

**COURSE OVERVIEW HE0098(PE7)-
Introduction to Process Safety Systems**

Course Title

Introduction to Process Safety Systems

Course Date/Venue

Please see page 3

Course Reference

HE0098(PE7)

Course Duration/Credits

Five days/3.0 CEUs/30 PDHs



Course Introduction



This practical and highly-interactive course includes real-life case studies and exercises where participants will be engaged in a series of interactive small groups and class workshops.



This intense, comprehensive and practical course discusses all aspects of process safety systems with particular focus on the practical aspects of evaluating, analyzing, designing, selecting, installing, operating and testing. A proper understanding and execution of each of the above is essential in assuring surface safety systems operates at maximum efficiency and experiences minimal problems. Frequent reference is made to historical landmark incidents and recurring problem areas. Techniques for analyzing and mitigating process safety hazards applicable to upstream oil and gas processing facilities will be reviewed. Integration of the concepts presented to achieve a measured approach to process safety engineering is the key to this course. In addition, this course also studies the installation of electrical installations in hazardous locations.



The course maintains a balance between lecture and in-class exercises and between theory and application. In-class work sessions are evenly distributed throughout the workshop to enhance the principles covered. In addition, each participant will receive an extensive set of practical in-class “case study” exercises that emphasize the design and “troubleshooting” pitfalls often encountered in the industry. The suitability and applicability of the case studies, is recognized as one of the best in the industry.

Course Objectives

Upon the successful completion of this course, each participant will be able to:-

- Apply and gain a good working knowledge on the fundamentals of process safety systems and the principles of safe facility design and operation specifically on how to contain hydrocarbons, prevent ignition, prevent fire escalation and provide personnel protection and escape
- Analyze and prevent “worst case” consequences at company facilities
- Develop a safe and environmental proactive process
- Design, install and test process safety systems
- Determine piping system pressure ratings and piping “spec breaks”
- Conduct a “safety analysis” using Safety Analysis Tables (SAT’s), Safety Analysis Checklists (SAC’s) and Safety Analysis Function Evaluation (SAFE) Charts
- Develop electrical area classification drawings, fire and gas detector location drawings and determine what equipment is acceptable in these areas
- Evaluate your workplace and operating/maintenance procedures for “hidden” hazards
- Design facilities effectively and work areas to reduce human errors and improve performance
- Recognize the principles of plant layout partitioning into fire zones, restricted areas and impacted areas thus minimizing the risk to radiation, explosion, noise and toxicity

Exclusive Smart Training Kit - H-STK®



Participants of this course will receive the exclusive “Haward Smart Training Kit” (H-STK®). The H-STK® consists of a comprehensive set of technical content which includes **electronic version** of the course materials conveniently saved in a **Tablet PC**.

Who Should Attend

This course provides an overview of all significant aspects and considerations of managing risk, reliability and loss prevention in production operations for all design, safety and reliability managers, engineers and those in-charge of risk, reliability, loss prevention and safe of process plants and production facilities.

Course Date/Venue

Session(s)	Date	Venue
1	June 22-26, 2025	Tamra Meeting Room, Al Bandar Rotana Creek, Dubai, UAE
2	July 28-Aug 01, 2025	Glasshouse Meeting Room, Grand Millennium Al Wahda Hotel, Abu Dhabi, UAE
3	September 29-Oct 02, 2025	Tamra Meeting Room, Al Bandar Rotana Creek, Dubai, UAE
4	December 07-11, 2025	Crowne Meeting Room, Crowne Plaza Al Khobar, an IHG Hotel, Al Khobar, KSA
6	January 25-29, 2026	Meeting Plus 9, City Centre Rotana, Doha, Qatar

Course Certificate(s)

Internationally recognized certificates will be issued to all participants of the course who completed a minimum of 80% of the total tuition hours.

Certificate Accreditations

Certificates are accredited by the following international accreditation organizations: -

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British Accreditation Council (BAC)

Haward Technology is accredited by the **British Accreditation Council** for **Independent Further and Higher Education** as an **International Centre**. BAC is the British accrediting body responsible for setting standards within independent further and higher education sector in the UK and overseas. As a BAC-accredited international centre, Haward Technology meets all of the international higher education criteria and standards set by BAC.

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The International Accreditors for Continuing Education and Training (IACET - USA)

Haward Technology is an Authorized Training Provider by the International Accreditors for Continuing Education and Training (IACET), 2201 Cooperative Way, Suite 600, Herndon, VA 20171, USA. In obtaining this authority, Haward Technology has demonstrated that it complies with the **ANSI/IACET 2018-1 Standard** which is widely recognized as the standard of good practice internationally. As a result of our Authorized Provider membership status, Haward Technology is authorized to offer IACET CEUs for its programs that qualify under the **ANSI/IACET 2018-1 Standard**.

Haward Technology's courses meet the professional certification and continuing education requirements for participants seeking **Continuing Education Units (CEUs)** in accordance with the rules & regulations of the International Accreditors for Continuing Education & Training (IACET). IACET is an international authority that evaluates programs according to strict, research-based criteria and guidelines. The CEU is an internationally accepted uniform unit of measurement in qualified courses of continuing education.

Haward Technology Middle East will award **3.0 CEUs** (Continuing Education Units) or **30 PDHs** (Professional Development Hours) for participants who completed the total tuition hours of this program. One CEU is equivalent to ten Professional Development Hours (PDHs) or ten contact hours of the participation in and completion of Haward Technology programs. A permanent record of a participant's involvement and awarding of CEU will be maintained by Haward Technology. Haward Technology will provide a copy of the participant's CEU and PDH Transcript of Records upon request.

Accommodation

Accommodation is not included in the course fees. However, any accommodation required can be arranged at the time of booking.

Course Instructor(s)

This course will be conducted by the following instructor(s). However, we have the right to change the course instructor(s) prior to the course date and inform participants accordingly:



Mr. Raymond Tegman is a **Senior HSE Consultant** with extensive experience within the **Oil & Gas, Petrochemical and Refinery** industries. His broad expertise widely covers in the areas of **Rigging Safety Rules, Machinery & Hydraulic Lifting Equipment, Handling Hazardous Chemicals, Spill Containment, Fire Protection, Fire Precautions, Incidents & Accidents Reporting, HSEQ Audits & Inspection, HSEQ Procedures, Environmental Awareness, Waste Management Monitoring, Emergency Planning, Emergency Management, Working at Heights, Root Cause Analysis, HSE Rules & Regulations, Process Safety Management (PSM), Process Hazard Analysis (PHA), Techniques, Sustainability Management, HAZOP, HSE Risk, Pre-Start-up Safety Reviews, HSE Risk Identification, Assessments & Audit, HSE Risk Assessment & Management Concepts, HSE Management Policy & Standards, HSE Emergency Response & Crisis Management Operations, Confined Space Entry, Quantitative Risk Assessment (QRA), Hazardous Materials & Chemicals Handling, Safety Precaution & Response Action Plan, Hazard & Risk Assessment, Task Risk Assessment (TRA), Incident Command, Accident & Incident Investigation, Emergency Response Procedures, Job Safety Analysis (JSA), Behavioural Based Safety (BBS), Fall Protection, Work Permit & First Aid, Lock-out/Tag-out (LOTO), Emergency Response, Construction Supervision, Scaffolding Inspection, HAZCHEM, Manual Material Handling, Road Traffic Supervision, ISO 9001 and OHSAS 18001.**

During his career life, Mr. Tegman has gained his practical and field experience through his various significant positions and dedication as the **Operations Manager, Safety & Maintenance Manager, Safety Manager, Road/Traffic Supervisor, Assessor/Moderator, Safety Consultant, Safety Advisor, Safety Officer and Liaison Officer** from Zero Harm, SHRA Training & Services (Health & Safety), Road Crete, Balwin Property Development, DEME International, Gladstone Australia, Godavari Gas Pipeline and New Castle NCIG.

Training Methodology

All our Courses are including **Hands-on Practical Sessions** using equipment, State-of-the-Art Simulators, Drawings, Case Studies, Videos and Exercises. The courses include the following training methodologies as a percentage of the total tuition hours:-

- 30% Lectures
- 20% Practical Workshops & Work Presentations
- 30% Hands-on Practical Exercises & Case Studies
- 20% Simulators (Hardware & Software) & Videos

In an unlikely event, the course instructor may modify the above training methodology before or during the course for technical reasons.

Course Fee

Dubai	US\$ 5,500 per Delegate + VAT . This rate includes H-STK® (Haward Smart Training Kit), buffet lunch, coffee/tea on arrival, morning & afternoon of each day.
Abu Dhabi	US\$ 5,500 per Delegate + VAT . This rate includes H-STK® (Haward Smart Training Kit), buffet lunch, coffee/tea on arrival, morning & afternoon of each day.
Al Khobar	US\$ 5,500 per Delegate + VAT . This rate includes H-STK® (Haward Smart Training Kit), buffet lunch, coffee/tea on arrival, morning & afternoon of each day.
Doha	US\$ 6,000 per Delegate. This rate includes H-STK® (Haward Smart Training Kit), buffet lunch, coffee/tea on arrival, morning & afternoon of each day.

Course Program

The following program is planned for this course. However, the course instructor(s) may modify this program before or during the course for technical reasons with no prior notice to participants. Nevertheless, the course objectives will always be met:

Day 1

0730 – 0800	Registration & Coffee
0800 – 0815	Welcome & Introduction/Safety Moment
0815 – 0830	PRE-TEST
0830 – 0930	Overview of Process Safety Systems Purpose • Principles of Safe Facility Design • Surface Safety System • Emergency Support System • Emergency Shutdown • Emergency Depressurization • Fire and Gas Detection Systems • Active and Passive Fire Protection Systems • Pressure Ratings and Determining Piping Specification Breaks • High Integrity Protection Systems (HIPPS) • Relief, Flare and Vent Systems • Electrical Area Classification • Installation Layout Considerations • Human Factors Engineering
0930 – 0945	Break
0945 – 1030	Risk Assessment Review of Major Landmark Incidents • Inherent Safe Design • Layers of Protection Analysis (LOPA) • Risk Analysis Basics • Review of Hazards Analysis Techniques
1030 – 1230	Principles of Safe Facility Design Contain Hydrocarbons • Prevent Ignition • Prevent Fire Escalation • Provide for Personnel Protection and Escape
1230 – 1245	Break
1245 – 1420	Surface Safety System Safety Analysis Overview • Basic Oil and Gas Operations and Equipment • Basic Production Principles • Undesirable Events • Safety Analysis Concepts • Safety Devices (Resource Information)
1420 – 1430	Recap Using this Course Overview, the Instructor(s) will Brief Participants about the Topics that were Discussed Today and Advise Them of the Topics to be Discussed Tomorrow
1430	Lunch & End of Day One



Day 2

0730 – 0830	Safety Moment
0830 – 0900	Emergency Support System Surface Controlled Sub Surface Valve (SCSSV) • Emergency Shutdown System • Fire Detection System • Gas Detection System • Adequate Ventilation • Containment System • Sump System
0900 - 0930	Fire and Gas Detection System Gas Detection • Fire Detection
0930 – 0945	Break
0945 – 1100	Active and Passive Fire Protection Systems Active Fire Protection • Passive Fire Protection
1100 – 1230	Pressure Ratings and Determining Piping Specification Breaks Design Procedure • ANSI B16.5 and API 6A Pressure Ratings • Determination of Pressure Breaks
1230 – 1245	Break
1245 – 1420	High Integrity Pressure Protection Systems (HIPPS) Advantages/Disadvantages • Industry Standards • Evaluation Procedure • Applications
1420 – 1430	Recap Using this Course Overview, the Instructor(s) will Brief Participants about the Topics that were Discussed Today and Advise Them of the Topics to be Discussed Tomorrow
1430	Lunch & End of Day Two

Day 3

0730 – 0830	Safety Moment
0830 – 0900	Relief, Vent and Flare Systems Objectives • Understanding the requirements of Industry Codes and Standards
0900 - 0930	Relief, Vent and Flare Systems ASME Pressure Vessel Code Section VIII, Division 1 & 2 • API RP 520, Part 1 & 2; 521; 526; 2000 and 14J • Understanding Regulatory Requirements • Determining Worst Case Conditions
0930 – 0945	Break
0945 – 1100	Electrical Area Classification Objectives • Definitions • Flammability Limits • Hazardous (Classified) Locations • Understanding Applicable Codes, Standards and Recommended Practices
1100 – 1230	Electrical Area Classification (cont'd) Classification Procedure and Examples • Applying IP 15, API RP 500/505 • Developing Area Classification Drawings • Installing Electrical Equipment in Hazardous Locations
1230 – 1245	Break
1245 – 1420	Plant Layout and Spacing Considerations Fire Zones • Restricted Areas • Impacted Areas • Hazard/Failure Scenario Categories • Principles of Plant Layout Partitioning • Modelling Criteria • Radiation • Toxicity
1420 – 1430	Recap Using this Course Overview, the Instructor(s) will Brief Participants about the Topics that were Discussed Today and Advise Them of the Topics to be Discussed Tomorrow
1430	Lunch & End of Day Three





Day 4

0730 – 0830	Safety Moment
0830 – 0900	Plant Layout and Spacing Considerations (cont'd) <i>Explosion Protection • Noise</i>
0900 – 0930	Human Factors Engineering <i>Human Factors Considerations • When to Consider Human Error • Types of Human Error</i>
0930 – 0945	<i>Morning Tea Break</i>
0945 – 1100	Human Factors Engineering (cont'd) <i>Incidents that Could Have Been Prevented • Human's Strengths and Weaknesses • Considerations Related to Efficiency and Safety</i>
1100 – 1230	Human Factors Engineering (cont'd) <i>Questions that Should Be Addressed in Design and Operations • Common Pitfalls Found in Design and Operations • Review of ASTM F1166</i>
1230 – 1245	<i>Break</i>
1245 – 1420	Liquid Drainage Systems <i>Function of Drainage Systems • Segregation • Closed/Open Drains</i>
1420 – 1430	Recap <i>Using this Course Overview, the Instructor(s) will Brief Participants about the Topics that were Discussed Today and Advise Them of the Topics to be Discussed Tomorrow</i>
1430	<i>Lunch & End of Day Four</i>

Day 5

0730 – 0830	Safety Moment
0830 – 0930	Case Study
0930 – 0945	<i>Break</i>
0945 – 1230	Case Study (cont'd)
1230 – 1245	<i>Break</i>
1245 – 1345	Discussion & Review
1345 – 1400	Course Conclusion <i>Using this Course Overview, the Instructor(s) will Brief Participants about the Course Topics that were Covered During the Course</i>
1400 – 1415	POST-TEST
1415 – 1430	<i>Presentation of Course Certificates</i>
1430	<i>Lunch & End of Course</i>

Practical Sessions

This practical and highly-interactive course includes real-life case studies and exercises:-



Course Coordinator

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