

COURSE OVERVIEW ME0447 Basic Rotating Equipment Maintenance

CEUS

(30 PDHs)

Course Title Basic Rotating Equipment Maintenance

Course Date/Venue

May 04-08, 2025/Boardroom 1, Elite Byblos Hotel Al Barsha, Sheikh Zayed Road, Dubai, UAE

Course Reference

ME0447

Course Duration/Credits Five days/3.0 CEUs/30 PDHs

Course Description



This practical and highly-interactive course includes various practical sessions and exercises. Theory learnt will be applied using our state-of-the-art simulators.

This course is designed to cover the selection, operation, maintenance, inspection and troubleshooting of the various types of rotating equipment such as compressors, pumps, motors, turbines, turbo-expanders, gears and transmission equipment. The course will feature a unique blend of practical application experience and basic analysis methods. Its aim is to convey a thorough understanding of machinery operating principles, equipment and specific operations.

The course will cover the principal machines represented at a large number of plants. There will be a thorough examination of basic operating concepts, application ranges, selection criteria, maintenance, inspection and vulnerabilities of certain types of equipment. The course will also review the short-cut selection and sizing methods for fluid machinery.

Upon the successful completion of this course, participants will have gained an understanding of the 12 principal types of machinery used in industry. They will understand the differences between electric motors, design peculiarities, advantages and disadvantages of different types of gears, operating principles of gas turbines and reciprocating gas engines.



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The course will convey an understanding of impulse vs. reaction turbines, insights into application ranges, limitations, maintenance and operability constraints for different kinds of pumps, compressors and dynamic gas machinery such as turbo-machinery as opposed to displacement machinery.

The course includes an e-book entitled *"Machinery's Handbook Pocket Companion"*, published by Industrial Press, which will be given to the participants to help them appreciate the principles presented in the course.

Course Objectives

Upon the successful completion of this course, each participant will be able to:-

- Select, operate, maintain, inspect and troubleshoot the major types of rotating equipment such as pumps, compressors, motors, turbines, etc
- Discuss electric motors, gears, transmission equipment, steam turbines and expanders
- Select and use centrifugal pumps, positive displacement and vacuum pumps, turbocompressors, fans, blowers and displacement compressors
- Implement the shortcut calculation methods for fluid machinery
- Discuss machinery reliability and availability calculations

Exclusive Smart Training Kit - H-STK®



Participants of this course will receive the exclusive "Haward Smart Training Kit" (**H-STK**[®]). The **H-STK**[®] consists of a comprehensive set of technical content which includes **electronic version** of the course materials conveniently saved in a **Tablet PC**.

Who Should Attend

This course covers systematic techniques and methodologies on the selection, operation, maintenance, inspection and troubleshooting of rotating equipment for mechanical engineers, rotating equipment engineers, supervisors and other technical staff. Further, the course is suitable to all other engineering disciplines who are dealing with rotating equipment such as process engineers, chemical engineers, electrical engineers, plant engineers, project engineers and instrumentation engineers.

Course Fee

US\$ 5,500 per Delegate + **VAT**. This rate includes H-STK[®] (Haward Smart Training Kit), buffet lunch, coffee/tea on arrival, morning & afternoon of each day.

Accommodation

Accommodation is not included in the course fees. However, any accommodation required can be arranged at the time of booking.



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Course Certificate(s)

Internationally recognized certificates will be issued to all participants of the course who completed a minimum of 80% of the total tuition hours.

Certificate Accreditations

Certificates are accredited by the following international accreditation organizations: -

The International Accreditors for Continuing Education and Training (IACET - USA)

Haward Technology is an Authorized Training Provider by the International Accreditors for Continuing Education and Training (IACET), 2201 Cooperative Way, Suite 600, Herndon, VA 20171, USA. In obtaining this authority, Haward Technology has demonstrated that it complies with the **ANSI/IACET 2018-1 Standard** which is widely recognized as the standard of good practice internationally. As a result of our Authorized Provider membership status, Haward Technology is authorized to offer IACET CEUs for its programs that qualify under the **ANSI/IACET 2018-1 Standard**.

Haward Technology's courses meet the professional certification and continuing education requirements for participants seeking **Continuing Education Units** (CEUs) in accordance with the rules & regulations of the International Accreditors for Continuing Education & Training (IACET). IACET is an international authority that evaluates programs according to strict, research-based criteria and guidelines. The CEU is an internationally accepted uniform unit of measurement in qualified courses of continuing education.

Haward Technology Middle East will award **3.0 CEUs** (Continuing Education Units) or **30 PDHs** (Professional Development Hours) for participants who completed the total tuition hours of this program. One CEU is equivalent to ten Professional Development Hours (PDHs) or ten contact hours of the participation in and completion of Haward Technology programs. A permanent record of a participant's involvement and awarding of CEU will be maintained by Haward Technology. Haward Technology will provide a copy of the participant's CEU and PDH Transcript of Records upon request.

• BAC

British Accreditation Council (BAC)

Haward Technology is accredited by the **British Accreditation Council** for **Independent Further and Higher Education** as an **International Centre**. BAC is the British accrediting body responsible for setting standards within independent further and higher education sector in the UK and overseas. As a BAC-accredited international centre, Haward Technology meets all of the international higher education criteria and standards set by BAC.



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Course Instructor(s)

This course will be conducted by the following instructor(s). However, we have the right to change the course instructor(s) prior to the course date and inform participants accordingly:



Mr. Rod Larmour, PEng, MSc, BSc, is a **Senior Mechanical Engineer** with over **40 years** of **Onshore & Offshore** practical experience within the **Power**, **Petrochemical**, **Oil & Gas** industries. His expertise greatly covers the application of **Rotating Machinery**, **Mechanical Alignment**, **Stress Analysis**, **Thermodynamics**, **Fluid Mechanics**, **Heat & Mass Transfer Engineering**, **Air Conditioning & Refrigeration Technology**, Cooling Towers, **Gas & Steam Turbines**, **Centrifugal Compressor & Pumps** and

the design, failure investigation, and maintenance of Atmospheric Storage Tanks & Tank Farms and Bolted Flanges & Joints.

Currently, Mr. Larmour is working with Transnet overseeing the performance and safety of several **fuel pipelines** including **pumping stations** and **inland tank farms** locally. He also takes lead in the **planning** of detailed design of a **fuel gas supply system** from a site to the **proposed new power station**, the **management** of an **EPC booster gas compressor station** including an **overland piping**, and **spearheads** the **commercial & contractual management** within the **llitha Process Group**.

Throughout Mr. Larmour's lengthy career, he has worked with **several international companies** like **Mobil**, **Mossgas**, **Stewarts & Lloyds** and **Ilitha** with prime positions such as **Operations Manager**, **Principal Project Manager**, **Senior Mechanical Engineer**, **Offshore Projects Manager**, **Design Manager**, **Quality Assurance Manager** and **Project Engineer**.

Mr. Larmour's experience was not only confined to the industry alone. He was also able to largely contribute his expertise and impart his knowledge in the academe. He has engaged himself with researches and lectures in for several universities and companies and has held numerous training courses on Thermomechanics & Fluid mechanics, Engineering Design, Refrigeration & Air Conditioning and Heat Transfer.

Mr. Larmour is **Registered Professional Engineer** and has **Master & Bachelor** degrees in **Mechanical Engineering** and has a **Diploma** in **Nuclear Science**. Further, he is a **Certified Instructor/Trainer**.

Training Methodology

All our Courses are including **Hands-on Practical Sessions** using equipment, State-of-the-Art Simulators, Drawings, Case Studies, Videos and Exercises. The courses include the following training methodologies as a percentage of the total tuition hours:-

30% Lectures

- 20% Practical Workshops & Work Presentations
- 30% Hands-on Practical Exercises & Case Studies
- 20% Simulators (Hardware & Software) & Videos

In an unlikely event, the course instructor may modify the above training methodology before or during the course for technical reasons.



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<u>Course Program</u>

The following program is planned for this course. However, the course instructor(s) may modify this program before or during the course for technical reasons with no prior notice to participants. Nevertheless, the course objectives will always be met:

Day 1:	Sunday, 04 th of May 2025
0730 – 0800	Registration & Coffee
0800 - 0815	Welcome & Introduction
0815 - 0830	PRE-TEST
0830 - 0930	Electric Motors
	Design • Controls • Wiring Systems • Standard Motors • Special Designs •
	Major Components • The Motor as Part of a System • Adjustable Frequency
	Motors
0930 - 0945	Break
0945 – 1100	Gears and Transmission Equipment
	<i>Types of Gears</i> • <i>Applications Constraints</i> • <i>Maintenance</i>
	Gas Turbines and Engines
1100 – 1230	Simple Cycle • Heat Recovery Cycles • Type Selection • Maintenance • Two
	and Four Cycle Gas Engines • Gas Engine Compressor Auxiliary Systems
1230 – 1245	Break
	Steam Turbines and Expanders
1245 – 1420	Impulse Turbines • Reaction Turbines • Application Ranges • Turbine
	Configurations • Applications Constraints • Maintenance
1420 - 1430	Recap
1430	Lunch & End of Day One

Day 2: Monday, 05th of May 2025 Steam Turbines and Expanders (cont'd) 0730 - 0930 Turbo-expander Construction Features • Applications • Operation 0930 - 0945 Break **Centrifugal Pumps** Configurations and Styles • Application Ranges and Constraints • Construction 0945 - 1100 Features and Options • Pump Auxiliaries • Wear Components Centrifugal Pumps (cont'd) 1100 - 1230Canned Motor and Magnetic Drive Pumps • High Speed/Low Flow Pumps • Servicing and Condition Monitoring 1230 - 1245 Break **Positive Displacement and Vacuum Pumps** Reciprocating Steam and Power Pumps • Diaphragm Pumps • Plunger Pumps 1245 - 1420 • Gear Screw and Progressive Cavity Pumps • Peristaltic Pumps 1420 - 1430 Recap 1430 Lunch & End of Day Two

Day 3:	Tuesday, 06 th of May 2025	
	Positive Displacement and Vacuum Pumps (cont'd)	
0730 – 0930	Conventional and Special Vacuum Pumps • Liquid Jet and Liquid Ring Pumps •	
	Combination and Staged Vacuum Pumps	
0930 - 0945	Break	
0945 - 1100	Turbo-Compressors	
	Types, Styles and Configurations of Centrifugal and Axial Compressors •	
	Construction Features • Mode of Operation • Compressor Auxiliaries and	
	Support Systems	



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	Turbo-compressors (cont'd)	
1100 – 1230	Condition Monitoring • Application Criteria • Performance Capabilities and	
	Limitations • Maintenance	
1230 - 1245	Break	
1245 – 1420	Fans and Blowers	
	<i>Types and Configurations</i> • <i>Performance and System Effects</i>	
1420 - 1430	Recap	
	Using this Course Overview, the Instructor(s) will Brief Participants about the	
	Topics that were Discussed Today and Advise Them of the Topics to be Discussed	
	Tomorrow	
1430	Lunch & End of Day Three	

Day 4:	Wednesday, 07 th of May 2025	
0730 - 0930	Fans and Blowers (cont'd)	
	Performance Correction • Capacity Control Options	
0930 - 0945	Break	
0945 – 1100	Displacement Compressors	
	Classification • Reciprocating Compressors vs. Rotary Screw Compressors	
1100 – 1230	Displacement Compressors (cont'd)	
	Application Ranges and Limitations • Compression Processes	
1230 - 1245	Break	
1245 – 1420	Displacement Compressors (cont'd)	
	Construction Features and Components • Capacity Control	
1420 - 1430	Recap	
	Using this Course Overview, the Instructor(s) will Brief Participants about the	
	Topics that were Discussed Today and Advise Them of the Topics to be Discussed	
	Tomorrow	
1430	Lunch & End of Day Four	

Day 5:	Thursday, 08 th of May 2025
0730 - 0930	Theory & Shortcut Calculation Methods for Fluid Machinery
	Pumps • Turbines
0930 - 0945	Break
0945 - 1100	Theory & Shortcut Calculation Methods for Fluid Machinery (cont'd)
	Compressors
1100 – 1230	Machinery Reliability and Availability Calculations
	Reliability Indices
1230 - 1245	Break
1245 - 1345	Machinery Reliability and Availability Calculations (cont'd)
	Machinery Systems Reliability Calculations
1345 - 1400	Course Conclusion
1400 - 1415	POST-TEST
1415 - 1430	Presentation of Course Certificates
1430	Lunch & End of Course



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Simulator (Hands-on Practical Sessions)

Practical sessions will be organized during the course for delegates to practice the theory learnt. Delegates will be provided with an opportunity to carryout various exercises using our state-of-the-art "Single Shaft Gas Turbine Simulator" and "Two Shaft Gas Turbine Simulator", "Steam Turbine & Governing System", "Centrifugal Pumps and Troubleshooting Guide 3.0", "SIM 3300 Centrifugal Compressor Simulator" and "CBT on Compressors" Simulators.





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SIM 3300 Centrifugal Compressor Simulator	CBT on Compressors

<u>Book(s)</u>

As part of the course kit, the following e-book will be given to all participants:



<u>Course Coordinator</u> Mari Nakintu, Tel: +971 2 30 91 714, Email: <u>mari1@haward.org</u>



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