



#### **COURSE OVERVIEW FE0725-8D** ASNT Level I - Certification for UT, MT & PT (ASNT. SNT-TC-1A)

## **Course Title**

ASNT Level I - Certification for UT, MT & (ASNT, SNT-TC-1A) G CEUS (56 PDHs)

## **Course Reference**

FE0725-8D

# **Course Duration/Credits**

Eight days/5.6 CEUs/56 PDHs

#### **Course Date/Venue**

PT	-			
1		N		
F	STKC			
	INCLUDED	No.	X	

Session(s)	Date	Venue
1	January 19- 28, 2025	Al Khobar Meeting Room, Hilton Garden Inn, Al Khobar, KSA
2	April 20- 29, 2025	Boardroom 1, Elite Byblos Hotel Al Barsha, Sheikh Zayed Road, Dubai, UAE
3	August 17- 26, 2025	TBA Meeting Room, Taksim Square Hotel, Istanbul, Turkey
4	September 08- 17, 2025	Ajman Meeting Room, Grand Millennium Al Wahda Hotel, Abu Dhabi, UAE

AWARY

## **Course Description**









#### This practical and highly-interactive course includes various practical sessions and exercises. Theory learnt will be applied using our state-of-the-art equipment.

This course is developed by Haward Technology in order to provide participants with the theoretical and practical training in the subject and certify them as an "ASNT Level-I" in the following Non-Destructive Testing (NDT) methods:-

- a) Ultrasonic Testing (UT)
- b) Magnetic Particle Testing (MT)
- c) Liquid Penetrant Testing (PT)

The course is developed in compliance with the requirements of the American National Standards Institute (ANSI) and The American Society for Non-destructive Testing (ASNT) based on the ASNT Recommended Practice No. SNT-TC-1A for Personnel Qualification and Certification in Non-destructive Testing.

Sample Questions for general examinations are presented in the separate question booklets that can be obtained from ASNT International Service Center. Participants will further demonstrate familiarity with and ability to operate the necessary equipment for PT, MT and UT record and analyse the resultant information to the degree required as well as test flawed specimen and component and analyse the results of NDT as part of the practical training.

FE0725-8D - Page 1 of 15

FE0725-8D-01-25|Rev. 19|09 September 2024 📲







At the completion of the course, participants will be appearing for a Level I exam. Each candidate will be a '*Certified ASNT NDT Level I in Ultrasonic Testing, Magnetic Testing and Liquid Penetrant Testing*' upon successfully passing the examination with a minimum passing composite grade of at least 80 percent (%).

## Course Objectives

Upon the successful completion of this course, each participant will be able to:-

- Get certified as a "Certified ASNT NDT Level-I in Ultrasonic Testing (UT), Magnetic Particle Testing (MT) and Liquid Penetrant Testing (PT)
- Perform specific calibrations, specific nondestructive testing (NDT) and specific evaluations properly for acceptance or rejection determinations according to written instructions and record results
- Test and apply ultrasonic energy as well as perform basic math review
- Recognize the responsibilities of levels of certification and identify the basic principles of acoustics
- Discuss basic pulse-echo instrumentation covering electronics, control functions and calibration including digital thickness instrumentation
- Perform transducer operation and explain transducer theory
- Explain the purpose and principles of couplants as well as identify the materials and their efficiency
- Demonstrate basic testing methods comprising of contact, immersion, air coupling and comparison of contact and immersion methods
- Carryout equipment calibration and inspection
- Implement straight beam and angle beam examination through specific procedures
- Perform specific calibrations, specific nondestructive testing (NDT) and specific evaluations properly for acceptance or rejection determinations according to written instructions and record results
- Discuss the principles of magnets and magnetic fields including its theory and the terminology associated with magnetic particle testing
- Describe the characteristics of magnetic fields and identify the effect of discontinuities of materials
- Explain magnetization in circular and longitudinal field by means of electric current and select the proper method of magnetization
- Employ proper inspection of materials for wet particles and dry particles
- Recognize the principles of demagnetization and magnetic particle testing equipment
- Enumerate the types of discontinuities detected by magnetic particle testing
- Carryout magnetic particle test indications and interpretations in a correct manner
- Perform specific calibrations, specific nondestructive testing (NDT) and specific evaluations properly for acceptance or rejection determinations according to written instructions and record results
- Discuss the history of nondestructive testing as well as the purpose and basic principles of liquid penetrant testing
- Identify the various types of liquid penetrants commercially available and the method of personnel qualification



FE0725-8D - Page 2 of 15



FE0725-8D-01-25|Rev. 19|09 September 2024





- Employ liquid penetrant processing including preparation of parts, adequate lightning, application of penetrant to parts, removal of surface penetrant, developer application and drying, inspection, evaluation and post cleaning
- Carryout various types of penetrant testing methods based on the current ASTM and ASME standard methods particularly ASTM E 165, E 1208, E 1209, E 1210 and E 1417
- Describe the characteristics of each method and perform general applications of each method
- Recognize penetrant testing equipment including its testing units, lighting and light meters, materials and precautions in liquid penetrant inspection

## Exclusive Smart Training Kit - H-STK®



Participants of this course will receive the exclusive "Haward Smart Training Kit" (**H-STK**<sup>®</sup>). The **H-STK**<sup>®</sup> consists of a comprehensive set of technical content which includes **electronic version** of the course materials conveniently saved in a **Tablet PC**.

#### Who Should Attend

This course provides an overview of all significant aspects and considerations of ultrasonic testing in accordance with the ASNT international standard for all engineers and other technical staff working in the field of welding technology and quality assurance of welded joints using ultrasonic testing, magnetic particle testing and liquid penetrant testing and in order to investigate material with such technique.

#### Exam Eligibility & Structure

Exam Candidates shall have the following minimum pre-requisites:-

	Initial Experience Levels									
NDT Method	Training Hours	Minimum Hours in the Applicable Method	Total Hours in NDT							
UT	40	210	400							
MT	12	70	130							
PT	4	70	130							

The experience shall consist of time at NDT Level I or equivalent. If a person is being qualified directly to NDT Level II with no time at NDT Level I, the experience (both Method and Total NDT) shall consist of the sum of the hours for NDT Level I and Level II and the training shall consist of the sum of the hours for NDT Level I and Level II.

#### Examinations Category & Criteria

Vision Examinations

- Near-Vision Acuity
  - This examination will ensure natural or corrected near-distance acuity in at least one eye such that the applicant is capable of reading a minimum of Jaeger Number 2 or equivalent type and size letter at the distance designated on the chart but not less than12 inches (30.5 cm) or a standard Jaeger test chart. The ability to perceive an Ortho-Rater minimum of 8 or similar test pattern is also acceptable. This examination shall be administered annually.



FE0725-8D - Page 3 of 15

E0725-8D-01-25|Rev. 19|09 September 2024







- Color Contrast Differentiation
  - o This examination will demonstrate the capability of distinguishing and differentiating contrast among colors or shades of gray used in the applicable NDT method. This shall be conducted upon initial certification and at five-year intervals thereafter.

#### General (Written)

- The examination will address the basic principles of the applicable method
- The NDT Level III will provide appropriate questions covering the applicable method to the degree required by the employer's written practice
- The minimum number of examination guestions that will be given is 40

#### Specific (Written)

- The examination will address the equipment, operating procedures and NDT techniques that the individual may encounter during specific assignments to the degree required by company written practice
- The specific examination will also cover the specifications or codes and acceptance criteria used in company NDT procedures
- The minimum number of examination guestions that will be given is 20

#### Practical

- The candidate shall demonstrate familiarity with and ability to operate the necessary NDT equipment, record and analyse the resultant information to the degree required
- At least one flawed specimen or component shall be tested and the results of the NDT analysed by the candidate
- The description of the specimen, the NDT procedure including check points and the results of the examination shall be documented
- Proficiency shall be demonstrated in performing the applicable NDT technique on one or more specimens or machine problems approved by the NDT Level III and in evaluating the results to the degree of responsibility as described in the employer's written practice. At least ten (10) different checkpoints requiring an understanding of test variables and the employer's procedural requirements will be included. The candidate shall detect all discontinuities and conditions specified by the NDT Level III.

Note: While it is normal to score the practical on a percentile basis, practical examinations shall contain check points that failure to successfully complete will result in failure of the examination

#### Additional Criteria

All written examinations will be closed-book except that necessary data such as graphs, tables, specifications, procedures, codes, etc., may be provided during the examination. All questions are approved by the responsible NDT Level III.

#### Accommodation

Accommodation is not included in the course fees. However, any accommodation required can be arranged at the time of booking.



FE0725-8D - Page 4 of 15







## **Qualification Certificate(s)**

(1) Internationally recognized Qualification Certificates will be issued to participants who have successfully completed the course and passed the exam at the end of the course. Successful candidate will be certified as a "Certified ASNT NDT Level-I in Ultrasonic Testing (UT)". Qualification Certificate is valid for 5 years.

#### **Qualification Certificate(s)**

BAC

The following qualification certificate is a sample of the qualification certificates that will be issued to successful candidates:



(2) Official Transcript of Records will be provided to the successful delegates with the equivalent number of ANSI/IACET accredited Continuing Education Units (CEUs) earned during the course

Havard Technology Middle Esc   Curunung Professional Development (HTME-CPO)   Curunung Technology Middle Esc   Curunung Technology Middle Esc <th></th> <th></th> <th>t CEU's</th> <th>6.0</th> <th>6.0</th> <th></th> <th>den and Taihing teted Taihing # their Authometed ANSUACET +2013 aeaking Continung training (MCET). is an internationally</th> <th></th>			t CEU's	6.0	6.0		den and Taihing teted Taihing # their Authometed ANSUACET +2013 aeaking Continung training (MCET). is an internationally	
Havard Technology Middle East         Continuing Professional Development (HTNE-CPD)         Call of Risumeedate:       Program Date         THME No.       THORE IN TRANSCRIPT of Record         THME No.       THORE IN TRANSCRIPT of Record IN TRANSCRIPO	্র ত		No. of Contac Hours	60		TRUE COPY	shruing Education shruing Education As a seal of the As a seal of the under the ANI under the ANI participants a rest s The CEU is a	
Eam and a set a se	gy Middle East elopment (HTME-CPD) cript of Recor		Program Date	October 07-14, 2022		ž	sociation for Co and Totomology contractional provident prome that quark prome that quark for the Contraction for Contraction	a accredited by
ToR Issuancebate HTME No. Printerant Name: Program FE0725-8D Anthrow of CEUV Program FE0725-8D Anthrow of CEUV Printerant Terrenorge Printerant Name (2012) Printerant Name (2012) Prin	Haward Technolog Continuing Professional Dew CEU Official Transo		Program Title	ISNT Level 1 - Certification for UT (ASNT, SWT-TC-1A)	Earned as of TOR Issuance Date		Advanced as Advanced Porteen antion (Advanced Porteen antion (Advanced Advanced Porteen antion) (Advanced Advanced advanced advanced Advanced Advan	Haward Technology is
	R.	TOR IssuanceDate HTME No. Participant Name:	Program Ref.		Total No. of CEU's		Hauard Technology (NCBT), 2010 Gooper Provider membershould Buakand Hauard Technology Education Unbia (CEL ACCTT is an international ACCTT is an international	*







## **Qualification Certificate(s)**

(1) Internationally recognized Qualification Certificates will be issued to participants who have successfully completed the course and passed the exam at the end of the course. Successful candidate will be certified as a "Certified ASNT NDT Level-I in Magnetic Particle Testing (MT)". Qualification Certificate is valid for 5 years.

#### **Qualification Certificate(s)**

BAC

The following qualification certificate is a sample of the qualification certificates that will be issued to successful candidates:



(2) Official Transcript of Records will be provided to the successful delegates with the equivalent number of ANSI/IACET accredited Continuing Education Units (CEUs) earned during the course.

		et CEU's	6.0	6.0	b	and Training all transplets Authorozid ACET 1-2013 ACET 1-2013 ag (ACET) internationally internationally	groupswe
্র হা		No. of Contact Hours	99		TRUE COPY And and a Jaryl Castillo Academic Director	Controlling Extension and Traning 20 As a second of the controlling 20 As a second of the controlling 20 As a second of the controlling 20 A second a second Controlling 20 Extension A Transmy (ACCT) 20 A second a second Controlling 20 A second Control A second Control 20 A second Control A second Control A 20 A second Control A second Control A second Control A 20 A second Control A second Control A second Control A second Control A 20 A second Control A	The second
Jy Middle East elopment (HTME-CPD) cript of Recor		Program Date	October 07-14, 2022		×	termational Austolation for approximal Technologi of good procider international BLU for programs that qui- ated Austoom optimistia and Austocation optimistia and gridd	i accredited by
Haward Technology Middle East Continuing Professional Development (HTNE-CPD) CEU Official Transcript of Records	14-06:-22 74851 Ahmed Ai-Hajri	Program Title	ASNT Level 1 - Certification for MT (ASNT, SNT-TC-1A)	Total No. of CEU's Earned as of TOR Issuance Date		Name of "performing" has been approved as an Amphotod Previder by the putch 12 starting of the been approved as an Amphotod Previder by the putch 12 starting of the amphotod memory and an approxed previde reservable data. Thereas is a veridy and the starting of the previde reservable data. Thereas is a veridy and the starting of the previde reservable data. Thereas is a veridy and the starting of the previde reservable data. Thereas is a veridy and the starting of the starting of the starting of the starting of the starting of the starting of the starting of the starting of the starting of the starting of the starting of	Havard Technology is accredited by EAC V V V V V V V V V V V V V V V V V V V
R	TOR Issuance Date: HTME No. Participant Name:	Program Ref.	FE0725-8D ASNT	Total No. of CEU's Ea		Haward Technology has been the ASSIAGET - 2018 and the ASSIAGET - 2018 Provider menter-tolp table Brandard Haward Technology 6 or Haward Technology 6 or Kutth an the Internet Brooppid inform and china	P. Bar 2007, As Unable P. Bar 2007, As Unable P. Manual Technology CEU
θοງουγээ <u>γ</u> , ριθιννγ	C * SUED * (B	oyouysə <sub>D</sub>	<i>риотон,</i> " SN	I) « <sup>(Boj</sup>	ouysəz, pıvnv <sub>ə</sub> z,	* SN30 * <sup>(Bojou</sup>	yszt pwn.vH *





**E** 

## **Qualification Certificate(s)**

(1) Internationally recognized Qualification Certificates will be issued to participants who have successfully completed the course and passed the exam at the end of the course. Successful candidate will be certified as a "Certified ASNT NDT Level-I in and Liquid Penetrant Testing (PT)". Qualification Certificate is valid for 5 years.

#### **Qualification Certificate(s)**

BAC

The following qualification certificate is a sample of the qualification certificates that will be issued to successful candidates:



(2) Official Transcript of Records will be provided to the successful delegates with the equivalent number of ANSI/IACET accredited Continuing Education Units (CEUs) earned during the course.

		No. of Contact CEU's	60 6.0	6.0	copy astillo Director	Education and Taming monotrated final complex enum of ther Ambrucket ar be ANSINGET-2019 are assering Contenting and a Training (IAGET).	
	spi	No. of Hor	9		TRUE COPY TRUE COPY Jary Castilio Jary Castilio Academic Director	nuing Edu as demons a a result under the bucation & The CEU	
gy Middle East velopment (HTME-CPD)	cript of Reco	Program Date	October 07-14, 2022			by the International Association for Control (and the approximate association) for the entrol of approximation and analy - entrol of the program and a call - call of the program and a call - call - call and a call - call - call and a call - call - call - and - call - and - call - and - and - call - and - call -	gy is accredited by
Haward Technology Middle East Continuing Professional Development (HTME-CPD)	CEU Official Transcript of Records 14-0et-22 74851 Ahmed A+tajri	Program Title	ASNT Level I - Certification for PT (ASNT, SNT-TC-LA)	Total No. of CEU's Earned as of TOR Issuance Date		spored as a Autocid Porcider approval and Autocide Porcider and Auto-Many Auto-Many and Auto- and Tochnoog a antocide a off- and and autocide and antocide and and auto-Autocide and antocider and and and auto-Autocide and anto-Auto-Autocide and antocider anto-Auto-Auto-Autocide and Auto-Autocide antocide and Auto-Autocide antocide antocide antocide antocide and antocide antocide antocide antocide and antocide antocide antocide antocide and antocide antocide antocide antocide and antocide antoci	Haward Technolo
k	TOR Issuance Dato: HTME No. Participant Name:	Program Ref.	FE0725-8D ASN	Total No. of CEU's Ea		Mared Technology In Jones a Network Technology In Jones ( 10 Mared 20 Architectur) 1301 Solution Product methorship data. How product methorship data. How product Technology Contras in Mared Technology Contras in Readed to Research and the Record Mared Contrast and the Record of Information and the Record Solution and Information	
Квојоцузај, р.	ivnut . SNED .	(Bojouysąj	, puonos, "	SNED * (CB	950uyээд, рлотод,	6 * SN30 * (Bojo	uysąz pronose ,





## **Course Accreditations**

Certificates are accredited by the following international accreditation organizations:-



The American Society for Non-destructive Testing (ASNT)

Haward Technology through its certified ASNT instructors is authorized to conduct ASNT's certification programs for all NDT methods. The American Society For Nondestructive Testing (ASNT) is the world's largest technical society for non-destructive testing (NDT) that provides a forum for exchange of NDT technical information, NDT educational materials and programs, and standards and services for the qualification and certification of NDT personnel.



## The International Accreditors for Continuing Education and Training (IACET - USA)

Haward Technology is an Authorized Training Provider by the International Accreditors for Continuing Education and Training (IACET), 2201 Cooperative Way, Suite 600, Herndon, VA 20171, USA. In obtaining this authority, Haward Technology has demonstrated that it complies with the ANSI/IACET 2018-1 Standard which is widely recognized as the standard of good practice internationally. As a result of our Authorized Provider membership status, Haward Technology is authorized to offer IACET CEUs for its programs that qualify under the ANSI/IACET 2018-1 Standard.

Haward Technology's courses meet the professional certification and continuing education requirements for participants seeking Continuing Education Units (CEUs) in accordance with the rules & regulations of the International Accreditors for Continuing Education & Training (IACET). IACET is an international authority that evaluates programs according to strict, research-based criteria and guidelines. The CEU is an internationally accepted uniform unit of measurement in qualified courses of continuing education.

Haward Technology Middle East will award **5.6 CEUs** (Continuing Education Units) or 56 PDHs (Professional Development Hours) for participants who completed the total tuition hours of this program. One CEU is equivalent to ten Professional Development Hours (PDHs) or ten contact hours of the participation in and completion of Haward Technology programs. A permanent record of a participant's involvement and awarding of CEU will be maintained by Haward Technology. Haward Technology will provide a copy of the participant's CEU and PDH Transcript of Records upon request.

\*\*\* \* BAC

## British Accreditation Council (BAC)

Haward Technology is accredited by the British Accreditation Council for Independent Further and Higher Education as an International Centre. BAC is the British accrediting body responsible for setting standards within independent further and higher education sector in the UK and overseas. As a BAC-accredited international centre, Haward Technology meets all of the international higher education criteria and standards set by BAC.



FE0725-8D - Page 8 of 15







## Course Instructor(s)

This course will be conducted by the following instructor(s). However, we have the right to change the course instructor(s) prior to the course date and inform participants accordingly:



Mr. Mohamed Hosny is a Senior Inspection Engineer with 25 years of extensive training and field industrial experience within the Oil & Gas, Petrochemical, Refinery, Utilities and Power Industries. His expertise widely covers in the areas of Non-destructive Inspection & Testing in Liquid Penetrant, Magnetic Particle, Ultrasonic and Radiographic, ASNT-NDT Fundamentals, Eddy Current Testing, Film Interpretation, Visual Testing, Ultrasonic Weld Inspection, X-

Ray Machines Inspection, Welding, Rolling, Forging, Heat Treatment, Surface Treatment, Machinery, Casting, Laminar, Procedure & Inspection, Pipe Welding Inspection, Tube Weld Inspection, Tanks Inspection, Gas Turbine & Steam Turbine Inspection for Power Generation, NDT & Welding Procedures, NDT Repair Procedures, Weld Quality Testing & Applications, Welding Inspection, Heat Treatment Procedures, Post Weld Heat Treatment (PWHT), Welding Procedure Specification (WPS), Welding Codes & Qualification, Piping, Pipelines, Rotating & Static Equipment, Refractory Inspection, Risk Based Inspection, Risk Based Mechanisms, Fitness-for-Service, Assessment, Damage Failure Analysis Methodologies, Engineering Drawings, Risk Management, Heat Exchangers, Welding Technology, Metallurgy, Cathodic Protection and Vibration Analysis. Further, he is also well-versed in L-wave, T-wave, S-wave, Kraut Kramer USM62, USM58, USM35X, USM32, USIP11, USN60, USN62, Normal Probes, Angle Probes, Twin Probes, Special Probes, Longitudinal, Transverse, Head Shot, Coil, Central Conductor, Knife Type, Flat Type, Prod, Electromagnetic Yoke, Permanent Yoke on Tiede & Magnaflux Machines (6000-12000A), Visible Dyes, Fluorescent Dyes, Immersion, Electrostatic, Spraying, Ardox & Magnaflux Products, Impedance Meter, Phase Analysis Instrument, Inside Coils (Bobbin), Surface Coils and Encircling Coils -Forester & Olympus Products. He is currently the NDT Manager of Siemens Limited Technology wherein he carries out NDT tasks on steam/gas turbine components as per the updated work instructions, technical drawing and protocol in due time.

During his career life, Mr. Mohamed gained his practical and field experience through his various significant positions and dedication as **NDT Supervisor**, **NDT Engineer**, **Senior Consultant/Instructor** and **Part-time Lecturer** for Arab Organization of Industrialization (AOI), Canadian Institute for Non-Destructive Test (**CINDE**), Harman Institute for Non-Destructive Test (**HINDE**), SNECMA Company, Turbomeca, **Siemens AG**, Arab Institute of Airplane Technology (**AIAT**), EPIC, Zahran Steel Company, Egypt Air Company, Petrojet Petroleum Company, Khalda Petroleum Company, Socomenin Company and El-Naher Company.

Mr. Mohamed has a **Bachelor's** degree in **Metallurgical Engineering**. Further, he is a **Certified Instructor/Trainer**, a **Certified Internal Verifier/Assessor/Trainer** by the **Institute of Leadership and Management (ILM)** and a **Certified ASNT-NDT Level III Inspector** in Liquid Penetrant Testing (PT), Magnetic Particle Testing (MT), Ultrasonic Testing (UT) and Radiography Testing (RT). Moreover, he is a **Certified Level II Inspector** in Eddy Current Testing (ET) in accordance with the **SNT-TC-1A** and **EN ISO-9712**. He has further delivered numerous trainings, courses, workshops, seminars and conferences internationally.



FE0725-8D - Page 9 of 15







## Course Fee

Al Khobar	<b>US\$ 9,000</b> per Delegate + <b>VAT</b> . This rate includes H-STK <sup>®</sup> (Haward Smart Training Kit), buffet lunch, coffee/tea on arrival, morning & afternoon of each day.
Dubai	<b>US\$ 9,000</b> per Delegate + <b>VAT</b> . This rate includes H-STK <sup>®</sup> (Haward Smart Training Kit), buffet lunch, coffee/tea on arrival, morning & afternoon of each day.
Istanbul	<b>US\$ 9,500</b> per Delegate + <b>VAT</b> . This rate includes Participants Pack (Folder, Manual, Hand-outs, etc.), buffet lunch, coffee/tea on arrival, morning & afternoon of each day.
Abu Dhabi	<b>US\$ 9,000</b> per Delegate + <b>VAT</b> . This rate includes H-STK <sup>®</sup> (Haward Smart Training Kit), buffet lunch, coffee/tea on arrival, morning & afternoon of each day.

## Training Methodology

All our Courses are including Hands-on Practical Sessions using equipment, State-ofthe-Art Simulators, Drawings, Case Studies, Videos and Exercises. The courses include the following training methodologies as a percentage of the total tuition hours:-

- 30% Lectures
- 20% **Practical Workshops & Work Presentations**
- 30% Hands-on Practical Exercises & Case Studies
- Simulators (Hardware & Software) & Videos 20%

In an unlikely event, the course instructor may modify the above training methodology before or during the course for technical reasons.

#### Course Program

The following program is planned for this course. However, the course instructor(s) may modify this program before or during the course for technical reasons with no prior notice to participants. Nevertheless, the course objectives will always be met:

Day 1	
0730 - 0800	Registration & Coffee
0800 - 0815	Welcome & Introduction
0815 - 0830	PRE-TEST
0830 - 0930	<i>Introduction</i> Definition of Ultrasonics • History of Ultrasonic Testing • Applications of Ultrasonic Energy • Basic Math Review • Responsibilities of Levels of Certification
0930 - 0945	Break
0945 – 1200	Basic Principles of AcousticsNature of Sound Waves • Modes of Sound-wave Generation • Velocity,Frequency & Wavelength of Sound Waves • Attenuation of Sound Waves •Acoustic Impedance • Reflection • Refraction & Mode Conversion • Snell's Law& Critical Angles • Fresnel & Fraunhofer Effects
1200 - 1300	Lunch
1300 - 1500	EquipmentBasic Pulse-Echo Instrumentation • Digital Thickness Instrumentation •Transducer Operation & Theory • Couplants



FE0725-8D - Page 10 of 15







1500 - 1515	Break
1515 – 1650	Basic Testing Methods
1515 - 1050	Contact • Immersion • Air Coupling
1650 - 1700	Recap
1700	End of Day One

#### Day 2

Contact
igle Beam • Surface-Wave & Plate Waves
Contact (cont'd)
ssion • Multiple Transducer • Curved Surfaces (Flat Entry
l & Tubular Shapes)
mmersion
r • Water Column, Wheels, etc • Submerged Test Part •
Transducer to Part
mmersion (cont'd)
• Curved Surfaces • Plate Waves • Pulse-echo & Through-

#### Day 3

Duy 5	
0730 - 0930	Testing Methods: Comparison of Contract & Immersion Methods
0930 - 0945	Break
0945 – 1200	Testing Methods: Comparison of Contract & Immersion Methods (cont'd)
1200 - 1300	Lunch
1300 – 1500	Calibration (Electronic & Functional): Equipment
1500 - 1500	<i>Monitor Displays (Amplitude, Sweep, etc.)</i> • <i>Recorders</i> • <i>Alarms</i>
1500 – 1515	Break
	Calibration (Electronic & Functional): Equipment (cont'd)
1515 – 1650	Automatic & Semiautomatic Systems • Electronic Distance/Amplitude
	Correction • Transducers
1650 – 1700	Recap
1700	End of Day Three

## Day 4

Γ		Calibration (Electronic & Functional): Calibration of Equipment
	0730 – 0930	Electronics
		Variable Effects • Transmission Accuracy
Γ	0930 - 0945	Break
		Calibration (Electronic & Functional): Calibration of Equipment
	0945 - 1200	Electronics (cont'd)
		Calibration Requirements • Calibration Reflectors



FE0725-8D - Page 11 of 15







1200 - 1300	Lunch
1300 – 1500	Calibration (Electronic & Functional): Inspection Calibration
	Comparison with Reference Blocks • Pulse-Echo Variables • Reference for
	Planned Tests (Straight Beam, Angle Beam, etc.) • Transmission Factors
1500 - 1515	Break
1515 - 1650	Calibration (Electronic & Functional): Inspection Calibration (cont'd)
	Transducer • Couplants • Materials
1650 – 1700	Recap
1700	End of Day Four

#### Day 5

Straight Beam Examination to Specific Procedures
Selection of Parameters • Test Standards • Evaluation of Results • Test
Reports
Break
Angle Beam Examination to Specific Procedures
Selection of Parameters • Test Standards • Evaluation of Results • Test
Reports
Lunch
Theoretical Examination
Break
Theoretical Examination (cont'd)
Practical Examination
Recap
End of Day Five

#### Dav 6

Jay U	
0730 - 0830	Principles of Magnets & Magnetic Fields
	Theory of Magnetic Fields • Theory of Magnetism • Terminology Associated
	with Magnetic Particle Testing
0830 – 0930	Characteristics of Magnetic Fields
	Bar Magnet • Ring Magnet
0930 - 0945	Break
0945 - 1045	Effect of Discontinuities of Materials
	Surface Cracks • Scratches • Subsurface Defects
1045 – 1245	Magnetization by Means of Electric Current
	Circular Field • Longitudinal Field
1245 - 1345	Lunch
	Selecting the Proper Method of Magnetization
1345 - 1530	Alloy, Shape & Condition of Part • Type of Magnetizing Current • Direction
	of Magnetic Field • Sequence of Operations • Value of Flux Density
1530 - 1545	Break
1545 - 1650	Inspection Materials
	Wet Particles • Dry Particles
1650 - 1700	Recap
1700	End of Day Six
	FE0725-8D - Page 12 of 15 FE0725-8D-01-25/Rev. 19/09 September 2024



FE0725-8D-01-25|Rev. 19|09 September 2024





Day 7	
0730 - 0830	Principles of DemagnetizationResidual Magnetism • Reasons for Requiring Demagnetization • Longitudinal& Circular Residual Fields • Basic Principles of Demagnetization • Retentivityand Coercive Force • Methods of Demagnetization
0830 - 0930	Magnetic Particle Testing EquipmentEquipmentSelectionConsiderationsManualInspectionEquipment•Medium-& Heavy-DutyEquipment•StationaryEquipment•MechanizedInspectionEquipment•StationaryEquipment•Mechanized
0930 - 0945	Break
0945 - 1030	Types of Discontinuities Detected by Magnetic Particle TestingInclusions • Blowholes • Porosity • Flakes • Cracks • Pipes • Laminations• Laps • Forging Bursts • Voids
1030 - 1100	Magnetic Particle Test Indications & InterpretationsIndications of Nonmetallic Inclusions • Indications of Surface Seams •Indications of Cracks • Indications of Laminations • Indications of Laps •Indications of Burst and Flakes • Indications of Porosity • NonrelevantIndications
1100 - 1200	Lunch
1200 – 1500	Theoretical Examination
1500 – 1515	Break
1515 – 1550	Theoretical Examination (cont'd)
1550 - 1650	Practical Examination
1650 – 1700	Recap
1700	End of Day Seven

#### Day 8

0730 – 0830	Introduction to Liquid Penetrant Testing
	Brief History of Nondestructive Testing & Liquid Penetrant Testing • Purpose of
	Liquid Penetrant Testing • Basic Principles of Liquid Penetrant Testing •
	Types of Liquid Penetrants Commercially Available • Method of Personnel
	Qualification
	Liquid Penetrant Processing
	1 0
0830 - 0930	Preparation of Parts • Adequate Lightning • Application of Penetrant to Parts
	• <i>Removal of Surface Penetrant</i> • <i>Developer Application &amp;Drying</i> • <i>Inspection</i>
	&Evaluation • Postcleaning
0930 - 0945	Break
	Various Penetrant Testing Methods
	Current ASTM & ASME Standard Methods – ASTM E 165, E 1208, E 1209, E
0945 -1030	1210 &E 1417 • Characteristics of Each Method • General Applications of Each
	Method
	Liquid Penetrant Testing Equipment
1030 - 1115	Liquid Penetrant Testing Units • Lightning for Liquid Penetrant Testing
	Equipment & Light • Materials for Liquid Penetrant Testing • Precautions in
	Liquid Penetrant Inspection
1115 – 1215	Lunch
1215 - 1415	Theoretical Examination
1415 - 1430	Break



FE0725-8D - Page 13 of 15



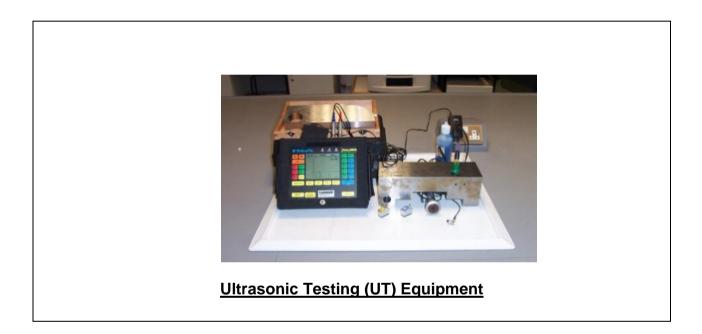




1430 – 1530	Theoretical Examination (cont'd)
1530 – 1630	Practical Examination
1630 - 1645	Course Conclusion
1645 – 1700	Presentation of Course Certificates
1700	End of Course

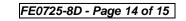
#### **Practical Sessions**

Practical sessions will be organized during the course for delegates to practice the theory learnt. Delegates will carryout NDT inspection using our "Liquid Penetrant Testing (PT) Equipment", "Magnetic Particle Testing (MT) Equipment", "Ultrasonic Testing (UT) Equipment", "Ultrasonic Testing Package USM 36" and our specifically designed flawed specimen test components.



















<u>Course Coordinator</u> Mari Nakintu, Tel: +971 2 30 91 714, Email: <u>mari1@haward.org</u>



FE0725-8D - Page 15 of 15



FE0725-8D-01-25|Rev. 19|09 September 2024