

COURSE OVERVIEW LE1012 Lean for Quality Control Excellence

30 PDHs)

<u>Course Title</u> Lean for Quality Control Excellence

Course Date/Venue Please see page 3

Course Reference

Course Duration/Credits Five days/3.0 CEUs/30 PDHs

Course Description









This practical and highly-interactive course includes various practical sessions and exercises. Theory learnt will be applied using our state-of-the-art simulators.

This course is designed to provide participants with a detailed and up-to-date overview of Lean for Quality Control Excellence. It covers the benefits of Lean in quality control, Lean thinking and the quality control process; The lean five principles, Kaizen, value stream mapping (VSM) and the role of quality control in Lean; the 5S methodology and its benefits for quality control; the standardized work, just-in-time, root cause analysis (RCA), Kanban systems and pokayoke; the key performance indicators (KPIs) for quality control, control charts and statistical process control (SPC); the first pass yield (FPY) and defects per million opportunities (DpMO), cycle time and lead time in lean QC.

During this interactive course, participants will learn the Six Sigma and Lean in quality control, benchmarking in quality control and the A3 problem-solving approach; the root cause analysis (RCA) advanced techniques, failure mode effects analysis (FMEA) and fishbone diagram (Ishikawa) for quality control; the value engineering and Lean in quality control; the value engineering and Lean in quality control as well as PDCA (plan-do-check-act) cycle in quality control; the Lean in quality control, sustaining Lean in quality control and teamwork and employee involvement in Lean QC; selecting the right tools for the job and creating an action plan for implementing tools; and the future trends in lean and quality control.



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Course Objectives

Upon the successful completion of this course, each participant will be able to:-

- Apply and gain a comprehensive knowledge on lean for quality control excellence
- Discuss the benefits of lean in quality control including lean thinking and the quality control process
- Explain the lean five principles, Kaizen, value stream mapping (VSM) and the role of quality control in lean
- Identify the 5S methodology and its benefits for quality control
- Determine standardized work, just-in-time, root cause analysis (RCA), Kanban systems and poka-yoke
- Apply key performance indicators (KPIs) for quality control, control charts and statistical process control (SPC)
- Discuss first pass yield (FPY) and defects per million opportunities (DpMO), cycle time and lead time in lean QC
- Carryout Six Sigma and lean in quality control, benchmarking in quality control and the A3 problem-solving approach
- Employ root cause analysis (RCA) advanced techniques, failure mode effects analysis (FMEA) and fishbone diagram (Ishikawa) for quality control
- Apply value engineering and lean in quality control as well as PDCA (plan-docheck-act) cycle in quality control
- Implement lean in quality control, sustain lean in quality control and apply teamwork and employee involvement in lean QC
- Select the right tools for the job, create an action plan for implementing tools and discuss the future trends in lean and quality control

Exclusive Smart Training Kit - H-STK®



Participants of this course will receive the exclusive "Haward Smart Training Kit" (H-STK[®]). The H-STK[®] consists of a comprehensive set of technical content which includes **electronic version** of the course materials conveniently saved in a **Tablet PC**.

Who Should Attend

This course provides an overview of all significant aspects and considerations of lean for quality control excellence for quality control inspectors, quality assurance engineers, process improvement specialists, lean coordinators / facilitators, manufacturing / production supervisors, operations managers, industrial / process engineers, six sigma practitioners, continuous improvement team members, compliance and regulatory officers, R&D and product development staff, internal auditors, supply chain and procurement professionals and other technical staff.









Course Date/Venue

Session(s)	Date	Venue
1	June 15-19, 2025	Glasshouse Meeting Room, Grand Millennium Al Wahda Hotel, Abu Dhabi, UAE
2	August 17-21, 2025	Tamra Meeting Room, Al Bandar Rotana Creek, Dubai, UAE
3	October 06-10, 2025	Glasshouse Meeting Room, Grand Millennium Al Wahda Hotel, Abu Dhabi, UAE
4	December 07-11, 2025	Tamra Meeting Room, Al Bandar Rotana Creek, Dubai, UAE

Course Certificate(s)

Internationally recognized certificates will be issued to all participants of the course completed a minimum of 80% of the total tuition hours.

Certificate Accreditations

Certificates are accredited by the following international accreditation organizations:-

• **BAC**

British Accreditation Council (BAC)

Haward Technology is accredited by the **British Accreditation Council** for **Independent Further and Higher Education** as an **International Centre**. BAC is the British accrediting body responsible for setting standards within independent further and higher education sector in the UK and overseas. As a BAC-accredited international centre, Haward Technology meets all of the international higher education criteria and standards set by BAC.

<u>ACCREDITED</u> <u>The International Accreditors for Continuing Education and Training</u> (IACET - USA)

Haward Technology is an Authorized Training Provider by the International Accreditors for Continuing Education and Training (IACET), 2201 Cooperative Way, Suite 600, Herndon, VA 20171, USA. In obtaining this authority, Haward Technology has demonstrated that it complies with the **ANSI/IACET 2018-1 Standard** which is widely recognized as the standard of good practice internationally. As a result of our Authorized Provider membership status, Haward Technology is authorized to offer IACET CEUs for its programs that qualify under the **ANSI/IACET 2018-1 Standard**.

Haward Technology's courses meet the professional certification and continuing education requirements for participants seeking **Continuing Education Units** (CEUs) in accordance with the rules & regulations of the International Accreditors for Continuing Education & Training (IACET). IACET is an international authority that evaluates programs according to strict, research-based criteria and guidelines. The CEU is an internationally accepted uniform unit of measurement in qualified courses of continuing education.

Haward Technology Middle East will award **3.0 CEUs** (Continuing Education Units) or **30 PDHs** (Professional Development Hours) for participants who completed the total tuition hours of this program. One CEU is equivalent to ten Professional Development Hours (PDHs) or ten contact hours of the participation in and completion of Haward Technology programs. A permanent record of a participant's involvement and awarding of CEU will be maintained by Haward Technology. Haward Technology will provide a copy of the participant's CEU and PDH Transcript of Records upon request.









Course Instructor(s)

This course will be conducted by the following instructor(s). However, we have the right to change the course instructor(s) prior to the course date and inform participants accordingly:



Mr. Paul Patsi, MSc, BSc, is a Senior Management Consultant and an International Expert in Analytical Chemistry Water & Treatment Technology with over 20 years of extensive experience in Analytical Laboratory and Water & Wastewater Treatment Engineering. His expertise covers **Microbiological** Assessment. Laboratory Quality Analysis. Assurance. Analytical Chemistry, Statistical Laboratory Safety, Equipment Infrastructure &

Management, Budgeting & Planning of Laboratory Consumables, Business Administration, Personnel Management, Laboratory Management, Chemical Analysis, Laboratory Auditing, Risk Assessment, Microbiological Analysis of Water & Waste Water, Waste Water Treatment Analysis, Water Chemistry, HACCP, ISO 22000, ISO 17025, ISO 9001, Good Manufacturing Practice (GMP), Good Hygiene Practice (GHP) and Good Laboratory Practice (GLP). He is also an expert in microbiological indoor air quality, water biology, food sampling and calibration. He is currently the Head of Industrial Analytical Laboratory of PINDOS wherein he is in-charge of the budgeting, auditing, consumables, suppliers, personnel management, equipment and infrastructure management along with waste water treatment and water/environmental legislation.

During his career life, Mr. Paul has held key positions such as the Head of Microbiology & Chemical Laboratory, Head of Quality Control, Technical Consultant, Research Projects Specialist, Scientific Consultant, Biologist-Scientific Expert and Biologist for multi-billion companies like the European Union, Help LTD, Lake Pamvotis Municipality Company, Hellenic Centre for Marine Research, Cargill and Nestle just to name a few.

Mr. Paul has a Master degree in Food Science and Food Technology from the University of Ioannina (Greece) and a Bachelor degree in Biology from the Aristotle University of Thessaloniki (Greece). He is a Certified Instructor/Trainer and a Member of the Society for Applied Microbiology, Society of Biological Scientist and the Global Coalition for Sustained Excellence in Food & Health Protection.

Course Fee

US\$ 5,500 per Delegate + **VAT**. This rate includes H-STK[®] (Haward Smart Training Kit), buffet lunch, coffee/tea on arrival, morning & afternoon of each day.

Accommodation

Accommodation is not included in the course fees. However, any accommodation required can be arranged at the time of booking.



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Training Methodology

All our Courses are including Hands-on Practical Sessions using equipment, State-ofthe-Art Simulators, Drawings, Case Studies, Videos and Exercises. The courses include the following training methodologies as a percentage of the total tuition hours:-

30% Lectures

20% Practical Workshops & Work Presentations

30% Hands-on Practical Exercises & Case Studies

20% Simulators (Hardware & Software) & Videos

In an unlikely event, the course instructor may modify the above training methodology before or during the course for technical reasons.

Course Program

The following program is planned for this course. However, the course instructor(s) may modify this program before or during the course for technical reasons with no prior notice to participants. Nevertheless, the course objectives will always be met:

Day 1		
0730 - 0800	Registration & Coffee	
0800 - 0815	Welcome & Introduction	
0815 - 0830	PRE-TEST	
0830 – 0930	<i>Introduction to Lean</i> <i>History & Evolution of Lean</i> • <i>Key Lean Principles: Value, Value Stream,</i> <i>Flow, Pull, Perfection</i> • <i>Lean versus Traditional Manufacturing</i> • <i>Benefits of</i> <i>Lean in Quality Control</i>	
0930 - 0945	Break	
0945 - 1030	<i>Lean Thinking & The Quality Control Process</i> Understanding Waste (Muda) in Quality Control • Types of Waste in Manufacturing • How Lean Thinking Applies to Quality Control • Case Studies on Lean Quality Improvements	
1030 - 1130	The Lean Five Principles Define Value from the Customer's Perspective Identify the Value Stream • Create Flow by Eliminating Waste • Establish Pull Systems • Pursue Perfection Through Continuous Improvement	
1130 - 1230	<i>Kaizen: Continuous Improvement</i> <i>Kaizen Basics: Incremental Improvement</i> • <i>Role of Kaizen in Quality Control</i> • <i>Implementing Kaizen Events</i> • <i>Measuring Kaizen Impact on Quality Control</i>	
1230 – 1245	Break	
1245 - 1330	Value Stream Mapping (VSM) What is Value Stream Mapping? • Tools for Mapping the Value Stream • Identifying Non-Value-Adding Activities • Practical Exercises in Value Stream Mapping	
1330 - 1420	<i>The Role of Quality Control in Lean</i> <i>How QC Integrates with Lean Principles</i> • <i>The Importance of Quality in Lean</i> <i>Systems</i> • <i>Managing Quality in a Lean Environment</i> • <i>Key QC Metrics in</i> <i>Lean</i>	
1420 - 1430	Recap Using this Course Overview, the Instructor(s) will Brief Participants about the Topics that were Discussed Today and Advise Them of the Topics to be Discussed Tomorrow	
1430	Lunch & End of Day One	



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Day 2	
	5S System: Organizing the Workplace
0730 0830	The 5S Methodology (Sort, Set in Order, Shine, Standardize, Sustain) •
0750 - 0850	<i>Implementing 5S in QC Departments</i> • <i>Benefits of 5S for Quality Control</i> • <i>Case</i>
	Studies of Successful 5S Implementation
	Standardized Work
0020 0020	Importance of Standardized Work in Quality Control • Developing Standardized
0830 - 0930	Work Instructions • Training for Standardized Work • Monitoring & Improving
	Standardized Work
0930 - 0945	Break
	Just-In-Time (JIT) & QC
0045 1045	<i>Understanding Just-In-Time Production</i> • <i>JIT & its Impact on Quality Control</i> •
0943 - 1043	Minimizing Defects Through JIT • Real-World JIT Applications in Quality
	Control
	Root Cause Analysis (RCA)
1045 – 1200	Methods of Root Cause Analysis in Lean • Tools: 5 Whys, Fishbone Diagram •
	Identifying & Eliminating Defects • Practical Exercises in RCA
1200 – 1215	Break
	Kanban Systems
1215 – 1330	Overview of Kanban • Using Kanban for Quality Control • Pull Systems & their
	Role in QC • Kanban Examples in QC Processes
	Poka-Yoke: Error Proofing
1330 1420	Introduction to Poka-Yoke (Error Proofing) • Techniques for Designing Error-
1550 - 1420	Proof Systems • Case Studies of Poka-Yoke in Quality Control • Poka-Yoke in
	Reducing Defects & Waste
	Recap
1420 - 1430	Using this Course Overview, the Instructor(s) will Brief Participants about the
	Topics that were Discussed Today and Advise Them of the Topics to be Discussed
	Tomorrow
1430	Lunch & End of Day Two

Day 3

0730 – 0830	Key Performance Indicators (KPIs) for Quality Control
	Defining KPIs for Lean Quality Control • Measuring Effectiveness & Efficiency
	Common Quality Control KPIs Aligning KPIs with Lean Goals
0830 - 0930	Control Charts & Statistical Process Control (SPC)
	<i>Understanding Control Charts</i> • <i>Types of Control Charts for Quality Control</i> •
	SPC Techniques in Lean Environments • Analyzing Data with SPC to Drive
	Improvements
0930 - 0945	Break
	First Pass Yield (FPY) & Defects Per Million Opportunities (DPMO)
0045 1120	Calculating & Interpreting FPY • Understanding DPMO in Lean Quality
0945 - 1130	Control • Tracking & Reducing Defects • Using FPY & DPMO as Performance
	Metrics
	Cycle Time & Lead Time in Lean QC
1120 1220	Defining Cycle Time & Lead Time • Measuring & Reducing Cycle Times in
1150 - 1250	<i>Quality</i> Control • Impact of Cycle Time on Lean & QC • Case Study: Reducing
	Cycle Time to Improve Quality
1230 - 1245	Break







1245 - 1330	Six Sigma & Lean in Quality Control
	Introduction to Six Sigma Methodology • How Six Sigma Complements Lean for
	Quality Control • Tools for Measuring Quality: DMAIC Process • Combining
	Lean & Six Sigma for Greater Results
	Benchmarking in Quality Control
1220 1420	What is Benchmarking? • Tools & Techniques for Benchmarking • Using
1550 - 1420	Benchmarking to Improve Lean Quality Control • Real-World Examples of
	Benchmarking for Quality Improvement
	Recap
1420 1420	Using this Course Overview, the Instructor(s) will Brief Participants about the
1420 - 1430	Topics that were Discussed Today and Advise Them of the Topics to be Discussed
	Tomorrow
1430	Lunch & End of Day Three

Day 4

0730 - 0830	The A3 Problem-Solving Approach	
	Overview of A3 Thinking • A3 Problem-Solving Process in QC • Applying A3	
	to Real-World Quality Issues • Practical Examples of A3 Reports	
	Root Cause Analysis (RCA) Advanced Techniques	
0830 0930	Advanced RCA Tools: Fault Tree Analysis (FTA), Failure Mode Effects Analysis	
0050 - 0950	(FMEA) • How to Combine RCA with Lean Practices • Identifying Hidden	
	Causes of Defects • Case Study Analysis of a Failed Quality Control Process	
0930 - 0945	Break	
	Failure Mode Effects Analysis (FMEA)	
0945 – 1130	Introduction to FMEA • FMEA Process Steps for QC • Prioritizing Failure	
	Modes for Corrective Actions • Using FMEA to Prevent Defects	
	Fishbone Diagram (Ishikawa) for Quality Control	
1130 1230	Understanding the Fishbone Diagram • Identifying Causes of Defects with	
1150 - 1250	<i>Fishbone Analysis</i> • <i>Using Fishbone for Continuous Improvement</i> • <i>Case Study:</i>	
	Solving QC Issues Using Fishbone	
1230 - 1245	Break	
	Value Engineering & Lean in Quality Control	
1245 - 1330	What is Value Engineering? • Applying Value Engineering in Lean Quality	
1240 - 1000	Control • Identifying Cost-Saving Opportunities in QC • Real-World Case	
	Studies of Value Engineering in QC	
	PDCA (Plan-Do-Check-Act) Cycle in Quality Control	
1330 - 1420	Understanding the PDCA Cycle • Using PDCA for Quality Improvement •	
1550 - 1420	<i>Implementing PDCA for Problem-Solving</i> • <i>Practical Examples of PDCA in QC</i>	
	Operations	
	Recap	
1420 – 1430	Using this Course Overview, the Instructor(s) will Brief Participants about the	
	Topics that were Discussed Today and Advise Them of the Topics to be Discussed	
	Tomorrow	
1430	Lunch & End of Day Four	



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Day 5	
	Implementing Lean in Quality Control
0730 - 0930	<i>Steps for Introducing Lean Principles in QC</i> • <i>Overcoming Resistance to Change</i>
0750 - 0550	<i>in Quality Control</i> • <i>Role of Leadership in Lean Implementation</i> • <i>Measuring the</i>
	Success of Lean Implementation
0930 - 0945	Break
	Sustaining Lean in Quality Control
0045 1030	<i>Key Challenges in Sustaining Lean Practices</i> • <i>Creating a Culture of Continuous</i>
0945 - 1050	Improvement • Ensuring Management Support & Engagement • Using Lean
	Audits to Sustain Gains
	Teamwork & Employee Involvement in Lean QC
1030 1115	The Role of Team Involvement in Lean Success • Empowering Employees for
1030 - 1113	Lean in QC • Developing Cross-Functional Teams • Team-Based Problem-
	Solving Techniques
	Lean Quality Control Tools & Techniques Recap
1115 1020	<i>Recap of Key Lean Tools for QC</i> • <i>Selecting the Right Tools for the Job</i> • <i>Creating</i>
1113 - 1230	an Action Plan for Implementing Tools • Case Study of Successful Lean Tool
	Application
1230 - 1245	Break
	Future Trends in Lean & Quality Control
1015 101E	The Future of Lean in Quality Control • Digital Tools & Lean Integration •
1243 - 1543	Industry-Specific Trends in Lean QC • Innovations in QC Through Lean
	Practices
	Course Conclusion
1345 - 1400	Using this Course Overview, the Instructor(s) will Brief Participants about the
	Course Topics that were Covered During the Course
1400 - 1415	POST-TEST
1415 - 1430	Presentation of Course Certificates
1430	Lunch & End of Course

Practical Sessions







This practical and highly-interactive course includes real-life case studies and exercises:-



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