COURSE OVERVIEW PE0230K1
Safe Process Units Start-Up/Shutdown & Development of Equipment Handling Over/Commissioning Procedures

Course Title
Safe Process Units Start-Up/Shutdown and Development of Equipment Handling Over/Commissioning Procedures

Course Date/Venue
December 08-12, 2024/Meeting Plus 5, City Centre Rotana Doha, Doha, Qatar

Course Reference
PE0230K1

Course Duration/Credits
Five days/3.0 CEUs/30 PDHs

Course Description

This practical and highly-interactive course includes various practical sessions and exercises. Theory learnt will be applied using our state-of-the-art simulators.

Plant modifications are an ongoing process throughout the life of any process plant. Reasons for modification include efforts to improve reliability, production capacity, quality, or productivity. Seamless incorporation is the key concern associated with the installation of any new equipment in an operating plant due to the high cost of process downtime. Several steps shall be taken to minimise the risk associated with the installation of new equipment such as hazard and operability studies, project management, development of redundancy plans, and commissioning of the new equipment.

Start-up and commissioning are essential activities in all process plant-modification projects and have significant implications for project success. Yet paradoxically they tend to be approached in an ad hoc manner. Commissioning is often included in project plans, so it is not that people are ignorant. However, there is usually a lack of systematic approaches to commissioning, so it is frequently left to tradespeople and plant operators to manage in whatever way they see fit. This is an undesirable situation since it results in unpredictable outcomes. In some cases, it can even cause serious problems. Lack of experience in dealing with these problems has frequently resulted in prolonged and costly start-ups, caused by inadequate preparation for the events of start-up.

This course is designed to provide participants with an up-to-date overview of the start-up and commissioning of Process plants including troubleshooting of the start-up process. It includes the methodology for start-up and commissioning of process plants, which can be used when commissioning a new plant, or for modified equipment in an existing facility, or in a turnaround, shutdown or overhaul scenario. It takes the approach that commissioning is a series of checks and counter-checks to confirm every unit in the process plant is fit for purpose and suitable for operation.

During the course, each participant will gain enough skills to anticipate and avoid problems associated with start-up processes. Participants will gain a satisfactory understanding of the commissioning strategy, organizational issues, estimation of required resources, CPM planning, mechanical integrity, troubleshooting, start-up operations, technical inspection, instrumentation/control systems, HSE and other necessary knowledge associated with the process plant start-up and commissioning. Actual case studies from around the world will be demonstrated to highlight the topics discussed.

Course Objectives

Upon the successful completion of this course, each participant will be able to:-

- Apply systematic techniques in process plant start-up, commissioning and troubleshooting
- Carryout planning and preparation as well as cost estimation
- Discuss health, safety and environment, process plant start-up management and develop process plant commissioning strategy
- Conduct mechanical integrity testing and pre-commissioning, technical inspection and dynamic hydraulic testing
- Explain construction completion and the importance of machinery commissioning
- Apply start-up operations, start-up progress monitoring and control as well as determine instrumentation and control systems in commissioning process
- Demonstrate performance trials, troubleshooting and problem solving
- Implement change management including operational techniques and post commissioning audit in process plants

Exclusive Smart Training Kit - H-STK®

*Participants of this course will receive the exclusive "Haward Smart Training Kit" (**H-STK®**). The **H-STK®** consists of a comprehensive set of technical content which includes **electronic version** of the course materials conveniently saved in a **Tablet PC**.*

Who Should Attend

This course provides a complete and up-to-date overview of the process plant start-up and commissioning for those involved in the start-up operations of a process plant. This includes process engineers, team leaders, project managers, refinery managers, plant managers, section heads, plant supervisors, process engineers, maintenance staff, technical staff and contractor personnel involved in project execution and plant start-up in process industry. Mechanical, electrical, instrumentation and control engineers who are involved in process plant start-up and commissioning will also benefit from this course.

Training Methodology

All our Courses are including **Hands-on Practical Sessions** using equipment, State-of-the-Art Simulators, Drawings, Case Studies, Videos and Exercises. The courses include the following training methodologies as a percentage of the total tuition hours:-

30% Lectures
20% Practical Workshops & Work Presentations
30% Hands-on Practical Exercises & Case Studies
20% Simulators (Hardware & Software) & Videos

In an unlikely event, the course instructor may modify the above training methodology before or during the course for technical reasons.

Course Fee

US$ 6,000 per Delegate. This rate includes H-STK® (Haward Smart Training Kit), buffet lunch, coffee/tea on arrival, morning & afternoon of each day.

Accommodation

Accommodation is not included in the course fees. However, any accommodation required can be arranged at the time of booking.

Course Certificate(s)

Internationally recognized certificates will be issued to all participants of the course who completed a minimum of 80% of the total tuition hours.

Certificate Accreditations

Certificates are accredited by the following international accreditation organizations:-

- The International Accreditors for Continuing Education and Training (IACET - USA)

  Haward Technology is an Authorized Training Provider by the International Accreditors for Continuing Education and Training (IACET), 2201 Cooperative Way, Suite 600, Herndon, VA 20171, USA. In obtaining this authority, Haward Technology has demonstrated that it complies with the **ANSI/IACET 2018-1 Standard** which is widely recognized as the standard of good practice internationally. As a result of our Authorized Provider membership status, Haward Technology is authorized to offer IACET CEUs for its programs that qualify under the **ANSI/IACET 2018-1 Standard**.

  Haward Technology's courses meet the professional certification and continuing education requirements for participants seeking **Continuing Education Units** (CEUs) in accordance with the rules & regulations of the International Accreditors for Continuing Education & Training (IACET). IACET is an international authority that evaluates programs according to strict, research-based criteria and guidelines. The CEU is an internationally accepted uniform unit of measurement in qualified courses of continuing education.

Haward Technology Middle East will award **3.0 CEUs** (Continuing Education Units) or **30 PDHs** (Professional Development Hours) for participants who completed the total tuition hours of this program. One CEU is equivalent to ten Professional Development Hours (PDHs) or ten contact hours of the participation in and completion of Haward Technology programs. A permanent record of a participant's involvement and awarding of CEU will be maintained by Haward Technology. Haward Technology will provide a copy of the participant's CEU and PDH Transcript of Records upon request.

- British Accreditation Council (BAC)

  Haward Technology is accredited by the **British Accreditation Council** for **Independent Further and Higher Education** as an **International Centre**. BAC is the British accrediting body responsible for setting standards within independent further and higher education sector in the UK and overseas. As a BAC-accredited international centre, Haward Technology meets all of the international higher education criteria and standards set by BAC.

Course Instructor(s)

This course will be conducted by the following instructor(s). However, we have the right to change the course instructor(s) prior to the course date and inform participants accordingly:

Mr. Mike Poulos, MSc, BSc, is a **Senior Process Engineer** with over **35 years** of industrial experience within the **Utilities**, **Refinery**, **Petrochemical** and **Oil & Gas** industries. His expertise lies extensively in the areas of **Process Plant** & **Troubleshooting**, **Process Equipment Design & Troubleshooting**, **Petroleum Processing**, **Process Design Specifications**, **Process Calculation Methods**, **Equipment Sizing & Selection**, **Piping**, **Pumps**, **Compressors**, **Heat Exchangers**, **Air Coolers**, **Direct-Fired Heaters**, **Process Vessels**, **Fractionator Columns**, **Reactors, Ancillary Equipment**, **Mechanical & Safety Aspects**, **Cost Estimation**, **Commissioning & Start-Up**, **Production & Cost Reduction**, Reactor Building Ventilation System, **PVC** Initiators Storage Bunkers, **PVC** Modernization & Expansion, **PVC** Reactor, **PVC** Plant Reactors Pre-Heating, **PVC** Plant Start-Up & Commissioning, **PVC** Plant Shutdown, **PVC** Driers Automation, **VC**M Recovery, **VCM** Sphere Flooding System, **VCM** Storage Tanks, Steam Tripping Facilities, Solvents Plant Automation Commissioning & Start-Up and Inferential Properties System. Further, he is also well-versed in Advanced Process Control Technology, Designing Process Plant Fail-Safe Systems, Quantitative Risk Assessment, On-Line Statistical Process Control, Principles and Techniques of Contemporary Management, Rosemount RS3, Polymer Additives, Polymer Reaction Engineering, Polymer Rheology and Processing, GRID Management and Batch Process Engineering.

During his career life, Mr. Poulos held significant positions as the **Chemical Plants Technology Engineer**, **PVC Plant Production Engineer**, **PVC Plant Shutdown Coordinator**, **PVC Plant/CC Solvents Plants Acting Section Head** and **Chemical Distribution Section Head** from Hellenic Petroleum, wherein he was responsible for the development of integrated system.

Mr. Poulos has **Master's** and **Bachelor's** degrees in **Chemical Engineering** from the **University of Massachusetts** and **Thessaloniki Polytechnic** respectively. Further, he is a **Certified Instructor/Trainer, a** and a **member** of the **Greek Society of Chemical Engineers** and **Greek Society of Engineers**.

Course Program

The following program is planned for this course. However, the course instructor(s) may modify this program before or during the course for technical reasons with no prior notice to participants. Nevertheless, the course objectives will always be met:

Day 1: ***Sunday, 08th of December 2024***

0730 – 0800	*Registration & Coffee*
0800 – 0815	*Introduction & Welcome*
0815 – 0830	***PRE-TEST***
0830 – 0930	***Introduction to Process Plant Commissioning*** *Terminology ● Requirements ● Project Details ● Contracting Strategy ● Organizational Structure & Responsibilities ● Success Measures & Problem Avoidance*
0930 – 0945	*Break*

0945 – 1230	***Planning & Preparation*** *Project Planning, Critical Path (CPM/PERT) ● Gantt Chart ● Logic Diagrams ● Planning Methods ● Preparation of Checklists & Spare Parts Planning*
1230 – 1245	*Break*
1245 – 1330	***Cost Estimation*** *Budget Components ● Estimation Sheets ● Resource Prediction ● Extra Costs & Change Orders*
1330 – 1420	***Cost Estimation (cont'd)*** *Spare Parts ● Inventory ● Material Ordering ● MIS & Cost Control*
1420 –1430	***Recap***
1430	*Lunch & End of Day One*

Day 2: Monday, 09th of December 2024

0730 – 0930	***Health, Safety & Environment*** *Hazard & Operability Analysis (HAZOP) ● Hazard Analysis (HAZAN) ● Process Safety Management (PSM) ● Root Cause Analysis & Why Trees ● Risk Assessment*
0930 – 0945	*Break*
0945 – 1230	***Health, Safety & Environment (cont'd)*** *Hazard Identification ● Safety Training ● HSE Problems & contingency plans ● Safety Procedures & Implementation ● Safety Manual*
1230 – 1245	*Break*
1245 – 1330	***Process Plant Start-Up Management*** *Responsibilities & Authorities ● Organizational Structure ● Manpower & Staffing ● Coordination Procedures ● Leadership*
1330 – 1420	***Process Plant Commissioning Strategy*** *The Commissioning Team ● Training ● Commissioning Strategy ● Start-Up Procedures & Logic*
1420 – 1430	***Recap***
1430	*Lunch & End of Day Two*

Day 3: Tuesday, 10th of December 2024

0730 – 0900	***Mechanical Integrity Testing & Pre-commissioning*** *Hydraulic Testing ● Flushing ● Breaking-in Pumps ● Drying Heaters*
0900 – 0915	*Break*
0915 – 1100	***Technical Inspection & Dynamic Hydraulic Testing*** *Vessel & Column Internals ● Dynamic Loop Testing ● Tightness Testing*
1100 – 1230	***Construction Completion (The Beginning of Start-Up)*** *Construction Schedules vs. Start-Up Needs ● Start-Up by Systems ● Systems Definition ● Punch Listing ● Handover*
1230 – 1245	*Break*
1245 - 1420	***Machinery Commissioning*** *Types of Process Equipment Plant Machinery ● Preparation of Machines ● Compressor Commissioning ● Compressor Surge*
1420 – 1430	***Recap***
1430	*Lunch & End of Day Three*

Day 4: Wednesday, 11th of December 2024

0730 – 0930	***Start-Up Operations*** *Isolation of Vessels & Pipes ● Types of Isolation ● Initial Start-Up Activities ● Steaming ● Fuel Gas or Nitrogen Purge ● Feed-in*
0930 – 0945	*Break*

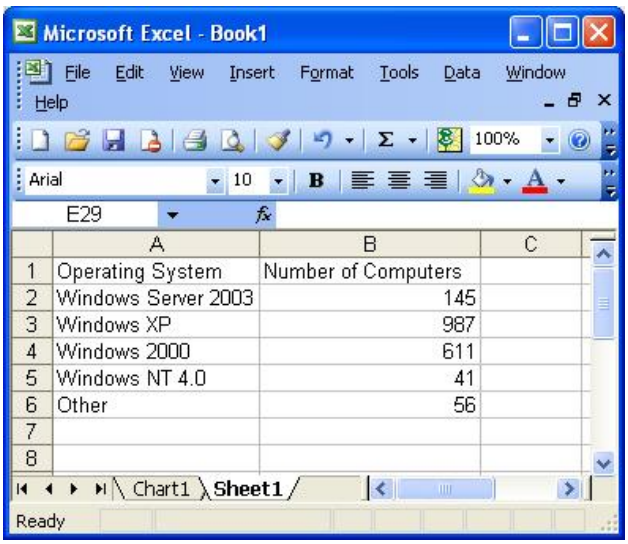
0945 – 1100	***Start-Up Progress Monitoring & Control*** *Planning for Success ● Sequence by Units ● Sequence by Systems ● Recovery from False Starts*
1100 – 1230	***Instrumentation & Control Systems*** *Instrument Commissioning ● Start-up Problems & Causes*
1230 – 1245	*Break*
1245 - 1420	***Performance Trials*** *Performance & Acceptance Testing, Preliminary Tests ● Performance Test Runs*
1420 – 1430	***Recap***
1430	*Lunch & End of Day Four*

Day 5: ***Thursday, 12th of December 2024***

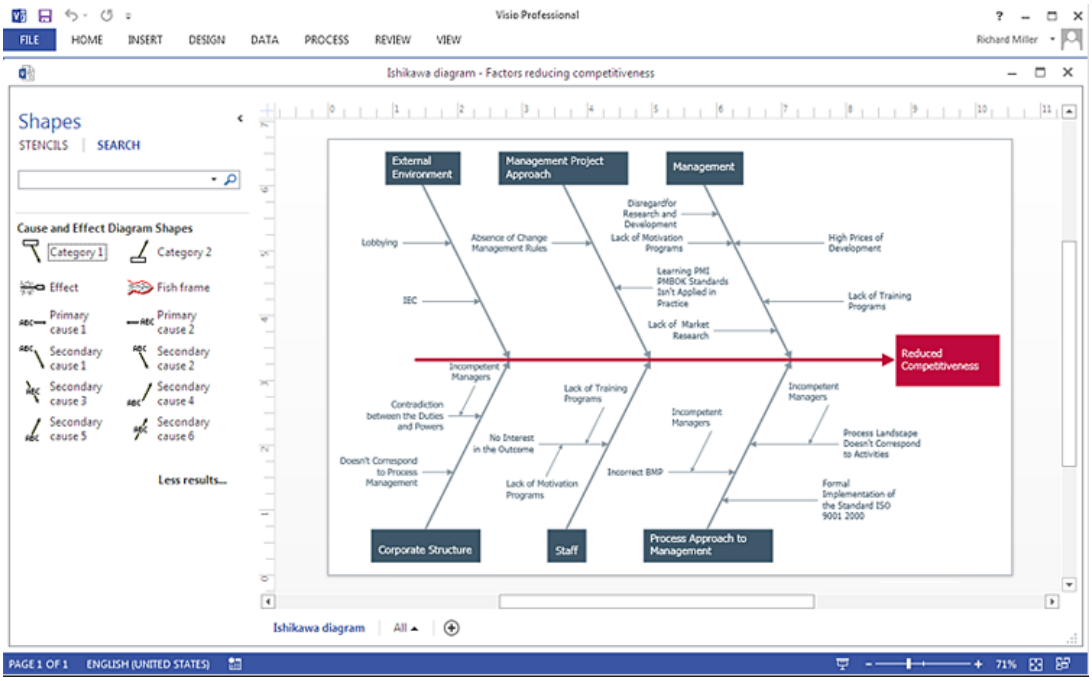
0730 – 0930	***Troubleshooting & Problem Solving*** *Identification of Problems & Priorities ● Resource Allocation & Teamwork ● Data Collection & Solution Selection*
0930 – 0945	*Break*
0945 – 1100	***Troubleshooting & Problem Solving (cont'd)*** *Troubleshooting Techniques ● RCFA & RCM ● Murphy's law*
1100 – 1215	***Change Management*** *Implementation of Change ● Success Measures ● Operational Techniques ● Post Commissioning Audit ● Close-out Certificates*
1215 – 1230	*Break*
1230 – 1345	***Case Studies***
1345 – 1400	***Course Conclusion***
1400 – 1415	***POST-TEST***
1415 – 1430	*Presentation of Course Certificates*
1430	*Lunch & End of Course*

Simulator (Hands-on Practical Sessions)

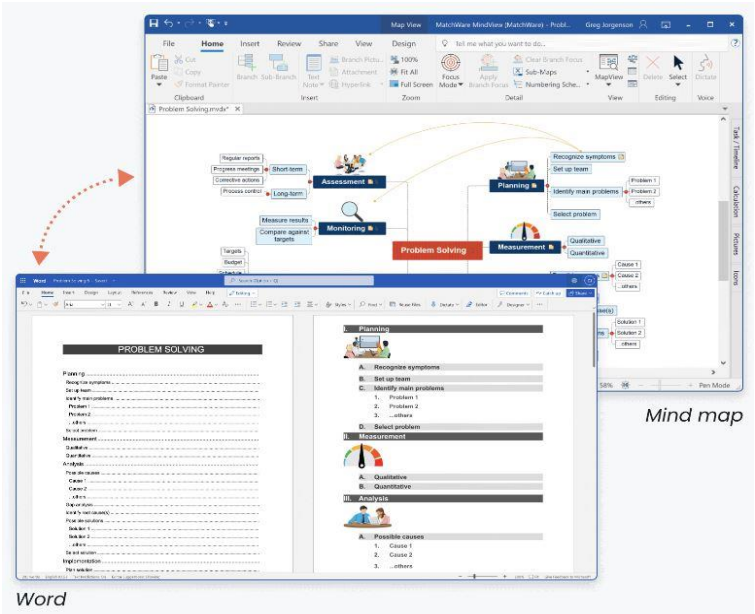
Practical sessions will be organized during the course for delegates to practice the theory learnt. Delegates will be provided with an opportunity to carryout various exercises using our state-of-the-art "MS -Project", "MS-Excel", "Visio Software", "Mindview Software", "PHA/HAZOP Simulator", "SIM 3300 Centrifugal Compressor Simulator", "Centrifugal Pumps and Troubleshooting Guide 3.0" simulators and "ASPEN HYSYS" simulator.



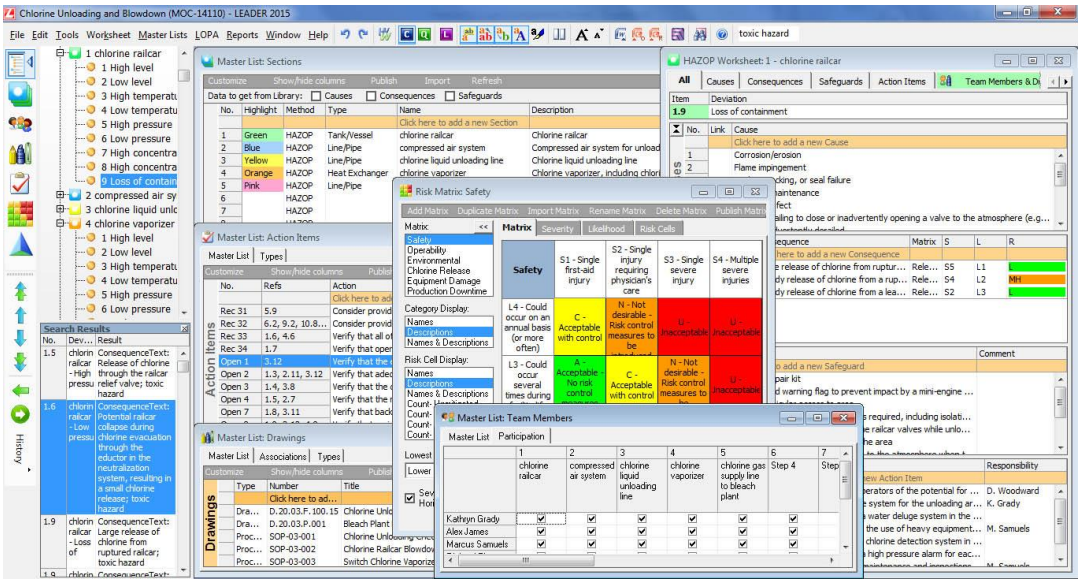
Microsoft Excel



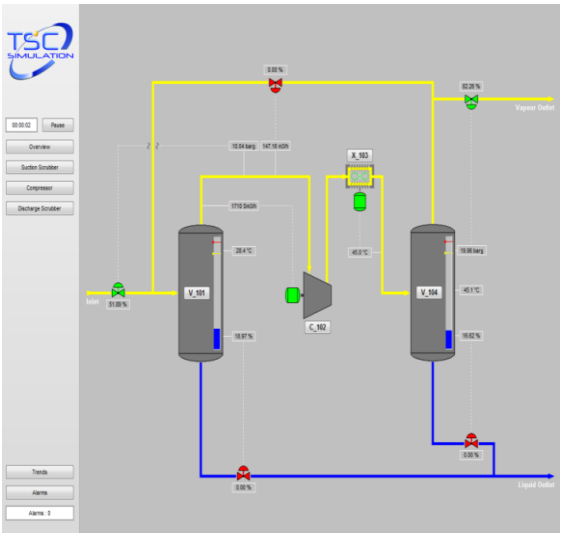
Visio Software



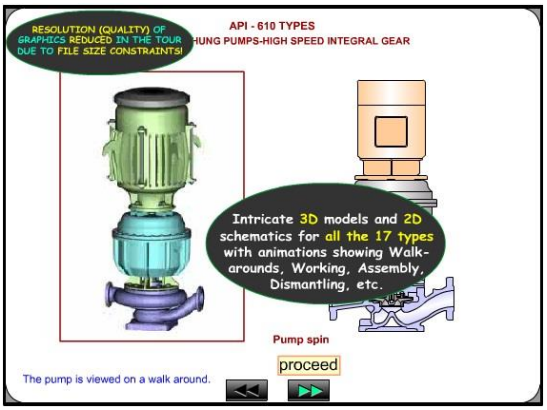
Mindview Software



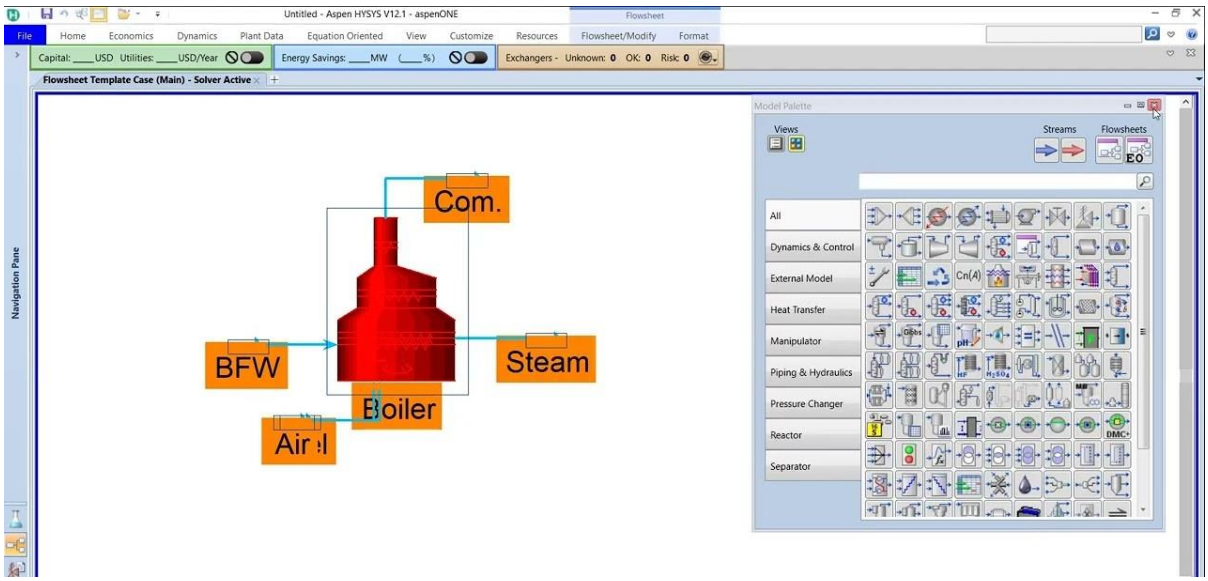
PHA/HAZOP Simulator



SIM 3300 Centrifugal Compressor Simulator



Centrifugal Pumps and Troubleshooting Guide 3.0



ASPEN HYSYS V12.1 Simulator

Course Coordinator

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