

COURSE OVERVIEW IE0700 Cyber Security of Industrial Control System

(PLC, DCS, SCADA & IED)

Course Title

Cyber Security of Industrial Control System (PLC, DCS, SCADA & IED)

Course Date/Venue

November 16-20, 2025/TBA Meeting Room, The H Hotel, Sheikh Zayed Road-Trade Centre, Dubai. UAE

Course Reference

IE0700

Course Duration/Credits

Five days/3.0 CEUs/30 PDHs

Course Description



This practical and highly-interactive course includes various practical sessions and exercises. Theory learnt will be applied using one of our state-of-the-art simulators.



The use of interconnected microprocessors in industrial systems has grown exponentially over the past decade. Deployed for process control in Programmable Logic Controllers (PLC) and Distributed Control Systems (DCS) for many years, they have now moved into Intelligent Electronic Devices (IED) in applications such as substations, Motor Control Centers (MCC), and heat trace systems. The concern is that their connecting networks have grown as well, usually without much attention to the security ramifications. Intrusions, intentional and unintentional, can cause safety, environmental, production and quality problems.



The need for protecting Industrial Control Systems has grown significantly over the last few years. The combination of open systems; an increase in joint ventures; alliance partners and outsourced services; growth in intelligent manufacturing equipment; increased connectivity to other equipment/software; enhanced external connectivity; along with rapidly increasing incidents of network intrusion, more intelligent hackers, and malicious software, all lead to increased threats and probability of attack. As these threats and vulnerabilities increase, so does the need for protection of Industrial and Control Systems.











This course introduces several categories of electronic security technologies and discusses specific types of applications within each category, the vulnerabilities addressed by each type, suggestions for deployment, and known strengths and weaknesses, as well as some forms of mitigation for the mentioned risks.

The course provides participants with practical methods for evaluation and assessment of many current types of electronic security technologies and tools that apply to the Industrial Control Systems environment, including development, implementation, operations, maintenance, engineering and other user services. It provides guidance to manufacturers, vendors, and security practitioners at end-user companies on the technological options for securing these systems against electronic (cyber) attack.

Course Objectives

Upon the successful completion of this course, each participant will be able to:-

- Apply and gain a comprehensive knowledge on security of industrial control systems including SCADA, DCS & PLC and recognize their characteristics, threats and vulnerabilities
- Identify different ISA security standards and determine industrial control system security program development and deployment
- Emphasize network architecture in industrial control system and list down the recommended firewall rules for specific services
- Determine the various industrial control system security controls including management, operational & technical controls and identify the SCADA vulnerabilities & attacks
- Employ SCADA security methods, mechanisms & techniques and explain SCADA security standards and reference documents
- Acquire knowledge on SCADA security management implementation issues & guidelines and determine the unique characteristics & requirements of SCADA systems
- Analyze the selected ISA technical papers of security issues including the physical protection of critical infrastructures & key assets, critical infrastructure protection, network security in the wireless age, etc

Exclusive Smart Training Kit - H-STK®



Participants of this course will receive the exclusive "Haward Smart Training Kit" (**H-STK**®). The **H-STK**® consists of a comprehensive set of technical content which includes **electronic version** of the course materials conveniently saved in a **Tablet PC**.

Who Should Attend

This course provides an overview of all significant aspects and considerations of cyber security of industrial control system (PLC, DCS, SCADA & IED) for a broad audience that includes asset owners from process, power and other critical infrastructures, control systems engineers, IT engineers, IT professionals, instrumentations engineers, instrumental & control staff, information and security officers and vendors, as well as security experts from government, industry associations and academia.







Course Certificate(s)

Internationally recognized certificates will be issued to all participants of the course who completed a minimum of 80% of the total tuition hours.

Certificate Accreditations

Haward's certificates are accredited by the following international accreditation organizations: -



British Accreditation Council (BAC)

Haward Technology is accredited by the **British Accreditation Council** for **Independent Further and Higher Education** as an **International Centre**. Haward's certificates are internationally recognized and accredited by the British Accreditation Council (BAC). BAC is the British accrediting body responsible for setting standards within independent further and higher education sector in the UK and overseas. As a BAC-accredited international centre, Haward Technology meets all of the international higher education criteria and standards set by BAC.



The International Accreditors for Continuing Education and Training (IACET - USA)

Haward Technology is an Authorized Training Provider by the International Accreditors for Continuing Education and Training (IACET), 2201 Cooperative Way, Suite 600, Herndon, VA 20171, USA. In obtaining this authority, Haward Technology has demonstrated that it complies with the **ANSI/IACET 2018-1 Standard** which is widely recognized as the standard of good practice internationally. As a result of our Authorized Provider membership status, Haward Technology is authorized to offer IACET CEUs for its programs that qualify under the **ANSI/IACET 2018-1 Standard**.

Haward Technology's courses meet the professional certification and continuing education requirements for participants seeking **Continuing Education Units** (CEUs) in accordance with the rules & regulations of the International Accreditors for Continuing Education & Training (IACET). IACET is an international authority that evaluates programs according to strict, research-based criteria and guidelines. The CEU is an internationally accepted uniform unit of measurement in qualified courses of continuing education.

Haward Technology Middle East will award **3.0 CEUs** (Continuing Education Units) or **30 PDHs** (Professional Development Hours) for participants who completed the total tuition hours of this program. One CEU is equivalent to ten Professional Development Hours (PDHs) or ten contact hours of the participation in and completion of Haward Technology programs. A permanent record of a participant's involvement and awarding of CEU will be maintained by Haward Technology. Haward Technology will provide a copy of the participant's CEU and PDH Transcript of Records upon request.







Course Instructor(s)

This course will be conducted by the following instructor(s). However, we have the right to change the course instructor(s) prior to the course date and inform participants accordingly:



Mr. Said Ghanem, MSc, BSc, is a Senior Electrical & Instrumentation Engineer with almost 20 years of wide experience within the Oil, Gas, Power, Petroleum, Petrochemical and Utilities industry. His extensive experience widely covers in the areas of Cyber Security of Distributed Control System (DCS), Cyber Security Awareness, Process Control & Instrumentation, Pressure & Temperature Measurement, Level & Flow Measurement, Control Valve & Actuator, Distributed Control System (DCS), Programmable Logic Controllers (PLC), Control

System & Instrumentation, GE Steam Turbines, Speedtronic Mark II, V & VIe. Control Systems, GE Gas Turbine Frame V, Combined Cycle Power Plant, ABB DCS Control, Ansaldo Gas Turbine, Field Instrumentation & Calibration, PLC Step7 Control Systems, Transducers & Control Valves, Switches, Transmitters, Proximity Sensors, Control Systems Cards, Analog & Digital Multi-meters, Druck DPI 610, Hand Pump, Hart Communicator 475, Two Ansaldo Gas Turbine Model AE94.2, Process, Control Philosophy ,Logic & Wiring Diagrams, Instrument Specifications & Data Sheets For Sensors, Control Valves, PRVs, Electrostatic Discharge (ESD), Digital & Microprocessor Based Instruments, Mark VI Control System Software Program (Toolbox ST), Compact PCI Controller, IO NET, IO Packs & Terminal Boards & Sulzer Turbines. Further, he is also well-served in Firefighting Systems, Smoke Detectors & Gas Detectors, Model Predictive Control (MPC) & Adaptive Control Strategies, Control System Optimization, Real-Time Control System Monitoring, RCA Methodologies, Control Loops, Lean Methodologies, Statistical Process Control (SPC), Energy Efficiency & Process Optimization, Automation & Control Systems, Process Safety & Troubleshooting, Process Safety Controls & Mitigation Strategies, Rotating Equipment (Pumps, Turbines, Compressors), Preventive Maintenance & Reliability-Centered Maintenance (RCM) and Steam Generation Systems.

During his career life, Mr. Said has held various significant positions as the Instrumentation & Control Maintenance Engineer, Instrument Field Maintenance Engineer, Senior Instrument Maintenance Engineer, Lead Instrument & Control Engineer and Senior Trainer/Lecturer from the Ministry of Electrical Energy, Egyptians Maintenance Company (EMC) and Belayim Power Station Petroleum Company (Petrobel).

Mr. Said has a **Master's** degree in **Electrical Engineering** and a **Bachelor's** degree in **Electrical**, **Communication & Electronic Engineering**. Further, he is a **Certified Instructor/Trainer** and has delivered numerous trainings, courses, workshops and conferences worldwide.

Accommodation

Accommodation is not included in the course fees. However, any accommodation required can be arranged at the time of booking.









Training Methodology

All our Courses are including **Hands-on Practical Sessions** using equipment, State-of-the-Art Simulators, Drawings, Case Studies, Videos and Exercises. The courses include the following training methodologies as a percentage of the total tuition hours:-

30% Lectures

20% Practical Workshops & Work Presentations

30% Hands-on Practical Exercises & Case Studies

20% Simulators (Hardware & Software) & Videos

In an unlikely event, the course instructor may modify the above training methodology before or during the course for technical reasons.

Course Fee

US\$ 5,500 per Delegate. This rate includes H-STK® (Haward Smart Training Kit), buffet lunch, coffee/tea on arrival, morning & afternoon of each day.

Course Program

The following program is planned for this course. However, the course instructor(s) may modify this program before or during the course for technical reasons with no prior notice to participants. Nevertheless, the course objectives will always be met:

Day 1: Sunday, 16th of November 2025

Duy 1.	Gunday, 10 Gi November 2020
0730 – 0800	Registration & Coffee
0800 - 0815	Welcome & Introduction
0815 - 0830	PRE-TEST
0830 - 0930	Overview of Industrial Control Systems Overview of SCADA, DCS and PLCs • Industrial Control System Operation • Key Industrial Control System Components • SCADA Systems • Distributed Control Systems • Programmable Logic Controllers • Industrial Sectors and Their Interdependencies
0930 - 0945	Break
0945 - 1030	Industrial Control System Characteristics, Threats & Vulnerabilities Comparing Industrial Control System and IT Systems • Threats • Potential Industrial Control System Vulnerabilities • Risk Factors • Possible Incident Scenarios • Sources of Incidents • Documented Incidents
1030 - 1230	<i>ISA Security Standards ANSI/ISA-TR99.00.01-2004</i> ● <i>ANSI/ISA-TR99.00.02-2004</i> ● <i>ANSI/ISA-TR99.00.01-2007</i>
1230 - 1245	Break
1245 - 1420	<i>ISA Security Standards (cont'd) ANSI/ISA-TR99.00.02-2007</i> ● <i>ANSI/ISA-TR99.00.03-2007</i> ● <i>ANSI/ISA-TR99.00.04-2007</i>
1420 - 1430	Recap Using this Course Overview, the Instructor(s) will Brief Participants about the Topics that were Discussed Today and Advise Them of the Topics to be Discussed Tomorrow
1430	Lunch & End of Day One







Monday, 17th of November 2025 Day 2:

Day 2.	Industrial Control System Security Program Development &
0730 - 0900	Deployment System Security Program Becetopment
	Business Case for Security
	Industrial Control System Security Program Development &
0900 - 0930	Deployment (cont'd)
	Developing a Comprehensive Security Program
0930 - 0945	Break
	Network Architecture
0045 1220	Firewalls • Logically Separated Control Network • Network Segregation •
0945 - 1230	Recommended Defense-in-Depth Architecture • General Firewall Policies for
	Industrial Control System • Recommended Firewall Rules for Specific Services
1230 - 1245	Break
	Network Architecture (cont'd)
1245 1420	Network Address Translation (NAT) • Specific Industrial Control System
1245 - 1420	Firewall Issues • Single Points of Failure • Redundancy and Fault Tolerance
	Preventing Man-in-the-Middle Attacks
	Recap
1420 1420	Using this Course Overview, the Instructor(s) will Brief Participants about the
1420 - 1430	Topics that were Discussed Today and Advise Them of the Topics to be
	Discussed Tomorrow
1430	Lunch & End of Day Two

Day 3 Tuesday 18th of November 2025

Tuesday, 18" of November 2025
Industrial Control System Security Controls
Management Controls • Operational Controls
Industrial Control System Security Controls
Technical Controls
Break
SCADA Vulnerabilities & Attacks
The Myth of SCADA Invulnerability • SCADA Risk Components •
Managing Risk
Break
SCADA Vulnerabilities & Attacks (cont'd)
SCADA Threats and Attack Routes • SCADA Honeynet Project
Recap
Using this Course Overview, the Instructor(s) will Brief Participants about the
Topics that were Discussed Today and Advise Them of the Topics to be
Discussed Tomorrow
Lunch & End of Day Three

Dav 4: Wednesday, 19th of November 2025

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	0730 - 0900	SCADA Security Methods & Techniques
		SCADA Security Mechanisms • SCADA Intrusion Detection Systems
	0900 - 0930	SCADA Security Methods & Techniques (cont'd)
		SCADA Audit Logs • Security Awareness
	0930 - 0945	Break













0945 - 1230	SCADA Security Standards & Reference Documents ISO/IEC 17799:2005 and BS 7799-2:2002 • ISA-TR99.00.01-2004 Security Technologies for Manufacturing and Control Systems • ISA-TR99.00.02-2004 Integrating Electronic Security into the Manufacturing and Control Systems Environment • GAO-04-140T Critical Infrastructure Protection, Challenges in Securing Control Systems
1230 - 1245	Break
1245 - 1430	SCADA Security Standards & Reference Documents (cont'd) NIST, System Protection Profile for Industrial Control Systems (SPP ICS) • Federal Information Processing Standards Publication (FIPS Pub) 199, Standards for Security Categorization of Federal Information and Information Systems, February 2004 • Additional Useful NIST Special Publications
1420 - 1430	Recap Using this Course Overview, the Instructor(s) will Brief Participants about the Topics that were Discussed Today and Advise Them of the Topics to be Discussed Tomorrow
1430	Lunch & End of Day Four

Day 5: Thursday, 20th of November 2025

Day 5:	Thursday, 20 th of November 2025
	SCADA Security Management Implementation Issues & Guidelines
0730 - 0900	Management Impressions of SCADA Security • SCADA Culture • Unique
	Characteristics and Requirements of SCADA Systems
	SCADA Security Management Implementation Issues & Guidelines
0000 0020	(cont'd)
0900 - 0930	Limitations of Current Technologies • Guidance for Management in SCADA
	Security Investment • NIST Special Publication 800-26, Security Self-
	Assessment Guide for Information Technology Systems
0930 - 0945	Break
	Selected ISA Technical Papers on Security Issues
	The Physical Protection of Critical Infrastructures and Key Assets • Critical
0945 - 1230	Infrastructure: Control Systems and the Terrorist Threat • Critical
0545 1250	Infrastructure Protection: Challenges and Efforts to Secure Control Systems •
	The Myths and Facts Behind Cyber Security Risks for Industrial Control
	Systems • Network Security in the Wireless Age
1230 - 1245	Break
	Selected ISA Technical Papers on Security Issues (cont'd)
	Remote Method Security in a Distributed Processing Architecture Supporting
1245 - 1345	Generic Security Objects • Current Status of Technical Issues Concerning
1243 - 1343	Cyber Security of Control Systems for Water and Wastewater Industries •
	Intrusion Detection and Cyber Security Monitoring of SCADA and DCS
	Networks • 21 Steps to improve Cyber Security of SCADA Networks
	Course Conclusion
1345 – 1400	Using this Course Overview, the Instructor(s) will Brief Participants about the
	Course Topics that were Covered During the Course
1400 – 1415	POST-TEST
1415 - 1430	Presentation of Course Certificates
1430	Lunch & End of Course







Simulator (Hands-on Practical Sessions)

Practical sessions will be organized during the course for delegates to practice the theory learnt. Delegates will be provided with an opportunity to carryout various exercises using one of our state-of-the-art simulators "Allen Bradley SLC 500", "AB Micrologix 1000 (Digital or Analog)", "AB SLC5/03", "AB WS5610 PLC", "Siemens S7-1200", Siemens S7-400" "GE Fanuc Series 90-30 PLC", "Siemens SIMATIC S7-300", "Siemens S7-200" "GE Fanuc Series 90-30 PLC", "Siemens SIMATIC Step 7 Professional Software", "HMI SCADA" and "PLCLogix 5000 Software".



Allen Bradley SLC 500 Simulator



Allen Bradley Micrologix 1000
Simulator (Analog)



Allen Bradley WS5610 PLC Simulator PLC5



Allen Bradley Micrologix 1000 Simulator (Digital)



Allen Bradley SLC 5/03



Siemens S7-1200 Simulator













Siemens S7-400 Simulator



Siemens SIMATIC S7-300



Siemens S7-200 Simulator



GE Fanuc Series 90-30 PLC Simulator



Schneider Electric Magelis HMISTU

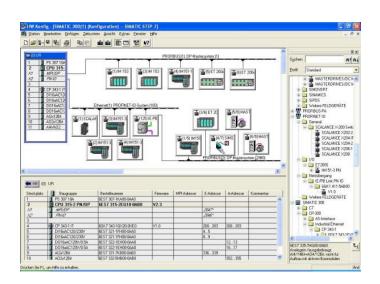




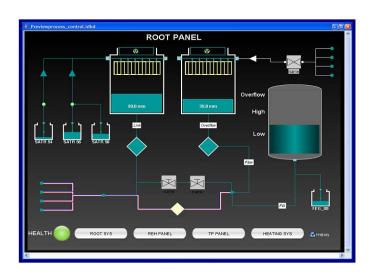








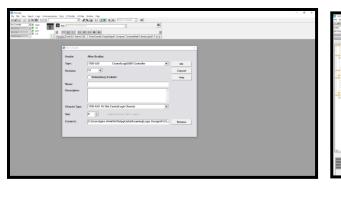
<u>Siemens SIMATIC Step 7</u> <u>Professional Software</u>

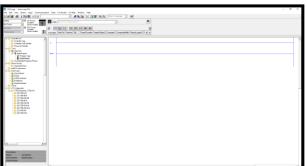


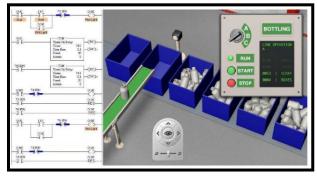
HMI SCADA

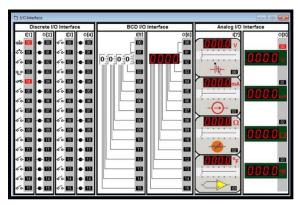


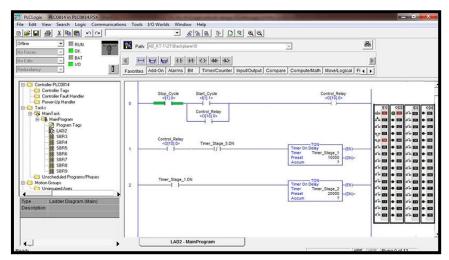












PLCLogix 5000 Software

Course Coordinator

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