



**COURSE OVERVIEW EE0007**

**Transformer Maintenance Procedure and Power Resuming**

**Course Title**

Transformer Maintenance Procedure and Power Resuming

**Course Date/Venue**

Session 1: April 27-May 01, 2025/Boardroom 1, Elite Byblos Hotel Al Barsha, Sheikh Zayed Road, Dubai, UAE

Session 2: September 29-October 03, 2025/Fujairah Meeting Room, Grand Millennium Al Wahda Hotel, Abu Dhabi, UAE

**Course Reference**

EE0007

**Course Duration/Credits**

Five days/3.0 CEUs/30 PDHs



**Course Description**



***This practical and highly-interactive course includes real-life case studies and exercises where participants will be engaged in a series of interactive small groups and class workshops.***



The high efficiency and reliability of power transformers have contributed to the domination of power networks since the beginning of the last century. Transformers play also a key role in the interconnection of power systems at different voltage levels. Without transformers, it would simply not be possible to use electric power in many of the ways it is used today. Consequently, transformers occupy prominent positions in the electric power system, being the vital links between power generating stations and points of electric power utilization.



This course is designed to provide delegates a detailed and up-to-date overview of transformer operation, maintenance, diagnosis, testing and lifetime extension. It covers the power transformer fundamentals including the main electric parameters and laws, magnetism and electromagnetism, Lenz and Faradays Laws, circuits, star and delta connections, theory, the role of transformers in power systems, standards, regulations and voltages as well as the various types and construction of transformers.





Further, the course will also discuss the special transformers, transformer components, materials, cooling of transformers, transformer performance, electrical parameters and transformer faults; the power transformer failure and faults; the proper power transformer protection, operation and factory acceptance test (FAT); the transformer installation, testing and commissioning; and the transformer maintenance, routine inspections, diagnostic analysis, life expectancy and extension.

During this interactive course, participants will learn the methods of insulating system and lifetime extension in transformer diagnostic; the insulation system composition, transformer oil types, thermal effects and energy losses; the heat transformer modes, insulation systems oxidation and degradation, corrosive sulphur effect and insulation system aging factors; the aging measurement, electrical diagnosis of insulation system, gas diagnostic analysis and chemical diagnostic analysis; and the physical diagnostics analysis, estimation diagnostic analysis, transformer lifetime extension and remaining life assessment (RLA).

### **Course Objectives**

Upon the successful completion of this course, each participant will be able to: -

- Apply and gain systematic techniques and methodologies of transformer operation, maintenance, diagnosis, testing and lifetime extension
- Operate, maintain, troubleshoot and test power transformers in a professional manner
- Discuss the power transformer fundamentals covering the main electric parameters and laws, magnetism and electromagnetism, Lenz and Faradays Laws, circuits, star and delta connections, theory, the role of transformers in power systems, standards, regulations and voltages
- Identify the various types and construction of transformers
- Describe special transformers as well as enumerate transformer components and materials
- Determine cooling of transformers, transformer performance and electrical parameters
- Recognize power transformer failure and faults as well as employ proper power transformer protection, operation and factory acceptance test (FAT)
- Install, test and commission transformer efficiently
- Carryout transformer maintenance, routine inspections, diagnostic analysis, life expectancy and extension
- Apply the methods of insulating system and lifetime extension in transformer diagnostic
- Discuss the insulation system composition, transformer oil types, thermal effects and energy losses
- Identify the heat transformer modes, insulation systems oxidation and degradation, corrosive sulphur effect and insulation system aging factors
- Carryout aging measurement, electrical diagnosis of insulation system, gas diagnostic analysis and chemical diagnostic analysis
- Perform physical diagnostics analysis, estimation diagnostic analysis, transformer lifetime extension and remaining life assessment (RLA)

### **Exclusive Smart Training Kit - H-STK®**



Participants of this course will receive the exclusive “Haward Smart Training Kit” (**H-STK®**). The **H-STK®** consists of a comprehensive set of technical content which includes **electronic version** of the course materials conveniently saved in a **Tablet PC**.

### **Who Should Attend**

This course provides an overview of all significant aspects and considerations of transformer operation, maintenance, diagnosis, testing and lifetime extension for engineers and other technical staff who need a sound understanding of power transformer operation, maintenance, troubleshooting or testing.

### **Training Methodology**

All our Courses are including **Hands-on Practical Sessions** using equipment, State-of-the-Art Simulators, Drawings, Case Studies, Videos and Exercises. The courses include the following training methodologies as a percentage of the total tuition hours: -

- 30% Lectures
- 20% Practical Workshops & Work Presentations
- 30% Hands-on Practical Exercises & Case Studies
- 20% Simulators (Hardware & Software) & Videos

In an unlikely event, the course instructor may modify the above training methodology before or during the course for technical reasons.

### **Course Fee**

**US\$ 5,500** per Delegate + **VAT**. This rate includes Participants Pack (Folder, Manual, Hand-outs, etc.), buffet lunch, coffee/tea on arrival, morning & afternoon of each day.

### **Accommodation**


Accommodation is not included in the course fees. However, any accommodation required can be arranged at the time of booking.

### Certificate Accreditations

Certificates are accredited by the following international accreditation organizations:-

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British Accreditation Council (BAC)

Haward Technology is accredited by the **British Accreditation Council** for **Independent Further and Higher Education** as an **International Centre**. BAC is the British accrediting body responsible for setting standards within independent further and higher education sector in the UK and overseas. As a BAC-accredited international centre, Haward Technology meets all of the international higher education criteria and standards set by BAC.

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The International Accreditors for Continuing Education and Training (IACET - USA)

Haward Technology is an Authorized Training Provider by the International Accreditors for Continuing Education and Training (IACET), 2201 Cooperative Way, Suite 600, Herndon, VA 20171, USA. In obtaining this authority, Haward Technology has demonstrated that it complies with the **ANSI/IACET 2018-1 Standard** which is widely recognized as the standard of good practice internationally. As a result of our Authorized Provider membership status, Haward Technology is authorized to offer IACET CEUs for its programs that qualify under the **ANSI/IACET 2018-1 Standard**.

Haward Technology's courses meet the professional certification and continuing education requirements for participants seeking **Continuing Education Units (CEUs)** in accordance with the rules & regulations of the International Accreditors for Continuing Education & Training (IACET). IACET is an international authority that evaluates programs according to strict, research-based criteria and guidelines. The CEU is an internationally accepted uniform unit of measurement in qualified courses of continuing education.

Haward Technology Middle East will award **3.0 CEUs** (Continuing Education Units) or **30 PDHs** (Professional Development Hours) for participants who completed the total tuition hours of this program. One CEU is equivalent to ten Professional Development Hours (PDHs) or ten contact hours of the participation in and completion of Haward Technology programs. A permanent record of a participant's involvement and awarding of CEU will be maintained by Haward Technology. Haward Technology will provide a copy of the participant's CEU and PDH Transcript of Records upon request.



### Course Instructor (s)

This course will be conducted by the following instructor(s). However, we have the right to change the course instructor(s) prior to the course date and inform participants accordingly:



**Mr. Ahmed Abozeid** is a **Senior Electrical & Instrumentation Engineer** with over **30 years** of **Onshore & Offshore** experience within the **Oil & Gas** and **Power** industries. His wide expertise covers **HV Cable Design, Cable Splicing & Termination, Cable Jointing Techniques, High Voltage Electrical Safety, HV/MV Cable Splicing, High Voltage Circuit Breaker Inspection & Repair, High Voltage Power System Safe Operation, High Voltage Safety, High Voltage Transformers, Safe Operation of High Voltage & Low Voltage Power Systems, Electric Distribution System Equipment, ABB 11KV Distribution Switchgear, Rotork Operation & Maintenance, Power System Protection and Relaying, Electrical Motors & Variable Speed Drives, Motor Speed Control, Power Electronic Converters, Control Valve, Flowmetering & Custody Transfer, Meters Calibration, Installation & Inspection, Crude Metering & Measurement Systems, Flow Meter Maintenance Troubleshooting, AC Converters Section, Electromagnetic Compatibility (EMC), Motor Failure Analysis & Testing, Machinery Fault Diagnosis, Bearing Failure Analysis Process Control & Instrumentation, Process Control Measurements, Control System Commissioning & Start-Up, Control System & Monitoring, Power Station Control System, Instrumentation Devices, Process Control & Automation, PID Controller, Distributed Control Systems (DCS), Programmable Logic Controllers (PLC), ABB PLC & DCS System, Gas Analyzers, Simulation Testing, Load Flow, Short Circuit, Smart Grid, Vibration Sensors, Cable Installation & Commissioning, Calibration Commissioning and Site Filter Controller. Further, he is also well-versed in **Fundamentals of Electricity, Electrical Standards, Electrical Power, PLC, Electrical Wiring, Machines, Transformers, Motors, Power Stations, Electro-Mechanical Systems, Automation & Control Systems, Voltage Distribution, Power Distribution, Filters, Automation System, Electrical Variable Speed Drives, Power Systems, Power Generation, Power Transformers, Diesel Generators, Power Stations, Uninterruptible Power Systems (UPS), Battery Chargers and AC & DC Transmission.** He is currently the **Project Manager** wherein he manages, plans and implements projects across different lines of business.**

Mr. Ahmed worked as the **Electrical Manager, Electrical Power & Machine Expert, Electrical Process Leader, Team Leader, Electrical Team Leader, Technical Instructor, and Instructor/Trainer** from various companies such as the Lafarge Nigeria, Egyptian Cement Company, ECC Training Center, Alrajhi Construction & Building Company and Ameria Cement Company, just to name a few.

Mr. Ahmed has a **Bachelor's** degree in **Electrical Engineering**. Further, he is a **Certified Instructor/Trainer, Certified TQUK Level 3 Vocational Achievement (RQF) Assessor** and has delivered numerous trainings, seminars, courses, workshops and conferences internationally.

### Course Program

The following program is planned for this course. However, the course instructor(s) may modify this program before or during the course for technical reasons with no prior notice to participants. Nevertheless, the course objectives will always be met:

#### **Day 1**

0730 – 0800	Registration & Coffee
0800 – 0815	Welcome & Introduction
0815 – 0830	<b>PRE-TEST</b>
0830 – 0930	<b>Power Transformer Fundamentals</b> Main Electric Parameters & Laws • Magnetism & Electromagnetism • Lenz & Faraday's Laws
0930 – 0945	Break
0945 -1115	<b>Power Transformer Fundamentals (cont'd)</b> Single & Three-phase Circuits (3 & 4 Wires) • Star (Y) & Delta (Δ) Connections • Basic Transformer's Theory • The Role of Transformers in Power Systems • Standards & Regulations • Standard Voltages
1115 - 1230	<b>Types &amp; Construction of Transformers</b> Oil-filled Transformers with Expansion Tanks • Oil-filled Sealed Transformers • Dry Transformers • Gas Insulated Transformers (GIT) • Two & Three Windings Transformers • Applications
1230 - 1245	Break
1245 – 1420	<b>Special Transformers</b> Single Phase Transformers • Autotransformers • Arc Furnace Transformers • Rectifier Transformers • Zig-Zag & Grounding Transformers • Instrument Transformers
1420 – 1430	<b>Recap</b>
1430	Lunch & End of Day One

#### **Day 2**

0730 – 0930	<b>Transformer Components &amp; Materials</b> Steel Core • Copper & Aluminium Windings • Insulation Materials • Expansion Tank & Radiators • Expansion Tank & Radiators • Bushings • Cooling System • Tap Changers • Built-on Protections • Accessories
0930 – 0945	Break
0945 – 1100	<b>Cooling of Transformers</b> Heat Dissipation & Load • Environment & Cooling of Transformers • Cooling Fluids • Types of Cooling Systems & Notations (ONAN; ONAF; OFAF; OFWF; AN; GIT) • Types of Cooling Systems & Notations (ONAN; ONAF; OFAF; OFWF; AN; GIT) (cont'd) • Rated Power & Cooling System
1100 - 1230	<b>Transformer Performance &amp; Electrical Parameters</b> Rated Power • Rated Voltages & Ratio • Rated Frequency Losses & Efficiency • Impedance Voltage Drop
1230 - 1245	Break
1245 - 1420	<b>Transformer Performance &amp; Electrical Parameters (cont'd)</b> Vector Group • Voltage Regulation (On-load Tap Changers & Off-load Tap Changers)
1420 – 1430	<b>Recap</b>
1430	Lunch & End of Day Two



**Day 3**

0730 – 0930	<b>Power Transformer Failure &amp; Faults</b> Causes of Failure • Oil & Insulation Faults • Windings Faults • Overloads & Overheating • Assessing Risk Failure • Preparing a Risk Based Transformer Management Program
0930 – 0945	Break
0945 – 1100	<b>Power Transformer Protection</b> Built-on Protections • Differential Protection • Overcurrent Protection • Restricted Earth Fault Protection • Overload Protection
1100 – 1230	<b>Transformer Operation</b> Inrush Currents & Harmonics • Parallel of Transformers • Power Factor • Power Factor (cont'd) • Lightning & Switching Overvoltages • Surge Arresters • Fire Protection
1230 – 1245	Break
1245 – 1420	<b>Factory Acceptance Tests (FAT)</b> Type Tests • Routine Tests • Routine Tests • Special Tests • Oil Testing
1420 – 1430	<b>Recap</b>
1430	Lunch & End of Day Three

**Day 4**

0730 - 0930	<b>Transformer Installation, Testing &amp; Commissioning</b> General Layout • Floor Mounted Transformers • Pad Mounted Transformers • Pole Mounted Transformers • Oil Retention Basin
0930 – 0945	Break
0945 – 1100	<b>Transformer Installation, Testing &amp; Commissioning (cont'd)</b> Neutral Grounding • Earthing & Bonding • Transportation & Handling • Site Acceptance Tests (SAT)
1100 - 1230	<b>Transformer Maintenance, Routine Inspections &amp; Diagnostic Analysis</b> Establishing a Preventive Maintenance & Inspection Program • Safety • Visual Inspection • Insulation Resistance (Oil & Solid) • Insulation Power Factor (PF) • Oil Analysis & Samples • Windings
1230 - 1245	Break
1245 – 1420	<b>Transformer Maintenance, Routine Inspections &amp; Diagnostic Analysis (cont'd)</b> Windings • Tank & Conservator • On-load Tap Changer • Bushings • Cooling System • Accessories & Auxiliary Equipments • Infrared Thermography • Schedule of Preventive Maintenance Actions & Inspections • Procedures
1420 – 1430	<b>Recap</b>
1430	Lunch & End of Day Four

**Day 5**

0730 – 0830	<b>Transformer Life Expectancy</b> Mean Time Between Failures (MTBF) • Insulation System Aging Factors
0830 - 0930	<b>Transformer Life Expectancy (cont'd)</b> Oil • Paper • Bushings
0930 – 0945	Break
0945 – 1100	<b>Transformer Diagnostic: Methods of Insulating System &amp; Lifetime Extension</b> Insulation System Composition • Transformer Oil Types • Thermal Effects • Energy Losses
1100 - 1230	<b>Transformer Diagnostic: Methods of Insulating System &amp; Lifetime Extension (cont'd)</b> Modes of Heat Transfer • Oxidation & Degradation of Insulation Systems • Corrosive Sulphur Effect • Insulation System Aging Factors



1230 – 1245	<i>Break</i>
1245 – 1315	<b><i>Transformer Diagnostic: Methods of Insulating System &amp; Lifetime Extension (cont'd)</i></b> <i>Aging Measurement • Electrical Diagnosis of Insulation System • Gas Diagnostic Analysis • Chemical Diagnostic Analysis</i>
1315 - 1345	<b><i>Transformer Diagnostic: Methods of Insulating System &amp; Lifetime Extension (cont'd)</i></b> <i>Physical Diagnostics Analysis • Estimation Diagnostic Analysis • Transformer Lifetime Extension • Remaining Life Assessment (RLA)</i>
1345 – 1400	<b><i>Course Conclusion</i></b>
1400 – 1415	<b><i>POST-TEST</i></b>
1415 – 1430	<i>Presentation of Course Certificates</i>
1430	<i>Lunch &amp; End of Course</i>

### **Practical Sessions**

This practical and highly-interactive course includes real-life case studies and exercises:-



### **Course Coordinator**

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