

COURSE OVERVIEW EE0002 MV Cable Splicing, Jointing & Termination (Up to 35kV)

Course Title

MV Cable Splicing, Jointing & Termination (Up to 35kV)

Course Date/Venue

February 02-06, 2025/Crowne Meeting Room, Crowne Plaza Al Khobar, Al Khobar, KSA

Course Reference EE0002

Course Duration/Credits Five days/3.0 CEUs/30 PDHs

Course Description





This practical and highly-interactive course includes practical sessions and exercises where participants carryout HV/MV cable jointing, termination, splicing and testing. Theory learnt in the class will be applied using the latest heat-shrink jointing and termination methods suitable for in-class training.

This course is designed to provide participants with a detailed and up-to-date overview of MV Cable Splicing, Jointing and Termination (Up to 35kV). It covers the purpose, applications and different types of MV cables; the cable construction, design, electrical properties, cable faults and failure mechanisms of MV cables; the safety protocols for working on live and de-energized systems; the proper cable splicing, jointing and termination; the cable preparation techniques covering cutting and stripping MV cables; cleaning and preparing insulation layers, handling shielding semiconductive layers and ensuring and precise measurements; the splicing methods and techniques and stress control in splicing; and inspecting and testing splices. identifying typical splicing errors and proper troubleshooting.

Further, the course will also discuss the purpose of cable joints in MV systems; the types of joints, selection criteria for joint kits and materials and key consideration for highreliability joints; the straight-through jointing techniques, branch and transition joints, advanced joints techniques and cable joints testing; the purpose, types and key components of terminations; the importance of maintaining dielectric strength; cleaning and preparing cables for termination; removing insulation and semiconductive layers; and ensuring proper alignment and orientation.

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During this interactive course, participants will learn the heat shrink, cold shrink and plugin terminations and advanced techniques for MV cables; testing splices, joints and terminations; identifying cable faults using diagnostic tools and reporting and interpreting test results; the quality assurance in MV cable installations and routine maintenance checks; and diagnosing and repairing common issues and upgrading or replacing aging installation.

Course Objectives

Upon the successful completion of this course, each participant will be able to:-

- Apply and gain an in-depth knowledge on MV cable splicing, jointing and termination (up to 35kV)
- Discuss the purpose, applications and different types of MV cables
- Illustrate cable construction and design and recognize electrical properties, cable faults and failure mechanisms of MV cables
- Employ safety protocols for working on live and de-energized systems including proper cable splicing, jointing and termination
- Carryout cable preparation techniques covering cutting and stripping MV cables as well as clean and prepare insulation layers, handle shielding and semiconductive layers and ensure precise measurements
- Apply splicing methods and techniques, stress control in splicing and sealing and environmental protection
- Inspect and test splices, idenitfy typical splicing errors and apply proper troubleshooting
- Discuss the purpose of cable joints in MV systems and identify the types of joints, selection criteria for joint kits and materials and key consideration for high-reliability joints
- Illustrate straight-through jointing techniques, branch and transition joints, advanced joints techniques and cable joints testing
- Discuss the purpose, types and key components of terminations as well as the importance of maintaining dielectric strength
- Clean and prepare cables for termination, remove insulation and semiconductive layers and ensure proper alignment and orientation
- Carryout heat shrink, cold shrink and plug-in terminations and advanced techniques for MV cables
- Test splices, joints and terminations, identify cable faults using diagnostic tools and report and interpret test results
- Implement quality assurance in MV cable installations, routine maintenance checks, diagnosing and repairing common issues and upgrading or replacing aging installations



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Exclusive Smart Training Kit - H-STK®



Participants of this course will receive the exclusive "Haward Smart Training Kit" (**H-STK**[®]). The **H-STK**[®] consists of a comprehensive set of technical content which includes **electronic version** of the course materials conveniently saved in a **Tablet PC**.

Who Should Attend

This course provides an overview of all significant aspects and considerations of job electrical engineers electrical technicians and electricians maintenance personnel utility and power company worker project managers and supervisors cable manufacturers and installers safety and compliance officers engineers in industrial and commercial facilities consultants and contractors.

Training Methodology

All our Courses are including **Hands-on Practical Sessions** using equipment, State-ofthe-Art Simulators, Drawings, Case Studies, Videos and Exercises. The courses include the following training methodologies as a percentage of the total tuition hours:-

- 30% Lectures
- 20% Practical Workshops & Work Presentations
- 30% Hands-on Practical Exercises & Case Studies
- 20% Simulators (Hardware & Software) & Videos

In an unlikely event, the course instructor may modify the above training methodology before or during the course for technical reasons.

Course Fee

US\$ 6,250 per Delegate + **VAT**. This rate includes H-STK[®] (Haward Smart Training Kit), buffet lunch, coffee/tea on arrival, morning & afternoon of each day.

Accommodation

Accommodation is not included in the course fees. However, any accommodation required can be arranged at the time of booking.



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Course Certificate(s)

(1) Internationally recognized Competency Certificates and Plastic Wallet Cards will be issued to participants who completed a minimum of 80% of the total tuition hours and successfully passed the exam at the end of the course. Certificates are valid for 5 years.

Recertification is FOC for a Lifetime.

Sample of Certificates

The following are samples of the certificates that will be awarded to course participants:-











(2) Official Transcript of Records will be provided to the successful delegates with the equivalent number of ANSI/IACET accredited Continuing Education Units (CEUs) earned during the course.

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* P.O. Box 26070, Abu Dhabi, United Arab Emirates Tel.: +971 2 3091 714 E-mail: info@haward.org Website: www.haward.org *	EUs *	 (IACET), 2201 Cooperative Way, Suite 600, Herndon, VA 20171, USA. In obtaining this approval, Haward Technology has demonstrated that it complies with the ANSI/IACET 1-2018 Standard which is widely recognized as the standard of good practice internationally. As a result of their Authorized Provider membership status, Haward Technology is authorized to offer IACET CEUs for programs that qualify under the ANSI/IACET 1-2018 Standard. Haward Technology's courses meet the professional certification and continuing education requirements for participants seeking Continuing Education Units (CEUs) in accordance with the rules & regulations of the International Association for Continuing Education & Training (IACET). IACET is an international which it the rules & regulations of strict, research-based oriteria and guidelines. The CEU is an internationally 	otop * CEUS *
* P.O. Box 26070, Abu Dhabi, United Arab Emirates Tel.: +971 2 3091 714 E-mail: info@haward.org Website: www.haward.org *	Haward Technology		Manual Technology
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Certificate Accreditations

Certificates are accredited by the following international accreditation organizations: -

British Accreditation Council (BAC)

Haward Technology is accredited by the **British Accreditation Council** for **Independent Further and Higher Education** as an **International Centre**. BAC is the British accrediting body responsible for setting standards within independent further and higher education sector in the UK and overseas. As a BAC-accredited international centre, Haward Technology meets all of the international higher education criteria and standards set by BAC.

The International Accreditors for Continuing Education and Training (IACET - USA)

Haward Technology is an Authorized Training Provider by the International Accreditors for Continuing Education and Training (IACET), 2201 Cooperative Way, Suite 600, Herndon, VA 20171, USA. In obtaining this authority, Haward Technology has demonstrated that it complies with the **ANSI/IACET 2018-1 Standard** which is widely recognized as the standard of good practice internationally. As a result of our Authorized Provider membership status, Haward Technology is authorized to offer IACET CEUs for its programs that qualify under the **ANSI/IACET 2018-1 Standard**.

Haward Technology's courses meet the professional certification and continuing education requirements for participants seeking **Continuing Education Units** (CEUs) in accordance with the rules & regulations of the International Accreditors for Continuing Education & Training (IACET). IACET is an international authority that evaluates programs according to strict, research-based criteria and guidelines. The CEU is an internationally accepted uniform unit of measurement in qualified courses of continuing education.

Haward Technology Middle East will award **3.0 CEUs** (Continuing Education Units) or **30 PDHs** (Professional Development Hours) for participants who completed the total tuition hours of this program. One CEU is equivalent to ten Professional Development Hours (PDHs) or ten contact hours of the participation in and completion of Haward Technology programs. A permanent record of a participant's involvement and awarding of CEU will be maintained by Haward Technology. Haward Technology will provide a copy of the participant's CEU and PDH Transcript of Records upon request.



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Course Instructor(s)

This course will be conducted by the following instructor(s). However, we have the right to change the course instructor(s) prior to the course date and inform participants accordingly:



Mr. Ahmed Abozeid is a Senior Electrical & Instrumentation Engineer with over 30 years of Onshore & Offshore experience within the Oil & Gas and Power industries. His wide expertise covers HV Cable Design, Cable Splicing & Termination, Cable Jointing Techniques, High Voltage Electrical Safety, HV/MV Cable Splicing, High Voltage Circuit Breaker Inspection & Repair, High Voltage Power System Safe Operation, High Voltage Safety, High Voltage

Transformers, Safe Operation of High Voltage & Low Voltage Power Systems, Electric Distribution System Equipment, ABB 11KV Distribution Switchgear, Rotork Operation & Maintenance, Power System Protection and Relaying, Electrical Motors & Variable Speed Drives, Motor Speed Control, Power Electronic Converters, Control Valve, Flowmetering & Custody Transfer, Meters Calibration, Installation & Inspection, Crude Metering & Measurement Systems, Flow Meter Troubleshooting, Maintenance AC Converters Section. Electromagnetic Compatibility (EMC), Motor Failure Analysis & Testing, Machinery Fault Diagnosis, Bearing Failure Analysis Process Control & Instrumentation. Process Control Measurements, Control System Commissioning & Start-Up, Control System & Monitoring, Power Station Control System, Instrumentation Devices, Process Control & Automation, PID Controller, Distributed Control Systems (DCS), Programmable Logic Controllers (PLC), ABB PLC & DCS System, Gas Analyzers, Simulation Testing, Load Flow, Short Circuit, Smart Grid, Vibration Sensors, Cable Installation & Commissioning, Calibration Commissioning and Site Filter Controller. Further, he is also well-versed in Fundamentals of Electricity, Electrical Standards, Electrical Power, PLC, Electrical Wiring, Machines, Transformers, Motors, Power Stations, Electro-Mechanical Systems, Automation & Control Systems, Voltage Distribution, Power Distribution, Filters, Automation System, Electrical Variable Speed Drives, Power Systems, Power Generation, Power Transformers, Diesel Generators, Power Stations, Uninterruptible Power Systems (UPS), Battery Chargers and AC & DC Transmission. He is currently the Project Manager wherein he manages, plans and implements projects across different lines of business.

Mr. Ahmed worked as the Electrical Manager, Electrical Power & Machine Expert, Electrical Process Leader, Team Leader, Electrical Team Leader, Technical Instructor, and Instructor/Trainer from various companies such as the Lafarge Nigeria, Egyptian Cement Company, ECC Training Center, Alrajhi Construction & Building Company and Ameria Cement Company, just to name a few.

Mr. Ahmed has a **Bachelor's** degree in **Electrical Engineering**. Further, he is a **Certified Instructor/Trainer, Certified TQUK Level 3 Vocational Achievement (RQF) Assessor** and has delivered numerous trainings, seminars, courses, workshops and conferences internationally.



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Course Program

The following program is planned for this course. However, the course instructor(s) may modify this program before or during the course for technical reasons with no prior notice to participants. Nevertheless, the course objectives will always be met:

Day 1:	Sunday, 02 nd of February 2025
0730 - 0800	Registration & Coffee
0800 - 0815	Welcome & Introduction
0815 - 0830	PRE-TEST
0830 - 0930	<i>Overview of MV Cable Systems</i> <i>Purpose & Applications of MV Cables</i> • <i>Different Types of MV Cables (XLPE, PILC, EPR)</i> • <i>Key Standards Governing MV Cable Systems</i> • <i>Voltage Levels & Classifications</i>
0930 - 0945	Break
0945 - 1045	Cable Construction & DesignConductor Materials & Configurations • Insulation Types & Properties •Shielding & Semiconducting Layers • Armoring & Outer Sheath Materials
1045 - 1145	<i>Electrical Properties of MV Cables</i> Dielectric Strength & Insulation Resistance • Voltage Stress & its Effects • Capacitance & Inductance in MV Cables • Current-Carrying Capacity & Derating Factors
1145 – 1230	Cable Faults & Failure MechanismsCommon Causes of Cable Failures • Partial Discharge & its Implications • Thermal& Mechanical Stress Impacts • Moisture Ingress & Environmental Factors
1230 - 1245	Break
1245 - 1330	Safety in MV Cable Work Personal Protective Equipment (PPE) Requirements • Understanding Arc Flash Hazards • Safety Protocols for Working on Live & De-Energized Systems • Environmental & Health Considerations
1330 - 1420	Basics of Splicing, Jointing & TerminationDefinitions & Key Differences • Importance in System Performance & Reliability• Overview of Required Tools & Materials • Preparation for Practical Exercises
1420 - 1430	Recap Using this Course Overview, the Instructor(s) will Brief Participants about the Topics that were Discussed Today and Advise Them of the Topics to be Discussed Tomorrow
1430	Lunch & End of Day One

Day 2:	Monday, 03 rd of February 2025
0730 - 0830	Cable Preparation Techniques Cutting & Stripping MV Cables • Cleaning & Preparing Insulation Layers •
0,000 0000	Handling Shielding & Semiconductive Layers • Ensuring Precise Measurements
	Splicing Methods & Techniques
0830 - 0930	Overview of Heat Shrink & Cold Shrink Splicing • Step-by-Step Process for
0830 - 0930	Splicing • Aligning & Securing Cable Cores • Best Practices for Maintaining
	Insulation Integrity



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0930 - 0945	Break
0945 – 1100	Stress Control in Splicing Understanding Stress Concentration Areas • Use of Stress Control Tubing or Tapes • Techniques to Ensure Uniform Stress Distribution • Testing Stress Relief Effectiveness
1100 - 1230	Sealing & Environmental Protection Methods to Protect Splices from Moisture & Contaminants • Use of Sealing Mastic & Waterproof Materials • Applying Outer Jackets & Armoring • Evaluating Long- Term Environmental Protection
1230 – 1245	Break
1245 - 1330	<i>Inspection & Testing of Splices</i> <i>Visual Inspection Techniques</i> • <i>Measuring Insulation Resistance Post-Splicing</i> • <i>Partial Discharge Testing Methods</i> • <i>Documenting & Analyzing Results</i>
1330 – 1420	 <i>Common Errors & Troubleshooting</i> <i>Identifying Typical Splicing Errors</i> • <i>Techniques to Repair or Redo Faulty Splices</i> • <i>Avoiding Mistakes in Alignment & Stress Control</i> • <i>Case Studies of Splicing Failures</i>
1420 - 1430	Recap Using this Course Overview, the Instructor(s) will Brief Participants about the Topics that were Discussed Today and Advise Them of the Topics to be Discussed Tomorrow
1430	Lunch & End of Day Two

Day 3:	Tuesday, 04 th of February 2025
0730 - 0830	Cable Jointing Purpose of Cable Joints in MV Systems • Types of Joints (Straight-Through, Branch, Transition) • Selection Criteria for Joint Kits & Materials • Key Considerations for High-Reliability Joints
0830 - 0930	Straight-Through Jointing Techniques Preparing Cable Ends for Jointing • Installation of Connectors & Ferrules • Use of Insulation & Semiconducting Materials • Stress Control & Shielding Application
0930 - 0945	Break
0945 - 1100	 Branch & Transition Joints Methods for Branching MV Cables • Handling Cables of Different Types or Sizes Application of Transition Joint Kits • Ensuring Compatibility & Electrical Continuity
1100 - 1230	Advanced Jointing Techniques Introduction to Pre-Molded Joints • Using Specialized Jointing Tools • Benefits of Factory-Tested Joint Components • Challenges in Field Applications
1230 – 1245	Break
1245 - 1330	Testing of Cable Joints High Voltage (HiPot) Testing Procedures • Measuring Resistance & Continuity • Identifying Partial Discharge in Joints • Ensuring Compliance with Installation Standards



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1330 - 1420	<i>Hands-on Practice</i> <i>Step-by-Step Jointing Practice in a Controlled Environment</i> • <i>Group Feedback & Improvement Discussions</i> • <i>Common Jointing Challenges & Solutions</i> • <i>Supervised Troubleshooting Exercises</i>
1420 - 1430	Recap Using this Course Overview, the Instructor(s) will Brief Participants about the Topics that were Discussed Today and Advise Them of the Topics to be Discussed Tomorrow
1430	Lunch & End of Day Three

Day 4:	Wednesday, 05 th of February 2025
	Termination
0730 – 0830	Purpose & Types of Terminations • Indoor versus Outdoor Terminations • Key
	Components in Termination Kits • Importance of Maintaining Dielectric Strength
	Preparation for Termination
0830 - 0930	Cleaning & Preparing Cable Ends • Removing Insulation & Semiconductive Layers
0050 - 0950	• Stress Control Methods for Terminations • Ensuring Proper Alignment &
	Orientation
0930 - 0945	Break
	Heat Shrink Termination
0945 – 1100	Installation Process for Heat Shrink Terminations • Best Practices for Using Heat
0545 - 1100	Guns & Torches • Sealing & Environmental Protection Techniques • Common
	Issues & Troubleshooting
	Cold Shrink Termination
1100 - 1230	Step-by-Step Process for Cold Shrink Applications • Benefits of Cold Shrink Over
1100 - 1200	Heat Shrink • Key Challenges & Solutions • Long-Term Performance
	Considerations
1230 - 1245	Break
	Plug-in Terminations
1245 - 1330	Applications in Switchgear & Transformers • Installation Process for Plug-in
1210 1000	Connectors • Ensuring Proper Contact & Insulation • Case Studies of Plug-in
	Termination Failures
	Practical Termination Practice
1330 - 1420	Hands-on Termination Exercises • Individual & Group Feedback • Testing
	Completed Terminations • Identifying & Correcting Common Mistakes
	Recap
1420 – 1430	Using this Course Overview, the Instructor(s) will Brief Participants about the
	<i>Topics that were Discussed Today and Advise Them of the Topics to be Discussed</i>
	Tomorrow
1430	Lunch & End of Day Four



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Day 5:	Thursday, 06 th of February 2025
	Advanced Techniques for MV Cables
0730 - 0830	High-Voltage Terminations • Specialized Jointing Methods for High-Stress
0750 - 0850	Environments • Emergency Repair Techniques • Use of Advanced Tools &
	Technologies
	Testing & Diagnostics
0830 - 0930	Overview of Diagnostic Tools (TDR, VLF, Partial Discharge) • Testing Splices,
0050 - 0950	Joints & Terminations • Identifying Cable Faults Using Diagnostic Tools •
	Reporting & Interpreting Test Results
0930 - 0945	Break
	Quality Assurance in MV Cable Installations
0945 - 1100	Inspection Protocols for Splicing, Jointing & Termination • Standards &
0945 - 1100	Certifications for Quality Assurance • Documenting Installation Processes •
	Continuous Improvement in Installation Practices
	Maintenance & Troubleshooting
1100 – 1215	Routine Maintenance Checks for MV Cables • Diagnosing & Repairing Common
1100 - 1213	Issues • Upgrading or Replacing Aging Installations • Case Studies of Successful
	Maintenance
1215 – 1230	Break
	Hands-on Final Project
1230 - 1300	Participants Complete a Full Splice, Joint & Termination • Testing & Validation
1250 - 1500	of the Completed Installation $ullet$ Group Presentations & Evaluations $ullet$ Feedback &
	Areas for Improvement
	Course Conclusion
1300 – 1315	Using this Course Overview, the Instructor(s) will Brief Participants about the
	Course Topics that were Covered During the Course
1315 - 1415	COMPETENCY EXAM
1415 - 1430	Presentation of Course Certificates
1430	Lunch & End of Course



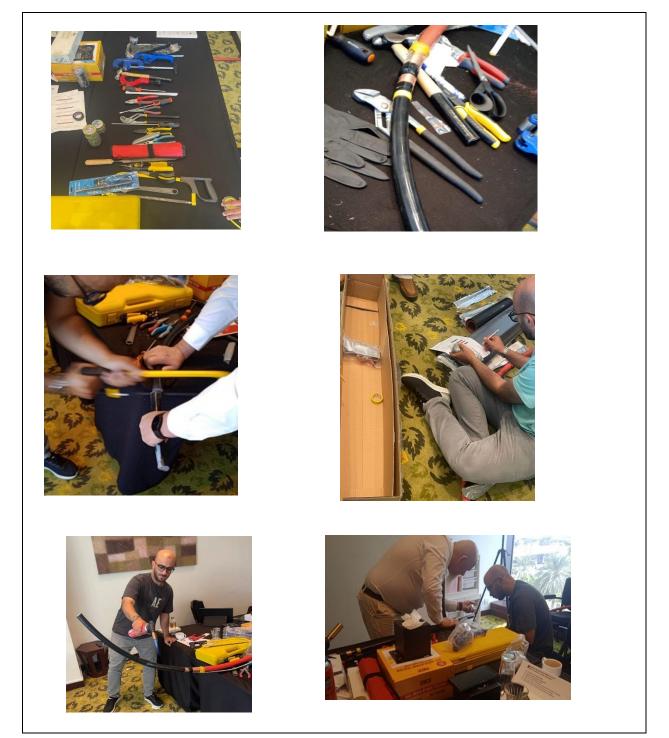
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Practical Sessions

Practical sessions will be organized during the course for delegates to practice the theory learnt. Delegates will be provided with an opportunity to carryout splicing and jointing, termination exercises using heat-shrink kits, suitable for classroom training.



Course Coordinator Mari Nakintu, Tel: +971 2 30 91 714, Email: mari1@haward.org



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