



COURSE OVERVIEW ME0447

**Rotating Equipment: Pumps, Turbines & Compressors Technology:
Design, Selection, Operation, Control, Inspection,
Maintenance & Troubleshooting**

Course Title

Rotating Equipment: Pumps, Turbines & Compressors Technology: Design, Selection, Operation, Control, Inspection, Maintenance & Troubleshooting

Course Date/Venue

January 26-30, 2025/TBA Meeting Room, Taksim Square Hotel, Istanbul, Turkey

Course Reference

ME0447

Course Duration/Credits

Five days/3.0 CEUs/30 PDHs



Course Description



This practical and highly-interactive course includes various practical sessions and exercises. Theory learnt will be applied using our state-of-the-art simulators.

This course is designed to cover the selection, operation, maintenance, inspection and troubleshooting of the various types of rotating equipment such as compressors, pumps, motors, turbines, turbo-expanders, gears and transmission equipment. The course will feature a unique blend of practical application experience and basic analysis methods. Its aim is to convey a thorough understanding of machinery operating principles, equipment and specific operations.

The course will cover the principal machines represented at a large number of plants. There will be a thorough examination of basic operating concepts, application ranges, selection criteria, maintenance, inspection and vulnerabilities of certain types of equipment. The course will also review the short-cut selection and sizing methods for fluid machinery.

Upon the successful completion of this course, participants will have gained an understanding of the 12 principal types of machinery used in industry. They will understand the differences between electric motors, design peculiarities, advantages and disadvantages of different types of gears, operating principles of gas turbines and reciprocating gas engines.





The course will convey an understanding of impulse vs. reaction turbines, insights into application ranges, limitations, maintenance and operability constraints for different kinds of pumps, compressors and dynamic gas machinery such as turbo-machinery as opposed to displacement machinery.

The course includes an e-book entitled “*Machinery’s Handbook Pocket Companion*”, published by Industrial Press, which will be given to the participants to help them appreciate the principles presented in the course.

Course Objectives

Upon the successful completion of this course, each participant will be able to:-

- Select, operate, maintain, inspect and troubleshoot the major types of rotating equipment such as pumps, compressors, motors, turbines, etc
- Discuss electric motors, gears, transmission equipment, steam turbines and expanders
- Select and use centrifugal pumps, positive displacement and vacuum pumps, turbo-compressors, fans, blowers and displacement compressors
- Implement the shortcut calculation methods for fluid machinery
- Discuss machinery reliability and availability calculations

Who Should Attend

This course covers systematic techniques and methodologies on the selection, operation, maintenance, inspection and troubleshooting of rotating equipment for mechanical engineers, rotating equipment engineers, supervisors and other technical staff. Further, the course is suitable to all other engineering disciplines who are dealing with rotating equipment such as process engineers, chemical engineers, electrical engineers, plant engineers, project engineers and instrumentation engineers.

Exclusive Smart Training Kit - H-STK®



Participants of this course will receive the exclusive “Howard Smart Training Kit” (H-STK®). The H-STK® consists of a comprehensive set of technical content which includes **electronic version** of the course materials conveniently saved in a **Tablet PC**.

Training Methodology

All our Courses are including **Hands-on Practical Sessions** using equipment, State-of-the-Art Simulators, Drawings, Case Studies, Videos and Exercises. The courses include the following training methodologies as a percentage of the total tuition hours:-

- 30% Lectures
- 20% Practical Workshops & Work Presentations
- 30% Hands-on Practical Exercises & Case Studies
- 20% Simulators (Hardware & Software) & Videos

In an unlikely event, the course instructor may modify the above training methodology before or during the course for technical reasons.




Course Certificate(s)

Internationally recognized certificates will be issued to all participants of the course who completed a minimum of 80% of the total tuition hours.

Certificate Accreditations


Certificates are accredited by the following international accreditation organizations:-

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The International Accreditors for Continuing Education and Training (IACET - USA)

Haward Technology is an Authorized Training Provider by the International Accreditors for Continuing Education and Training (IACET), 2201 Cooperative Way, Suite 600, Herndon, VA 20171, USA. In obtaining this authority, Haward Technology has demonstrated that it complies with the **ANSI/IACET 2018-1 Standard** which is widely recognized as the standard of good practice internationally. As a result of our Authorized Provider membership status, Haward Technology is authorized to offer IACET CEUs for its programs that qualify under the **ANSI/IACET 2018-1 Standard**.

Haward Technology’s courses meet the professional certification and continuing education requirements for participants seeking **Continuing Education Units (CEUs)** in accordance with the rules & regulations of the International Accreditors for Continuing Education & Training (IACET). IACET is an international authority that evaluates programs according to strict, research-based criteria and guidelines. The CEU is an internationally accepted uniform unit of measurement in qualified courses of continuing education.

Haward Technology Middle East will award **3.0 CEUs** (Continuing Education Units) or **30 PDHs** (Professional Development Hours) for participants who completed the total tuition hours of this program. One CEU is equivalent to ten Professional Development Hours (PDHs) or ten contact hours of the participation in and completion of Haward Technology programs. A permanent record of a participant’s involvement and awarding of CEU will be maintained by Haward Technology. Haward Technology will provide a copy of the participant’s CEU and PDH Transcript of Records upon request.

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British Accreditation Council (BAC)

Haward Technology is accredited by the **British Accreditation Council** for **Independent Further and Higher Education** as an **International Centre**. BAC is the British accrediting body responsible for setting standards within independent further and higher education sector in the UK and overseas. As a BAC-accredited international centre, Haward Technology meets all of the international higher education criteria and standards set by BAC.

Accommodation

Accommodation is not included in the course fees. However, any accommodation required can be arranged at the time of booking.





Course Instructor(s)

This course will be conducted by the following instructor(s). However, we have the right to change the course instructor(s) prior to the course date and inform participants accordingly:



Mr. Saleh Aich is a **Senior Mechanical & Maintenance Engineer** with over **20 years** of extensive experience within the **Oil & Gas, Petrochemical** and **Refining** industries. His expertise widely covers in the areas of **Rotating Equipment** and **Machinery** including **Pumps, Compressors, Turbines, Motors, Turbo-expanders, Gears Combustion** Techniques, **Combustion** System Performance, **Pump** Operation & Maintenance, **Compressor** Maintenance & Troubleshooting, **Gas Turbine** Control & Protection Systems, **Valve** Troubleshooting & Maintenance, **Vibration** Analysis, **Oil** Analysis, **Dry Gas Seals**, Packing & Mechanical **Seals**, **Seal** Support Systems, **Mechanical Seal** Failure Analysis & Troubleshooting, **Seal** Maintenance & Repair, **Bearing** Care & Maintenance, **Couplings & Alignment, Alignment Methods**, Troubleshooting **Piping & Pipe Support** Systems, **Heat Exchangers** Maintenance & Inspection, **Pressure Vessel** Design, Fabrication & Testing, **Burners, Blowers**, Piston & Plunger **Gearboxes**, Fin-Fans, Separators, Expansion Drums, Filters, Molecule Sieve, Tanks, Fittings, Root Cause Failure Analysis (**RCFA**), Computerized Maintenance Management System (**CMMS**), **Maintenance** Management, **Planning & Scheduling** Work Management, **Parts & Inventory** Management, **Turnaround & Shutdowns**, **Condition Monitoring**, Regeneration Unit, NGL & Condensate, **Furnace** Operation & Troubleshooting, Performance Measure & Indicators, Total Productive Maintenance (**TPM**), **Preventive & Predictive** Maintenance Analysis, **Rotating & Static Equipment, Machinery & Equipment** Failure Analysis, **Gas & Steam Turbines, Boilers, Coolers, Diesel & Gas Engines, Heaters, Separators, Storage Tanks**, H₂S and ISO 9001:2008 Internal Quality Management System.

During his career life, Mr. Saleh has gained his practical and field experience through his various significant positions and dedication as the **Maintenance Instructor, Mechanical Supervisor, Maintenance Engineer, Mechanical Engineer, Contract Engineer, Planning Engineer** and **Senior Instructor/Lecturer** for various multi-national companies such as the ADNOC Gas Processing (**GASCO**), **ConocoPhillips** and Syrian Gas Company.

Mr. Saleh has a **Bachelor** degree in **Mechanical Engineering**. Further, he is a **Certified Instructor/Trainer** and has acquired various certifications and has further delivered numerous training, courses, workshops, seminars and conferences worldwide.

Course Fee

US\$ 6,000 per Delegate + **VAT**. This rate includes H-STK® (Haward Smart Training Kit), buffet lunch, coffee/tea on arrival, morning & afternoon of each day.





Course Program

The following program is planned for this course. However, the course instructor(s) may modify this program before or during the course for technical reasons with no prior notice to participants. Nevertheless, the course objectives will always be met:

Day 1: Sunday, 26th of January 2025

0730 – 0800	Registration & Coffee
0800 – 0815	Welcome & Introduction
0815 – 0830	PRE-TEST
0830 – 0930	Electric Motors Design • Controls • Wiring Systems • Standard Motors • Special Designs • Major Components • The Motor as Part of a System • Adjustable Frequency Motors
0930 – 0945	Break
0945 – 1100	Gears & Transmission Equipment Types of Gears • Applications Constraints • Maintenance
1100 – 1230	Gas Turbines & Engines Simple Cycle • Heat Recovery Cycles • Type Selection • Maintenance • Two and Four Cycle Gas Engines • Gas Engine Compressor Auxiliary Systems
1230 – 1245	Break
1245 – 1420	Steam Turbines & Expanders Impulse Turbines • Reaction Turbines • Application Ranges • Turbine Configurations • Applications Constraints • Maintenance
1420 – 1430	Recap
1430	Lunch & End of Day One

Day 2: Monday, 27th of January 2025

0730 – 0930	Steam Turbines & Expanders (cont'd) Turbo-expander Construction Features • Applications • Operation
0930 – 0945	Break
0945 – 1100	Centrifugal Pumps Configurations and Styles • Application Ranges and Constraints • Construction Features and Options • Pump Auxiliaries • Wear Components
1100 – 1230	Centrifugal Pumps (cont'd) Canned Motor and Magnetic Drive Pumps • High Speed/Low Flow Pumps • Servicing and Condition Monitoring
1230 – 1245	Break
1245 – 1420	Positive Displacement & Vacuum Pumps Reciprocating Steam and Power Pumps • Diaphragm Pumps • Plunger Pumps • Gear Screw and Progressive Cavity Pumps • Peristaltic Pumps
1420 – 1430	Recap
1430	Lunch & End of Day Two

Day 3: Tuesday, 28th of January 2025

0730 – 0930	Positive Displacement & Vacuum Pumps (cont'd) Conventional and Special Vacuum Pumps • Liquid Jet and Liquid Ring Pumps • Combination and Staged Vacuum Pumps
0930 – 0945	Break





0945 – 1100	Turbo-compressors Types, Styles and Configurations of Centrifugal and Axial Compressors • Construction Features • Mode of Operation • Compressor Auxiliaries and Support Systems
1100 – 1230	Turbo-compressors (cont'd) Condition Monitoring • Application Criteria • Performance Capabilities and Limitations • Maintenance
1230 – 1245	Break
1245 – 1420	Fans & Blowers Types and Configurations • Performance and System Effects
1420 – 1430	Recap
1430	Lunch & End of Day Three

Day 4: Wednesday, 29th of January 2025

0730 – 0930	Fans & Blowers (cont'd) Performance Correction • Capacity Control Options
0930 – 0945	Break
0945 – 1100	Displacement Compressors Classification • Reciprocating Compressors vs. Rotary Screw Compressors
1100 – 1230	Displacement Compressors (cont'd) Application Ranges and Limitations • Compression Processes
1230 – 1245	Break
1245 – 1420	Displacement Compressors (cont'd) Construction Features and Components • Capacity Control
1420 – 1430	Recap
1430	Lunch & End of Day Four

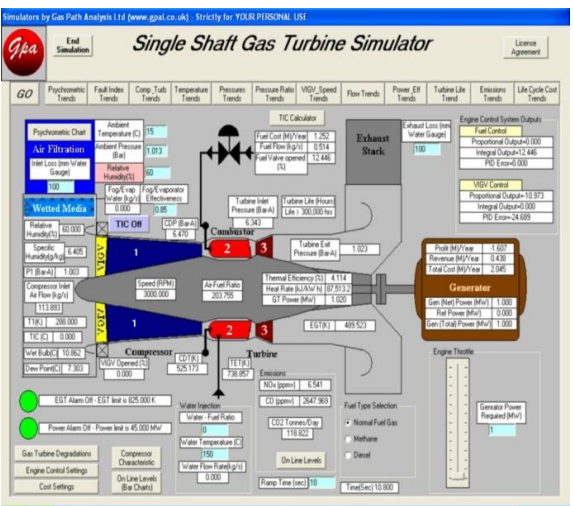
Day 5: Thursday, 30th of January 2025

0730 – 0930	Theory & Shortcut Calculation Methods for Fluid Machinery Pumps • Turbines
0930 – 0945	Break
0945 – 1100	Theory & Shortcut Calculation Methods for Fluid Machinery (cont'd) Compressors
1100 – 1230	Machinery Reliability & Availability Calculations Reliability Indices
1230 – 1245	Break
1245 – 1345	Machinery Reliability & Availability Calculations (cont'd) Machinery Systems Reliability Calculations
1345 – 1400	Course Conclusion
1400 – 1415	POST-TEST
1415 – 1430	Presentation of Course Certificates
1430	Lunch & End of Course

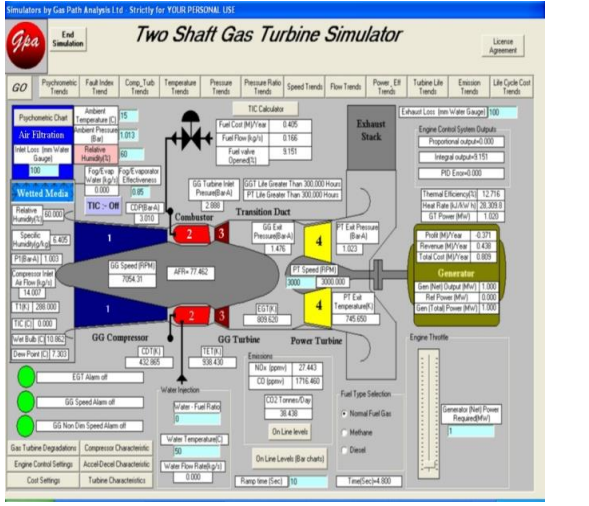


Simulator (Hands-on Practical Sessions)

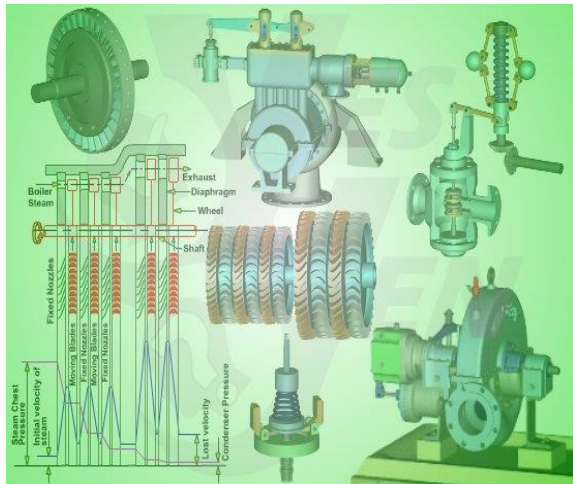
Practical sessions will be organized during the course for delegates to practice the theory learnt. Delegates will be provided with an opportunity to carryout various exercises using our state-of-the-art “Single Shaft Gas Turbine Simulator” and “Two Shaft Gas Turbine Simulator”, “Steam Turbine & Governing System”, “Centrifugal Pumps and Troubleshooting Guide 3.0”, “SIM 3300 Centrifugal Compressor Simulator” and “CBT on Compressors” Simulators.



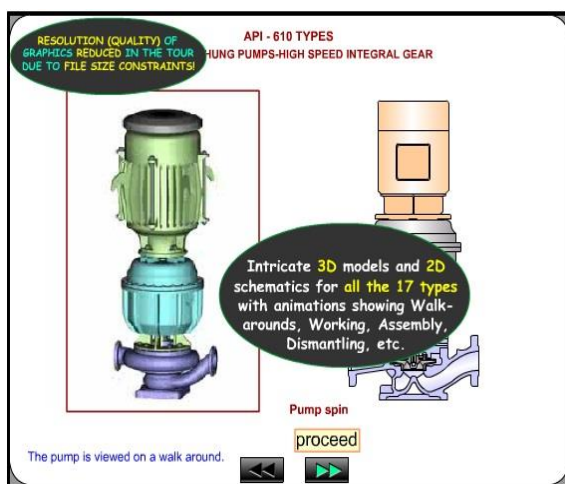
Single Shaft Gas Turbine Simulator



Two Shaft Gas Turbine Simulator

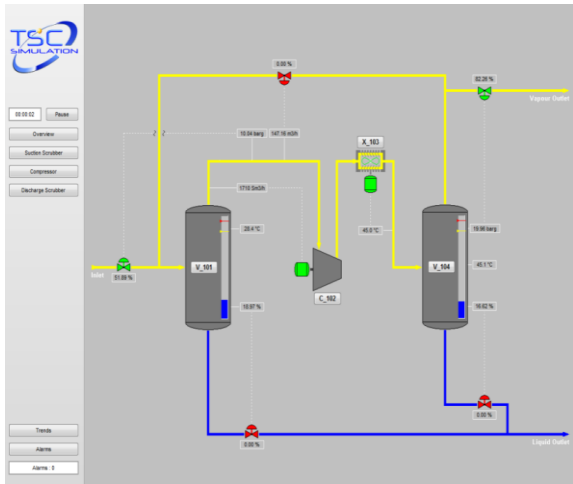


Steam Turbine & Governing System

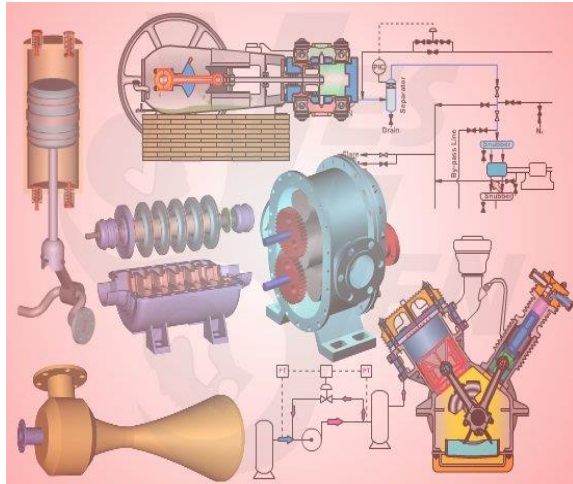


Centrifugal Pumps and Troubleshooting Guide 3.0





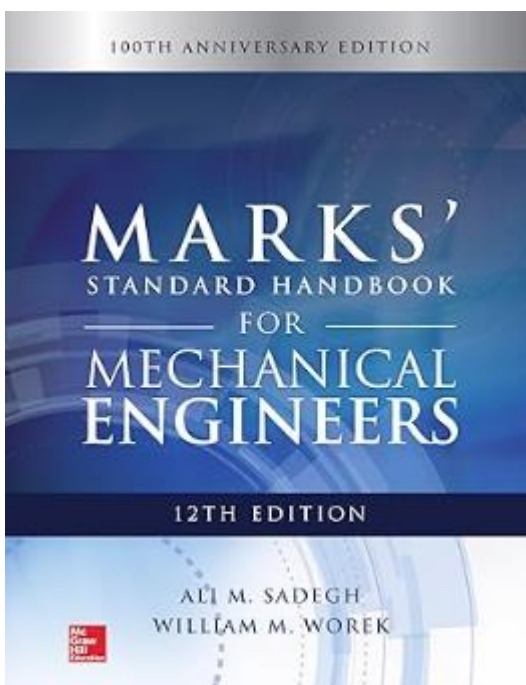
SIM 3300 Centrifugal Compressor Simulator



CBT on Compressors

Book(s)

As part of the course kit, the following e-book will be given to all participants:



Title : Marks' Standard Handbook For Mechanical Engineers

ISBN : 1259588505

Author : Ali Sadegh, William Worek

Publisher :

Course Coordinator

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