



COURSE OVERVIEW SE0461 **Equipment, Tanks & Pipe Supports Foundation** **Construction Techniques**

Course Title

Equipment, Tanks & Pipe Supports Foundation Construction Techniques

Course Date/Venue

please see page 3

Course Reference

SE0461

Course Duration/Credits

Five days/3.0 CEUs/30 PDHs



Course Description



This practical and highly-interactive course includes real-life case studies and exercises where participants will be engaged in a series of interactive small groups and class workshops.

This course is designed to provide participants with a detailed and up-to-date overview of Equipment, Tanks and Pipe Supports foundation construction Techniques. It covers the various types of foundations and key factors influencing foundation design; the materials used for foundation construction, soil investigation, site analysis and types of foundation for equipment and tanks; the concrete types, mix proportions, foundation load considerations, design principles and pile foundations; the reinforced concrete design and precast versus cast-in-situ foundations; the foundation detailing and seismic design considerations; the types and design foundations of pipes supports; and the pipe support foundations for elevated systems;



During this interactive course, participants will learn the thermal expansion and movement of piping, corrosion protection for pipe support foundations, anchor points and load distribution; the site preparation and excavation, formwork design and installation and reinforcement installation in foundation works; the concrete pouring and curing techniques, installation of tanks and equipment on foundations and inspection and quality control; the post-installation maintenance of foundations, troubleshooting foundation problems and safety protocols during foundation work; and the regulatory standards and codes for foundation construction and sustainable construction practices.



Course Objectives

Upon the successful completion of this course, each participant will be able to:-

- Apply and gain an in-depth knowledge on equipment, tanks and pipe supports foundation construction techniques
- Discuss various types of foundations used in industrial construction, key factors influencing foundation design, materials used for foundation construction and safety considerations in foundation works
- Carryout soil investigation and site analysis and identify types of foundation for equipment and tanks, concrete types and mix proportions
- Explain foundation load considerations, foundation design principles, design of tank foundations and pile foundations for tanks and equipment
- Recognize reinforced concrete design for equipment foundations, precast versus cast-in-situ foundations, foundation detailing for tanks and equipment and seismic design considerations
- Identify types of pipes supports and their functions, design of pipe support foundations and pipe support foundations for elevated systems
- Discuss thermal expansion and movement of piping, corrosion protection for pipe support foundations, anchor points and load distribution in pipe supports
- Carryout site preparation and excavation for foundation works, formwork design and installation and reinforcement installation in foundation works
- Employ concrete pouring and curing techniques, installation of tanks and equipment on foundations and inspection and quality control
- Implement post-installation maintenance of foundations, troubleshooting foundation problems and safety protocols during foundation work
- Discuss regulatory standards and codes for foundation construction and sustainable construction practices

Exclusive Smart Training Kit - H-STK®



*Participants of this course will receive the exclusive “Haward Smart Training Kit” (H-STK®). The H-STK® consists of a comprehensive set of technical content which includes **electronic version** of the course materials conveniently saved in a **Tablet PC**.*

Who Should Attend

This course provides an overview of all significant aspects and considerations of equipment, tanks and pipe supports foundation construction techniques for civil engineers, structural engineers, construction and project managers, mechanical and piping engineers, design consultants, site supervisors and other technical staff.

Training Methodology

All our Courses are including **Hands-on Practical Sessions** using equipment, State-of-the-Art Simulators, Drawings, Case Studies, Videos and Exercises. The courses include the following training methodologies as a percentage of the total tuition hours:-

- 30% Lectures
- 20% Practical Workshops & Work Presentations
- 30% Hands-on Practical Exercises & Case Studies
- 20% Simulators (Hardware & Software) & Videos

In an unlikely event, the course instructor may modify the above training methodology before or during the course for technical reasons.

Course Date/Venue

Session(s)	Date	Venue
1	May 11-15, 2025	Tamra Meeting Room, Al Bandar Rotana Creek, Dubai, UAE
2	July 14-18, 2025	Fujairah Meeting Room, Grand Millennium Al Wahda Hotel, Abu Dhabi, UAE
3	September 14-18, 2025	Tamra Meeting Room, Al Bandar Rotana Creek, Dubai, UAE
4	November 10-14, 2025	Fujairah Meeting Room, Grand Millennium Al Wahda Hotel, Abu Dhabi, UAE

Course Fee

US\$ 5,500 per Delegate + **VAT**. This rate includes H-STK® (Haward Smart Training Kit), buffet lunch, coffee/tea on arrival, morning & afternoon of each day.

Accommodation

Accommodation is not included in the course fees. However, any accommodation required can be arranged at the time of booking.

Course Certificate(s)

Internationally recognized certificates will be issued to all participants of the course who completed a minimum of 80% of the total tuition hours.

Certificate Accreditations

Certificates are accredited by the following international accreditation organizations: -

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British Accreditation Council (BAC)

Haward Technology is accredited by the **British Accreditation Council** for **Independent Further and Higher Education** as an **International Centre**. BAC is the British accrediting body responsible for setting standards within independent further and higher education sector in the UK and overseas. As a BAC-accredited international centre, Haward Technology meets all of the international higher education criteria and standards set by BAC.

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The International Accreditors for Continuing Education and Training (IACET - USA)

Haward Technology is an Authorized Training Provider by the International Accreditors for Continuing Education and Training (IACET), 2201 Cooperative Way, Suite 600, Herndon, VA 20171, USA. In obtaining this authority, Haward Technology has demonstrated that it complies with the **ANSI/IACET 2018-1 Standard** which is widely recognized as the standard of good practice internationally. As a result of our Authorized Provider membership status, Haward Technology is authorized to offer IACET CEUs for its programs that qualify under the **ANSI/IACET 2018-1 Standard**.

Haward Technology's courses meet the professional certification and continuing education requirements for participants seeking **Continuing Education Units** (CEUs) in accordance with the rules & regulations of the International Accreditors for Continuing Education & Training (IACET). IACET is an international authority that evaluates programs according to strict, research-based criteria and guidelines. The CEU is an internationally accepted uniform unit of measurement in qualified courses of continuing education.

Haward Technology Middle East will award **3.0 CEUs** (Continuing Education Units) or **30 PDHs** (Professional Development Hours) for participants who completed the total tuition hours of this program. One CEU is equivalent to ten Professional Development Hours (PDHs) or ten contact hours of the participation in and completion of Haward Technology programs. A permanent record of a participant's involvement and awarding of CEU will be maintained by Haward Technology. Haward Technology will provide a copy of the participant's CEU and PDH Transcript of Records upon request.



Course Instructor(s)

This course will be conducted by the following instructor(s). However, we have the right to change the course instructor(s) prior to the course date and inform participants accordingly:



Mr. Steve Magalios, CEng, PGDip (on-going), MSc, BSc, is a **Senior Civil Engineer** with almost **30 years** of extensive **On-shore & Offshore** experience in the **Oil & Gas, Construction, Refinery and Petrochemical** industries. His expertise widely covers in the areas of **Concrete Structures & Building Rehabilitation, Reinforced Concrete Structures Protection, Concrete Structure Inspection & Repair, Concrete Inspection & Maintenance, Concrete Maintenance & Reliability Analysis, Design and Behaviour of Steel Structures, Advanced Steel Design & Stability of Structures Concrete Structural Design, Dynamic Analysis of Rotating Equipment Foundations & Structural Steel Piperacks, Concrete Technology, Construction Planning, Construction & Concrete Works Maintenance, Advanced Building**

Construction Technology, Geosynthetics & Ground Improvement Methods, Bench Design, Benching, Land Survey and ArcGIS for Earthworks & Management, ArcGIS for Surveying, Computer Aided Design (CAD), AutoCAD Civil 3D, GIS & Mapping, Structural Analysis & Design (STAAD PRO), Land Surveying & Property Evaluation, Earth Measurements, Earthwork & Structural Maintenance, System Safety Program Plan (SSPP) Inspection, Building & Road Design Skills, Civil Engineering Design, Structural Reliability Engineering, Road Construction & Maintenance, Road Pavement Design, Road Maintenance, Drainage System Operations & Maintenance, Blueprint Reading & Interpretation, Blue Print Documentation, Mechanical Drawings, P&ID, Flow Diagram Symbols, Cartographic Representation, Soil Classification, Cadastral Surveying & Boundary Definition, Project Engineering & Design, Construction Management, Project Planning & Execution, Site Management, Site Supervision, Effective Resource Management, Project Evaluation, FEED Management, EPC Projects Design, Project Completion & Workover, Quality Control and Team Management. He is also well-versed in **Pipeline Operation & Maintenance, Pipeline Design & Construction, Pipeline Engineering, Scraper Traps, Burn Pits, Risk Assessment, HSE Plan & Procedures, Construction Planning, Methods & Management, Sloping, Embankments, Construction Planning, Construction Quality Management, Project Risk Assessment, Project Quality Plans, Excavation, Backfill & Compaction, Excavation & Reinstatement, Excavation Safety for Construction, Groundworks Supervision, Construction Quality Remote Sensing, Construction Materials, Construction Surveying, Detailed Engineering Drawings, Codes & Standards Quality Plan & Procedures, Safety & Compliance Management, Permit-to-Work Issuer, ASME, API, ANSI, ASTM, BS, NACE, ARAMCO & KOC Standards, MS Office tools, AutoCAD, STAAD-PRO, GIS, ArcInfo, ArcView, Autodesk Map and various programming languages and software such as SHOTPlus, FORTRAN, BASIC and AUTOLISP.** Currently, he is the **Chartered Professional Surveyor Engineer & Urban-Regional Planner** wherein he is deeply involved in providing exact data, measurements and determining properly boundaries. He is also responsible in preparing and maintaining sketches, maps, reports and legal description of surveys.

During his career, Mr. Magalios has gained his expertise and thorough practical experience through challenging positions such as a **Project Site Construction Manager, Construction Site Manager, Project Manager, Deputy PMS Manager, Head of the Public Project Inspection Field Team, Technical Consultant, Senior Consultant, Consultant/Lecturer, Construction Team Leader, Lead Pipeline Engineer, Project Construction Lead Supervising Engineer, Civil Engineer, Lead Site Engineer, Senior Site Engineer Lead Engineer, Senior Site Engineer, R.O.W. Coordinator, Site Representative, Supervision Head and Contractor** for international Companies such as the Penspen International Limited, Eptista Servicios de Ingenieria S.I., J/V ILF Pantec TH. Papaioannou & Co. – Emenergy Engineering, J/V Karaylannis S.A. – Intracom Constructions S.A., Ergaz Ltd., Alkyonis 7, Palaeo Faliro, Piraeus, Elpet Valkaniki S.A., Asprofos S.A., J/V Depa S.A. just to name a few.

Mr. Magalios is a **Registered Chartered Engineer** and has a **Master's and Bachelor's** degree in **Surveying Engineering** from the **University of New Brunswick, Canada** and the **National Technical University of Athens, Greece**, respectively. Further, he is currently enrolled for **Post-graduate** in **Quality Assurance** from the **Hellenic Open University, Greece**. He has further obtained a **Level 4B** Certificates in **Project Management** from the **National & Kapodistrian University of Athens, Greece** and **Environmental Auditing** from the **Environmental Auditors Registration Association (EARA)**. Moreover, he is a **Certified Instructor/Trainer**, a **Chartered Engineer** of **Technical Chamber of Greece** and has delivered numerous trainings, workshops, seminars, courses and conferences internationally.

Course Program

The following program is planned for this course. However, the course instructor(s) may modify this program before or during the workshop for technical reasons with no prior notice to participants. Nevertheless, the course objectives will always be met:

Day 1

0730 – 0800	<i>Registration & Coffee</i>
0800 – 0815	<i>Welcome & Introduction</i>
0815 – 0830	PRE-TEST
0830 – 0930	Overview of Foundation Construction <i>Types of Foundations Used in Industrial Construction • Key Factors Influencing Foundation Design • Materials Used for Foundation Construction • Safety Considerations in Foundation Works</i>
0930 – 0945	<i>Break</i>
0945 – 1030	Soil Investigation & Site Analysis <i>Importance of Soil Testing • Types of Soil Tests for Foundation Construction • Geotechnical Properties & their Impact on Foundation Design • Site Preparation & Clearance Procedures</i>
1030 – 1130	Types of Foundation for Equipment & Tanks <i>Slab-on-Grade Foundations • Pile Foundations • Raft Foundations • Shallow & Deep Foundations</i>
1130 – 1215	Concrete Types & Mix Proportions <i>Types of Concrete Used in Foundation Work • Selecting Appropriate Concrete Mix for Different Conditions • Impact of Weather Conditions on Concrete Curing • Mixing & Testing Procedures</i>
1215 – 1230	<i>Break</i>
1230 – 1330	Foundation Load Considerations <i>Understanding Loads from Equipment, Tanks & Pipes • Load Distribution & Calculation Techniques • Dead Load, Live Load & Dynamic Load Considerations • Foundations for Dynamic & Rotating Equipment</i>
1330 – 1420	Foundation Design Principles <i>Principles of Foundation Load-Bearing Capacity • Importance of Settlement & Differential Settlement Control • Dealing with Uneven Soil Settlement • Design Standards & Codes</i>
1420 – 1430	Recap <i>Using this Course Overview, the Instructor(s) will Brief Participants about the Topics that were Discussed Today and Advise Them of the Topics to be Discussed Tomorrow</i>
1430	<i>Lunch & End of Day One</i>

Day 2

0730 – 0830	Design of Tank Foundations <i>Types of Tank Foundations (e.g., Floating, Slab, Ringwall) • Design Criteria for Large Storage Tanks • Settlement & Bearing Capacity Calculations for Tanks • Tank Design & Its Relation to Soil Conditions</i>
0830 – 0930	Pile Foundations for Tanks & Equipment <i>Selection of Pile Types Based on Soil Conditions • Design & Installation of Pile Foundations • Load Transfer Mechanism in Pile Foundations • Pile Driving Equipment & Methods</i>
0930 – 0945	<i>Break</i>

0945 – 1100	Reinforced Concrete Design for Equipment Foundations Reinforcement Requirements in Equipment Foundations • Concrete Mix & Curing Considerations • Structural Analysis & Load-Bearing Capacity • Design of Foundation for Heavy Rotating Equipment
1100 – 1215	Precast versus Cast-In-Situ Foundations Advantages & Disadvantages of Precast Concrete Foundations • Design & Installation Processes for Precast Units • Cost Comparison & Site-Specific Considerations • When to Use Precast versus Cast-In-Situ Foundations
1215 – 1230	Break
1230 – 1330	Foundation Detailing for Tanks & Equipment Detailing of Foundation Connections with Tanks & Equipment • Considerations for Nozzle Load Bearing & Anchorage • Foundation Connections for Piping & Mechanical Equipment • Integration of Utilities into Foundation Design
1330 – 1420	Seismic Design Considerations Importance of Seismic Design in Foundation Construction • Seismic Load Analysis for Tank & Equipment Foundations • Foundation Reinforcement for Seismic Resilience • Seismic Code Requirements & Standards
1420 – 1430	Recap Using this Course Overview, the Instructor(s) will Brief Participants about the Topics that were Discussed Today and Advise Them of the Topics to be Discussed Tomorrow
1430	Lunch & End of Day Two

Day 3

0730 – 0830	Types of Pipe Supports & Their Functions Basic Types of Pipe Supports: Hangers, Brackets & Anchors • Functional Purposes of Different Pipe Support Systems • Load Considerations in Pipe Support Design • Pipe Support Installation Methodologies
0830 – 0930	Design of Pipe Support Foundations Basic Principles of Pipe Support Foundation Design • Material Selection for Pipe Support Foundations • Load Distribution in Pipe Support Foundation Design • Foundation Details for Horizontal & Vertical Supports
0930 – 0945	Break
0945 – 1100	Pipe Support Foundations for Elevated Systems Special Considerations for Pipe Supports in Elevated Systems • Design Challenges in Supporting Pipes in Tall Structures • Integration of Supports into the Overall Structure Design • Safety Protocols for Elevated Pipe Support Construction
1100 – 1215	Thermal Expansion & Movement of Piping Effects of Thermal Expansion on Pipe Supports • Designing Foundations to Accommodate Thermal Movement • Expansion Joints & their Role in Pipe Support Foundations • Monitoring & Maintaining Support Foundations Under Thermal Stress
1215 – 1230	Break
1230 – 1330	Corrosion Protection for Pipe Support Foundations Importance of Corrosion Resistance in Pipe Support Foundations • Coatings & Materials to Prevent Corrosion • Cathodic Protection Techniques • Maintenance Practices for Long-Term Durability

1330 – 1420	Anchor Points & Load Distribution in Pipe Supports Importance of Secure Anchor Points for Pipe Supports • Load Transfer from Piping Systems to Foundation Supports • Anchor Design for Dynamic Systems • Pipe Support Inspection & Testing
1420 – 1430	Recap Using this Course Overview, the Instructor(s) will Brief Participants about the Topics that were Discussed Today and Advise Them of the Topics to be Discussed Tomorrow
1430	Lunch & End of Day Three

Day 4

0730 – 0830	Site Preparation & Excavation for Foundation Works Excavation Procedures for Equipment & Tank Foundations • Ensuring Proper Drainage & Soil Compaction • Temporary Shoring & Protection During Excavation • Site Safety Practices During Excavation Works
0830 – 0930	Formwork Design & Installation Types of Formwork Used in Foundation Construction • Selecting Formwork Materials for Large Foundations • Formwork Installation Techniques • Ensuring Accurate Dimensions During Formwork Setup
0930 – 0945	Break
0945 – 1100	Reinforcement Installation in Foundation Works Rebar Placement & Tying Techniques • Ensuring Proper Cover & Spacing in Reinforcement • Handling Large Reinforcement Structures • Quality Control During Reinforcement Installation
1100 – 1215	Concrete Pouring & Curing Techniques Concrete Pouring Techniques for Large Foundations • Ensuring Uniform Curing Across Foundation Sections • Temperature & Humidity Control During Curing • Methods to Ensure High-Quality Concrete Strength
1215 – 1230	Break
1230 – 1330	Installation of Tanks & Equipment on Foundations Rigging & Lifting Procedures for Large Equipment • Positioning & Aligning Tanks on Foundation Pads • Ensuring Correct Anchorage & Support During Installation • Final Checks for Installation Accuracy & Safety
1330 – 1420	Inspection & Quality Control Inspection Procedures for Tank & Equipment Foundations • Non-Destructive Testing Methods for Foundation Integrity • Quality Assurance Processes for Pipe Support Foundations • Final Acceptance Criteria for Foundation Works
1420 – 1430	Recap Using this Course Overview, the Instructor(s) will Brief Participants about the Topics that were Discussed Today and Advise Them of the Topics to be Discussed Tomorrow
1430	Lunch & End of Day Four

Day 5

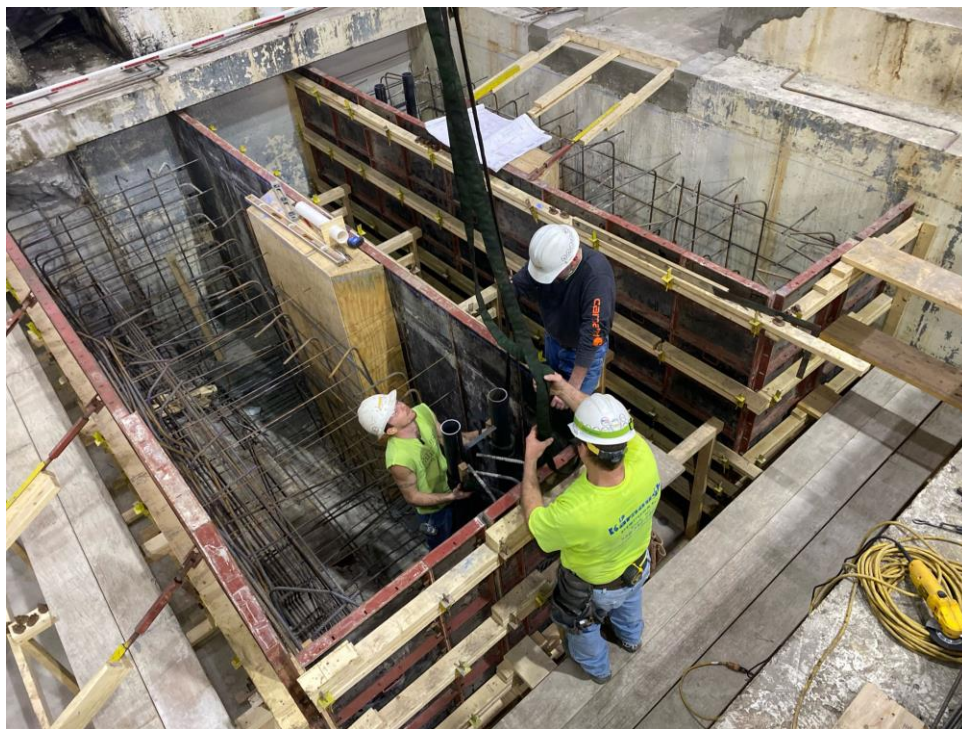
0730 – 0830	Post-Installation Maintenance of Foundations Regular Inspection & Maintenance Protocols • Identifying Early Signs of Foundation Damage • Corrosion Prevention & Repairs • Ensuring Long-Term Stability & Safety of Foundations
0830 – 0930	Troubleshooting Foundation Problems Common Foundation Issues (e.g., Settlement, Cracking) • Methods for Diagnosing & Rectifying Foundation Issues • Structural Repairs for Cracked or Damaged Foundations • Temporary & Permanent Solutions for Foundation Problems



0930 – 0945	Break
0945 – 1100	Safety Protocols During Foundation Work Site Safety Measures During Foundation Construction • Personal Protective Equipment (PPE) for Construction Workers • Emergency Procedures for Hazardous Foundation Work • Safety Checks Before Starting Work on Foundations
1100 – 1230	Regulatory Standards & Codes for Foundation Construction Overview of International Standards & Codes • Compliance with Local Regulations in Foundation Work • Environmental Impact Considerations • Certification Processes for Foundation Construction
1230 – 1245	Break
1245 – 1345	Sustainable Construction Practices Reducing Environmental Impact in Foundation Construction • Use of Eco-Friendly Materials in Foundation Works • Recycling & Reusing Construction Materials • Sustainable Techniques in Tank & Equipment Foundation Design
1345 – 1400	Course Conclusion Using this Course Overview, the Instructor(s) will Brief Participants about the Course Topics that were Covered During the Course
1400 – 1415	POST-TEST
1415 – 1430	Presentation of Course Certificates
1430	Lunch & End of Course

Practical Sessions

This practical and highly-interactive course includes real-life case studies and exercises:-



Course Coordinator

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