

#### **COURSE OVERVIEW ME0120**

# Safety Relief Valve Sizing, Selection, Operation, Inspection, Testing, Maintenance & Troubleshooting (PRV & POPRV/PORV) API 520/521/526/527

#### **Course Title**

Safety Relief Valve Sizing, Selection, Operation, Inspection, Testing, Maintenance & Troubleshooting (PRV & POPRV/PORV): API 520/521/526/527

## Course Reference

ME0120

## **Course Duration/Credits**

Five days/3.0 CEUs/30 PDHs

## **Course Date/Venue**

| Session(s) | Date                 | Venue   |
|------------|----------------------|---|
| 1          | January 28-February  | Oryx Meeting Room, Doubletree By Hilton Doha-Al |
|            | 01, 2024             | Sadd, Doha, Qatar                               |
|            | February 25-29, 2024 | Kizkulesi, Crown Plaza Istanbul Asia Hotels &   |
| 2          | Febluary 25-29, 2024 | Convention Center, Istanbul, Turkey             |
| 3          | March 03-07, 2024    | The Mouna Meeting Room, The H Dubai Hotel,      |
|            |                      | Sheikh Zayed Rd - Trade Centre, Dubai, UAE      |

#### **Course Description**









This practical and highly-interactive course includes various practical sessions and exercises. Theory learnt in the class will be applied using the following practical methods: -

- (1) Industrial Facility Visit: Course participants will be taken to an industrial facility where they will practice valve dismantling, assembling, inspection and testing. In case that this course is organized inside client premises (In-House), then client shall provide access to its valve workshop for practical sessions.
- (2) Valve Demo Kit: Various safety relief valves will be distributed in the class to the participants by the course instructor for hands-on demonstration. These demo kits will be returned to the instructor at the end of the training day.
- (3) Valve Simulator: Participants will use in the class our state-of-the-art "Valve Sizing Simulator", "Valve Simulator 3.0". "Valvestar 7.2 Simulator" "PRV2SIZE and Simulator" to practice some of the skills learnt.

A safety or pressure relief valve can be considered the most important single safety device on a boiler or pressure vessel. If it fails to function in the manner for which it was intended and an overpressure condition develops, the result could be catastrophic.

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#### **Course Objectives**

Upon the successful completion of this course, each participant will be able to:-

- Size, select, operate, inspect, test, maintain and troubleshoot safety relief valves (PRV and POPRV/PORV) in accordance with the API 520/521/526/527 standards
- Discuss standards, NBI and VR-codes covering parties involved, code revision process, jurisdiction authorities, authorized inspection agencies, etc
- Explain the objective and scope as well as the definition and description of terms of **ASME PTC 25-2018**
- Describe PRV principles and development of pressure relief valve
- Carryout PRV installation and discuss the installation requirements, factors, operational requirements and other installation considerations
- Identify PRV operational malfunctions in testing facilities
- Recognize PRV certifications, training and personal qualifications and the procedure for determining valve capacities
- Perform PRV repair and non-destructive examination as well as define PRV terminology and identify the various types of valves
- Discuss nameplate data and correct interpretation
- Apply valve disassembly, valve critical inspections, lapping, grinding and assembly
- Employ systematic valve testing and sealing in accordance with API 527 and ASME
- Carryout inspection and testing of pressure-relieving devices and identify the causes of improper performance including replacement of rupture disk devices and inspection of pressure-relief valve visual on-stream
- Review inspection frequency, records and reports
- Troubleshoot and calibrate valve as well as recognize valve quality systems and obtain VR and administrative rules

## Exclusive Smart Training Kit - H-STK®



Participants of this course will receive the exclusive "Haward Smart Training Kit" (**H-STK**<sup>®</sup>). The **H-STK**<sup>®</sup> consists of a comprehensive set of technical content which includes electronic version of the course materials conveniently saved in a Tablet PC.

#### Who Should Attend

This course provides an overview of all significant aspects and considerations of safety relief valve in accordance with the international standards for those who are involved in the sizing, selection, operation, inspection, testing, maintenance and troubleshooting of valves. This includes process engineers, mechanical engineers, piping engineers, pipelines and pressure vessels engineers and supervisors. Further, it is suitable for inspection and QA & QC engineers, boilers and process plant equipment owners, maintenance staff who inspect and install pressure relief devices and engineers involved in plant turnaround and upgrade projects.

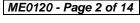




















## **Training Methodology**

All our Courses are including **Hands-on Practical Sessions** using equipment, State-of-the-Art Simulators, Drawings, Case Studies, Videos and Exercises. The courses include the following training methodologies as a percentage of the total tuition hours:-

30% Lectures

20% Practical Workshops & Work Presentations

30% Hands-on Practical Exercises & Case Studies

20% Simulators (Hardware & Software) & Videos

In an unlikely event, the course instructor may modify the above training methodology before or during the course for technical reasons.

#### **Course Fee**

| Doha     | <b>US\$ 6,000</b> per Delegate. This rate includes H-STK® (Haward Smart Training Kit), buffet lunch, coffee/tea on arrival, morning & afternoon of each day                                 |
|----------|---|
| Istanbul | <b>US\$ 6,000</b> per Delegate + <b>VAT</b> . This rate includes Participants Pack (Folder, Manual, Hand-outs, etc.), buffet lunch, coffee/tea on arrival, morning & afternoon of each day. |
| Dubai    | <b>US\$ 5,500</b> per Delegate + <b>VAT</b> . This rate includes H-STK® (Haward Smart Training Kit), buffet lunch, coffee/tea on arrival, morning & afternoon of each day.                  |

#### **Accommodation**

Accommodation is not included in the course fees. However, any accommodation required can be arranged at the time of booking.





















## **Course Certificate(s)**

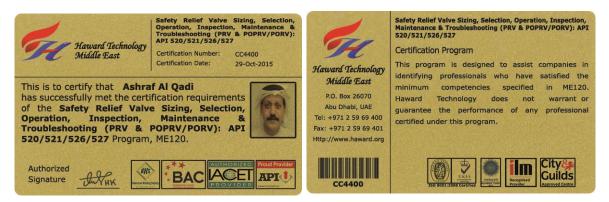
(1) Internationally recognized Competency Certificates and Plastic Wallet Cards will be issued to participants who completed a minimum of 80% of the total tuition hours and successfully passed the exam at the end of the course. Certificates are valid for 5 years.

#### Recertification is FOC for a Lifetime.

## Sample of Certificates

The following are samples of certificates that will be awarded to course participants:-





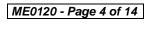






















(2) Official Transcript of Records will be provided to the successful delegates with the equivalent number of ANSI/IACET accredited Continuing Education Units (CEUs) earned during the course.



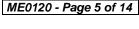






















#### **Certificate Accreditations**

Certificates are accredited by the following international accreditation organizations: -

The International Accreditors for Continuing Education and Training (IACET - USA)

Haward Technology is an Authorized Training Provider by the International Accreditors for Continuing Education and Training (IACET), 2201 Cooperative Way, Suite 600, Herndon, VA 20171, USA. In obtaining this authority, Haward Technology has demonstrated that it complies with the ANSI/IACET 2018-1 Standard which is widely recognized as the standard of good practice internationally. As a result of our Authorized Provider membership status, Haward Technology is authorized to offer IACET CEUs for its programs that qualify under the ANSI/IACET 2018-1 Standard.

Haward Technology's courses meet the professional certification and continuing education requirements for participants seeking Continuing Education Units (CEUs) in accordance with the rules & regulations of the International Accreditors for Continuing Education & Training (IACET). IACET is an international authority that evaluates programs according to strict, research-based criteria and guidelines. The CEU is an internationally accepted uniform unit of measurement in qualified courses of continuing education.

Haward Technology Middle East will award **3.0 CEUs** (Continuing Education Units) or 30 PDHs (Professional Development Hours) for participants who completed the total tuition hours of this program. One CEU is equivalent to ten Professional Development Hours (PDHs) or ten contact hours of the participation in and completion of Haward Technology programs. A permanent record of a participant's involvement and awarding of CEU will be maintained by Haward Technology. Haward Technology will provide a copy of the participant's CEU and PDH Transcript of Records upon request.



Haward Technology is accredited by the British Accreditation Council for Independent Further and Higher Education as an International Centre. BAC is the British accrediting body responsible for setting standards within independent further and higher education sector in the UK and overseas. As a BAC-accredited international centre, Haward Technology meets all of the international higher education criteria and standards set by BAC.



















## Course Instructor(s)

This course will be conducted by the following instructor(s). However, we have the right to change the course instructor(s) prior to the course date and inform participants accordingly:



Mr. Eric Roper is a Senior Mechanical & Maintenance **Engineer** with over **30 years** of extensive experience within Oil, Gas and Petrochemical industries. His expertise lies extensively in the areas of Maintenance & Reliability Management, Maintenance Excellence Framework, Maintenance Development, **Productive** Strategy Maintenance, Equipment Failure Patterns, Failure Analysis & Root Cause, Maintenance Management, Maintenance Business Model, Maintenance Objective Setting, Equipment

Plans Development, Preventive Maintenance & Condition Monitoring, Work Selection & Execution, Work Planning & Scheduling, Performance Metrics & KPIs, Quality Assurance & Continuous Improvement, Human Reliability Analysis, Asset Management, Computerized Maintenance Management Systems (CMMS), Failure Analysis Methodologies, Machinery Root Cause Failure Analysis (RCFA), Preventive Maintenance & Condition Monitoring, Reliability Centred Maintenance (RCM), Root Cause Analysis (RCA), Planning & Managing Plant Turnaround, Scheduling Maintenance, Data Archive Maintenance, Preventive & Predictive Maintenance (PPM) Maintenance, Condition Based Monitoring (CBM), Risk Based Assessment (RBA), Planning & Preventive Maintenance, Maintenance Management (Preventive, Predictive, Breakdown), Reliability Management, Rotating Equipment, Scheduling & Cost Control, Asset Management Best Practices, Resource Management, Work Management, Heat Exchanger, Gas & Steam Turbine Maintenance, Pumps & Compressors, Turbo-Expanders, Fractional Columns, Boilers, Bearing & Rotary Machine, Blower & Fan, Shaft Repair, Safety Relief Valves, Pipelines, Piping, Pressure Vessels, Process Equipment, Tanks & Tank Farms, Pneumatic System and Static Equipment.

During his career life, Mr. Roper has worked with several prestigious companies occupying numerous challenging managerial and technical positions such as being the Lead Business Project Manager, Managing Director, General Manager, Operations Manager, Managing Director, PVC Operations Manager, Section Production Manager, Section Engineer, Development Engineer and Civil Engineering & Construction Engineer from various international companies such as Sasol Secunda Chemicals, Arya Sasol Polymer Company, Chevron Oil Nigeria Ltd., Sasolburg, Sasol Polymers, PVC Compounds (Pty) Ltd, Polifin Ltd, AECI Ltd and John Laing Construction Company.

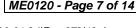
Mr. Roper is a Registered Professional Engineer and has a Bachelor's degree with Honours in Mechanical Engineering from the Brunel University, England. Further, he holds a Management Development Programme (MDP) in General Management, an Advanced Executive General Management Program and a South African Government Certificate of Competency (GCC). Moreover, he is a Certified Instructor/Trainer, a Certified Internal Verifier/Assessor/Trainer by the Institute of Leadership & Management (ILM), an active member of South African Council of Professional Engineers and has delivered numerous trainings, courses, workshops, conferences and seminars internationally.





















# **Course Program**

The following program is planned for this course. However, the course instructor(s) may modify this program before or during the course for technical reasons with no prior notice to participants. Nevertheless, the course objectives will always be met:

Dav 1

| Day 1       |   |
|-------------|---|
| 0730 – 0800 | Registration & Coffee   |
| 0800 - 0815 | Welcome & Introduction  |
| 0815 - 0830 | PRE-TEST  |
| 0830 - 0930 | Standards, NBI & VR-Codes  Organizations Affecting Standards & Enforcement • Parties Involved • Historical Events • ASME Boiler & Pressure Vessel Code • ASME Boiler & Pressure Vessel Committees • Code Revision Process • ASME Accreditation Process • Jurisdictional Authorities • Authorized Inspection Agencies • The National Board • National Board Activities • National Board Certification of Pressure Relief Devices • VR Accreditation Program • National Board Inspection Code |
| 0930 – 0945 | Break   |
| 0945 - 1100 | ASME PTC 25 - 2018  ANSI/ASME PTC-25 - Pressure Relief Devices ● Object & Scope ● Definitions & Description of Terms ● Dimensional Characteristics - PRV ● Dimensional of Non-Reclosing PRD ● ASME Code Section I & VIII ● ASME Code Requirements Sections I and VIII ● Three Valve Average Method ● Four Valve Slope Method ● Nine Valve Coefficient Method  |
| 1100 – 1215 | PRV Principles & Development  Pressure Relief Valve Principles of Operation ● Internal Parts of Safety Valve ●  Where is the Action of Force? ● Area, Force, Pressure Relationship ● Static Force  Balance ● Forces Applied to Disc ● Spring Force ● Dynamic Force Balances ●  Reaction Force = FR ● Huddling Chamber- Nozzle Ring Adjustment   |
| 1215 - 1230 | Break   |
| 1230 - 1330 | PRV Principles & Development (cont'd)  Effect of Blowdown Ring • Safety Valves - Field Example • Safety Valves -  Superheater • Pilot Operated Pressure Relief Valves • Development, Application  of PRVs & Pilot Operated PRVs • Development of Valve Designs • Development  • Valve Spring Design & Theory • Materials for Pressure Relief Valves • Valve  Spring Design & Fabrication • Types of Safety Valve Designs  |
| 1330 – 1420 | PRV Installation Installation Requirements ● Lesson ● Installation Factors ● Installation ● Operational Requirements ● ASME Section I Power Boilers ● Other Installation Considerations ● Installation of ASME Section VIII PRV ● Requirements from ASME Sect. VIII ● Other Recommendations for Pressure Relief Valve Installation Provided ● Typical Installations   |
| 1420 – 1430 | Recap Using this Course Overview, the Instructor(s) will Brief Participants about the Topics that were Discussed Today and Advise Them of the Topics to be Discussed Tomorrow   |
| 1430        | Lunch & End of Day One  |

Day 2

| Day Z           |   |
|-----------------|---|
| 11/311 - 119311 | PRV Operational Malfunctions & Testing Facilities                               |
|                 | Operational Malfunctions • System Malfunctions • Valve - Mechanical Caused •    |
|                 | Other System Malfunctions & Causes • Erratic Set Pressure • Blowdown •          |
|                 | Closing Pressure • Blowdown or Closing Pressure are not met • Valve -           |
|                 | Mechanically Caused • Installation & System Caused • Back Pressure • Other      |
|                 | <i>Typical Causes of Valve Malfunctions</i> ● <i>Testing Facilities for PRV</i> |



















| 0930 - 0945 | Break  |
|-------------|--|
| 0945 – 1100 | PRV Certifications, Training & Personal Qualifications  Pressure Relief Device Certifications ● Pressure Relief Device Certifications ●  Procedure for Determining Valve Capacities ● Valve Calculations ● Training &  Qualification of Personnel  |
| 1100 – 1215 | PRV Repair & Non-Destructive Examination  Pressure Relief Valve Repair • PRV Terminology - PTC 25 - 2008 • Low  Pressure Safety Valves (LPSV) • Pressure Relief Valve Repair • Static Force  Balance • Dynamic Force Balance • Flanged Safety Valve • Threaded Safety  Valve • Threaded Safety-Relief Valve  |
| 1215 – 1230 | Break  |
| 1230 - 1330 | PRV Repair & Non-Destructive Examination (cont'd) Flanged Safety-Relief Valve ● Safety-Relief Valve (Cage Type) ● Pilot Operated Pressure Relief Valves ● Cap & Lever Styles ● ASME Code Application ● Non- Code Applications ● Safety Valve Adjustments & Repairs ● Nondestructive Examination  |
| 1330 – 1420 | Nameplate Data & Interpretation Objectives • Safety Valves Name Plate • Original PRV Nameplate Data • Manufacturer Manual • Sample Traveler • Cold Differential Test Pressure • Capacity Ratings • ASME Code Symbol • Correct Interpretation • Previous Repair Nameplate Recorded on the "VR" Traveler • Repair Nameplate • Nameplate Press • PRV Nameplates |
| 1420 – 1430 | Recap Using this Course Overview, the Instructor(s) will Brief Participants about the Topics that were Discussed Today and Advise Them of the Topics to be Discussed Tomorrow  |
| 1430        | Lunch & End of Day Two   |

| Day 3       |  |
|-------------|--|
| 0730 - 0930 | Valve Disassembly  Disassembly of Pressure Relief Valves • Shop Repair Advice • "As Found"  Conditions may Aid in Troubleshooting • Cleaning Procedure • PRV Cleaning in  Progress • PRV Cleaning Process Completed • Pilot Operated Pressure Relief  Valves • Recommended Procedures for Repairing Pilot Operated Pressure Relief  Valves • Disassembly • Cleaning • Inspection • Testing • Sealing • Nameplate   |
| 0930 - 0945 | Break  |
| 0945 – 1100 | Valve Critical Inspections Objectives of an Inspection Job ● PRV Repair Flow Chart ● Inspector's Role ● Measurement & Test Equipment ● Inspection Methods ● PRV Spindle Inspection Points ● Disk & Nozzle Inspection ● PRV Guide & Disc Holder ● PRV Spring Inspection Points ● Spring Rate ● 900 Series Disc Criteria Data Sheet ● 6000 Series Stem Concentricity Disc & Guide Clearance ● 6000 Series Disc Criteria ● 6000 Nozzle Criteria ● Critical Inspection |
| 1100 – 1215 | Lapping, Grinding & Assembly         Lapping Objectives ● Two Critical Elements of PRV Operation ● Purpose of         Lapping ● Balance of Lapping ● Ring Laps ● Lapping Materials ● Cleanliness ●         Lap Selection ● Nozzle Seat Width ● PRV Lapping Procedure ● PRV Bearing         Points ● Assembly Objectives ● Assemblers Responsibility ● Assembly         Operation   |
| 1215 - 1230 | Break  |



















|             | Valve Testing & Sealing (API 527 & ASME)   |
|-------------|--|
| 1230 - 1330 | Testing Objectives • ASME Requirements • RV & PSV Testing & Adjustments •              |
|             | Testing & Sealing • Definition of Set Pressure • Liquid Test - Definition of Open •    |
|             | PRV Set Pressure on Liquid • Prior to Opening Pressure on Liquid • Definition of Set   |
|             | Pressure on Liquid ● Above Opening Pressure ● Maximum Overpressure 110% of Set         |
|             | Pressure ● Air Test PRV ● Reaction Force ● Start to Discharge For PRV                  |
|             | Valve Testing & Sealing (API 527 & ASME) (cont'd)                                      |
|             | ASME Requirement for PRV Seat Tightness Testing • API 527 • ASME Code                  |
|             | Requirement for Secondary Pressure Zone Testing of PRVs • PRV Adjustments • Two        |
| 1330 - 1420 | Ring Design Ring Setting Chart • One Ring Design Ring Setting Chart • Sealing          |
|             | Adjustments • Sample Traveler • Protect your Hearing during PRV Testing • Field        |
|             | Testing Advice • On Site Safety Valves Testing Schedule • Safety Valves Test Schedule  |
|             | for Boilers • On Site Safety Valves Test   |
| 1420 – 1430 | Recap  |
|             | Using this Course Overview, the Instructor(s) will Brief Participants about the Topics |
|             | that were Discussed Today and Advise Them of the Topics to be Discussed Tomorrow       |
| 1430        | Lunch & End of Day Three   |

Day 4

| Day 4       |   |
|-------------|---|
| 0730 - 0800 | Introduction to API 576: Inspection of Pressure-relieving Devices                       |
|             | Scope ● Normative References ● Terms & Definitions                                      |
|             | API 576: Pressure-relieving Devices   |
| 0800 - 0830 | General ● Pressure Relief Valve ● Direct-acting Pressure-relief Valve ● Pilot-operated  |
|             | Pressure-relief Valves ● Rupture Disk Device ● Pin-actuated Devices                     |
|             | API 576: Causes of Improper Performance   |
|             | Corrosion • Damaged Seating Surfaces • Failed Springs • Improper Setting &              |
| 0830 - 0930 | Adjustment • Plugging & Fouling • Galling • Misapplication of Materials • Improper      |
|             | Location, History or Identification • Improper Handling • Improper Differential         |
|             | Between Operating & Set Pressures • Improper Inlet/Outlet Piping Test Procedures        |
| 0930 - 0945 | Break   |
|             | API 576: Inspection & Testing   |
|             | Reasons for Inspection & Testing • Shop Inspection/Overhaul • Inspection, Testing,      |
|             | Maintenance & Setting of Direct-acting Spring-loaded Valves on Equipment                |
| 0945 - 1100 | Inspection, Testing, Maintenance & Setting of Direct Spring-operated Safety Valves      |
|             | Used on Fired Pressure Vessels • Inspection, Testing, Maintenance & Setting of Pilot-   |
|             | operated Pressure-relief Valves • Inspection, Testing, Maintenance & Setting of Weight- |
|             | loaded Pressure and/or Vacuum Vents on Tanks  |
|             | API 576: Inspection & Replacement of Rupture Disk Devices                               |
| 1100 – 1130 | Rupture Disk Removal & Replacement • Examples of Rupture Disk Failure Modes •           |
|             | Rupture Disk Holder ● Inspection & Replacement of Rupture Disks                         |
| 1130 – 1215 | API 576: Pressure-relief Valve Visual On-stream Inspection                              |
|             | General ● Post-relief Event   |
| 1215 – 1230 | Break   |
|             | API 576: Inspection Frequency   |
| 1230 - 1330 | General ● Frequency of Shop Inspection/Overhaul ● Time of Inspection ● Inspection &     |
|             | Servicing Deferral  |
|             | API 576: Records & Reports  |
| 1330 - 1420 | General ● The Need to Keep Records ● Responsibilities ● Sample Record & Report          |
|             | System  |
|             | Recap   |
| 1420 – 1430 | Using this Course Overview, the Instructor(s) will Brief Participants about the Topics  |
|             | that were Discussed Today and Advise Them of the Topics to be Discussed Tomorrow        |
| 1430        | Lunch & End of Day Four   |

















| Day 5       |   |
|-------------|---|
|             | Troubleshooting   |
| 0730 - 0830 | Objectives In Troubleshooting • PRV Applications • PRV Installation • PRV       |
|             | Installation ASME Sec. I • SRV Internal Damage • Steam Service Safety Valves    |
|             | Body & Nozzle Overhead View   |
|             | Troubleshooting cont'd)   |
|             | Piping Stress - Gravity or Expansion Horizontal Mounting • Undersize Bolting    |
| 0830 - 0930 | on PRV Inlet Connection • Plugged Drain, Flooded PRV • Isolation Valve on       |
|             | PRV Inlet • Double Trouble • Reduced Outlet Piping • Gagged PRV •               |
|             | Troubleshooting Chart   |
| 0830 - 0845 | Break   |
|             | Valve Calibration   |
|             | Calibration • Types of Instruments Requiring Calibration • Pressure Gauges •    |
| 0045 4000   | Linear Measuring Equipment • Welding Equipment • Temperature Measuring          |
| 0845 – 1000 | Equipment • In-House Measuring Standards • Calibration of Pressure Gauges •     |
|             | Definition of Pressure • Standards for Pressure Gauges • Use of the Dead Weight |
|             | Tester  |
|             | Valve Quality Systems   |
|             | Quality Systems Definition • Quality Systems for Certificate Holders • Title    |
|             | Page • Revision Log • Contents Page • Statement of Authority & Responsibility   |
| 1000 - 1145 | • Organization Chart • Scope of Work • Drawings & Specification Control •       |
| 1000 - 1143 | Material & Part Control • Repair & Inspection Program • Welding, NDE, &         |
|             | Heat Treatment (when applicable) • Valve Testing, Setting, & Sealing • Valve    |
|             | Repair Nameplates • Calibration • Manual Control • Non-conformities •           |
|             | Exhibits       Testing Equipment      Field Repairs                             |
| 1145 – 1200 | Break   |
|             | Obtaining VR & Administrative Rules   |
|             | Administrative Rules & Procedures for Accreditation of ("VR") Repair            |
|             | Organizations • "VR" Administrative Rules & Procedures • SCOPE •                |
| 1200 – 1230 | Definitions Relating to Pressure Relief Devices • Accreditation Process • Scope |
| 1200 1200   | Issuance & Revision to a Quality System • Accreditation of "VR" Repair          |
|             | Organizations • Jurisdictional Participation • General Rules • Issuance &       |
|             | Renewal of the "VR" Certificate of Authorization • General • Issuance of        |
|             | Certificate ● Renewal of Certificate ● Review of Applicant's Facility           |
|             | Obtaining VR & Administrative Rules (cont'd)                                    |
|             | Verification Testing • Verification Testing Alternatives • Use of the "VR"      |
|             | Authorization • Technical Requirements • Stamp Use • Return of Stamp •          |
| 1230 – 1300 | Multiple Locations • Certificate of Authorization Contents • Changes to         |
|             | Certificates of Authorization • Issuance of More Than One "VR" Symbol Stamp     |
|             | to a Certificate of Authorization Holder • Steps for Obtaining VR Certificate • |
|             | Steps for Obtaining "VR" Stamp • "VR" Administrative Rules & Procedures         |
| 1300 - 1315 | Course Conclusion   |
|             | Using this Course Overview, the Instructor(s) will Brief Participants about the |
| 1215 1415   | Course Topics that were Covered During the Course                               |
| 1315 - 1415 | COMPETENCY EXAM   |
| 1415 – 1430 | Presentation of Course Certificates   |
| 1430        | Lunch & End of Course   |



















<u>Practical Sessions/Industrial Facility Visit</u>
Site visit will be organized during the course for delegates to practice the theory learnt:-































# **Valve Demo Kit**

Hands-on demonstration will be held during the course. Proto-type safety relief valves will be temporary given to course participants for demonstration purposes as part of this course.





















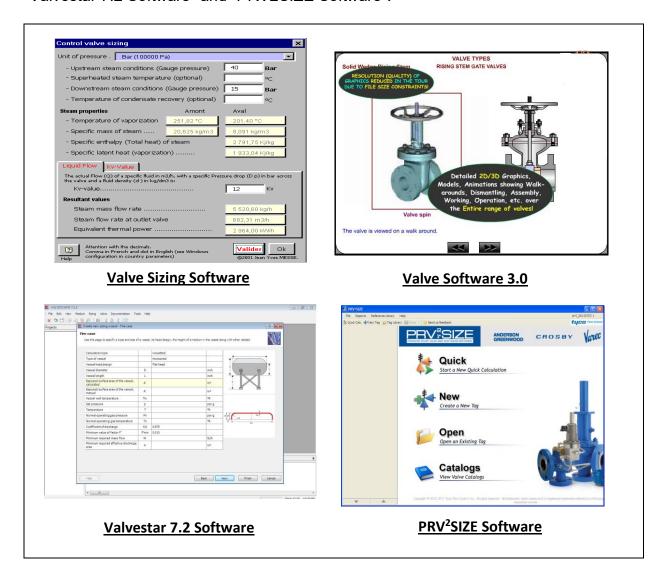






# Simulator (Hands-on Practical Sessions)

Practical sessions will be organized during the course for delegates to practice the theory learnt. Delegates will be provided with an opportunity to carryout various exercises using the state-of-the-art "Valve Sizing Software", "Valve Software 3.0", "Valvestar 7.2 Software" and "PRV2SIZE Software".



## **Course Coordinator**

Jaryl Castillo, Tel: +974 4423 1327, Email: jaryl@haward.org













