

COURSE OVERVIEW DE0371 Artificial Lift and Challenges

Course Title

Artificial Lift and Challenges

Course Date/Venue

Session 1: January 12-16, 2025/Meeting Plus 8, City Centre Rotana Doha Hotel, Doha, Qatar

Session 2: July 13-17, 2025/Meeting Plus 8, City Centre Rotana Doha Hotel, Doha, Qatar

(30 PDHs)

AWARI

Course Reference

DE0371



Five days/3.0 CEUs/30 PDHs

Course Description





This practical and highly-interactive course includes real-life case studies and exercises where participants will be engaged in a series interactive small groups and class workshops.

This course is designed to provide participants with a detailed and up-to-date overview of artificial lift systems. It covers the artificial lift, technology, gas lift design including the criteria for selection of artificial lift system, reservoir performance, natural flow, inflow performance, tubing flow performance and well performance; the artificial lift screening; the components of the electrical submersible system; the installation considerations, cautions, ESP implementation and limitation, design and analysis; and the various types of ESP failure and the causes which can lead to the failure.

During this interactive course, participants will learn to troubleshoot, maintain and monitor ESP and PCP in a professional manner; apply ESP well reservoir and performance review, operation, techniques, advanced diagnostic methods. diagnosis and interpretation; recognize PCP systems; carryout design and optimization of downhole PCP systems; identify the components beam pump system; employ systematic troubleshooting, maintenance, monitoring and best practices for operation; and illustrate component design, system analysis and pump off controllers.

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Course Objectives

Upon the successful completion of this course, each participant will be able to: -

- Apply and gain a comprehensive knowledge on artificial lift and challenges
- Carryout start up and shutdown as per procedure and identify control instrumentation system for gas lift, ESP wells, beam pumps, PCP wells and plunger lift
- Recognize troubleshooting and sub-surface problems and achieve skills in managing the operational parameters as per safe limits
- Operate the systems without failures and breakdowns and apply correct reporting and proposing
- Apply management of chemicals and corrosion issues and proper leak management as well as update knowledge specific to the system
- Add value to competency by updating knowledge and bridging gaps in the daily operations
- Discuss artificial lift technology, gas lift design including the criteria for selection of artificial lift system, reservoir performance, natural flow, inflow performance, tubing flow performance and well performance
- Illustrate artificial lift screening comprising of method selection, advantages & disadvantages of each method, economic evaluation, technical assessment, ESP, rod pumping and PCP
- Describe all components of the electrical submersible system as well as the installation considerations, cautions, ESP implementation and limitation, design and analysis
- Identify the various types of ESP failure and the causes which can lead to the failure
- Troubleshoot, maintain and monitor ESP and PCP in a professional manner
- Apply ESP well reservoir and performance review, operation, advanced diagnostic techniques, methods, diagnosis and interpretation
- Recognize PCP systems including its components, installation considerations, cautions, implementation and limitation
- Carryout design and optimization of downhole PCP systems as well as discuss PCP reliability theory and data analysis
- · Identify the components of beam pump system including its types, design and analysis
- Employ systematic troubleshooting, maintenance, monitoring and best practices for operation
- Illustrate component design, system analysis and pump off controllers

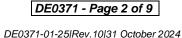
















Exclusive Smart Training Kit - H-STK®



Participants of this course will receive the exclusive "Haward Smart Training Kit" (H-STK®). The H-STK® consists of a comprehensive set of technical content which includes electronic version of the course materials conveniently saved in a Tablet PC.

Who Should Attend

This course provides an overview of all significant aspects and considerations of artificial lift and challenges for petroleum engineers, production engineers, reservoir engineers, field supervisors, senior plant operators and plant operators who are involved in the selection and design of artificial lift.

Training Methodology

All our Courses are including **Hands-on Practical Sessions** using equipment, State-of-the-Art Simulators, Drawings, Case Studies, Videos and Exercises. The courses include the following training methodologies as a percentage of the total tuition hours:-

30% Lectures

20% Practical Workshops & Work Presentations
 30% Hands-on Practical Exercises & Case Studies
 20% Simulators (Hardware & Software) & Videos

In an unlikely event, the course instructor may modify the above training methodology before or during the course for technical reasons.

Course Fee

US\$ 8,500 per Delegate. This rate includes H-STK® (Haward Smart Training Kit), buffet lunch, coffee/tea on arrival, morning & afternoon of each day.

Accommodation

Accommodation is not included in the course fees. However, any accommodation required can be arranged at the time of booking.

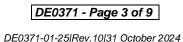
















Course Certificate(s)

Internationally recognized certificates will be issued to all participants of the course who completed a minimum of 80% of the total tuition hours.

Certificate Accreditations

Certificates are accredited by the following international accreditation organizations:-



The International Accreditors for Continuing Education and Training (IACET - USA)

Haward Technology is an Authorized Training Provider by the International Accreditors for Continuing Education and Training (IACET), 2201 Cooperative Way, Suite 600, Herndon, VA 20171, USA. In obtaining this authority, Haward Technology has demonstrated that it complies with the ANSI/IACET 2018-1 Standard which is widely recognized as the standard of good practice internationally. As a result of our Authorized Provider membership status, Haward Technology is authorized to offer IACET CEUs for its programs that qualify under the ANSI/IACET 2018-1 Standard.

Haward Technology's courses meet the professional certification and continuing education requirements for participants seeking Continuing Education Units (CEUs) in accordance with the rules & regulations of the International Accreditors for Continuing Education & Training (IACET). IACET is an international authority that evaluates programs according to strict, research-based criteria and guidelines. The CEU is an internationally accepted uniform unit of measurement in qualified courses of continuing education.

Haward Technology Middle East will award 3.0 CEUs (Continuing Education Units) or 30 PDHs (Professional Development Hours) for participants who completed the total tuition hours of this program. One CEU is equivalent to ten Professional Development Hours (PDHs) or ten contact hours of the participation in and completion of Haward Technology programs. A permanent record of a participant's involvement and awarding of CEU will be maintained by Haward Technology. Haward Technology will provide a copy of the participant's CEU and PDH Transcript of Records upon request.



British Accreditation Council (BAC)

Haward Technology is accredited by the British Accreditation Council for Independent Further and Higher Education as an International Centre. BAC is the British accrediting body responsible for setting standards within independent further and higher education sector in the UK and overseas. As a BAC-accredited international centre, Haward Technology meets all of the international higher education criteria and standards set by BAC.

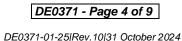














Course Instructor(s)

This course will be conducted by the following instructor(s). However, we have the right to change the course instructor(s) prior to the course date and inform participants accordingly:



Mr. Konstantin Zorbalas (Konstantinos Zorbalas), MSc, BSc, is a Senior Petroleum Engineer & Well Completions Specialist with 35 years of offshore and onshore experience in the Oil & Gas, Refinery & Petroleum industries. His wide expertise includes OIP Estimation & Range of Uncertainty, Waterflood Management, Water Flooding, Water Flooding & Reservoir Sourcing Issues, Water Flooding, Reservoir Souring & Water Breakthrough, Well & Reservoir Management and Monitoring, Fishing Operations, Drilling & Work-Over

Operations, Workover Best Practices, Well Testing, Completion Design & Operation, Well Stimulation and Workover, Well Stimulation & Workover Planning, Well Completion, Servicing & Work-Over Operations, Completions & Workover, HSE in Work-Over & Drilling Operations, Well Testing Completion & Workover, Basic Drilling, Completion & Workover Operations, Advanced Drilling, Completion & Workovers Fluids, Cementing Integrity Evaluation, Cementing Design, Cement Integrity Assurance & Evaluation, Basic Cementing (Operations) & Basic Acidizing, Advanced Cementing Technology, Casing & Cementing, Advanced Cementing & Stimulation, Artificial Lift Systems, New Technology in Artificial Lift Systems, Artificial Lift Methods, Crude Oil Artificial Lift Operations, Artificial Lift Systems, Artificial Lift & Challenges, Artificial Lift Systems & Optimization Technology, Production Optimization with Artificial Lift System, Well Integrity & Artificial Lift, Formation Damage & Flow Assurance Issues, Formation Damage Evaluation, Prevention, Remediation & Control, Formation Damage (Causes, Prevention & Remediation), Well Completion Design & Operations, Crude Oil Market, Oil Reserves, Global Oil Supply & Demand, Government Legislation & Oil Contractual Agreements, Oil Projects & Their Feasibility (Revenue and Profitability), Oil & Gas Exploration and Methods, Oil & Gas Extraction, Oil Production & Refining, Technology Usage in Industrial Security; Oil & Gas Economics Modelling Evaluation Decision Making & Risk Analysis, Economic Evaluation & Global Profitability Criteria, Petroleum Economics, Fluid Properties & Phase Behaviour (PVT), Workovers & Completions, Acidizing Application in Sandstone & Carbonate, Well Testing Analysis, Reserves Evaluation, Reservoir Fluid Properties, Reservoir Monitoring, Heavy Oil Technology, Applied Water Technology, X-mas Tree & Wellhead Operations & Testing, Artificial Lift Systems (Gas Lift, ESP, and Rod Pumping), Well Cementing, Well Completion Design, Slickline Operations, Cased Hole Logging and Production Logging. Further, he is actively involved in Project Management with special emphasis in production technology and field optimization, performing conceptual studies, economic analysis with risk assessment and field development planning. He is currently the Senior Petroleum Engineer & Consultant of Abu Dhabi National Oil Company (ADNOC) Group of companies wherein he is involved in the mega-mature fields in the Arabian Gulf, predominantly carbonate reservoirs; designing the acid stimulation treatments with post-drilling rigless operations; utilizing CT with tractors and DTS systems; and he is responsible for gas production and preparing for reservoir engineering and simulation studies, well testing activities, field and reservoir monitoring, production logging and optimization and well completion design.

During his career life, Mr. Zorbalas worked as a Senior Production Engineer, Well Completion Specialist, Production Manager, Project Manager, Technical Manager, Trainer, Technical Supervisor & Contracts Manager, Production Engineer, Production Supervisor, Production Technologist, Technical Specialist, Business Development Analyst, Field Production Engineer and Field Engineer. He worked for many world-class oil/gas companies such as ZADCO, ADMA-OPCO, Oilfield International Ltd, Burlington Resources (later acquired by Conoco Phillips), MOBIL E&P, Saudi Aramco, Pluspetrol E&P SA, Wintershall, Taylor Energy, Schlumberger, Rowan Drilling and Yukos EP where he was in-charge of the design and technical analysis of a gas plant with capacity 1.8 billion m3/yr gas. His achievements include boosting oil production 17.2% per year since 1999 using ESP and Gas Lift systems.

Mr. Zorbalas has Master's and Bachelor's degrees in Petroleum Engineering from the Mississippi State University, USA. Further, he is an SPE Certified Petroleum Engineer, Certified Instructor/Trainer, a Certified Internal Verifier/Assessor/Trainer by the Institute of Leadership & Management (ILM), an active member of the Society of Petroleum Engineers (SPE) and has numerous scientific and technical publications and delivered innumerable training courses, seminars and workshops worldwide.





















Course Program

The following program is planned for this course. However, the course instructor(s) may modify this program before or during the course for technical reasons with no prior notice to participants. Nevertheless, the course objectives will always be met:

Day 1

| Day 1 | |
|-------------|---|
| 0730 - 0800 | Registration & Coffee |
| 0800 - 0815 | Welcome & Introduction |
| 0815 - 0830 | PRE-TEST |
| 0830 - 0930 | Overview of Artificial Lift Technology Introduction • Criteria for Selection of Artificial Lift System • Reservoir Performance: Inflow & Outflow Relationships • Natural Flow • Inflow Performance • Tubing Flow Performance • Well Performance |
| 0930 - 0945 | Break |
| 0945 – 1100 | Artificial Lift Screening Method Selection • Advantages & Disadvantages of Each Method • Economic Evaluation • Technical Assessment • Available Resources & Timeline • ESP • Rod Pumping • PCP |
| 1100 – 1230 | Gas Lift Design Mandrels Valves Injection Gas Requirements Temperature & Choke Effects |
| 1230 – 1245 | Break |
| 1245 – 1420 | Gas Lift Design (cont'd) Equilibrium Curve ● Continuous Flow Design ● Intermittent Flow Design ● Long Perforation Zone Gas Lift Systems |
| 1420 – 1430 | Recap Using this Course Overview, the Instructor(s) will Brief Participants about the Topics that were Discussed Today and Advise Them of the Topics to be Discussed Tomorrow |
| 1430 | Lunch & End of Day One |

Day 2

| Day Z | |
|-------------|---|
| 0730 - 0930 | Electrical Submersible Pumps – ESP Description of all Components of the Electrical Submersible System Starting at the Surface to the Pump; Transformers; Controllers/VSD; Wellhead; Tubing Cable; Cable Guards; Motor Lead Cable; Pump; Intake/Gas Separator; Equalizer/Protector; Motor; Instrumentation • Installation Considerations & Cautions |
| 0930 - 0945 | Break |
| 0930 - 0943 | |
| 0945 – 1100 | Electrical Submersible Pumps - ESP (cont'd) ESP Implementation & Limitation • Design of an ESP System & the Elements which should be Considered during the Design • Analysis of an ESP System Using Diagnostics from Installed Instrumentation & Using Computer Software |
| 1100 – 1230 | Electrical Submersible Pumps – ESP (cont'd) Types of ESP Failure & the Causes which could lead to the Failure Teardown Analysis of Failed Equipment • Controls for ESP Systems including Variable Speed Drives |



















| 1230 – 1245 | Break |
|-------------|---|
| 1245 – 1420 | Electrical Submersible Pumps – ESP (cont'd) |
| | Troubleshooting ESP ● Maintenance & Monitoring |
| 1420 - 1430 | Recap Using this Course Overview, the Instructor(s) will Brief Participants about the Topics that were Discussed Today and Advise Them of the Topics to be Discussed Tomorrow |
| 1430 | Lunch & End of Day Two |

Day 3

| Day 3 | |
|-------------|---|
| | ESP: Well Reservoir & Performance Review |
| 0730 - 0930 | Pressure Loss in the Wellbore; Calculation of Density & other Fluid Properties |
| | • Inflow & Outflow; Impact of Changing Well Conditions & Need for Artificial |
| | Lift • Introduction to Pressure Gradient Plots & Use for Artificial Lift Design |
| | & Diagnosis |
| 0930 - 0945 | Break |
| | ESP Operation |
| | Review of Principles of ESP Operation, Head Generation, Impeller Types & |
| 0945 - 1100 | Characteristics • Impact on Well & Reservoir of ESP Operation; Use of |
| | Nodal™ Analysis in ESP Applications • ESP Design Procedure & Sensitivity |
| | Analysis; Mechanical & Electrical Considerations |
| | ESP: Advanced Diagnostic Techniques & Methods |
| 1100 1220 | Effect of Sand (Wear), Blocking at Intake, Handling Emulsions & High |
| 1100 – 1230 | Viscosity Fluids • ESP Use in Reservoirs with Extreme Temperatures • |
| | Detailed Review of Practical Case Histories of Complex Well & ESP Interactions |
| 1230 – 1245 | Break |
| | ESP: Diagnosis & Interpretation |
| | Monitoring Past & Present; Review of Electrical (Amp Chart) Interpretation |
| 1245 1420 | Techniques • Hydraulic (Pressure) Diagnostic Principles & Use for Validation |
| 1245 – 1420 | & Pump Performance Analysis • ESP Monitoring & Automation with |
| | Downhole Sensors • Data Analysis & Interpretation Examples, Control & |
| | Optimization Applications |
| 1420 - 1430 | Recap |
| | Using this Course Overview, the Instructor(s) will Brief Participants about the |
| | Topics that were Discussed Today and Advise Them of the Topics to be |
| | Discussed Tomorrow |
| 1430 | Lunch & End of Day Three |

Day 4

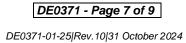
| _ | PCP Systems |
|-------------|---|
| 0730 – 0930 | Description of all Components PCP System (Surface & Down Hole) • PCP |
| | <i>Installation Considerations & Cautions ● PCP Implementation & Limitation</i> |
| 0930 - 0945 | Break |
| 0945 - 1100 | PCP Systems (cont'd) |
| | Design & Optimization of Downhole PCP Systems • PCP Reliability Theory & |
| | Data Analysis |
| 1100 – 1230 | PCP Systems (cont'd) |
| | Troubleshooting ● Maintenance & Monitoring |
| 1230 - 1245 | Break |















| 1245 – 1420 | PCP Systems (cont'd) Application Considerations such as Gas, Solids, High Viscosity Fluids & High Temperatures, Monitoring & Troubleshooting |
|-------------|---|
| 1420 - 1430 | Recap Using this Course Overview, the Instructor(s) will Brief Participants about the Topics that were Discussed Today and Advise Them of the Topics to be Discussed Tomorrow |
| 1430 | Lunch & End of Day Four |

| Day 5 | |
|-------------|---|
| | Beam Pumps - BP |
| 0730 - 0930 | Description of all Components of the BP System (Surface & Down Hole) • BP |
| | System (Surface & Down Hole) Failures • Design & Analysis of the Beam |
| | Pump System |
| 0930 - 0945 | Break |
| | Beam Pumps - BP (cont'd) |
| 0945 - 1100 | Description Between Types of BP Units & Down Hole Pumps ● Description of |
| | Sucker Rod Types & Implementation ● Implementation & Limitation |
| 1100 – 1230 | Beam Pumps - BP (cont'd) |
| 1100 - 1250 | Troubleshooting ● Maintenance & Monitoring ● Best Practices for Operation |
| 1230 - 1245 | Break |
| 1245 – 1345 | Beam Pumps - BP (cont'd) |
| 1243 - 1343 | Component Design • System Analysis • Pump Off Controllers |
| 1345 - 1400 | Course Conclusion |
| | Using this Course Overview, the Instructor(s) will Brief Participants about the |
| | Course Topics that were Covered During the Course |
| 1400 – 1415 | POST-TEST |
| 1415 – 1430 | Presentation of Course Certificates |
| 1430 | Lunch & End of Course |























Practical Sessions

This practical and highly-interactive course includes real-life case studies and exercises:-



<u>Course Coordinator</u> Reem Dergham, Tel: +974 4423 1327, Email: <u>reem@haward.org</u>











