

# **COURSE OVERVIEW EE1128 Advanced Circuit Breaker Operation & Maintenance**

#### Course Title

Advanced Circuit Breaker Operation & Maintenance

### **Course Date/Venue**

November 30-December 04, 2025/Boardroom 2, Elite Byblos Hotel, Al Barsha, Sheikh Zayed Road, Dubai, UAE

(30 PDHs)

# Course Reference

EE1128

# **Course Duration/Credits**

Five days/3.0 CEUs/30 PDHs

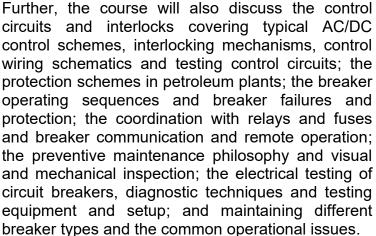
### **Course Description**



This practical and highly-interactive course includes real-life case studies participants will be engaged in a series of interactive small groups and class workshops.

This course is designed to provide participants with a detailed and advanced overview of circuit breakers operation and maintenance. It covers the importance of circuit breakers in oil and gas electrical and its applications systems substations. motors generators; and classification and operating principles of air, SF<sub>6</sub>, vacuum, and oil circuit breakers, arc interruption methods, current breaking capacity and tripping mechanisms; the electrical design, parameters and construction and components of circuit breakers; and interrupting medium and dielectric strength standards and applications.









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EE1128-11-25/Rev.05|15 October 2025

During this interactive course, participants will learn the root cause analysis (RCA) for failures, corrective and predictive actions and breaker replacement and retrofit strategy; the safety practices during troubleshooting covering lockout-tagout (LOTO), arc flash risk assessment, PPE requirements and isolation procedures; the breaker performance, digitalization and smart breakers and environmental and regulatory compliance; the advanced arc quenching technologies; and the field application in petroleum operations.

#### **Course Objectives**

Upon the successful completion of this course, each participant will be able to:-

- Apply and gain an advanced knowledge on circuit breakers operation and maintenance
- Discuss the importance of circuit breakers in oil and gas electrical systems and its applications in substations, motors and generators
- Explain the classification and operating principles of air, SF<sub>6</sub>, vacuum, and oil circuit breakers, arc interruption methods, current breaking capacity and tripping mechanisms
- Identify electrical design, rating parameters and construction and components of circuit breakers as well as interrupting medium and dielectric strength standards
- Recognize control circuits and interlocks covering typical AC/DC control schemes, interlocking mechanisms, control wiring schematics and testing control circuits
- Apply protection schemes in petroleum plants including breaker operating sequences and breaker failures and protection
- Describe coordination with relays and fuses and breaker communication and remote operation
- Carryout preventive maintenance philosophy and visual and mechanical inspection
- Apply electrical testing of circuit breakers, diagnostic techniques and testing equipment and setup
- Maintain different breaker types and identify the common operational issues
- Employ root cause analysis (RCA) for failures, corrective and predictive actions and breaker replacement and retrofit strategy
- Apply safety practices during troubleshooting covering lockout-tagout (LOTO), arc flash risk assessment, PPE requirements and isolation procedures
- Evaluate breaker performance and discuss digitalization and smart breakers and environmental and regulatory compliance
- Carryout advanced arc quenching technologies and implement field application in petroleum operations

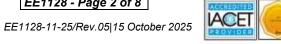
# Exclusive Smart Training Kit - H-STK®



Participants of this course will receive the exclusive "Haward Smart Training Kit" (H-STK®). The H-STK® consists of a comprehensive set of technical content which includes electronic version of the course materials conveniently saved in a Tablet PC.













## **Who Should Attend**

This course provides an overview of all significant aspects and considerations of advanced circuit breaker operation and maintenance for senior electrical engineers, maintenance technicians and electricians, plant engineers and facility managers, utility technicians, supervisors and team lead in electrical departments, technical trainers and safety officers, third-party service contractors, renewable energy technicians and other technical staff.

# **Course Certificate(s)**

Internationally recognized certificates will be issued to all participants of the course who completed a minimum of 80% of the total tuition hours.

## **Certificate Accreditations**

Haward's certificates are accredited by the following international accreditation organizations:



### **British Accreditation Council (BAC)**

Haward Technology is accredited by the **British Accreditation Council** for **Independent Further and Higher Education** as an **International Centre**. Haward's certificates are internationally recognized and accredited by the British Accreditation Council (BAC). BAC is the British accrediting body responsible for setting standards within independent further and higher education sector in the UK and overseas. As a BAC-accredited international centre, Haward Technology meets all of the international higher education criteria and standards set by BAC.

The International Accreditors for Continuing Education and Training (IACET - USA)

Haward Technology is an Authorized Training Provider by the International Accreditors for Continuing Education and Training (IACET), 2201 Cooperative Way, Suite 600, Herndon, VA 20171, USA. In obtaining this authority, Haward Technology has demonstrated that it complies with the **ANSI/IACET 2018-1 Standard** which is widely recognized as the standard of good practice internationally. As a result of our Authorized Provider membership status, Haward Technology is authorized to offer IACET CEUs for its programs that qualify under the **ANSI/IACET 2018-1 Standard**.

Haward Technology's courses meet the professional certification and continuing education requirements for participants seeking **Continuing Education Units** (CEUs) in accordance with the rules & regulations of the International Accreditors for Continuing Education & Training (IACET). IACET is an international authority that evaluates programs according to strict, research-based criteria and guidelines. The CEU is an internationally accepted uniform unit of measurement in qualified courses of continuing education.

Haward Technology Middle East will award **3.0 CEUs** (Continuing Education Units) or **30 PDHs** (Professional Development Hours) for participants who completed the total tuition hours of this program. One CEU is equivalent to ten Professional Development Hours (PDHs) or ten contact hours of the participation in and completion of Haward Technology programs. A permanent record of a participant's involvement and awarding of CEU will be maintained by Haward Technology. Haward Technology will provide a copy of the participant's CEU and PDH Transcript of Records upon request.











# Course Instructor(s)

This course will be conducted by the following instructor(s). However, we have the right to change the course instructor(s) prior to the course date and inform participants accordingly:



Mr. Pan Marave, PE, MSc, BEng, is a Senior Electrical & Instrumentation Engineer with over 30 years of extensive experience in Circuit Breakers in Petroleum Facilities, Construction & Components of Circuit Breakers, Control Circuits & Interlocks, Oil, Gas, Petrochemical, Refinery & Power industries. His expertise includes CEMS Operations and Maintenance, ABB 11KV Distribution Switchgear, Operation &

Rotork make MOVS, **Maintaining Instrument** Maintenance of Compressors, Circuit Breaker, HV Switchgear Maintenance, HV/LV Electrical Authorisation, Basic Electricity, Electrical & Special Hazards, Personnel Protection, HV/LV Equipment, Motor Controllers, Electrical Switching Practices, Emergency Planning, Safety Management, Safety Instrumented Systems (SIS), Safety Integrity Level (SIL), Emergency Shutdown (ESD); DCS, SCADA & PLC; Measurement (Flow, Temperature, Pressure); Process Analyzers & Analytical Instrumentation; Process Control, Instrumentation & Safequarding: Process Controller, Control Loop & Valve Tuning: Industrial Distribution Systems; Industrial Control & Control Systems, Power Systems Protection & Relaying; Earthing, Bonding, Grounding, Lightning & Surge Protection; Electric Power Substation & Systems; Electrical Engineering Principles; Motor Control Circuit; Electrical Fault Analysis; Electrical Networks Distribution Cables; Circuit Breakers, Switchgears, Transformers, Hazardous Areas Classification and Detailed Engineering Drawings, Codes & **Standards**. Furthermore, he is also well-versed in Microprocessors Structure, Lead Auditor (ISO 9000:2000), ISO 9002, Quality Assurance, and Projects & Contracts Management.

Presently, Mr. Marave is the **Technical Advisor** of **Chamber of Industry & Commerce** in Greece. Prior to this, he gained his thorough practical experience through several positions as the **Technical Instructor**, **Engineering Manager**, **Electronics & Instruments Head**, **Electrical**, **Electronics & Instruments Maintenance Superintendent**, **Assistant General Technical Manager** and **Engineering Supervisor** of various international companies such as the **Alumil** Mylonas, **Athens Papermill**, **Astropol** and the **Science Technical Education**.

Mr. Marave is a Registered Professional Engineer and has Master's and Bachelor's degrees in Electrical Engineering from the Polytechnic Institute of New York and Pratt Institute of New York (USA) respectively. Further, he is a Certified Instructor/Trainer, a Certified Internal Verifier/Assessor/Trainer by the Institute of Leadership & Management (ILM) and an active member of the Technical Chamber and the Institute of Electrical and Electronics Engineer (IEEE) in Greece. He has presented and delivered numerous international courses, conferences, trainings and workshops worldwide.











#### **Training Methodology**

All our Courses are including **Hands-on Practical Sessions** using equipment, State-of-the-Art Simulators, Drawings, Case Studies, Videos and Exercises. The courses include the following training methodologies as a percentage of the total tuition hours:-

30% Lectures

20% Practical Workshops & Work Presentations

30% Hands-on Practical Exercises & Case Studies

20% Simulators (Hardware & Software) & Videos

In an unlikely event, the course instructor may modify the above training methodology before or during the course for technical reasons.

## **Accommodation**

Accommodation is not included in the course fees. However, any accommodation required can be arranged at the time of booking.

#### **Course Fee**

**US\$ 5,500** per Delegate + **VAT**. This rate includes H-STK<sup>®</sup> (Haward Smart Training Kit), buffet lunch, coffee/tea on arrival, morning & afternoon of each day.

In an unlikely event, the course instructor may modify the above training methodology before or during the course for technical reasons.

#### Course Program

The following program is planned for this course. However, the course instructor(s) may modify this program before or during the workshop for technical reasons with no prior notice to participants. Nevertheless, the course objectives will always be met:

Day 1: Sunday, 30<sup>th</sup> of November 2025

<u> </u>	
0730 - 0800	Registration & Coffee
0800 - 0815	Welcome & Introduction
0815 - 0830	PRE-TEST
0830 - 0930	Introduction to Circuit Breakers in Petroleum Facilities Importance of Circuit Breakers in Oil & Gas Electrical Systems • Applications in Substations, Motors, and Generators • Types of Faults Managed by Circuit Breakers • Integration with Protective Relays
0930 - 0945	Break
0945 - 1030	Classification & Operating Principles Air, SF <sub>6</sub> , Vacuum, and Oil Circuit Breakers • Arc Interruption Methods • Current Breaking Capacity • Tripping Mechanisms Overview
1030 – 1130	Electrical Design & Rating Parameters Rated Voltage and Current • Short Circuit Breaking Capacity • Making and Breaking Time Characteristics • Duty Cycle and Operating Sequence (O-3min-CO-3min-CO)
1130 – 1215	Construction & Components of Circuit Breakers Main Contacts, Arcing Contacts, Arc Chutes • Operating Mechanism: Spring vs. Pneumatic vs. Hydraulic • Insulation Components • Auxiliary Contacts and Trip Coils
1215 - 1230	Break













1230 – 1330	Interrupting Medium & Dielectric Strength
	Comparative Study: Air, Vacuum, SF <sub>6</sub> , Oil • Dielectric Recovery
	Characteristics • Environmental Concerns of SF <sub>6</sub> • Safe Handling and
	Alternatives
1330 – 1420	Standards & Specifications
	IEC and ANSI Standards for Circuit Breakers • Compliance with IEEE C37
	Series • Testing and Certification Protocols • Nameplate Data Interpretation
1420 – 1430	Recap
	Using this Course Overview, the Instructor(s) will Brief Participants about the
	Topics that were Discussed Today and Advise Them of the Topics to be
	Discussed Tomorrow
1430	Lunch & End of Day One

Day 2:	Monday, 01 <sup>st</sup> of December 2025
0730 - 0830	Control Circuits & Interlocks
	Typical AC/DC Control Schemes • Interlocking Mechanisms (Electrical and
	Mechanical) • Control Wiring Schematics • Testing Control Circuits
	Protection Schemes in Petroleum Plants
0830 - 0930	Overcurrent and Short Circuit Protection • Earth Fault Detection and Isolation
	• Differential Protection • Integration with SCADA and DCS
0930 - 0945	Break
	Breaker Operating Sequences
0945 - 1100	Open/Close Cycle Behavior • Spring Charging and Energy Storage
	Mechanisms • Trip-Free Operation • Safety Interlocks During Operation
	Breaker Failures & Protection
1100 - 1215	Breaker Failure Detection Relays (BF) • Trip Circuit Supervision • Circuit
	Breaker Health Monitoring • Fail-Safe Designs
1215 - 1230	Break
	Coordination with Relays & Fuses
1230 - 1330	Time-Current Characteristics (TCC) • Relay Grading and Selectivity •
	Protection Zones and Discrimination • Fuse and Breaker Coordination
	Breaker Communication & Remote Operation
1330 – 1420	Remote Switching Schemes • Communication Protocols (IEC 61850, Modbus,
1330 - 1420	DNP3) • Integration with Protective Relay IEDs • Cybersecurity
	Considerations
1420 – 1430	Recap
	Using this Course Overview, the Instructor(s) will Brief Participants about the
	Topics that were Discussed Today and Advise Them of the Topics to be
	Discussed Tomorrow
1430	Lunch & End of Day Two

Tuesday, 02<sup>nd</sup> of December 2025 Day 3:

0730 – 0830	Preventive Maintenance Philosophy  Maintenance Intervals Based on Duty Cycle • Risk-Based Maintenance for CBs • OEM Recommendations vs. Field Practice • Maintenance Documentation
0830 - 0930	Visual & Mechanical Inspection  Contact Wear Analysis • Inspection of Arc Chutes and Insulation • Mechanical Alignment and Tension Check • Lubrication and Cleaning
0930 - 0945	Break













0945 - 1100	Electrical Testing of Circuit Breakers
	Insulation Resistance Test • Contact Resistance Measurement (DLRO) •
	Timing Tests (Opening/Closing/Travel) • Static and Dynamic Tests
1100 – 1215	Diagnostic Techniques
	SF <sub>6</sub> Moisture and Gas Analysis • Partial Discharge Detection • Thermal
	Imaging and Infrared Scanning • Condition Monitoring Systems
1215 – 1230	Break
	Testing Equipment & Setup
1230 – 1330	Primary Injection Testing • Secondary Injection Testing for Protection Relays
1230 - 1330	• Motion Analyzer and Contact Travel Test • Test Set Connections and Safety
	Precautions
	Maintenance of Different Breaker Types
1220 1/20	Oil Circuit Breaker Oil Sampling & Filtration • Vacuum Interrupter Testing •
1330 – 1420	SF <sub>6</sub> Gas Topping and Evacuation • Medium Voltage vs. High Voltage
	Practices
1420 – 1430	Recap
	Using this Course Overview, the Instructor(s) will Brief Participants about the
	Topics that were Discussed Today and Advise Them of the Topics to be
	Discussed Tomorrow
1430	Lunch & End of Day Three

Day 4: Wednesday, 03<sup>rd</sup> of December 2025

Day 4.	Wednesday, 03 Of December 2025
0720 0050	Common Operational Issues
0730 – 0830	Slow Tripping or Non-Operation • Spurious Tripping or Reclosing •
	Mechanical Jamming or Latch Failure • Control Supply Failure
	Root Cause Analysis (RCA) for Failures
0830 - 0930	Step-by-Step RCA Methodology • Electrical Signature Analysis • Failure Logs
	and SCADA Review • Case-Based Discussions
0930 - 0945	Break
	Corrective & Predictive Actions
0945 - 1100	Contact Tip Replacement • Retrofitting with Digital Relays • Life Extension
	Strategies • Implementing Predictive Analytics
	Breaker Replacement & Retrofit Strategy
1100 – 1215	Obsolescence Issues • Upgrading to Vacuum/SF <sub>6</sub> Breakers • Retrofitting in
	Legacy Panels • Cost-Benefit Evaluation
1215 – 1230	Break
	Safety Practices During Troubleshooting
1230 - 1330	Lockout-Tagout (LOTO) • Arc Flash Risk Assessment • PPE Requirements •
	Isolation Procedures
	Troubleshooting Simulation & Exercises
1330 - 1420	Interpreting Breaker Behavior • Hands-On Simulated Fault Finding •
	Interactive Fault Scenarios • Team-Based Troubleshooting Task
	Recap
1420 – 1430	Using this Course Overview, the Instructor(s) will Brief Participants about the
1420 - 1430	Topics that were Discussed Today and Advise Them of the Topics to be
	Discussed Tomorrow
1430	Lunch & End of Day Four
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Day 5:	Thursday, 04 <sup>th</sup> of December 2025
0730 - 0830	Breaker Performance Evaluation
	CBM vs. TBM Strategies • Analyzing Trip Logs • Load and Fault Current
	Trends • Performance Benchmarking
	Digitalization & Smart Breakers
0830 - 0930	IoT-Enabled Breakers • Condition Monitoring and Diagnostics • Cloud-Based
	CB Data Analysis • Integration with Energy Management Systems
0930 - 0945	Break
	Environmental & Regulatory Compliance
0945 - 1115	SF <sub>6</sub> Management Guidelines • EPA Reporting and Monitoring • Recycling
	and Leak Detection • Environmental Footprint Reduction
	Advanced Arc Quenching Technologies
1115 – 1245	Magnetic Arc Blowout • Hybrid Interruption Methods • Vacuum Interrupter
	Improvements • Next-Gen Arc Control Devices
1245 - 1300	Break
	Field Application in Petroleum Operations
1300 - 1345	Offshore/Onshore Installation Considerations • Corrosion and Humidity
1300 - 1343	Effects • Maintenance Challenges in Hazardous Areas • ATEX/IECEx
	Compliance
1345 – 1400	Course Conclusion
	Using this Course Overview, the Instructor(s) will Brief Participants about i
	Topics that were Covered During the Course
1400 – 1415	POST-TEST
1415 – 1430	Presentation of Course Certificates
1430	Lunch & End of Course

<u>Practical Sessions</u>
This practical and highly-interactive course includes real-life case studies and exercises:-



<u>Course Coordinator</u>
Mari Nakintu, Tel: +971 2 30 91 714, Email: <u>mari1@haward.org</u>



