

COURSE OVERVIEW PE0980
Safety in Process Design

Course Title

Safety in Process Design

Course Reference

PE0980

Course Duration/Credits

Five days/3.0 CEUs/30 PDHs

Course Date/Venue

Session(s)	Date	Venue
1	February 09-13, 2026	Glasshouse Meeting Room, Grand Millennium Al Wahda Hotel, Abu Dhabi, UAE
2	May 17-21, 2026	Crowne Meeting Room, Crowne Plaza Al Khobar, an IHG Hotel, Al Khobar, KSA
3	September 27-October 01, 2026	Tamra Meeting Room, Al Bandar Rotana Creek, Dubai, UAE
4	December 06-10, 2026	Meeting Plus 9, City Centre Rotana, Doha Qatar



Course Description



This practical and highly-interactive course includes real-life case studies and exercises where participants will be engaged in a series of interactive small groups and class workshops.



This course is designed to provide participants with a detailed and up-to-date overview of safety in process design. It covers the implementation of safety concepts, methods and standards in process design including redesign of existing processes for safety considerations; managing process safety including risk and process hazard analysis; and minimizing the risk of process hazards in the design of oilfield processing equipment and facilities.



Further, the course will also discuss the various types of corrosion; the different types of health hazards including chemical hazards, noise, radiation, thermal stress; the evaluation of reactive chemical hazards by using experimental screening, reaction hazard index and hydroperoxide; the equipment design and operation; the strategies to prevent fires and explosions; and the issues associated with the process design of a facility and in developing “inherently safer” designs.

During this interactive course, participants will learn to eliminate hazards through process design; identify human error including unintentional errors, misleading information and poor design; improve the techniques used in the modification process used in process design; apply the various methods in the prevention of incidents; employ risk assessment as applied in process design and recognize its importance; and demonstrate how process design, management of change, and inadequate safeguards have all contributed to major accidents.

Course Objectives

Upon the successful completion of this course, each participant will be able to:-

- Apply and gain an in-depth knowledge on safety requirements in process design including process hazard evaluation, process equipment design and operation
- Implement the safety concepts, methods and standards in process design including redesign of existing processes for safety considerations
- Manage process safety including risk and process hazard analysis
- Minimize the risk of process hazards in the design of oilfield processing equipment and facilities
- Identify the various types of corrosion and discuss the different types of health hazards including chemical hazards, noise, radiation and thermal stress
- Evaluate reactive chemical hazards by using experimental screening, reaction hazard index and hydro-peroxide
- Review the equipment design and operation and improve the strategies to prevent fires and explosions
- Recognize issues associated with the process design of a facility and in developing “inherently safer” designs
- Eliminate hazards through process design and explain human error including unintentional errors, misleading information and poor design
- Improve the techniques used in the modification process used in process design and apply the various methods in the prevention of incidents
- Employ risk assessment as applied in process design and recognize its importance in the process industry
- Analyze case studies that discuss incidents in the process industry and demonstrate how process design, management of change, and inadequate safeguards have all contributed to major accidents

Exclusive Smart Training Kit - H-STK®



*Participants of this course will receive the exclusive “Howard Smart Training Kit” (H-STK®). The H-STK® consists of a comprehensive set of technical content which includes **electronic version** of the course materials conveniently saved in a **Tablet PC**.*

Who Should Attend

This course is intended for those who are managing and performing process design and process hazard evaluations or risk assessments for operating facilities or are coordinating project activities. Further, the course is suitable for new graduates who wish to gain an understanding of practical process design issues.

Course Certificate(s)

Internationally recognized certificates will be issued to all participants of the course who completed a minimum of 80% of the total tuition hours.

Certificate Accreditations

Haward's Certificates are accredited by the following international accreditation organizations:

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British Accreditation Council (BAC)

Haward Technology is accredited by the **British Accreditation Council** for **Independent Further and Higher Education** as an **International Centre**. Haward's certificates are internationally recognized and accredited by the British Accreditation Council (BAC). BAC is the British accrediting body responsible for setting standards within independent further and higher education sector in the UK and overseas. As a BAC-accredited international centre, Haward Technology meets all of the international higher education criteria and standards set by BAC.
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The International Accreditors for Continuing Education and Training (IACET - USA)

Haward Technology is an Authorized Training Provider by the International Accreditors for Continuing Education and Training (IACET), 2201 Cooperative Way, Suite 600, Herndon, VA 20171, USA. In obtaining this authority, Haward Technology has demonstrated that it complies with the **ANSI/IACET 2018-1 Standard** which is widely recognized as the standard of good practice internationally. As a result of our Authorized Provider membership status, Haward Technology is authorized to offer IACET CEUs for its programs that qualify under the **ANSI/IACET 2018-1 Standard**.

Haward Technology's courses meet the professional certification and continuing education requirements for participants seeking **Continuing Education Units (CEUs)** in accordance with the rules & regulations of the International Accreditors for Continuing Education & Training (IACET). IACET is an international authority that evaluates programs according to strict, research-based criteria and guidelines. The CEU is an internationally accepted uniform unit of measurement in qualified courses of continuing education.

Haward Technology Middle East will award **3.0 CEUs** (Continuing Education Units) or **30 PDHs** (Professional Development Hours) for participants who completed the total tuition hours of this program. One CEU is equivalent to ten Professional Development Hours (PDHs) or ten contact hours of the participation in and completion of Haward Technology programs. A permanent record of a participant's involvement and awarding of CEU will be maintained by Haward Technology. Haward Technology will provide a copy of the participant's CEU and PDH Transcript of Records upon request.

Course Instructor(s)

This course will be conducted by the following instructor(s). However, we have the right to change the course instructor(s) prior to the course date and inform participants accordingly:



Mr. Kyle Bester is a **Senior Mechanical & Process Engineer** with extensive years of practical experience within the **Oil & Gas, Power & Water Utilities** and other **Energy** sectors. His expertise includes **Bearing & Bearing Failure Analysis, Centrifugal, Reciprocating & Screw Compressor, Gas Turbine Repair, Pump Installation & Operation, Compressors & Turbines Troubleshooting, Coupling, Gear Boxes, Bearings & Lubrication, Mechanical Seals, Bearings & Seals, Pressure Vessel Design & Analysis, Steam & Gas Turbine, High Pressure Boiler Operation, Compressors Operation & Maintenance, Pipe Maintenance &**

Repair, Centrifugal & Positive Displacement Pump, Rotating Machinery, PD Compressor & Gas Engine Operation & Troubleshooting, Hydraulic Tools & Fitting, Mass & Material Balance, Water Distribution & Pump Station, Tank Farm & Tank Terminal, Process Piping Design, Stack & Noise Monitoring, HVAC & Refrigeration Systems, Condition Monitoring System, Maintenance Planning & Scheduling, Maintenance Shutdown & Turnaround, Maintenance Audit Best Practices, Maintenance & Reliability Management, Reliability, Availability & Maintainability (RAM), Root Cause Analysis, Reliability-Centered Maintenance (RCM), Reliability Engineering Analysis (RE), Root Cause Analysis (RCA), Asset Integrity Management (AIM), Reactive & Proactive Maintenance, Mechanical & Rotating Equipment Troubleshooting & Maintenance, Maintenance Management & Cost Control, Operation of the Hydrocarbon Process Equipment, Fired Heaters, Air Coolers, Heat Exchangers, Crude Desalter, Pressure Vessels & Valves, Flare, Blowdown & Pressure Relief Systems Operation, Separation Techniques, Bulk Liquid Storage Management & Tanks Cleaning, Ammonia Manufacturing & Process Troubleshooting, Process Equipment Design, Process Reactors and Chemical Engineering. Further, he is also well-versed in **Water Reservoir, Water Tanks, Water Pumping Station, Water Distribution System, Water Network System, Water Pipes & Fittings, Water Hydraulic Modelling, Water Storage Reservoir, Reservoirs & Pumping Stations Design & Operation, Pumping Systems, Interconnecting Pipelines, Water Network Hydraulic Simulation Modelling, Water Supply Design, Water Balance Modelling, Water Distribution Network, Water Network System Analysis, Water Forecasts Demand, Water Pipelines Materials & Fittings, Water Network System Design, Pump Houses & Booster Pumping Stations, Potable Water Transmission, Water Distribution Network, Districts Meters Areas (DMAs), Water Supply & Desalination Plants Rehabilitation, Water Reservoirs & Pumping Stations, Water Network System Extension, Water Network System Replacement & Upgrade, Water Networks Optimization, Water Supply & Distribution Systems Efficiency & Effectiveness, Pipe Materials & Fittings, Service Reservoir Design & Operation, Pipes & Fittings, Water Network System Design & Operation, Supply Water Network Rehabilitation, Water Loss Reduction, Main Water System Construction, Main Water Line Construction, Transmission & Distribution Pipelines, Water Distribution Design & Modelling, Water Supply System, Oilfield Water Treatment, Best Practice in Sewage & Industrial Wastewater Treatment & Environmental Protection, Water Distribution Design & Modelling, Desilting, Treating & Handling Oily Water, Water Chemistry for Power Plant, Water Sector Orientation, Environmental Impact Assessment (EIA). He is currently the **Part Owner & Manager of Extreme Water SA wherein he manages, re-designed and commissioned a water and wastewater treatment plants.****

During his career life, Mr. Bester has gained his practical and field experience through his various significant positions and dedication as the **Project Manager, Asset Manager, Water Engineer, Maintenance Engineer, Mechanical Engineer, Process Engineer, Supervisor, Team Leader, Analyst, Process Technician, Landscape Designer** and **Senior Instructor/Trainer** for various international companies, infrastructures, water and wastewater treatment plants from New Zealand, UK, Samoa, Zimbabwe and South Africa, just to name a few.

Mr. Bester holds a **Diploma in Wastewater Treatment** and a **National Certificate in Wastewater & Water Treatment**. Further, he is a **Certified Instructor/Trainer**, an **Approved Chemical Handler** and has delivered numerous courses, trainings, conferences, seminars and workshops internationally.



Training Methodology

All our Courses are including **Hands-on Practical Sessions** using equipment, State-of-the-Art Simulators, Drawings, Case Studies, Videos and Exercises. The courses include the following training methodologies as a percentage of the total tuition hours:-

- 30% Lectures
- 20% Practical Workshops & Work Presentations
- 30% Hands-on Practical Exercises & Case Studies
- 20% Simulators (Hardware & Software) & Videos

In an unlikely event, the course instructor may modify the above training methodology before or during the course for technical reasons.

Course Fee

Al Khobar	US\$ 5,500 per Delegate + VAT . This rate includes H-STK® (Haward Smart Training Kit), buffet lunch, coffee/tea on arrival, morning & afternoon of each day.
Abu Dhabi	US\$ 5,500 per Delegate + VAT . This rate includes H-STK® (Haward Smart Training Kit), buffet lunch, coffee/tea on arrival, morning & afternoon of each day.
Dubai	US\$ 5,500 per Delegate + VAT . This rate includes H-STK® (Haward Smart Training Kit), buffet lunch, coffee/tea on arrival, morning & afternoon of each day.
Doha	US\$ 6,000 per Delegate. This rate includes H-STK® (Haward Smart Training Kit), buffet lunch, coffee/tea on arrival, morning & afternoon of each day.

Accommodation

Accommodation is not included in the course fees. However, any accommodation required can be arranged at the time of booking.

Course Program

The following program is planned for this course. However, the course instructor(s) may modify this program before or during the course for technical reasons with no prior notice to participants. Nevertheless, the course objectives will always be met:

Day 1

0730 – 0800	<i>Registration & Coffee</i>
0800 – 0815	<i>Welcome & Introduction</i>
0815 – 0830	PRE-TEST
0830 – 0930	Process Safety Management <i>Risk • Process Safety Management Systems • Process Hazard Analyses</i>
0930 – 0945	<i>Break</i>
0945 – 1030	Flammability <i>Sources of Ignition • Fire • Explosion • Flammability • Codes</i>
1030 – 1130	Materials of Construction <i>Material Selection Process • Metal Structure • Properties • Brittle Fracture</i>
1230 – 1245	<i>Break</i>





1245 – 1420	Materials of Construction (cont'd) Creep • Thermal Expansion • Fatigue • Codes
1420 – 1430	Recap
1430	Lunch & End of Day One

Day 2

0730 – 0930	Corrosion General Corrosion • Hydrogen Effects • Galvanic Corrosion • Stress Related Corrosion • Selective Attack • Stray Current Corrosion
0930 – 0945	Break
0945 – 1100	Corrosion (cont'd) Microbial Corrosion • Intergranular Corrosion • Fretting Corrosion • Corrosion Fatigue • Pitting/Crevice Corrosion
1100 – 1230	Health Hazards Awareness Industrial Health Concepts • Industrial Toxicology • Chemical Hazards/Effects • Occupational Exposure Limits • Noise, Radiation • Thermal Stress • Ergonomics
1230 – 1245	Break
1245 – 1420	Class Exercise - Process Hazard Analyses
1420 – 1430	Recap Using this Course Overview, the Instructor(s) will Brief Participants about that were Discussed Today and Advise Them of the Topics to be Discussed tomorrow
1430	Lunch & End of Day Two

Day 3

0730 – 0930	Evaluating Reactive Chemical Hazards Managing Reactive Chemical Hazards • Experimental Screening • Reaction Hazard Index • Hydro-peroxides
0930 – 0945	Break
0945 – 1100	Equipment Design & Operation Inherent Safer Process Design • Strategies to Prevent Fires and Explosions
1100 – 1230	Equipment Design & Operation (cont'd) Piping Systems • Relief Systems
1230 – 1245	Break
1245 – 1420	Class Exercise - Equipment Design
1420 – 1430	Recap Using this Course Overview, the Instructor(s) will Brief Participants about that were Discussed Today and Advise Them of the Topics to be Discussed Tomorrow
1430	Lunch & End of Day Three

Day 4

0730 – 0930	Plant Design & Operation Elimination of Hazards Through Process Design
0930 – 0945	Break
0945 – 1100	Plant Design & Operation (cont'd) The Human Error
1100 – 1230	Modifications Hardware Modifications • Other Modifications Affecting Plant Integrity: Case Studies • Prevention of Incidents





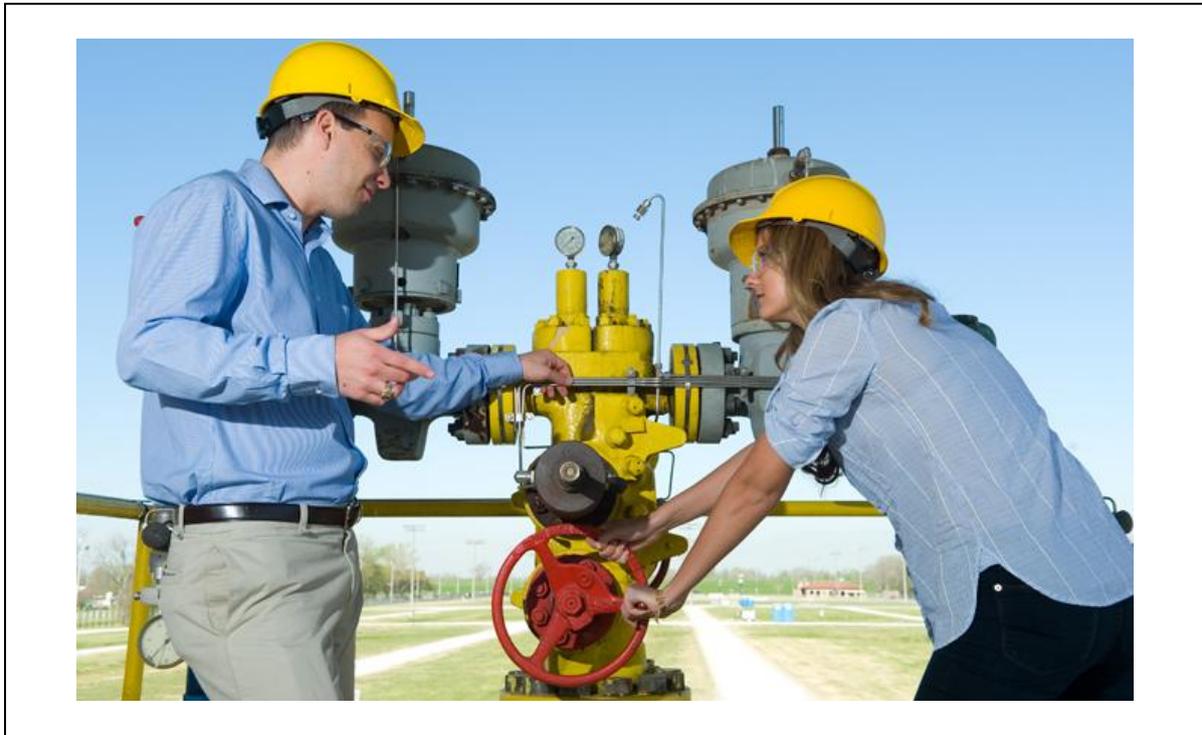
1230 – 1245	Break
1245 – 1420	Overview of Risk Assessment Risk Identification • Risk Classification/Tolerance Criteria
1420 – 1430	Recap
1430	Lunch & End of Day Four

Day 5

0730 – 0930	Supplementary Workshops Case Study 1 Fire & Explosions at Formosa • Case Study 2 Fire at Prixair
0930 – 0945	Break
0945 – 1100	Supplementary Workshops (cont'd) Case Study 3 Bhopal • Case Study 4 Flixborough
1100 – 1200	Supplementary Workshops (cont'd) Case Study 5 Explosion at BP Refinery • Case Study 6 Acetylene Explosion at ASCO
1200 – 1215	Break
1215 – 1345	Summary, Open Forum & Closure
1345 – 1400	Course Conclusion
1400 – 1415	POST-TEST
1415 – 1430	Presentation of Course Certificates
1430	Lunch & End of Course

Practical Sessions

This practical and highly-interactive course includes real-life case studies and exercises:-



Course Coordinator

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