COURSE OVERVIEW IE0150-4D
Distributed Control System (DCS) Applications, Selection & Troubleshooting

Course Title
Distributed Control System (DCS) Applications, Selection & Troubleshooting

Course Reference
IE0150-4D

Course Duration/Credits
Four days/2.4 CEUs/24 PDHs

Course Date/Venue

Session(s)	Date	Venue
1	January 15-18, 2024	Ajman Meeting Room, Grand Millennium Al Wahda Hotel, Abu Dhabi, UAE
2	January 22-25, 2024	Club B Meeting Room, Ramada Plaza by Wyndham Istanbul City Center, Istanbul, Turkey
3	February 19-22, 2024	Boardroom 1, Elite Byblos Hotel Al Barsha, Sheikh Zayed Road, Dubai, UAE
4	March 04-07, 2024	Boardroom, Warwick Hotel Doha, Doha, Qatar
5	June 03-06, 2024	Boardroom 1, Elite Byblos Hotel Al Barsha, Sheikh Zayed Road, Dubai, UAE
6	September 02-05, 2024	Al Aziziya Hall, The Proud Hotel Al Khobar, Al Khobar, KSA

Course Description

This practical and highly-interactive course includes various practical sessions and exercises. Theory learnt will be applied using one of our state-of-the-art simulators.

Since its inception, the concept of Distributed Control Systems has swept alternative control technologies from the field. The substantial growth in grass-roots construction of plants in the traditional heavy process industries, such as power generation, refining, oil and gas, water and petrochemicals is driving significant growth in the utilization of Distributed Control Systems (DCS). The broad architecture of a solution involves either a direct connection to physical equipment, such as switches, pumps and valves or connection via a fieldbus communication system.

With the advent of high speed data highways and locally collected plant information, Distributed Control Systems are being used to reduce cabling costs, as well as the implementation of advanced control strategies. The course will cover the practical applications of Distributed Control Systems. The course is based on a selection of subjects that either have had a strong impact on distributed systems today, or explore novel ideas which may be important in the future. Other subjects cover important aspects of distributed systems such as data communications, SCADA and Safety Instrumented Systems plus PLC applications.

The evolution of computer control systems is discussed in this course and the architecture of contemporary DCS offerings is described in general terms. The course covers hardware, configuration, data communications, user interfaces and I/O devices. In addition, the course introduces the general maintenance requirements of the DCS. It covers troubleshooting techniques using DCS self-diagnostics and the various diagnostic displays available to the engineers and technicians as well as safe and proper component replacement procedures for cards, modules and power supplies.

The course also looks at the different methods of tuning three term controllers using the various Zeigler- Nichols approaches.

Course Objectives

Upon the successful completion of this course, each participant will be able to:-

- Apply an in-depth knowledge and skills in DCS systems and implement systematic principles, applications, selection and troubleshooting techniques and methods
- Identify the DCS hardware & software particularly the traditional process controllers, programming, execution time, configuration, etc
- List the parts and configuration of the SCADA system and determine its basic architecture and levels of hierarchy
- Differentiate DCS from PLC and SCADA and discuss their features and functions
- Determine the types of DCS used in petroleum refining processes and explain their specific function in each process
- Employ the concepts of alarm management system including its types, features, architecture and functions
- Discuss the concepts of humans in control and identify the factors that contribute in the following concept
- Recognize the safety considerations involved in DCS such as intrinsic safety, explosion, approval standards, oxygen, etc
- Identify types of redundancy and recognize how it works
- Appreciate the principles analogue and digital field communications and discuss its transmitter classifications, intrinsic safety, fieldbus communications & technologies, etc
- Discuss the concepts of safety instrumented systems and explain its functions, integration and hazard and risk analysis
- Explain the maintenance considerations of DCS and identify the various types of failures and faults
- Select the proper DCS system for each application and determine the system specification, its functional description and diagrams

Exclusive Smart Training Kit - H-STK®

*Participants of this course will receive the exclusive "Haward Smart Training Kit" (**H-STK®**). The **H-STK®** consists of a comprehensive set of technical content which includes **electronic version** of the course materials, sample video clips of the instructor's actual lectures & practical sessions during the course conveniently saved in a **Tablet PC**.*

Who Should Attend

This course provides an overview of all significant aspects and considerations of distributed control system for managers, engineers and other technical staff who are responsible for the selection, application, implementation and troubleshooting of distributed control systems (DCS). Personnel in technical positions who want to know more about distributed control systems will also benefit from the practical approach of this course.

Training Methodology

All our Courses are including **Hands-on Practical Sessions** using equipment, State-of-the-Art Simulators, Drawings, Case Studies, Videos and Exercises. The courses include the following training methodologies as a percentage of the total tuition hours:-

30% Lectures
20% Practical Workshops & Work Presentations
30% Hands-on Practical Exercises & Case Studies
20% Simulators (Hardware & Software) & Videos

In an unlikely event, the course instructor may modify the above training methodology before or during the course for technical reasons.

Course Fee

Abu Dhabi	**US$ 4,500** per Delegate + **VAT**. This rate includes H-STK® (Haward Smart Training Kit), buffet lunch, coffee/tea on arrival, morning & afternoon of each day.
Istanbul	**US$ 5,000** per Delegate + **VAT**. This rate includes Participants Pack (Folder, Manual, Hand-outs, etc.), buffet lunch, coffee/tea on arrival, morning & afternoon of each day.
Dubai	**US$ 4,500** per Delegate + **VAT**. This rate includes H-STK® (Haward Smart Training Kit), buffet lunch, coffee/tea on arrival, morning & afternoon of each day.
Doha	**US$ 5,500** per Delegate. This rate includes H-STK® (Haward Smart Training Kit), buffet lunch, coffee/tea on arrival, morning & afternoon of each day.
Al Khobar	**US$ 4,500** per Delegate + **VAT**. This rate includes H-STK® (Haward Smart Training Kit), buffet lunch, coffee/tea on arrival, morning & afternoon of each day.

Course Certificate(s)

Internationally recognized certificates will be issued to all participants of the course who completed a minimum of 80% of the total tuition hours.

Certificate Accreditations

Certificates are accredited by the following international accreditation organizations: -

- The International Accreditors for Continuing Education and Training (IACET- USA)

  Haward Technology is an Authorized Training Provider by the International Accreditors for Continuing Education and Training (IACET), 2201 Cooperative Way, Suite 600, Herndon, VA 20171, USA. In obtaining this authority, Haward Technology has demonstrated that it complies with the **ANSI/IACET 2018-1 Standard** which is widely recognized as the standard of good practice internationally. As a result of our Authorized Provider membership status, Haward Technology is authorized to offer IACET CEUs for its programs that qualify under the **ANSI/IACET 2018-1 Standard**.

  Haward Technology's courses meet the professional certification and continuing education requirements for participants seeking **Continuing Education Units** (CEUs) in accordance with the rules & regulations of the International Accreditors for Continuing Education & Training (IACET). IACET is an international authority that evaluates programs according to strict, research-based criteria and guidelines. The CEU is an internationally accepted uniform unit of measurement in qualified courses of continuing education.

  Haward Technology Middle East will award **2.4 CEUs** (Continuing Education Units) or **24 PDHs** (Professional Development Hours) for participants who completed the total tuition hours of this program. One CEU is equivalent to ten Professional Development Hours (PDHs) or ten contact hours of the participation in and completion of Haward Technology programs. A permanent record of a participant's involvement and awarding of CEU will be maintained by Haward Technology. Haward Technology will provide a copy of the participant's CEU and PDH Transcript of Records upon request.

- British Accreditation Council (BAC)

  Haward Technology is accredited by the **British Accreditation Council** for **Independent Further and Higher Education** as an **International Centre**. BAC is the British accrediting body responsible for setting standards within independent further and higher education sector in the UK and overseas. As a BAC-accredited international centre, Haward Technology meets all of the international higher education criteria and standards set by BAC.

Accommodation

Accommodation is not included in the course fees. However, any accommodation required can be arranged at the time of booking.

Course Instructor(s)

This course will be conducted by the following instructor(s). However, we have the right to change the course instructor(s) prior to the course date and inform participants accordingly:

Mr. Attalla Ersan, PEng, MSc, BSc, is a **Senior Engineer** with over **35 years** of extensive experience within the **Oil & Gas**, **Hydrocarbon** and **Petrochemical** industries. His expertise widely covers the areas of Distributed Control System (**DCS**), **Honeywell TDS 3000 DCS**, **Liquid** and **Gas Flowmetering**, **Meter** Calibration, **Process Analyzer & Analytic Instrumentation**, **Process Control**, Instrumentation, Troubleshooting & Problem Solving, **Process Plant** Operations, **Process Plant** Startup & Operating Procedure, **Control Room** Emergency Response, **SIL Criteria**, Calibration & Configuration of Installed Instrumentation, **PLC & DCS**, **Bearing** Replacement, **Control Valves**, **Emergency Response** Planning, **Boiler & Steam** System Management, **Process Control** Design & Plant Modelling, **Process** Instrumentation & Automation, **Process Control** Instrumentation, **Analyzer Measurement** Systems, **Pressure** Management and Selection & Sizing of all Instrumentation. Further, he is also well-versed in **Permit to Work** System, Hazard and Operability (**HAZOP**) Study, Process Hazards Analysis (**PHA**), **HAZOP** Facilitation, **Loss Prevention**, Consequence Analysis Application, **Gas Detectors** Operation, **Accident/Incident Investigation** (**Why Tree Method**), **Occupational Exposure** Assessment, **Fire Fighting & First Aid**, **Environmental** Management and Basic **Safety** Awareness. Project Management, Human Resources Consultancy, Manpower Planning, Job Design & Evaluation, Recruitment, Training & Development and Leadership, Creative Problem Solving Skills, Work Ethic, Job Analysis Evaluation, Training & Development Needs, Bidding & Tendering, Technical Report Writing, Supervisory Leadership, Effective Communication Skills and Total Quality Management (TQM). He is currently the **CEO** of **Ersan Petrokimya Teknoloji Company Limited** wherein he is responsible for the design and operation of Biogas Process Plants.

During his career life, Mr. Ersan has gained his practical and field experience through his various significant positions and dedication as the **Policy**, **Organization & Manpower Development Head**, **Training & Development**, **Head**, **Ethylene Plant – Pyrolysis Furnace Engineer**, **Production Engineer**, Process Training Coordinator, Ethylene Plant Shift Supervisor, Ethylene Plant Panel & Fit Operator, Process Training & Development Coordinator, **Technical Consultant**, and **Instructor/Trainer** for Qatar Vinyl Company Limited and Qatar Petroleum Company (QAPCO).

Mr. Ersan is a **Registered Professional Engineer** and has a **Master's degree** of **Education** in **Educational Training & Leadership** and a **Bachelor's degree** of **Petrochemical Engineering**. Further, he is a **Certified Instructor/Trainer** and has delivered numerous trainings, courses, workshops, conferences and seminars internationally.

Course Program

The following program is planned for this course. However, the course instructor(s) may modify this program before or during the course for technical reasons with no prior notice to participants. Nevertheless, the course objectives will always be met:

Day 1

0730 – 0800	*Registration & Coffee*
0800 – 0815	*Welcome & Introduction*
0815 – 0830	***PRE-TEST***
0830 – 0845	***Review of Course*** *Objectives of Course ● Timetables*
0845 – 0900	***Basic Control Concepts*** *Definitions ● Variables ● Basic Elements ● Manual Control ● Feedback Control ● System Responses ● ON – OFF Control ● Three Term Control*
0900 – 0930	***Video Presentation*** *Three Term Control*
0930 – 0945	*Break*
0945 – 1030	***Introduction to Control Systems*** *History ● Direct Digital Control ● Centralised Computer Control ● Distributed Control Systems ● Programmable Logic Controllers*
1030 – 1130	***Video Presentation*** *Distributed Control Systems*
1130 – 1230	***Modes of Control*** *Stability ● Ultimate Gain ● Tuning Methods ● Quarter Decay Ratio ● Ratio Control ● Application Examples*
1230 – 1245	*Break*
1245 – 1345	***Video Presentation*** *Advanced Process Control*
1345 – 1420	***DCS Hardware & Software*** *Traditional Process Controllers ● Architecture of Controllers ● Software ● Programming ● Execution Time ● Programming vs Configuration ● Function Blocks ● Connections to the Controller*
1420 – 1430	***Recap*** *Using this Course Overview, the Instructor(s) will Brief Participants about the Topics that were Discussed Today & Advise Them of the Topics to be Discussed Tomorrow*
1430	*Lunch & End of Day One*

Day 2

0730 – 0830	***Video Presentation*** *Kent Freelance 800F*
0830 – 0900	***SCADA Systems*** *Basic Architecture ● Levels of Hierarchy ● Communication Systems ● SCADA Configuration*
0900 – 0930	***Video Presentation*** *SCADA Case Study*
0930 – 0945	*Break*
0945 – 1030	***DCS vs PLC vs SCADA*** *General ● Distributed Control Systems ● Programmable Logic Controllers ● SCADA Systems ● Major Differences ● Hybrid Systems ● Summary*

1030 – 1100	***DCS in Petroleum Refining*** *Distillation/Fractionation ● Cracking ● Treatment ● Reforming ● Oil & Gas Applications ● Case Study*
1100 – 1230	***DCS Types*** *Main Concepts – General ● Honeywell Experion PKS ● Emerson Delta V ● Yokogawa CENTUM ● FoxboroI/A*
1230 – 1245	*Break*
1245 – 1300	***Alarm Management*** *Introduction ● Architecture ● Update Times ● Speed of Response ● Operator Considerations ● Alarm Types ● Alarm Displays ● Alarm Priorities ● Alarm Functions ● Hierarchies ● Summaries ● Seven Steps to Alarm Management*
1300 – 1420	***Video Presentation*** *Explosion at BP Refinery, Texas City*
1420 – 1430	***Recap*** *Using this Course Overview, the Instructor(s) will Brief Participants about the Topics that were Discussed Today & Advise Them of the Topics to be Discussed Tomorrow*
1430	*Lunch & End of Day Two*

Day 3

0730 – 0830	***Humans in Control*** *The Process of Control ● Touring the Plant with all the Senses ● Control Panel Considerations ● Work Stations ● Look & Feel ● Displays*
0830 – 0900	***Safety Considerations*** *Intrinsic Safety ● Explosion–proof Standard ● Approval Standards ● Oxygen*
0900 – 0930	***Redundancy*** *General ● How Does It Work? ● Device Redundancy ● Network Redundancy ● Port Redundancy ● System Redundancy ● Power Supply Redundancy ● Cable Reliability*
0930 – 0945	*Break*
0945 – 1030	***Video Presentation*** *PLC Redundancy*
1030 – 1130	***Analogue Field Communications*** *Introduction ● Transmitter Classifications ● Intrinsic Safety ● HART & 4 – 2-mA ● Driving the Circuit*
1130 – 1230	***Smart Measurement*** *Introduction ● Features ● Brief Specification ● Overview ● Application ● Multi-Variable Transmitter*
1230 – 1245	*Break*
1245 – 1400	***Digital Field Communications*** *Data Highway ● Fieldbus Communications ● Advantages of Fieldbus ● Fieldbus Technologies ● HART ● Foundation Fieldbus ● Profibus*
1400 – 1420	***Video Presentation*** *HART Protocol*
1420 – 1430	***Recap*** *Using this Course Overview, the Instructor(s) will Brief Participants about the Topics that were Discussed Today & Advise Them of the Topics to be Discussed Tomorrow*
1430	*Lunch & End of Day Three*

Day 4

0730 – 0830	***Safety Instrumented Systems*** *Preview ● Concept ● Safety Instrumented Function (SIF) ● Safety Instrumented Systems (SIS) ● Safety Integrity Level (SIL) ● Hazard & Risk Analysis ● Safety PLC ● General Notes*
0830 – 0930	***Maintenance Considerations*** *Mean Time Between Failures ● Spare Parts ● Types of Failures ● Types of Faults ● Diagnostics*
0930 – 0945	*Break*
0945 – 1030	***System Specification*** *Functional Description ● Process Diagrams ● P & ID's ● Loop Diagrams ● HAZOP ● Instrument Index*
1030 – 1230	***New Trends Wireless Technology*** *Introduction ● Application ● Installation ● Network Architecture ● System Integrity ● Wireless in Oil & Gas ● Wireless Transmitters*
1230 – 1245	*Break*
1245 – 1300	***Review***
1300 – 1345	***Wrap-up Session***
1345 - 1400	***Course Conclusion*** *Using this Course Overview, the Instructor(s) will Brief Participants about the Course Topics that were Covered During the Course*
1400 – 1415	***POST-TEST***
1415 – 1430	*Presentation of Course Certificates*
1430	*Lunch & End of Course*

Simulator (Hands-on Practical Sessions)

Practical sessions will be organized during the course for delegates to practice the theory learnt. Delegates will be provided with an opportunity to carryout various exercises using one of our state-of-the-art simulators “Allen Bradley SLC 500”, “AB Micrologix 1000 (Digital or Analog)”, “AB SLC5/03”, “AB WS5610 PLC”, “Siemens S7-1200”, Siemens S7-400” “Siemens SIMATIC S7-300”, “Siemens S7-200” “GE Fanuc Series 90-30 PLC”, “Siemens SIMATIC Step 7 Professional Software”, “HMI SCADA” , “RSLogix 5000” , “Logix5555” , “Schneider Electric Magelis HMISTU” and “Automation Simulator”.

Allen Bradley SLC 500 Simulator

Allen Bradley Micrologix 1000 Simulator (Digital)

Allen Bradley Micrologix 1000 Simulator (Analog)

Allen Bradley SLC 5/03

Allen Bradley WS5610 PLC Simulator PLC5

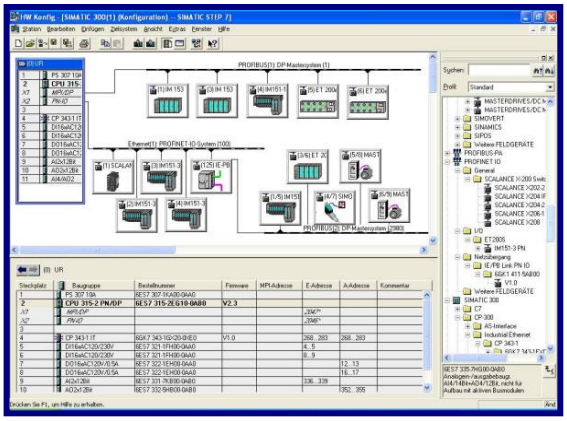
Siemens S7-1200 Simulator

Siemens S7-400 Simulator

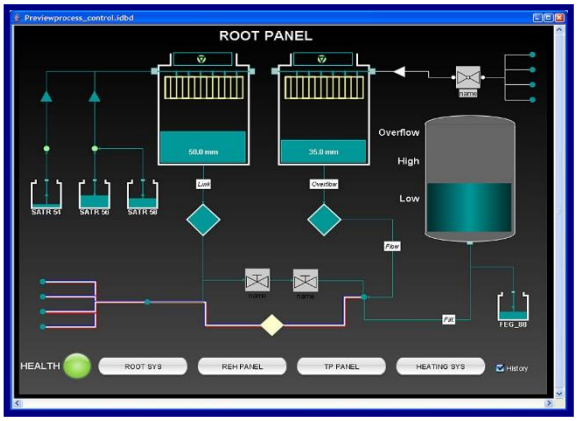
Siemens SIMATIC S7-300

Siemens S7-200 Simulator

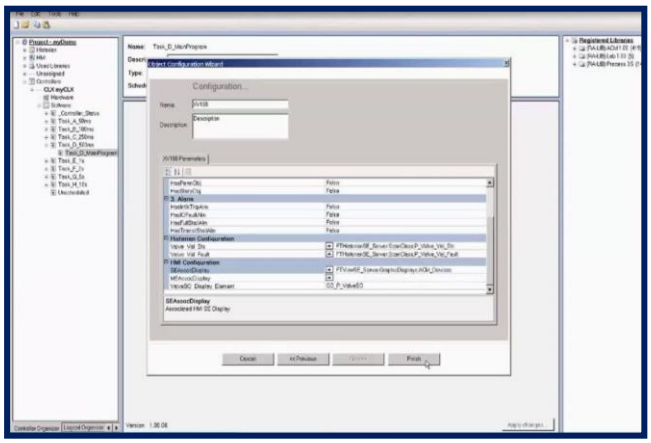
GE Fanuc Series 90-30 PLC Simulator



Siemens SIMATIC Step 7 Professional Software



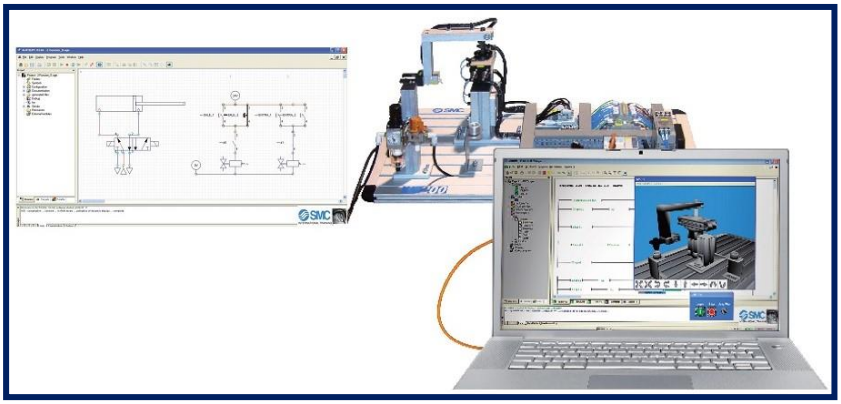
HMI SCADA



RSLogix 5000

Logix5555

Schneider Electric Magelis HMISTU



AutoSIM – 200 Automation Simulator

Course Coordinator

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