

COURSE OVERVIEW ME0462 ASME Section 8 Division 3

30 PDHs)

<u>Course Title</u> ASME Section 8 Division 3

Course Date/Venue Please see page 3

Course Reference ME0462

Course Duration/Credits Five days/3.0 CEUs/30 PDHs

Course Description









This practical and highly-interactive course includes various practical sessions and exercises. Theory learnt will be applied using our state-of-the-art simulators.

This course is designed to provide the participants with a detailed and up-to-date overview of ASME section 8 division 3. It covers the general requirements comprising of scope, jurisdiction, organization of the division, responsibilities and duties; the general rules for inspection and additional general requirements for composite reinforced pressure vessels (CRPV); the material requirements, mechanical property test for metals, supplementary requirements for bolting, material design data and requirements for laminate materials; and the requirements of design covering fatigue evaluation, fracture mechanics evaluation and design using autofrettage.

Further, this course will also discuss the design requirements for closures. integral heads. threaded fasteners, seals, attachments, supports, external heating and cooling jackets; the special design requirements for layered vessels, wirewound vessels and frames; the vessels in hydrogen service, welded vessels, experimental design verification and composite reinforced pressure vessels (CRPV); and the general fabrication requirements, supplemental welding fabrication requirements, fabrication requirements matesrials with protective linings, for heat treatment of weldments, fabrication requirements for autofrettaged vessels, quenched and tempered steels.



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During this interactive course, participants will learn the supplementary requirements for materials with welding restrictions, special fabrication requirements for layered vessels, wire-wound vessels and frames, aluminium alloys, welding age-hardening stainless steels and composite reinforced pressure vessels (CRPV); the general requirements of pressure relief devices including the requirements for rupture disk devices, pressure relief valves and power-actuated pressure relief systems; the requirements for examination procedures, personnel qualification, welds and acceptance criteria and final examination; the testing requirements, impact testing for welded vessels, hydrostatic tests, pressure test gages and transducers; and the proper method of marking and stamping as well as reviewing reports and records.

Course Objectives

Upon the successful completion of this course, each participant will be able to: -

- Apply and gain a comprehensive knowledge on ASME section 8 division 3
- Identify the general requirements comprising of scope, jurisdiction, organisation of the division, responsibilities and duties
- Employ general rules for inspection and additional general requirements for composite reinforced pressure vessels (CRPV)
- Identify material requirements, mechanical property test for metals, supplementary requirements for bolting, material design data and requirements for laminate materials
- Determine the requirements of design covering fatigue evaluation, fracture mechanics evaluation and design using autofrettage
- Recognize the design requirements for closures, integral heads, threaded fasteners, seals, attachments, supports, external heating and cooling jackets
- Describe special design requirements for layered vessels, wire-wound vessels and frames, vessels in hydrogen service, welded vessels, experimental design verification and composite reinforced pressure vessels (CRPV)
- Identify the general fabrication requirements, supplemental welding fabrication requirements, fabrication requirements for materials with protective linings, heat treatment of weldments, additional fabrication requirements for autofrettaged vessels, quenched and tempered steels.
- Discuss the supplementary requirements for materials with welding restrictions, special fabrication requirements for layered vessels, wire-wound vessels and frames, aluminium alloys, welding age-hardening stainless steels and composite reinforced pressure vessels (CRPV)
- Interpret the general requirements of pressure relief devices including the requirements for rupture disk devices, pressure relief valves and power-actuated pressure relief systems
- Explain the requirements for examination procedures, personnel qualification, welds and acceptance criteria and final examination
- Carryout testing requirements, impact testing for welded vessels, hydrostatic tests, pressure test gages and transducers
- Employ proper methods of marking and stamping as well as review reports and records



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Exclusive Smart Training Kit - H-STK®



Participants of this course will receive the exclusive "Haward Smart Training Kit" (**H-STK**[®]). The **H-STK**[®] consists of a comprehensive set of technical content which includes **electronic version** of the course materials conveniently saved in a **Tablet PC**.

Who Should Attend

This course is intended for those involved directly or indirectly in the plant shutdown and turnaround operations. This includes maintenance and project staff such as managers, engineers, planners, supervisors and other technical people.

Training Methodology

All our Courses are including **Hands-on Practical Sessions** using equipment, State-ofthe-Art Simulators, Drawings, Case Studies, Videos and Exercises. The courses include the following training methodologies as a percentage of the total tuition hours:-

- 30% Lectures
- 20% Practical Workshops & Work Presentations
- 30% Hands-on Practical Exercises & Case Studies
- 20% Simulators (Hardware & Software) & Videos

In an unlikely event, the course instructor may modify the above training methodology before or during the course for technical reasons.

Course Date/Venue

Session(s)	Date	Venue
1	January 26-30, 2025	Oryx Meeting Room, Double Tree by Hilton Al Saad, Doha, Qatar
2	April 27-May 01, 2025	Boardroom 1, Elite Byblos Hotel Al Barsha, Sheikh Zayed Road, Dubai, UAE
3	July 07-11, 2025	Ajman Meeting Room, Grand Millennium Al Wahda Hotel, Abu Dhabi, UAE
4	October 26-30, 2025	Al Khobar Meeting Room, Hilton Garden Inn, Al Khobar, KSA

Accommodation

Accommodation is not included in the course fees. However, any accommodation required can be arranged at the time of booking.

Course Fee

Doha	US\$ 6,000 per Delegate. This rate includes H-STK [®] (Haward Smart Training Kit), buffet lunch, coffee/tea on arrival, morning & afternoon of each day.
Dubai	US\$ 5,500 per Delegate + VAT . This rate includes H-STK [®] (Haward Smart Training Kit), buffet lunch, coffee/tea on arrival, morning & afternoon of each day.
Abu Dhabi	US\$ 5,500 per Delegate + VAT . This rate includes H-STK [®] (Haward Smart Training Kit), buffet lunch, coffee/tea on arrival, morning & afternoon of each day.
Al Khobar	US\$ 5,500 per Delegate + VAT . This rate includes H-STK [®] (Haward Smart Training Kit), buffet lunch, coffee/tea on arrival, morning & afternoon of each day.



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Course Certificate(s)

Internationally recognized certificates will be issued to all participants of the course who completed a minimum of 80% of the total tuition hours.

Certificate Accreditations

Certificates are accredited by the following international accreditation organizations: -

The International Accreditors for Continuing Education and Training (IACET-USA)

Haward Technology is an Authorized Training Provider by the International Accreditors for Continuing Education and Training (IACET), 2201 Cooperative Way, Suite 600, Herndon, VA 20171, USA. In obtaining this authority, Haward Technology has demonstrated that it complies with the **ANSI/IACET 2018-1 Standard** which is widely recognized as the standard of good practice internationally. As a result of our Authorized Provider membership status, Haward Technology is authorized to offer IACET CEUs for its programs that qualify under the **ANSI/IACET 2018-1 Standard**.

Haward Technology's courses meet the professional certification and continuing education requirements for participants seeking **Continuing Education Units** (CEUs) in accordance with the rules & regulations of the International Accreditors for Continuing Education & Training (IACET). IACET is an international authority that evaluates programs according to strict, research-based criteria and guidelines. The CEU is an internationally accepted uniform unit of measurement in qualified courses of continuing education.

Haward Technology Middle East will award **3.0 CEUs** (Continuing Education Units) or **30 PDHs** (Professional Development Hours) for participants who completed the total tuition hours of this program. One CEU is equivalent to ten Professional Development Hours (PDHs) or ten contact hours of the participation in and completion of Haward Technology programs. A permanent record of a participant's involvement and awarding of CEU will be maintained by Haward Technology. Haward Technology will provide a copy of the participant's CEU and PDH Transcript of Records upon request.

• **BAC**

British Accreditation Council (BAC)

Haward Technology is accredited by the **British Accreditation Council** for **Independent Further and Higher Education** as an **International Centre**. BAC is the British accrediting body responsible for setting standards within independent further and higher education sector in the UK and overseas. As a BAC-accredited international centre, Haward Technology meets all of the international higher education criteria and standards set by BAC.



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Course Instructor(s)

This course will be conducted by the following instructor(s). However, we have the right to change the course instructor(s) prior to the course date and inform participants accordingly:



Mr. Steve Magalios, CEng, PGDip (on-going), MSc, BSc, is a Senior Mechanical & Maintenance Engineer with almost 40 years of extensive Onshore/Offshore experience in the Oil & Gas, Construction, Refinery and Petrochemical industries. His expertise widely covers in the areas of Preventive & Predictive Maintenance, Reliability Centered Maintenance, Applied Maintenance Management, Reliability Modelling, Reliability Techniques, Reliability Design Techniques, Advanced Root Causes Analysis & Techniques, Reliability Management, Pipeline Hot Tapping, Hot

Tapping Equipment, Hot Tapping Operation, Boiler Inspection & Maintenance, Boiler Systems, Boiler instrumentation & Controls, Boiler Start-up & Shutdown, Boiler Operation & Steam System Management, Pipe Cuttings, Flange Bolt Tightening Sequence, Hydro Testing, Pump Technology, Fundamentals of Pumps, Pump Selection & Installation, Centrifugal Pumps & Troubleshooting, Reciprocating & Centrifugal Compressors, Screw Compressor, Compressor Control & Protection, Gas & Steam Turbines, Turbine Operations, Gas Turbine Technology, Valves, Process Control Valves, Bearings & Lubrication, Advanced Machinery Dynamics, Rubber Compounding, Elastomers, Thermoplastic, Industrial Rubber Products, Rubber Manufacturing Systems, Heat Transfer, Vulcanization Methods, Welding Engineering, Fabrication & Inspection, Welding Techniques, Practical Welding Technology, Welding Inspection, Welding & Machine Shop, Welding & Machining, Welding Types & Applications, Welding Safety, Welding Defects Analysis, TIG & Arc Welding, Shielded Metal Arc Welding, Gas Tungsten & Gas Metal Arc Welding, Welding Procedure Specifications & Qualifications (WPS & WPQ), Aluminium Welding, Safe Welding, International Welding Codes, Welding Procedure Specifications, Welding & Brazing, Welder Performance Qualification, Pipeline Operation & Maintenance, Pipeline Systems, Pipeline Design & Construction, Pipeline Repair Methods, Pipeline Engineering, Pipeline Integrity Management System (PIMS). Currently, he is the Chartered Professional Surveyor Engineer & Urban-Regional Planner wherein he is deeply involved in providing exact data, measurements and determining properly boundaries. He is also responsible in preparing and maintaining sketches, maps, reports and legal description of surveys.

During his career, Mr. Magalios has gained his expertise and thorough practical experience through challenging positions such as a **Project Site Construction Manager**, **Supervision Head/Construction Manager**, **Construction Site Manager**, **Project Manager**, **Deputy PMS Manager**, **Head of the Public Project Inspection Field Team**, **Technical Consultant**, **Senior Consultant**, **Consultant/Lecturer**, **Construction Team Leader**, **Lead Pipeline Engineer**, **Project Construction Lead Supervising Engineer**, **Lead Site Engineer**, **Senior Site Engineer**, **Senior Site Engineer**, **Mechanical Engineer**, **R.O.W. Coordinator**, **Site Representative**, **Supervision Head**, **Contractor**, Client Site Representative and Acting Client Site Representative for international Companies such as the Public Gas Corporation, Penspen International Limited, Eptista Servicios de Ingeneria S.I., J/V ILF Pantec TH. Papaioannou & Co. – Emenergy Engineering, J/V Karaylannis S.A. – Intracom Constructions S.A., Ergaz Ltd., Alkyonis 7, Palaeo Faliro, Piraeus, Elpet Valkaniki S.A., Asprofos S.A., J/V Depa S.A. just to name a few.

Mr. Magalios is a **Registered Chartered Engineer** and has **Master** and **Bachelor** degrees in **Surveying Engineering** from the **University of New Brunswick**, **Canada** and the **National Technical University of Athens**, **Greece**, respectively. Further, he is currently enrolled for **Post-graduate** in **Quality Assurance** from the **Hellenic Open University**, **Greece**. He has further obtained a Level 4B Certificates in Project Management from the National & Kapodistrian University of Athens, Greece and Environmental Auditing from the Environmental Auditors Registration Association (EARA). Moreover, he is a **Certified Instructor/Trainer**, a **Chartered Engineer** of Technical Chamber of Greece and has delivered numerous trainings, workshops, seminars, courses and conferences internationally.



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Course Program

The following program is planned for this course. However, the course instructor(s) may modify this program before or during the course for technical reasons with no prior notice to participants. Nevertheless, the course objectives will always be met:

Day 1	
0730 – 0800	Registration & Coffee
0800 - 0815	Welcome & Introduction
0815 - 0830	PRE-TEST
	General Requirements
0830 - 0930	Scope & Jurisdiction • Organization of This Division • Responsibilities &
	Duties
0930 - 0945	Break
	General Requirements (cont'd)
0945 – 1100	General Rules for Inspection • Additional General Requirements for Composite
	Reinforced Pressure Vessels (CRPV)
	Material Requirements
1100 – 1215	General Requirements \bullet Mechanical Property Test Requirements for Metals \bullet
	Supplementary Requirements for Bolting
1215 – 1230	Break
1220 1420	Material Requirements (cont'd)
1230 - 1420	Material Design Data • Requirements for Laminate Materials
1420 - 1430	Recap
1430	Lunch & End of Day One

Day 2

	Design Requirements
	General • Basic Design Requirements • Fatigue Evaluation • Fracture
0720 0020	Mechanics Evaluation • Design Using Autofrettage • Design Requirements
0730 - 0930	for Closures, Integral Heads, Threaded Fasteners & Seals • Design
	Requirements for Attachments, Supports & External Heating & Cooling
	Jackets
0930 - 0945	Break
	Design Requirements (cont'd)
	Special Design Requirements for Layered Vessels • Special Design
0945 1100	Requirements for Wire-Wound Vessels & Wire-Wound Frames • Special
0945 - 1100	Requirements for Vessels in Hydrogen Service • Design Requirements for
	Welded Vessels • Experimental Design Verification • Additional Design
	Requirements for Composite Reinforced Pressure Vessels (CRPV)
	Fabrication Requirements
	General Fabrication Requirements • Supplemental Welding Fabrication
1100 1215	Requirements • Fabrication Requirements for Materials with Protective
1100 - 1215	Linings • Heat Treatment of Weldments • Additional Fabrication
	<i>Requirements for Autofrettaged Vessels</i> • <i>Additional Fabrication Requirements</i>
	for Quenched & Tempered Steels
1215 – 1230	Break



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	Fabrication Requirements (cont'd)
	Supplementary Requirements for Materials with Welding Restrictions •
1230 – 1420	Specific Fabrication Requirements for Layered Vessels • Special Fabrication
	Requirements for Wire-Wound Vessels & Frames • Additional Fabrication
	<i>Requirements for Aluminum Alloys</i> • <i>Additional Fabrication Requirements for</i>
	Welding Age-Hardening Stainless Steels • Additional Fabrication
	Requirements for Composite Reinforced Pressure Vessels (CRPV)
1420 – 1430	Recap
1430	Lunch & End of Day Two

Day 3

0730 - 0930	Pressure Relief Devices
	General Requirements • Requirements for Rupture Disk Devices •
	Requirements for Pressure Relief Valves
0930 - 0945	Break
	Pressure Relief Devices (cont'd)
0945 - 1100	<i>Certification Mark</i> • <i>Certification of Flow Capacity of Pressure Relief Valves</i> •
	Requirements for Power-Actuated Pressure Relief Systems
	Examination Requirements
1100 1215	Requirements for Examination Procedures & Personnel Qualification •
1100 - 1213	<i>Requirements for Examination & Repair of Material • Examination of Welds &</i>
	Acceptance Criteria
1215 - 1230	Break
	Examination Requirements (cont'd)
1230 - 1420	Final Examination of Vessels • Additional Examination Requirements for
	Composite Reinforced Pressure Vessels (CRPV)
1420 – 1430	Recap
1430	Lunch & End of Day Three

Day 4

0730 - 0930	Testing Requirements
	<i>Testing Requirements</i> • <i>Impact Testing for Welded Vessels</i>
0930 - 0945	Break
0945 – 1100	Testing Requirements (cont'd)
	Hydrostatic Tests
1100 – 1215	Testing Requirements (cont'd)
	Pressure Test Gages & Transducers
1215 – 1230	Break
1230 - 1420	Testing Requirements (cont'd)
	Additional Testing Requirements for Composite Reinforce Pressure Vessels
	(CRPV)
1420 - 1430	Recap
1430	Lunch & End of Day Four



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Day 5	
0730 - 0930	Marking, Stamping, Reports, & Records
	Contents & Method of Stamping
0930 - 0945	Break
0945 - 1100	Marking, Stamping, Reports, & Records (cont'd)
	Contents & Method of Stamping (cont'd)
1100 1015	Marking, Stamping, Reports, & Records (cont'd)
1100 - 1215	Obtaining & Using Certification Marks
1215 – 1230	Break
1220 1245	Marking, Stamping, Reports, & Records (cont'd)
1230 - 1345	Report Forms & Maintenance of Records
1345 – 1400	Course Conclusion
1400 – 1415	POST-TEST
1415 – 1430	Presentation of Course Certificates
1430	Lunch & End of Course

Simulator (Hands-on Practical Sessions)

Practical sessions will be organized during the course for delegates to practice the theory learnt. Delegates will be provided with an opportunity to carryout various exercises using the state-of-the-art "COMPRESS" simulator.



Course Coordinator

Reem Dergham, Tel: +974 4423 1327, Email: reem@haward.org



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