

# **COURSE OVERVIEW ME0100** Valves - Selection, Maintenance, & Repair

**Course Title** Valves - Selection, Maintenance & Repair

# **Course Date/Venue**

August 10-14, 2025/Boardroom 1, Elite Byblos Hotel, Al Barsha, Sheikh Zayed Road, Dubai, UAE

Course Reference ME0100

**Course Duration/Credits** Five days/3.0 CEUs/30 PDHs

## **Course Description**





This practical and highly-interactive course includes various practical sessions and exercises. Theory learnt in the class will be applied using our state-of-the-art simulators.

This course is designed to provide participants with a detailed and up-to-date overview of Valve Selection. Installation & Maintenance. It covers the lubrication fitting and categorizing valves based on their function; the valve symbols, hydraulic pneumatic valves, motor, cylinders and directional control valves; the solenoid valve, typical valve and other valve designs; the various types of pressure control valves, check valves and control valve; and the characteristics of valve and control valve selection and sizing.

Further, the course will also discuss the control valve performance, process considerations, actuators and positioners; the fundamentals of pressure relief devices including the advantages and disadvantages of conventional valve and balanced bellows valve; the piston type pilot operated safety relief valve; the wetted area, heat absorption, vaporization rate and relief vent area; the causes of chatter, staggered PSV's and valve critical inspection, maintenance and testing; and the PRV repair and non-destructive testing including disc dismantling, assembly and disassembly.



ME0100 - Page 1 of 11





During this interactive course, participants will learn the lapping procedure, grinding, assembly, valve sealing, installation, maintenance, troubleshooting and galling; the common valve problems, potential causes and water hammer; the valve testing and sealing, PRV adjustments, digital communications, cryogenic valves selection and proof testing and diagnostics; the characteristics of steam trap; and the online testing, calculation method, measurement method and visual inspection.

## **Course Objectives**

Upon the successful completion of this course, each participant will be able to:-

- Apply and gain an in-depth knowledge on valve selection, installation, upgrading, inspection, maintenance, repair and troubleshooting
- Identify lubrication fitting and categorize valves based on their function
- Discuss valve symbols, hydraulic pneumatic valves, motor, cylinders and • directional control valves
- Recognize solenoid valve, typical valve and other valve designs
- Identify the various types of pressure control valves, check valves and control • valve
- Describe the characteristics of valve and apply control valve selection and sizing
- Discuss control valve performance, process considerations, actuators and positioners
- Explain the fundamentals of pressure relief devices including the advantages and disadvantages of conventional valve and balanced bellows valve
- Recognize the piston type pilot operated safety relief valve as well as determine wetted area, heat absorption, vaporization rate and relief vent area
- Discuss the causes of chatter and staggered PSV's and apply valve critical inspection, maintenance and testing
- Carryout PRV repair and non-destructive testing including disc dismantling, assembly and disassembly
- Apply lapping procedure, grinding and assembly as well as valve sealing, installation, maintenance, troubleshooting and galling
- Identify the common valve problems, potential causes and water hammer
- Employ valve testing and sealing, PRV adjustments, digital communications, cryogenic valves selection and proof testing and diagnostics
- Discuss the characteristics of steam trap and apply online testing, calculation method, measurement method and visual inspection

# Exclusive Smart Training Kit - H-STK<sup>®</sup>



Participants of this course will receive the exclusive "Haward Smart Training Kit" (H-STK<sup>®</sup>). The H-STK<sup>®</sup> consists of a comprehensive set of technical content which includes electronic version of the course materials conveniently saved in a Tablet PC.



ME0100 - Page 2 of 11





#### Who Should Attend

This course provides an overview of all significant aspects and considerations of valve selection, installation, upgrading, inspection, maintenance, repair and troubleshooting for maintenance engineers, application engineers, inspection engineers, mechanical engineers, under-development engineers, electrical/electronics engineers, control systems and instrumentation engineers, production engineers, wellhead and drilling engineers and other technical staff.

#### Course Certificate(s)

Internationally recognized certificates will be issued to all participants of the course who completed a minimum of 80% of the total tuition hours.

#### Certificate Accreditations

Certificates are accredited by the following international accreditation organizations:-

The International Accreditors for Continuing Education and Training (IACET - USA)

Haward Technology is an Authorized Training Provider by the International Accreditors for Continuing Education and Training (IACET), 2201 Cooperative Way, Suite 600, Herndon, VA 20171, USA. In obtaining this authority, Haward Technology has demonstrated that it complies with the **ANSI/IACET 2018-1 Standard** which is widely recognized as the standard of good practice internationally. As a result of our Authorized Provider membership status, Haward Technology is authorized to offer IACET CEUs for its programs that qualify under the **ANSI/IACET 2018-1 Standard**.

Haward Technology's courses meet the professional certification and continuing education requirements for participants seeking **Continuing Education Units** (CEUs) in accordance with the rules & regulations of the International Accreditors for Continuing Education & Training (IACET). IACET is an international authority that evaluates programs according to strict, research-based criteria and guidelines. The CEU is an internationally accepted uniform unit of measurement in qualified courses of continuing education.

Haward Technology Middle East will award **3.0 CEUs** (Continuing Education Units) or **30 PDHs** (Professional Development Hours) for participants who completed the total tuition hours of this program. One CEU is equivalent to ten Professional Development Hours (PDHs) or ten contact hours of the participation in and completion of Haward Technology programs. A permanent record of a participant's involvement and awarding of CEU will be maintained by Haward Technology. Haward Technology will provide a copy of the participant's CEU and PDH Transcript of Records upon request.

# • **BAC**

# British Accreditation Council (BAC)

Haward Technology is accredited by the **British Accreditation Council** for **Independent Further and Higher Education** as an **International Centre**. BAC is the British accrediting body responsible for setting standards within independent further and higher education sector in the UK and overseas. As a BAC-accredited international centre, Haward Technology meets all of the international higher education criteria and standards set by BAC.



ME0100 - Page 3 of 11





#### Course Instructor(s)

This course will be conducted by the following instructor(s). However, we have the right to change the course instructor(s) prior to the course date and inform participants accordingly:



Mr. Andrew Ladwig is a Senior Process & Mechanical Engineer with over 25 years of extensive experience within the Oil & Gas, Refinery, Petrochemical & Power industries. His expertise widely covers in the areas of Valve Selection & Maintenance, Ammonia Manufacturing & Process Troubleshooting, Distillation Towers, Crude Oil Distillation. Fundamentals of Distillation for Engineers, Distillation Operation and Troubleshooting, Advanced Distillation Troubleshooting, Distillation Technology, Vacuum Distillation, Ammonia Storage & Loading Systems, Ammonia Plant Operation, Troubleshooting & Optimization, Ammonia Recovery, Ammonia Plant Safety, Hazard of Ammonia Handling, Storage &

Shipping, Operational Excellence in Ammonia Plants, Fertilizer Storage Management (Ammonia & Urea), Fertilizer Manufacturing Process Technology, Sulphur Recovery, Phenol Recovery & Extraction, Wax Sweating & Blending, Petrochemical & Fertilizer Plants, Nitrogen Fertilizer Production, Petroleum Industry Process Engineering, Refining Process & Petroleum Products, Refinery Planning & Economics, Safe Refinery Operations, Hydrotreating & Hydroprocessing, Separators in Oil & Gas Industry, Gas Testing & Energy Isolations, Gas Liquor Separation, Industrial Liquid Mixing, Wax Bleachers, Extractors, Fractionation, Operation & Control of Distillation, Process of Crude ATM & Vacuum Distillation Unit, Water Purification, Water Transport & Distribution, Steam & Electricity, Flame Arrestors, Coal Processing, Environmental Emission Control, R&D of Wax Blending, Wax Molding/Slabbing, Industrial Drying, Principles, Selection & Design, Certified Process Plant Operations, Control & Troubleshooting, Operator Responsibilities, Storage Tanks Operations & Measurements, Process Plant Troubleshooting & Engineering Problem Solving, Process Plant Performance, Efficiency & Optimization, Continuous Improvement & Benchmarking, Process Troubleshooting Techniques, Oil & Gas Operation/Introduction to Surface Facilities, Pressure Vessel Operation, Process Equipment Performance & Troubleshooting, Plant Startup & Shutdown, Startup & Shutdown the Plant While Handling Abnormal Conditions, Flare & Relief System, Process Gas Plant Start-up, Commissioning & Problem Solving, Process Liquid and Process Handling & Measuring Equipment. Further, he is also well-versed in Compressors & Turbines Operation, Maintenance & Troubleshooting, Heat Exchanger Overhaul & Testing Techniques, Balancing of Rotating Machinery (BRM), Pipe Stress Analysis, Valves & Actuators Technology, Inspect & Maintain Safeguarding Vent & Relief System, Certified Inspectors for Vehicle & Equipment, Optimizing Equipment Maintenance & Replacement Decisions, Certified Maintenance Planner (CMP), Root Cause Analysis (RCA), Production Optimization, Permit to Work (PTW), Project Engineering, Data Analysis, Process Hazard Analysis (PHA), HAZOP Study, Sampling & Analysis, Training Analysis, Job Analysis Techniques, Storage & Handling of Toxic Chemicals & Hazardous Materials, Hazardous Material Classification & Storage/Disposal, Dangerous Goods, Environmental Management System (EMS), Supply Chain, Purchasing, Procurement, Logistics Management & Transport & Warehousing & Inventory, Risk Monitoring Authorized Gas Tester (AGT), Confined Space Entry (CSE), Personal Protective Equipment (PPE), Fire & Gas, First Aid and Occupational Health & Safety.

During his career life, Mr. Ladwig has gained his practical experience through his various significant positions and dedication as the Mechanical Engineer, Project Engineer, Reliability & Maintenance Engineer, Maintenance Support Engineer, Process Engineer, HSE Supervisor, Warehouse Manager, Quality Manager, Business Analyst, Senior Process Controller, Process Controller, Safety Officer, Mechanical Technician, Senior Lecturer and Senior Consultant/Trainer for various companies such as the Sasol Ltd., Sasol Wax, Sasol Synfuels, just to name a few.

Mr. Ladwig has a **Bachelor's** degree in **Chemical Engineering** and a **Diploma** in **Mechanical Engineering**. Further, he is a **Certified Instructor/Trainer**, a **Certified Internal Verifier/Assessor/Trainer** by the **Institute of Leadership & Management (ILM)** and has delivered various trainings, workshops, seminars, courses and conferences internationally.

ACET



ME0100 - Page 4 of 11 ME0100-08-25|Rev.441|04 December 2024



# Course Fee

**US\$ 5,500** per Delegate + **VAT**. This rate includes H-STK<sup>®</sup> (Haward Smart Training Kit), buffet lunch, coffee/tea on arrival, morning & afternoon of each day.

#### Accommodation

Accommodation is not included in the course fees. However, any accommodation required can be arranged at the time of booking.

#### Training Methodology

All our Courses are including Hands-on Practical Sessions using equipment, Stateof-the-Art Simulators, Drawings, Case Studies, Videos and Exercises. The courses include the following training methodologies as a percentage of the total tuition hours:-

30% Lectures

20% Practical Workshops & Work Presentations 30% Hands-on Practical Exercises & Case Studies 20% Simulators (Hardware & Software) & Videos

In an unlikely event, the course instructor may modify the above training methodology before or during the course for technical reasons.

#### Course Program

The following program is planned for this course. However, the course instructor(s) may modify this program before or during the course for technical reasons with no prior notice to participants. Nevertheless, the course objectives will always be met:

Day 1:	Sunday, 10 <sup>th</sup> of August 2025
0730 – 0800	Registration & Coffee
0800 - 0815	Welcome & Introduction
0815 - 0830	PRE-TEST
0830 - 0900	<i>Lubrication Fitting Identification</i> <i>Bearing Lubrication Fitting</i> • <i>Packing Injection Fitting</i> • <i>Drain Port/Cavity</i> <i>Lube Port</i> • <i>Seal Sealant Injection Port</i>
0900 - 0930	Valves can be Broadly Categorized Based on their Function as:Stop (Isolation) Valves ● Regulating Valves ● Back-Flow Prevention Valves● Pressure-Relief Valves
0930 - 0945	Break
0945 – 1015	Working Fluid Liquid • Gas • Solids
1015 - 1100	Manual ValvesClassification of Valve on their Operating Way • Valve Symbols • RotatingValves • Plug Valves • Ball Valves • Butterfly Valves • Glove Valves •Gate Valves • Diaphragm Valve Components • Diaphragm Valve Action •Flexible Valves • Pinch Valves • Solenoid Valve • Foot Valve • VaveCharacterization
1100 - 1130	Hydraulic Pneumatic ValvesFixed Displacement Hydraulic PumpPump



ME0100 - Page 5 of 11 ME0100-08-25|Rev.441|04 December 2024

A@F



1130 – 1200	Motors
	Pneumatic Motor • Rotary Actuator
1200 - 1230	Cylinders
	Single Acting Cylinder • Double Acting Cylinders
1230 – 1245	Break
	Cylinders with Cushions
1245 – 1330	Single Fixed Cushion • Double Fixed Cushion • Single Adjustable Cushion •
	Double Adjustable Cushion
	Directional Control Valves
1330 – 1420	Electro-Hydraulic Servo Valve • Manual Control • Electrical Control • Flow
	Control Valve
1420 – 1430	Recap
	Using this Course Overview, the Instructor(s) will Brief Participants about the
	Topics that were Discussed Today and Advise Them of the Topics to be
	Discussed Tomorrow
1430	Lunch & End of Day One

Day 2:	What is a Coil & How Does it Work?
0730 - 0830	How Does a Solenoid Valve Work • Style • Type • Design • Operators •
	Actuator Control
0020 0020	Typical Valve
0830 - 0930	Poppet Valves • Spool Valves • Spool Types • Disc Seals
0930 - 0945	Break
	Other Valve Designs
0945 - 1030	Pressure Switches • Logic "or"/"and" Shuttle Valve • Flow Regulator •
0343 - 1030	Banjo Flow Regulator • Quick Exhaust Valve • Solenoid Valves • Principle of
	<i>Operation</i> • <i>What Causes Solenoids to Fail</i>
	Pressure Control Valves
	Types of Pressure Control Valves • Pressure Relief Valve (PRV) • Complete
	Circuit • Direct Relief Valve Performance • Pilot Operated Relief Valve •
1030 – 1100	Unloading Valve • Sequence Valve Pressure-Reducing Valve •
	Counterbalance Valve • Safety Valve • How Failures Occur in Hydraulics
	Systems • Root Cause of Hydraulic Failures • Known Best Maintenance
	Practices "Hydraulics"
1100 - 1130	Check Valves
	Operational Detail • The Main Types of Check Valves • Selection Criteria
	Control Valve Types
1130 – 1200	Rotary Valves • Butterfly Valves • Eccentric Disk Valves • Bidirectional
	Tightness • Eccentric Rotary Plug Valves • Ball Valves • Plug Valves •
	Linear Valves   Globe Valves  Cage Valves
1200 1220	Control Value Theory
1200 – 1230	Definition of a Control Valve • Types of Energy • What Happens Inside a Control Valve • Choked Flow • Cavitation • Flashing
1230 - 1245	Break
1230 - 1243	Characteristics & Trim
1245 - 1315	Valve Characteristics • Application Examples • Cavitation Control •
	Anti – Cavitation Trim • High Pressure Drop Applications • Low Noise
	Trim • Diffuser



ME0100 - Page 6 of 11

ISO 9001:2015 Certified



	Control Valve Selection
	Decision Criteria • Materials of Construction • Valve Characteristics •
1315 - 1345	Actuator Considerations • Price Comparison • Selection Guidelines •
	Application Comparisons   Computer Sizing Programme
	Control Valve Sizing
1345 - 1420	General • Valve Coefficient (CV) • ISA Sizing Equation • Simplified
1545 - 1420	Sizing Equation • Comparison of Valve Types • Turndown versus
	Rangeability
	Recap
	Using this Course Overview, the Instructor(s) will Brief Participants about the
1420 - 1430	Topics that were Discussed Today and Advise Them of the Topics to be
	Discussed Tomorrow
1420	
1430	Lunch & End of Day Two
Day 3:	Tuesday, 12 <sup>th</sup> of August 2025
	Installed Gain as a Control Valve Sizing Criteria
0730 – 0830	Control Valve Characteristics • Inherent Characteristic • Installed
0750 - 0850	
	Characteristic & Gain • Selecting the Right Pump
	Control Valve Performance
0830 – 0900	Process Variability • Dead Time • Actuator / Positioner Design • Valve
	<i>Response Time</i> • <i>Valve Type &amp; Characterisation</i> • <i>Valve Sizing</i>
	Process Considerations
0900 - 0930	End Connections • Face to Face Criteria • Materials Selection • Modes of Failure •
	Leakage Rates    International Standards
0930 - 0945	Break
	Actuators & Positioners
0945 - 1030	<i>Types of Actuators</i> • <i>Linear Actuators</i> • <i>Rotary Actuators</i> • <i>Actuator Forces</i> •
	Positioners • Fail Safe Systems
	Accessories
	Auxiliary Handwheels • Pressure Regulators • Lock-Up Valves • ON-OFF
1030 - 1100	Valve • Position Transmitters • Volume Booster • Limit Switches • Solenoid
	Values
	Fundamentals of Pressure Relief Devices
	<i>What is the Hazard?</i> • <i>What are Relief Events?</i> • <i>Potential Lines of Defense</i> •
	What is a Relief System? • Why Use a Relief System? • Pressure Relief
	Devices • Pressure Terminology • Superimposed Back Pressure • Built-Up
1100 – 1130	Back Pressure • Code Requirements • Relief Design Methodology • Locating
1100 - 1150	Reliefs – Where? • Choosing Relief Types • General Types of Safety Relief
	Valve Design
	Advantages/Disadvantages Conventional Valve • Balanced Bellows Spring
	Loaded Safety Relief Value • Advantages/Disadvantages Balanced Bellows
	Valve
	Piston Type Pilot Operated Safety Relief Valve
	Below Set Pressure: Normal Operation • At Set Pressure: Actuating State •
1130 – 1215	Main Valve Opening • At Closing Pressure: Refilling the Dome • Pop Action
	Pilot Valve • Modulate Action Pilot Valve • Advantages/Disadvantages • Back
	5
	Pressure Effects • Backflow Preventer (Standard) • Pilot Supply Filter R30 • Manual Plandarm • Permete Sensing • Palief Front Scongrige • Siring Palief
	Manual Blowdown • Remote Sensing • Relief Event Scenarios • Sizing Reliefs
	• Scenarios Drive Relief Rates • Overfill Scenario Calcs • Fire Scenario Calcs •
	Determine Wetted Area, Heat Absorption, Vaporization Rate & Relief Vent
	Area



 ME0100 - Page 7 of 11

 ME0100-08-25|Rev.441|04 December 2024

AWS

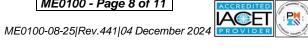


1215 – 1230	Break
1230 - 1330	<i>Chatter</i> <i>Principal Causes</i> • <i>Causes of Chatter</i> • <i>Chatter Mechanism</i> • <i>Chatter Solutions</i> • <i>Chatter Non-Piping Solutions</i> • <i>Chatter Problem</i>
1330 - 1420	<b>Staggered PSV's</b> Inlet/Outlet Line Considerations • Rupture Discs • Comparison of Rupture Disc Types • Composite Rupture Disc • Rupture Pins • Conventional Rupture Pin Device • Comparison of Rupture Pins to Rupture Discs • Potential Uses for Rupture Pins
1420 – 1430	<b>Recap</b> Using this Course Overview, the Instructor(s) will Brief Participants about the Topics that were Discussed Today and Advise Them of the Topics to be Discussed Tomorrow
1430	Lunch & End of Day Two

Day 4:	Wednesday, 13 <sup>th</sup> of August 2025
0730 - 0830	Valve Critical InspectionsValve Maintenance • What is Preventative Maintenance? • When to UsePreventative Maintenance & Predictive Maintenance • Objectives of anInspection Job • PRV Repair Flow Chart • Inspector's Role • Measurement &Test Equipment • Inspection Methods • PRV Spindle Inspection Points • Disk& Nozzle Inspection • PRV Guide & Disc Holder • PRV Spring InspectionPoints • Spring Rate • 900 Series Disc Criteria Data Sheet • 6000 Series •Sample Traveler • Critical Inspection
0830 - 930	PRV Repair & Non-Destructive ExaminationPressure Relief Valve Repair • Critical Parts • Nozzle & Disc • SpringAdjusting Ring • Parts Providing Alignment • Lifting Devices • Safety Valveto Repair
0930 - 0945	Break
0945 – 1030	<b>Check Tools</b> Designated Use • V-Block • Dismantling Instructions for Type 526 API • Disc Disassembly with Sealing Plate • Removing the Studs from the Body • Execution • Measures & Facing Profile • Surface Quality • Nondestructive Examination • Preparation for Valve Assembly • Assembly of Type 526 • Assembly of Disc Assembly • Assembly of the Adjusting Screw • Adjusting the Set Pressure • Body and Bonnet Connection
1030 – 1130	Lapping, Grinding & AssemblySurface QualityLapping ObjectivesTwo Critical Elements of PRVOperationPurpose of LappingBalance of LappingRing LapsLapping MaterialsCleanlinessLap SelectionNozzle Seat WidthPRV Lapping ProcedureGlass PlateTechnical RequirementsTechnical RequirementsTechnical IllustrationMonocrystalline Diamond PowderDesignated UseTechnical RequirementsTechnical IllustrationRe-Lapping with aGlass PlateRe-Lapping the Nozzle and the DiscPRV Bearing PointsAssembly ObjectivesAssemblers ResponsibilityAssembly OperationSample Traveler
1130 – 1200	Valve Sealing SolutionsNational Emission Standards for Equipment LeaksValve Sealing Solutions• Non- Asbestos Valve Sealing System• Electric Power Research Institute(EPRI)• Causes of Valve Leakage• Volume Loss• Valve Design



ME0100 - Page 8 of 11



ISO 9001:2015 Certified



	Packing Material • Pressure & Temperature • Temperature Cycling •
	Valve Actuation • Horizontally Mounted Valves • Valve Condition •
	Pitting • Maintenance Practices • Gland Packing • Second Service
	Category • Liveload • Balancing Control and Low Emissions
	Operational Issues
1200 - 1230	<i>General Review</i> • Installation • <i>Maintenance</i> • <i>Troubleshooting</i> • <i>Corrosion</i> •
	Galling
1230 - 1245	Break
	Common Valve Problems
1245 - 1315	Water Hammer Effects • High Noise Levels • Noise Attenuation • Fugitive
	Emissions
1315 - 1345	Control Valve Failures Potential Causes
	Physical Failures • Velocity Problems • Erosion by Cavitation • Erosion by
	Abrasion • Noise • Vibration
	Water Hammer
	Where Water Hammer Occurs • Conditions Causing Water Hammer •
1245 1420	Hydraulic Shock • Thermal Shock • Differential Shock • Unsteady Flow in
1345 – 1420	Pipes • Water Hammer Phenomenon in Pipelines • Some Typical Damages •
	Propagation of Water Hammer Pressure Wave • Analysis of Water Hammer
	Phenomenon
1420 - 1430	Recap
	Using this Course Overview, the Instructor(s) will Brief Participants about the
	Topics that were Discussed Today and Advise Them of the Topics to be
	Discussed Tomorrow
1430	Lunch & End of Day Four

Day 5:	Thursday, 14 <sup>th</sup> of August 2025
0730 - 0830	Valve Testing & SealingTesting ObjectivesASME RequirementsPRV Testing & Adjustments• Testing & SealingDefinition of Set Pressure• Liquid Test - Definitionof Open• PRV Set Pressure on Liquid• Above Opening Pressure• Maximum Overpressure 110% of Set Pressure• Air Test PRV• ReactionForce• ASME Code Requirement for PRV Seat Tightness Testing• API 527• PRV Adjustments• Two Ring/One Ring Design Ring Setting Chart•Sealing Adjustments• Sample Traveler• Field Testing Advice• AuxiliaryLifting DevicesOn Site Safety Valves Testing Schedule• Safety Valves Test Schedule forBoilers
0830 - 0930	<i>Field Communications</i> <i>Analogue Signals</i> • <i>Digital Communications</i> • <i>Fieldbus Technologies</i>
0930 - 0945	Break
0945 - 1015	<i>Cryogenic Valves</i> Selection of Cryogenic Valves • Material Considerations • Standards & Testing
1015 - 1045	<b>Fire Safe Valves</b> Requirements • Sealing & Leakage • Design • Standards & Testing • Examples
1045 - 1115	Strainers Y-Type Strainers • Basket Type Strainers • Strainer Screens
1115 – 1145	<b>Proof Testing &amp; Diagnostics</b> Safety Instrumented Systems (An Overview) • Proof Testing • Partial Valve Stroking • Diagnostics



ME0100 - Page 9 of 11 ME0100-08-25|Rev.441|04 December 2024

AWS



1145 – 1230	Steam TrapsCharacteristics of SteamSteam TrapTypical Steam Generation-Distribution-Recovery DiagramMechanical Steam TrapsInverted BucketSteam TrapsFloat & Thermostatic Steam TrapsThermostatic SteamTrapsBimetallic Steam TrapsBellows Steam TrapsThermodynamicSteam TrapsDisc Type Steam TrapsOrifice Type Steam TrapsSteamTrap Surveys: Methods-FrequencyMethods of DetectionRecommendedSteam Trap Survey FrequencyRules of Thumb When Conducting SteamTrap Projects
1230 - 1245	Break
1245 – 1315	<b>Online Testing</b> Pressures' Scales • Calculation's Method • Measurement's Method • Calculation's Example • Graph's Example • Graph Analysis • Fully Explosion Proof Equipment • Equipment Used • Visual Inspection • Test Report • Some Fluids with which We Worked • Online Safety Valve Testing • Approved Technology • Certified Contractor • Advantages of the on-Line Safety Valve Testing • Correct Sizing of the Outline Line
1315 – 1345	Valves for Control of Steam Flow Rate What Do the Valves Do? • No Load Vs Full Load • Mounting of Valves • Why are So Many Valves Used? • The Full Load Conditions • Three Important Parameters • Pressure Ratio • Steam Path • Main Steam System • Full Load Conditions: A Case Study • Variation of Initial Pressure, Main Steam Temperature, Reheat Steam Temperature & Condenser Vacuum • The Loss with the Exit Velocity • Condenser Pressure Ratio
1345 - 1400	<i>Course Conclusion</i> <i>Using this Course Overview, the Instructor(s) will Brief Participants about the</i> <i>Course Topics that were Covered During the Course</i>
1400 - 1415	POST-TEST
1415 - 1430	Presentation of Course Certificates
1430	Lunch & End of Course



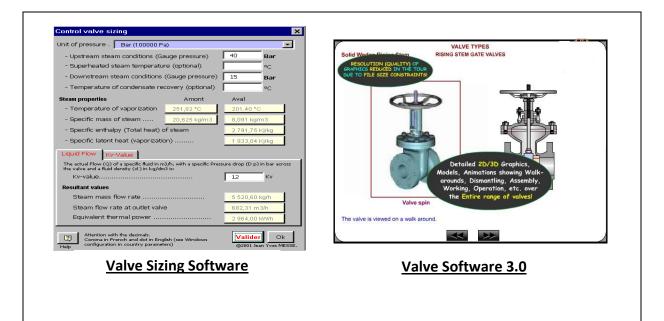
ME0100 - Page 10 of 11

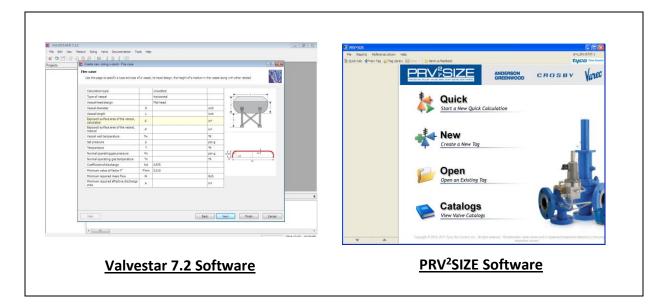




# **Simulators (Hands-on Practical Sessions)**

Practical sessions will be organized during the course for delegates to practice the theory learnt. Delegates will be provided with an opportunity to carryout various exercises using our state-of-the-art "Valve Sizing Software", "Valve Software 3.0", "Valvestar 7.2 Software" and "PRV2SIZE Software".





#### **Course** Coordinator

Mari Nakintu, Tel: +971 2 30 91 714, Email: mari1@haward.org



ME0100 - Page 11 of 11

