



COURSE OVERVIEW IE0274 Motor Operated Valves Maintenance & Troubleshooting

Course Title

Motor Operated Valves Maintenance & Troubleshooting

Course Date/Venue

Session 1: January 26-30, 2025/Boardroom 1, Elite Byblos Hotel Al Barsha, Sheikh Zayed Road, Dubai, UAE

Session 2: September 14-18, 2025/Al Khobar Meeting Room, Hilton Garden Inn, Al Khobar, KSA



Course Reference

IE0274

Course Duration/Credits

Five days/3.0 CEUs/30 PDHs



Course Description



This practical and highly-interactive course includes various practical sessions and exercises. Theory learnt in the class will be applied using our state-of-the-art simulators.



Motor Operated Valve (MOV) is an important item of plant & piping system. These valves are generally of large size and are used for different applications such as pump discharge etc. motor operated valves serve the purpose of fully opening or fully closing valves in pipelines. For example, cooling water lines, process pipelines where controlling of fluid is not required, motor operated valves can be used to fully allow or fully stop the fluid flow.



This course is designed to provide participants with a detailed and up-to-date overview of motor operated valves maintenance and troubleshooting. It covers the different types of actuators; the analysis of the main components of motor operated valves; setting procedures for limit switches and torque as prerequisite for proper operation; and troubleshooting techniques and advanced electrical signal analysis for remote diagnosis of problems.

Course Objectives

Upon the successful completion of this course, each participant will be able to:-

- Apply proper techniques on motor operated valves maintenance and troubleshooting
- Discuss valves and different types of actuators
- Select and analyze the main components of motor operated valves
- Set and adjust procedures for limit switches and torque as prerequisite for proper operation
- Employ advanced troubleshooting techniques and advanced electrical signal analysis for remote diagnosis of problems

Exclusive Smart Training Kit - H-STK®



Participants of this course will receive the exclusive “Haward Smart Training Kit” (H-STK®). The H-STK® consists of a comprehensive set of technical content which includes **electronic version** of the course materials, sample video clips of the instructor’s actual lectures & practical sessions during the course conveniently saved in a **Tablet PC**.

Who Should Attend

This course provides an overview of all significant aspects and considerations of motor operated valves maintenance and troubleshooting for electrical maintenance technicians and field engineers.

Training Methodology

All our Courses are including **Hands-on Practical Sessions** using equipment, State-of-the-Art Simulators, Drawings, Case Studies, Videos and Exercises. The courses include the following training methodologies as a percentage of the total tuition hours:-

- 30% Lectures
- 20% Practical Workshops & Work Presentations
- 30% Hands-on Practical Exercises & Case Studies
- 20% Simulators (Hardware & Software) & Videos

In an unlikely event, the course instructor may modify the above training methodology before or during the course for technical reasons.

Course Fee

US\$ 5,500 per Delegate + **VAT**. This rate includes H-STK® (Haward Smart Training Kit), buffet lunch, coffee/tea on arrival, morning & afternoon of each day.

Accommodation


Accommodation is not included in the course fees. However, any accommodation required can be arranged at the time of booking.

Course Certificate(s)

Internationally recognized certificates will be issued to all participants of the course who completed a minimum of 80% of the total tuition hours.

Certificate Accreditations


Certificates are accredited by the following international accreditation organizations: -

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The International Accreditors for Continuing Education and Training (IACET - USA)

Haward Technology is an Authorized Training Provider by the International Accreditors for Continuing Education and Training (IACET), 2201 Cooperative Way, Suite 600, Herndon, VA 20171, USA. In obtaining this authority, Haward Technology has demonstrated that it complies with the **ANSI/IACET 2018-1 Standard** which is widely recognized as the standard of good practice internationally. As a result of our Authorized Provider membership status, Haward Technology is authorized to offer IACET CEUs for its programs that qualify under the **ANSI/IACET 2018-1 Standard**.

Haward Technology's courses meet the professional certification and continuing education requirements for participants seeking **Continuing Education Units (CEUs)** in accordance with the rules & regulations of the International Accreditors for Continuing Education & Training (IACET). IACET is an international authority that evaluates programs according to strict, research-based criteria and guidelines. The CEU is an internationally accepted uniform unit of measurement in qualified courses of continuing education.

Haward Technology Middle East will award **3.0 CEUs** (Continuing Education Units) or **30 PDHs** (Professional Development Hours) for participants who completed the total tuition hours of this program. One CEU is equivalent to ten Professional Development Hours (PDHs) or ten contact hours of the participation in and completion of Haward Technology programs. A permanent record of a participant's involvement and awarding of CEU will be maintained by Haward Technology. Haward Technology will provide a copy of the participant's CEU and PDH Transcript of Records upon request.

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British Accreditation Council (BAC)

Haward Technology is accredited by the **British Accreditation Council** for **Independent Further and Higher Education** as an **International Centre**. BAC is the British accrediting body responsible for setting standards within independent further and higher education sector in the UK and overseas. As a BAC-accredited international centre, Haward Technology meets all of the international higher education criteria and standards set by BAC.

Course Instructor(s)

This course will be conducted by the following instructor(s). However, we have the right to change the course instructor(s) prior to the course date and inform participants accordingly:



Dr. Alaa Abdel Kerim, PhD, MSc, BSc, is a Senior Electrical & Instrumentation Engineer with over 35 years of extensive experience in ABB 11kV Distribution Switchgear, Operation & Maintenance of Rotork, Electrical Safety, HV Cable Design, Cable Splicing & Termination, Cable Jointing Techniques, High Voltage Electrical Safety, Electrical Drawing & Schematics, Electrical Power, Electrical Wiring, Machines, Transformers, Motors, Power Stations, Substation Site Inspection, HV/MV Cable Splicing, High Voltage Circuit Breaker Inspection & Repair, Cable & Over Head Power Line, High Voltage Power System Safe Operation, High Voltage Safety, High Voltage Transformers, Safe Operation of High Voltage & Low Voltage Power Systems, Fundamentals of Electricity, Electrical Standards, Practical High Voltage Safety Operating Procedures, Modern Power System Protective Relaying, Electrical & Control System Testing, Design, Commissioning, Operation and Maintenance of Switchgears, Transformers, Substations, Medium & High Voltage Equipment and Circuit Breakers, Electrical Motors & Variable Speed Drives, Power System Equipment, Distribution Network System, Electric Distribution System Equipment, Practical Troubleshooting of Electrical Equipment & Control Circuits, Electrical & Control System Testing & Commissioning, LV/MV/HV Circuit Breakers Inspection & Maintenance, Electrical Power Substation Maintenance, Power Stations, Uninterruptible Power Systems (UPS), Battery Chargers and AC & DC Transmission, DCS, PLC, SCADA, Siemens SIMATIC S7 Maintenance & Configuration, Siemens Simatic S7 PLC, Siemens WINCC, Siemens SIMATIC & WinCC, Siemens, PLC Simatic S7-400/S7-300/S7-200, HMI, Automation System, Process Control & Instrumentation, Hydrocarbon, Level & Flow Measurements, Analytical Instrumentation, Find Control Elements, Control Loop Operation, Data Acquisition & Transmission, Electronics Technology, Power Systems Control, Power Systems Security, Power Transmissions, Power Generation, Electrical Substations and MV/LV Electrical System.

During his career life, Dr. Alaa has been practically and academically involved in different **Power System and Instrumentation international companies and Universities** as a **Senior Professor & Consultant, Instrumentation Engineer and Electrical Engineer**. His recent practical applications experience includes the design, supply, installation, operation of full **DCS, SCADA, PLC, HMI Automation System** for **Sumid Line Petroleum, Siemens USA, AREVA USA** to name a few. His experience also includes electrical coordination, protection level adjustments and electrical testing.

Dr. Alaa has a **PhD** degree in **Electrical Engineering** from the **Technical University of Gdansk, Poland** and has **Master's and Bachelor's** degrees in **Electrical Machine & Power Engineering** from **Cairo University and Helwan University**, respectively. Further, he is a **Certified Instructor/Trainer** and delivered numerous trainings and workshops worldwide.

Course Program

The following program is planned for this course. However, the course instructor(s) may modify this program before or during the course for technical reasons with no prior notice to participants. Nevertheless, the course objectives will always be met:

Day 1

| | |
|-------------|---|
| 0730 – 0800 | <i>Registration & Coffee</i> |
| 0800 – 0815 | <i>Welcome & Introduction</i> |
| 0815 – 0830 | PRE-TEST |
| 0830 – 0930 | <i>Valve Types & Components</i> |
| 0930 – 0945 | <i>Break</i> |
| 0945 – 1100 | <i>Actuators for Valves</i> |
| 1100 – 1230 | <i>Motor Selection</i> |
| 1230 – 1245 | <i>Break</i> |
| 1245 – 1420 | <i>Sizing of Control Valves, Torque & Thrust Requirements</i> |
| 1420 - 1430 | Recap |
| 1430 | <i>Lunch & End of Day One</i> |

Day 2

| | |
|-------------|---|
| 0730 – 0900 | <i>Thrust & Torque Switches Setting</i> |
| 0900 – 0915 | <i>Break</i> |
| 0915 – 1100 | <i>Limit Switches Adjustment</i> |
| 1100 – 1230 | <i>Gearing Components of MOV's</i> |
| 1230 – 1245 | <i>Break</i> |
| 1245 – 1420 | <i>Control Amplifiers</i> |
| 1420 - 1430 | Recap |
| 1430 | <i>Lunch & End of Day Two</i> |

Day 3

| | |
|-------------|---|
| 0730 – 0930 | <i>Feedback Devices</i> |
| 0930 – 0945 | <i>Break</i> |
| 0945 – 1100 | <i>Control Valve Repair</i> |
| 1100 – 1215 | <i>Packing Maintenance & Theory</i> |
| 1215 – 1230 | <i>Break</i> |
| 1230 – 1420 | <i>Power Supply Selection & Maintenance</i> |
| 1420 - 1430 | Recap |
| 1430 | <i>Lunch & End of Day Three</i> |

Day 4

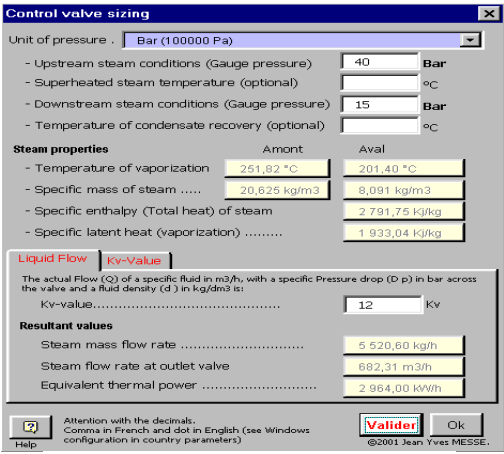
| | |
|-------------|--|
| 0730 – 0930 | <i>Electrical Drawings & Schematics</i> |
| 0930 – 0945 | <i>Break</i> |
| 0945 – 1100 | <i>Control Strategies for MOV's</i> |
| 1100 – 1215 | <i>Auma Controls</i> |
| 1215 – 1230 | <i>Break</i> |
| 1230 – 1420 | <i>Rotork and Flowserve Components & Adjustments</i> |
| 1420 - 1430 | Recap |
| 1430 | <i>Lunch & End of Day Four</i> |

Day 5

| | |
|-------------|---|
| 0730 – 0930 | Troubleshooting of MOVs |
| 0930 – 0945 | <i>Break</i> |
| 0945 – 1100 | Electrical Signal Analysis for Diagnostics |
| 1100 – 1215 | Failure Analysis of MOV's |
| 1215 – 1230 | <i>Break</i> |
| 1230 – 1345 | Wireless Control & Setting |
| 1345 - 1400 | Course Conclusion |
| 1400 – 1415 | POST-TEST |
| 1415 – 1430 | <i>Presentation of Course Certificates</i> |
| 1430 | <i>Lunch & End of Course</i> |

Simulators (Hands-on Practical Sessions)

Practical sessions will be organized during the course for delegates to practice the theory learnt. Delegates will be provided with an opportunity to carryout various exercises using our state-of-the-art “Valve Sizing Software”, “Valve Software 3.0”, “Valvestar 7.2 Software” and “PRV²SIZE Software”.



Control valve sizing

Unit of pressure - Bar (100000 Pa)

- Upstream steam conditions (Gauge pressure) 40 Bar

- Superheated steam temperature (optional) °C

- Downstream steam conditions (Gauge pressure) 15 Bar

- Temperature of condensate recovery (optional) °C

Steam properties

| | |
|---|--|
| Amount | Aval |
| - Temperature of vaporization | 251.82 °C / 201.40 °C |
| - Specific mass of steam | 20.625 kg/m ³ / 8.091 kg/m ³ |
| - Specific enthalpy (Total heat) of steam | 2 791.75 kJ/kg |
| - Specific latent heat (vaporization) | 1 933.04 kJ/kg |

Liquid Flow | **Kv-Value**

The actual Flow (Q) of a specific fluid in m³/h, with a specific Pressure drop (D p) in bar across the valve and a fluid density (d) in kg/dm³ is:

Kv-value..... 12 Kv

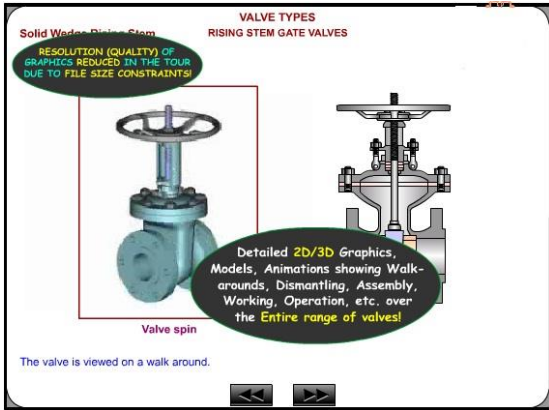
Resultant values

| | |
|---------------------------------|--------------------------|
| Steam mass flow rate | 5 520.60 kg/h |
| Steam flow rate at outlet valve | 682.31 m ³ /h |
| Equivalent thermal power | 2 964.00 kW/h |

Attention with the decimals. Comma in French and dot in English (see Windows configuration in country parameters)

Validater | Ok

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VALVE TYPES
RISING STEM GATE VALVES

Solid Wadon Rising Stem

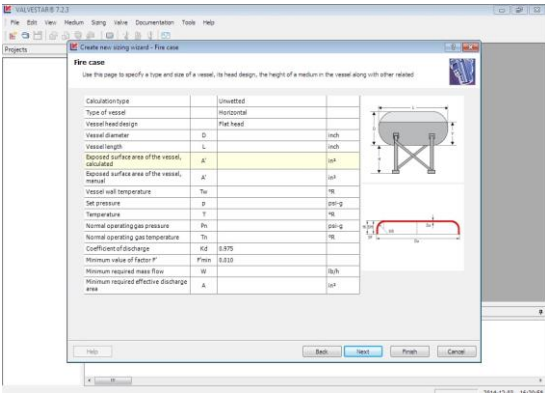
RESOLUTION (QUALITY) OF GRAPHICS REDUCED IN THE TOUR DUE TO FILE SIZE CONSTRAINTS!

Detailed 2D/3D Graphics, Models, Animations showing Walk-arounds, Dismantling, Assembly, Working, Operation, etc. over the Entire range of valves!

Valve spin

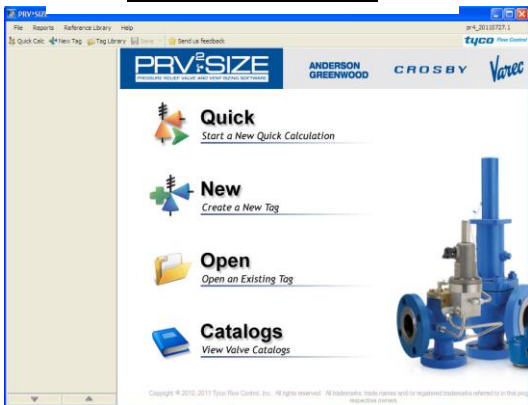
The valve is viewed on a walk around.

Valve Sizing Software



Valvestar 7.2 Software

Valve Software 3.0



PRV²SIZE Software

Course Coordinator

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