recommended Procedures for Repairing Pilot Operated Pressure Relief
0930 - 0945	<i>Valves</i> • <i>Disassembly</i> • <i>Cleaning</i> • <i>Inspection</i> • <i>Testing</i> • <i>Sealing</i> • <i>Nameplate Break</i>
0945 – 1100	Valve Critical Inspections Objectives of an Inspection Job • PRV Repair Flow Chart • Inspector's Role • Measurement & Test Equipment • Inspection Methods • PRV Spindle Inspection Points • Disk & Nozzle Inspection • PRV Guide & Disc Holder • PRV Spring Inspection Points • Spring Rate • 900 Series Disc Criteria Data Sheet • 6000 Series Stem Concentricity Disc & Guide Clearance • 6000 Series Disc Criteria • 6000 Nozzle Criteria • Critical Inspection



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1100 – 1215	Lapping, Grinding & AssemblyLapping Objectives • Two Critical Elements of PRV Operation • Purpose ofLapping • Balance of Lapping • Ring Laps • Lapping Materials • Cleanliness •Lap Selection • Nozzle Seat Width • PRV Lapping Procedure • PRV BearingPoints • Assembly Objectives • Assemblers Responsibility • AssemblyOperation
1215 – 1230	Break
1230 – 1330	Valve Testing & Sealing (API 527 & ASME) Testing Objectives • ASME Requirements • RV & PSV Testing & Adjustments • Testing & Sealing • Definition of Set Pressure • Liquid Test – Definition of Open • PRV Set Pressure on Liquid • Prior to Opening Pressure on Liquid • Definition of Set Pressure on Liquid • Above Opening Pressure • Maximum Overpressure 110% of Set Pressure • Air Test PRV • Reaction Force • Start to Discharge For PRV
1330 - 1420	Value Testing & Sealing (API 527 & ASME) (cont'd)ASME Requirement for PRV Seat Tightness TestingAPI 527 • ASME CodeRequirement for Secondary Pressure Zone Testing of PRVs • PRV Adjustments• Two Ring Design Ring Setting Chart • One Ring Design Ring Setting Chart •Sealing Adjustments• Sample Traveler • Protect your Hearing during PRVTesting • Field Testing Advice • On Site Safety Valves Testing Schedule • SafetyValves Test Schedule for Boilers • On Site Safety Valves Test
1420 - 1430	<b>Recap</b> Using this Course Overview, the Instructor(s) will Brief Participants about the Topics that were Discussed Today and Advise Them of the Topics to be Discussed Tomorrow
1430	Lunch & End of Day Three

#### Dav 4

Jay 4	-
0730 - 0800	Introduction to API 576: Inspection of Pressure-relieving Devices
	Scope   Normative References   Terms & Definitions
0800 - 0830	API 576: Pressure-relieving Devices
	General • Pressure Relief Valve • Direct-acting Pressure-relief Valve • Pilot-
	operated Pressure-relief Valves • Rupture Disk Device • Pin-actuated Devices
	API 576: Causes of Improper Performance
	Corrosion • Damaged Seating Surfaces • Failed Springs • Improper Setting &
0830 - 0930	Adjustment • Plugging & Fouling • Galling • Misapplication of Materials •
0850 - 0950	Improper Location, History or Identification • Improper Handling • Improper
	Differential Between Operating & Set Pressures • Improper Inlet/Outlet Piping
	Test Procedures
0930 - 0945	Break
	API 576: Inspection & Testing
	Reasons for Inspection & Testing • Shop Inspection/Overhaul • Inspection,
	Testing, Maintenance & Setting of Direct-acting Spring-loaded Values on
0945 – 1100	Equipment • Inspection, Testing, Maintenance & Setting of Direct Spring-
0943 - 1100	operated Safety Valves Used on Fired Pressure Vessels • Inspection, Testing,
	Maintenance & Setting of Pilot-operated Pressure-relief Valves • Inspection,
	Testing, Maintenance & Setting of Weight-loaded Pressure and/or Vacuum Vents
	on Tanks
	API 576: Inspection & Replacement of Rupture Disk Devices
1100 – 1130	Rupture Disk Removal & Replacement • Examples of Rupture Disk Failure
	Modes • Rupture Disk Holder • Inspection & Replacement of Rupture Disks
1130 – 1215	API 576: Pressure-relief Valve Visual On-stream Inspection
	General • Post-relief Event



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1215 – 1230	Break
	API 576: Inspection Frequency
1230 - 1330 1330 - 1420	General • Frequency of Shop Inspection/Overhaul • Time of Inspection •
	Inspection & Servicing Deferral
	API 576: Records & Reports
	General • The Need to Keep Records • Responsibilities • Sample Record & Report
	System
	Recap
1420 - 1430	Using this Course Overview, the Instructor(s) will Brief Participants about the
	Topics that were Discussed Today and Advise Them of the Topics to be Discussed
	Tomorrow
1430	Lunch & End of Day Four

#### Day 5

Day 5	
0730 - 0830	Troubleshooting
	<i>Objectives In Troubleshooting</i> • <i>PRV Applications</i> • <i>PRV Installation</i> • <i>PRV</i>
	Installation ASME Sec. I • SRV Internal Damage • Steam Service Safety Valves
	Body & Nozzle Overhead View
	Troubleshooting cont'd)
	Piping Stress – Gravity or Expansion Horizontal Mounting • Undersize Bolting
0830 - 0930	on PRV Inlet Connection • Plugged Drain, Flooded PRV • Isolation Value on
	PRV Inlet • Double Trouble • Reduced Outlet Piping • Gagged PRV •
	Troubleshooting Chart
0830 - 0845	Break
	Valve Calibration
	Calibration • Types of Instruments Requiring Calibration • Pressure Gauges •
0.045 4000	Linear Measuring Equipment • Welding Equipment • Temperature Measuring
0845 – 1000	Equipment • In-House Measuring Standards • Calibration of Pressure Gauges •
	Definition of Pressure • Standards for Pressure Gauges • Use of the Dead Weight
	Tester
	Valve Quality Systems
	Quality Systems Definition • Quality Systems for Certificate Holders • Title
	Page • Revision Log • Contents Page • Statement of Authority & Responsibility
1000 - 1145	• Organization Chart • Scope of Work • Drawings & Specification Control •
1000 - 1145	Material & Part Control • Repair & Inspection Program • Welding, NDE, &
	Heat Treatment (when applicable) • Valve Testing, Setting, & Sealing • Valve
	Repair Nameplates • Calibration • Manual Control • Non-conformities •
	Exhibits • Testing Equipment • Field Repairs
1145 – 1200	Break
	Obtaining VR & Administrative Rules
	Administrative Rules & Procedures for Accreditation of ("VR") Repair
1200 – 1230	Organizations • "VR" Administrative Rules & Procedures • SCOPE •
	Definitions Relating to Pressure Relief Devices • Accreditation Process • Scope
	Issuance & Revision to a Quality System • Accreditation of "VR" Repair
	Organizations • Jurisdictional Participation • General Rules • Issuance &
	Renewal of the "VR" Certificate of Authorization • General • Issuance of
	<i>Certificate</i> • <i>Renewal of Certificate</i> • <i>Review of Applicant's Facility</i>
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1230 - 1300	<b>Obtaining VR &amp; Administrative Rules (cont'd)</b> Verification Testing • Verification Testing Alternatives • Use of the "VR" Authorization • Technical Requirements • Stamp Use • Return of Stamp • Multiple Locations • Certificate of Authorization Contents • Changes to Certificates of Authorization • Issuance of More Than One "VR" Symbol Stamp to a Certificate of Authorization Holder • Steps for Obtaining VR Certificate • Steps for Obtaining "VR" Stamp • "VR" Administrative Rules & Procedures
1300 - 1315	<i>Course Conclusion</i> Using this Course Overview, the Instructor(s) will Brief Participants about the Course Topics that were Covered During the Course
1315 - 1415	COMPETENCY EXAM
1415 - 1430	Presentation of Course Certificates
1430	Lunch & End of Course



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<u>Practical Sessions/Industrial Facility Visit</u> Site visit will be organized during the course for delegates to practice the theory learnt:-





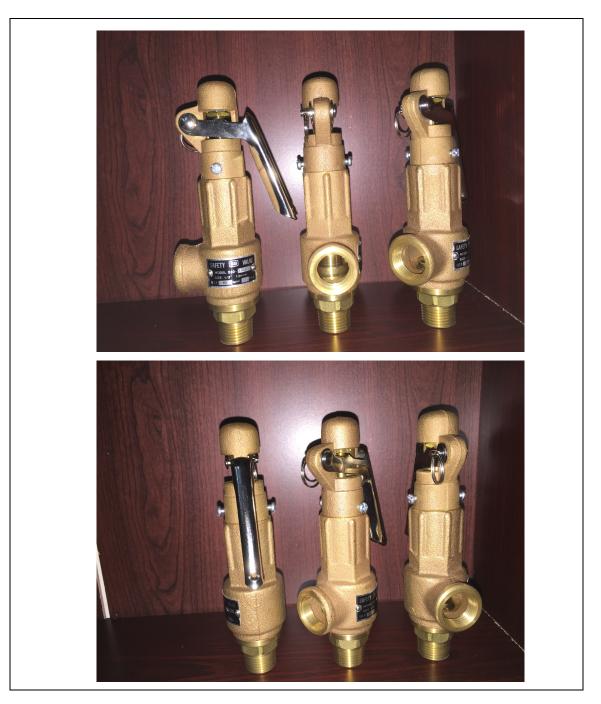
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# Valve Demo Kit

Hands-on demonstration will be held during the course. Proto-type safety relief valves will be temporary given to course participants for demonstration purposes as part of this course.





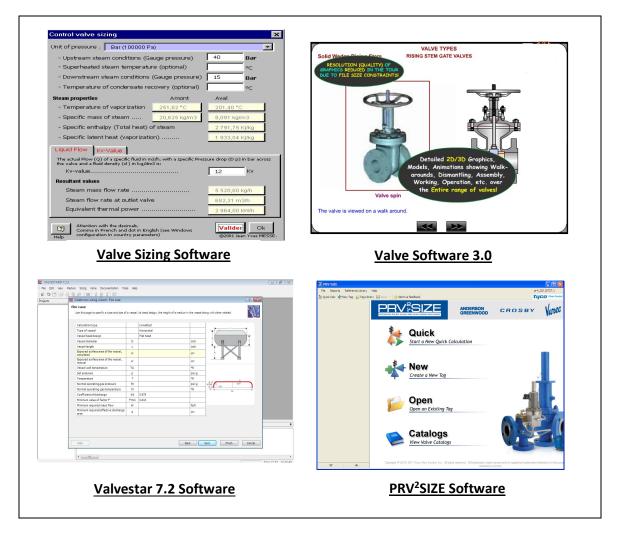
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### Simulator (Hands-on Practical Sessions)

Practical sessions will be organized during the course for delegates to practice the theory learnt. Delegates will be provided with an opportunity to carryout various exercises using the state-of-the-art "Valve Sizing Software", "Valve Software 3.0", "Valvestar 7.2 Software" and "PRV2SIZE Software".



# **Course Coordinator**

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