



COURSE OVERVIEW RE0978

Condition Monitoring and Predictive Maintenance

Course Title

Condition Monitoring and Predictive Maintenance

Course Date/Venue

November 23-27, 2025/Ajman Meeting Room, Khalidia Palace Hotel Dubai by Mourouj Gloria, Dubai, UAE

Course Reference

RE0978

Course Duration/Credits

Five days/3.0 CEUs/30 PDHs



Course Description



This practical and highly-interactive course includes various practical sessions and exercises. Theory learnt will be applied using our state-of-the-art simulators & equipment.

This course is designed to provide participants with a detailed and up-to-date overview of Condition Monitoring and Predictive Maintenance. It covers the reactive, preventive and predictive maintenance and the benefits and limitations of each strategy; the basics of condition monitoring (CM), asset criticality and risk-based maintenance; the condition monitoring technologies, basics of failure mechanisms, data acquisition and monitoring system architecture and the principles of vibration analysis; and the vibration monitoring techniques, vibration data interpretation and condition-based maintenance (CBM) planning; and the infrared thermography principles, applications of thermography in refineries and lubrication and oil analysis.



During this interactive course, participants will learn the tribology and wear mechanism analysis, ultrasonic testing techniques and integrating multiple techniques; the predictive maintenance tools and platforms, reliability-centered maintenance (RCM) and root cause failure analysis (RCFA); the failure prediction techniques, condition monitoring dashboards and KPIs; the digital twins and smart maintenance systems, condition monitoring program and troubleshooting common issues; the CM and PdM in turnaround and shutdown planning; the bad actors for maintenance and asset health audits before startup; the risk-based inspection during turnaround and internal audits for CM programs; and the KPI monitoring, feedback loops and annual review of PdM strategies.





Course Objectives

Upon the successful completion of this course, each participant will be able to:-

- Apply and gain an in-depth knowledge on condition monitoring and predictive maintenance
- Differentiate reactive, preventive and predictive maintenance and discuss the benefits and limitations of each strategy
- Explain the basics of condition monitoring (CM) and carryout asset criticality and risk-based maintenance
- Apply condition monitoring technologies covering vibration analysis, thermography, ultrasonic testing and lubricant analysis
- Discuss basics of failure mechanisms, data acquisition and monitoring system architecture and the principles of vibration analysis
- Carryout vibration monitoring techniques, vibration data interpretation and condition-based maintenance (CBM) planning
- Discuss infrared thermography principles, applications of thermography in refineries and lubrication and oil analysis
- Employ tribology and wear mechanism analysis, ultrasonic testing techniques and integrating multiple techniques
- Apply predictive maintenance tools and platforms, reliability-centered maintenance (RCM) and root cause failure analysis (RCFA)
- Carryout failure prediction techniques, condition monitoring dashboards and KPIs
- Discuss digital twins and smart maintenance systems, develop a condition monitoring program and troubleshoot common issues
- Apply CM and PdM in turnaround and shutdown planning, identify bad actors for maintenance and implement asset health audits before startup and risk-based inspection during turnaround
- Perform internal audits for CM programs and apply KPI monitoring and feedback loops and annual review of PdM strategies

Exclusive Smart Training Kit - H-STK®



*Participants of this course will receive the exclusive “Haward Smart Training Kit” (H-STK®). The H-STK® consists of a comprehensive set of technical content which includes **electronic version** of the course materials conveniently saved in a **Tablet PC**.*

Who Should Attend

This course provides an overview of all significant aspects and considerations of condition monitoring and predictive maintenance for plant managers, operations managers, supply chain and logistics managers, maintenance engineers/technicians, reliability engineers, asset management professionals, industrial automation engineers, instrumentation and control engineers, data analysts/data scientists, quality assurance/quality control engineers, health, safety, and environmental (HSE) managers, consultants and service providers, vibration analysts, IT professionals, manufacturing engineers, maintenance planners and schedulers, executives and decision-makers.



Course Certificate(s)

Internationally recognized certificates will be issued to all participants of the course who completed a minimum of 80% of the total tuition hours

Certificate Accreditations

Haward's certificates are accredited by the following international accreditation organizations:

-  British Accreditation Council (BAC)

Haward Technology is accredited by the **British Accreditation Council** for **Independent Further and Higher Education** as an **International Centre**. Haward's certificates are internationally recognized and accredited by the British Accreditation Council (BAC). BAC is the British accrediting body responsible for setting standards within independent further and higher education sector in the UK and overseas. As a BAC-accredited international centre, Haward Technology meets all of the international higher education criteria and standards set by BAC.

-  The International Accreditors for Continuing Education and Training (IACET - USA)

Haward Technology is an Authorized Training Provider by the International Accreditors for Continuing Education and Training (IACET), 2201 Cooperative Way, Suite 600, Herndon, VA 20171, USA. In obtaining this authority, Haward Technology has demonstrated that it complies with the **ANSI/IACET 2018-1 Standard** which is widely recognized as the standard of good practice internationally. As a result of our Authorized Provider membership status, Haward Technology is authorized to offer IACET CEUs for its programs that qualify under the **ANSI/IACET 2018-1 Standard**.

Haward Technology's courses meet the professional certification and continuing education requirements for participants seeking **Continuing Education Units** (CEUs) in accordance with the rules & regulations of the International Accreditors for Continuing Education & Training (IACET). IACET is an international authority that evaluates programs according to strict, research-based criteria and guidelines. The CEU is an internationally accepted uniform unit of measurement in qualified courses of continuing education.

Haward Technology Middle East will award **3.0 CEUs** (Continuing Education Units) or **30 PDHs** (Professional Development Hours) for participants who completed the total tuition hours of this program. One CEU is equivalent to ten Professional Development Hours (PDHs) or ten contact hours of the participation in and completion of Haward Technology programs. A permanent record of a participant's involvement and awarding of CEU will be maintained by Haward Technology. Haward Technology will provide a copy of the participant's CEU and PDH Transcript of Records upon request.

Course Fee

US\$ 5,500 per Delegate + **VAT**. This rate includes H-STK® (Haward Smart Training Kit), buffet lunch, coffee/tea on arrival, morning & afternoon of each day.





Course Instructor(s)

This course will be conducted by the following instructor(s). However, we have the right to change the course instructor(s) prior to the course date and inform participants accordingly:



Mr. Karl Thanasis, PEng, MSc, MBA, BSc, is **Senior Mechanical & Maintenance Engineer** with over **30 years** of extensive industrial experience. His wide expertise includes **Shutdown, Turnaround & Outages, Maintenance & Reliability** Management, **Mechanical Maintenance** Planning, Scheduling & Work Control, Advanced Techniques in **Maintenance** Management, **Predictive & Preventive Maintenance**, **Maintenance & Operation Cost Reduction** Techniques, **Reliability Centered Maintenance (RCM)**, **Machinery Failure Analysis**, **Rotating Equipment Reliability** Optimization & Continuous Improvement, **Material Cataloguing**, **Mechanical & Rotating Equipment** Troubleshooting & Maintenance, **Root Cause Analysis & Reliability** Improvement, **Condition Monitoring**, **Root Cause Failure Analysis (RCFA)**, **Steam Generation**, **Steam Turbines**, **Power Generator Plants**, **Gas Turbines**, **Combined Cycle Plants**, **Boiler** Inspection & Maintenance, **Boiler** Systems, **Boiler** instrumentation & Controls, **Boiler** Start-up & Shutdown, **Boiler** Operation & Steam System Management, **Piping & Pipeline**, Maintenance, Repair, **Boilers**, **Process Fired Heaters**, Air Preheaters, Induced Draft Fans, All Heaters Piping Work, Refractory Casting, Heater Fabrication, Thermal & Fired Heater Design, **Heat Exchangers**, Heat Transfer, Coolers, **Power Plant** Performance, Efficiency & Optimization, **Storage Tank** Design & Fabrication, **Thermal Power Plant** Management, **Boiler & Steam** System Management, **Pump** Operation & Maintenance, **Chiller & Chiller Plant** Design & Installation, **Pressure Vessel**, **Safety Relief Valve** Sizing & Selection, **Valve** Disassembling & Repair, Pressure Relief Devices (PSV), **Hydraulic & Pneumatic** Maintenance, Advanced **Valve** Technology, **Pressure Vessel** Design & Fabrication, **Pumps**, Turbo-Generator, Turbine **Shaft Alignment**, **Lubrication**, Mechanical **Seals**, Packing, **Blowers**, **Bearing** Installation, **Couplings**, **Clutches** and **Gears**. Further, he is also versed in **Wastewater Treatment** Technology, **Networking** System, **Water Network Design**, Industrial **Water Treatment** in Refineries & Petrochemical Plants, **Piping** System, Water Movement, Water Filtering, Mud Pumping, **Sludge Treatment** and **Drying**, **Aerobic Process** of **Water Treatment** that includes **Aeration**, **Sedimentation** and **Chlorination** Tanks. His strong background also includes **Design** and **Sizing** of all **Waste Water Treatment Plant Associated Equipment** such as **Sludge Pumps**, **Filters**, **Metering Pumps**, **Aerators** and **Sludge Decanters**.

Mr. Thanasis has acquired his thorough and practical experience as the **Project Manager**, **Plant Manager**, **Area Manager - Equipment Construction**, **Construction Superintendent**, **Project Engineer** and **Design Engineer**. His duties covered **Plant Preliminary Design**, **Plant Operation**, **Write-up of Capital Proposal**, **Investment Approval**, **Bid Evaluation**, **Technical Contract Write-up**, **Construction** and **Sub-contractor Follow up**, **Lab Analysis**, **Sludge Drying** and **Management of Sludge Odor** and **Removal**. He has worked in various companies worldwide in the **USA**, **Germany**, **England** and **Greece**.

Mr. Thanasis is a **Registered Professional Engineer** in the **USA** and **Greece** and has a **Master's** and **Bachelor's** degree in **Mechanical Engineering** with **Honours** from the **Purdue University** and **SIU** in **USA** respectively as well as an **MBA** from the **University of Phoenix** in **USA**. Further, he is a **Certified Internal Verifier/Trainer/Assessor** by the **Institute of Leadership & Management (ILM)** a **Certified Instructor/Trainer** and has delivered numerous trainings, courses, seminars, workshops and conferences worldwide.



Training Methodology

All our Courses are including **Hands-on Practical Sessions** using equipment, State-of-the-Art Simulators, Drawings, Case Studies, Videos and Exercises. The courses include the following training methodologies as a percentage of the total tuition hours:-

- 30% Lectures
- 20% Practical Workshops & Work Presentations
- 30% Hands-on Practical Exercises & Case Studies
- 20% Simulators (Hardware & Software) & Videos

In an unlikely event, the course instructor may modify the above training methodology before or during the course for technical reasons.

Accommodation

Accommodation is not included in the course fees. However, any accommodation required can be arranged at the time of booking.

Course Program

The following program is planned for this course. However, the course instructor(s) may modify this program before or during the course for technical reasons with no prior notice to participants. Nevertheless, the course objectives will always be met:

Day 1: Sunday, 23rd of November 2025

0730 – 0800	Registration & Coffee
0800 – 0815	Welcome & Introduction
0815 – 0830	PRE-TEST
0830 – 0930	Overview of Maintenance Strategies Reactive Versus Preventive Versus Predictive • Evolution of Maintenance Philosophies • Benefits and Limitations of Each Strategy • Integration with Asset Management Systems
0930 – 0945	Break
0945 – 1045	Basics of Condition Monitoring (CM) Definition and Purpose of CM • CM versus Predictive Maintenance (PdM) • Role of CM in Reliability and Availability • Importance of Data-Driven Maintenance
1045 – 1130	Asset Criticality & Risk-Based Maintenance Defining Asset Criticality • Failure Mode Effects and Criticality Analysis (FMECA) • Risk Ranking and Prioritization • Linking CM to High-Risk Equipment
1130 – 1230	Condition Monitoring Technologies Overview Vibration Analysis • Thermography • Ultrasonic Testing • Lubricant Analysis
1230 – 1245	Break
1245 – 1330	Basics of Failure Mechanisms Mechanical Fatigue and Wear • Thermal Degradation • Electrical Insulation Breakdown • Corrosion and Erosion Effects
1330 – 1420	Data Acquisition & Monitoring System Architecture Sensors and Data Loggers • SCADA and DCS Integration • Online versus Offline Monitoring Systems • Data Storage and Transmission Protocols
1420 – 1430	Recap Using this Course Overview, the Instructor(s) will Brief Participants about the Topics that were Discussed Today and Advise Them of the Topics to be Discussed Tomorrow
1430	Lunch & End of Day One



Day 2: Monday, 24th of November 2025

0730 – 0830	Principles of Vibration Analysis Types of Vibrations: Axial, Radial, Torsional • Frequency Domain Analysis (FFT) • Amplitude, Phase, and Waveform Interpretation • Resonance and Critical Speeds
0830 – 0930	Vibration Monitoring Techniques Velocity, Acceleration, Displacement • Portable and Fixed Sensors • Route-Based versus Continuous Monitoring • ISO 10816 and Alarm Thresholds
0930 – 0945	Break
0945 – 1100	Vibration Data Interpretation Bearing Faults Detection • Unbalance and Misalignment • Looseness and Soft Foot • Gear Mesh Issues
1100 – 1230	Case Studies in Refinery Rotating Equipment Centrifugal Pumps • Compressors • Fans and Blowers • Motors and Gearboxes
1230 – 1245	Break
1245 – 1330	Condition-Based Maintenance (CBM) Planning Decision-Making Based on Vibration Data • Maintenance Scheduling Criteria • Trend Monitoring • Alarm and Warning Level Setting
1330 – 1420	Vibration Monitoring Tools & Software Overview of Handheld Devices • Smart Sensor Integration • Data Trending Tools • Reporting and Diagnostics Tools
1420 – 1430	Recap Using this Course Overview, the Instructor(s) will Brief Participants about the Topics that were Discussed Today and Advise Them of the Topics to be Discussed Tomorrow
1430	Lunch & End of Day Two

Day 3: Tuesday, 25th of November 2025

0730 – 0830	Infrared Thermography Principles Basics of Heat Radiation • IR Camera Types and Resolutions • Emissivity and Reflectivity Factors • Image Interpretation Techniques
0830 – 0930	Applications of Thermography in Refineries Electrical Panels and Switchgear • Steam Traps and Piping Systems • Furnace Lining and Refractory Monitoring • Hotspot Detection in Rotating Equipment
0930 – 0945	Break
0945 – 1100	Lubrication & Oil Analysis Importance of Lubricant Condition Monitoring • Types of Tests: Viscosity, TBN, TAN • Contaminants and Wear Particles • Oil Sampling Best Practices
1100 – 1230	Tribology & Wear Mechanism Analysis Sliding, Abrasive, and Adhesive Wear • Metal Fatigue and Spalling • Ferrography and Spectroscopy • Root Cause Analysis of Lubrication Issues
1230 – 1245	Break
1245 – 1330	Ultrasonic Testing Techniques Working Principle and Frequency Range • Airborne and Contact Ultrasound • Leak Detection and Steam Trap Monitoring • Bearing and Valve Condition Assessment



1330 – 1420	Integrating Multiple Techniques Multi-Parameter Diagnostics • Cross-Verification Between Methods • Decision-Making and Confidence Levels • CMMS Integration and Automated Alerts
1420 – 1430	Recap Using this Course Overview, the Instructor(s) will Brief Participants about the Topics that were Discussed Today and Advise Them of the Topics to be Discussed Tomorrow
1430	Lunch & End of Day Three

Day 4: Wednesday, 26th of November 2025

0730 – 0830	Predictive Maintenance Tools & Platforms Overview of AI/ML in Predictive Maintenance • Predictive Modeling and Forecasting • Key Parameters and KPI Tracking • Integration with IoT Sensors
0830 – 0930	Reliability-Centered Maintenance (RCM) Core Principles and Methodology • Functional Failure Analysis • Decision Logic for Maintenance Tasks • Practical Application in Refinery Context
0930 – 0945	Break
0945 – 1100	Root Cause Failure Analysis (RCFA) Step-by-Step RCA Methodology • Tools: 5 Whys, Fishbone Diagram, Fault Tree • RCA Documentation and Reporting • Continuous Improvement Loop
1100 – 1230	Failure Prediction Techniques Mean Time Between Failures (MTBF) • Weibull and Statistical Analysis • Remaining Useful Life (RUL) Estimation • Maintenance Interval Optimization
1230 – 1245	Break
1245 – 1330	Condition Monitoring Dashboards & KPIs Setting Up Performance Dashboards • Visualizing Vibration and Thermal Trends • Alert Management and Escalation Protocols • Performance Benchmarking
1330 – 1420	Digital Twins & Smart Maintenance Systems Concept and Architecture of Digital Twins • Digital Replicas of Critical Refinery Assets • Real-Time Simulation for Failure Prediction • Use of Digital Twins in Predictive Workflows
1420 – 1430	Recap Using this Course Overview, the Instructor(s) will Brief Participants about the Topics that were Discussed Today and Advise Them of the Topics to be Discussed Tomorrow
1430	Lunch & End of Day Four

Day 5: Thursday, 27th of November 2025

0730 – 0830	Developing a Condition Monitoring Program Implementation Roadmap • Resource Planning and Training • Integration with Existing Systems • Stakeholder Engagement and Buy-In
0830 – 0930	Troubleshooting Common Issues Sensor Placement and Wiring Errors • Data Quality and Noise Reduction • Communication Errors in Online Systems • Misinterpretation of Diagnostic Results
0930 – 0945	Break



0945 – 1100	CM & PdM in Turnaround & Shutdown Planning <i>Role in Pre-Shutdown Inspections • Identifying Bad Actors for Maintenance • Asset Health Audits Before Startup • Risk-Based Inspection During Turnaround</i>
1100 – 1230	Refinery-Specific Applications & Case Studies <i>Case Study: Pump Bearing Failure Detection • Case Study: Electrical Panel Overheating • Case Study: Gearbox Oil Degradation • Case Study: Compressor Unbalance Resolution</i>
1230 – 1245	Break
1245 – 1345	Auditing & Continuous Improvement <i>Internal Audits for CM Programs • KPI Monitoring and Feedback Loops • Lessons Learned and Corrective Actions • Annual Review of PdM Strategies</i>
1345 – 1400	Course Conclusion <i>Using this Course Overview, the Instructor(s) will Brief Participants about the Course Topics that were Covered During the Course</i>
1400 – 1415	POST-TEST
1415 – 1430	Presentation of Course Certificates
1430	Lunch & End of Course



Simulator (Hands-on Practical Sessions)

Practical sessions will be organized during the course for delegates to practice the theory learnt. Delegates will be provided with an opportunity to carryout various exercises using the state-of-the-art “FLIR TG165-X Thermal Camera”, “Ultrasonic Testing (UT) Equipment” and our specifically designed flawed specimen test components and “iLearnVibration” simulator.





MSX® THERMAL CAMERA

FLIR TG165-X™

The FLIR TG165-X dramatically reduces inspection and diagnostic time by helping you visually pinpoint the source of electrical, mechanical, and HVAC/R system faults. Instead of searching for temperature anomalies with a single-spot IR thermometer, this non-contact temperature measurement and imaging tool displays a thermal picture of your target including any hot spots or cold zones that could indicate a problem. See wires or components clearly and even read labels thanks to FLIR patented MSX image enhancement, which adds visual details to full thermal images. The bullseye laser helps ensure you're always targeting the right component for measurement while the drop-tested, portable design with easy-to-use buttons and settings help you complete the job quickly and stress-free. With internal storage for up to 50,000 images and rechargeable Li-ion battery, the FLIR TG165-X is ready to go right out of the box.



PINPOINT THE SOURCE OF SYSTEM FAILURES
Troubleshoot electrical, mechanical, and building issues with this handheld thermal imager

- See temperature anomalies immediately in the thermal image instead of searching for them with a single-spot IR thermometer
- Speed inspections with a thermal view that tells you instantly whether a target has overheating components or hidden air leaks
- Measure a wide range of temperatures, from -25°C to 300°C (-13°F to 572°F), with an accuracy of up to ±1.5°C (±3°F)



COMPLETE INSPECTIONS QUICKLY & EASILY
See the detail needed to troubleshoot faults and gauge their severity

- Interpret images faster and easier with MSX® two-camera technology, which enhances thermal images with crisp visual details
- Identify the exact area that you're measuring using the bullseye laser pointer
- Capture thermal MSX or visual images plus temperature readings with a simple trigger-pull
- Demonstrate the problem was found and corrected with recorded before-and-after images



WORK WITH CONFIDENCE
Take the TG165-X anywhere thanks to its portable design and protective IP54 enclosure

- Work safely and worry-free knowing that the thermal imager can withstand a 2-meter drop
- See into dark or hard-to-reach areas with the bright LED worklight
- Easily view live thermal or recorded images on 2.4-in. display
- Rely on the security of the world-class FLIR 2-10 warranty

Thermal Camera



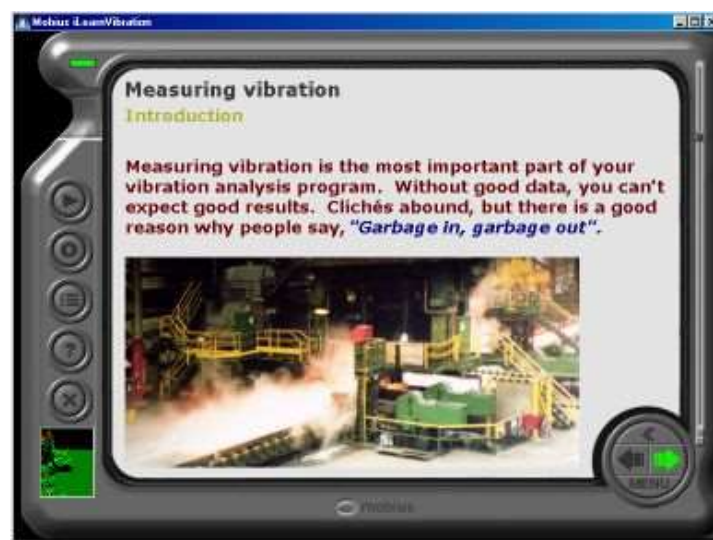
Ultrasonic Testing (UT) Equipment



Ultrasonic Testing Package USM 36



Flawed Specimen Test Components



iLearnVibration Simulator

Course Coordinator

Mari Nakintu, Tel: +971 2 30 91 714, Email: mari1@haward.org