

COURSE OVERVIEW ME0616
Compressor Operation, Maintenance & Troubleshooting

Course Title

Compressor Operation, Maintenance & Troubleshooting

Course Date/Venue

December 15-19, 2024/Meeting Plus 8, City Centre Rotana Doha Hotel, Doha, Qatar

Course Reference

ME0616

Course Duration/Credits

Five days/3.0 CEUs/30 PDHs



Course Description



This practical and highly-interactive course includes real-life case studies and exercises where participants will be engaged in a series of interactive small groups and class workshops.



This course is designed to provide participants with a good working knowledge on the operation, maintenance and troubleshooting of compressors. It covers the common types, ranges of application, limitation and functions of compressors; the principles of equipment failure patterns; the common factors of why equipment fails; the different aspects of machinery corrosion; and the correct selection of materials for a given application.



At the completion of the course, participants will be able to apply basic approaches to machinery troubleshooting; troubleshoot most possible faults and failures of pumps and compressor; carryout various approaches to be considered in applying corrective action; and employ the principles of dry gas, packing and mechanical seals.

The course will also cover the components and functions of compressors; the features of dry gas seal for centrifugal gas compressor; the troubleshooting of mechanical seal failure; the various maintenance and repair methods used; and the basic concept of bearing care, maintenance, bearing classification and lubrication management.

Course Objectives

Upon the successful completion of this course, each participant will be able to:-

- Apply systematic techniques in the operation, maintenance and troubleshooting of compressors
- Identify the common types of compressors and the ranges of application and limitation and have an overview of centrifugal compressors including its type and function
- Recognize the principles of equipment failure patterns including its type and review the common factors of why equipment fails
- Differentiate between the different aspects of machinery corrosion and to make the correct selection of material for a given application
- Determine the basic approaches to machinery troubleshooting and troubleshoot most possible faults and failures of pumps and compressors and discover the various approaches to be considered in applying corrective actions
- Employ the principles of dry gas, packing and mechanical seals and recognize their components and functions
- Explain the features of dry gas seal for centrifugal gas compressor
- Analyze and troubleshoot mechanical seal failure and identify the various maintenance and repair methods used
- Discuss the basic concept of bearing care and maintenance, bearing classification and lubrication management

Exclusive Smart Training Kit - H-STK®



Participants of this course will receive the exclusive “Haward Smart Training Kit” (H-STK®). The H-STK® consists of a comprehensive set of technical content which includes **electronic version** of the course materials conveniently saved in a **Tablet PC**.

Who Should Attend

This course covers systematic techniques and methodologies on the operation, maintenance and troubleshooting of compressors for those who work with mechanical and rotating equipment at industrial plants, petrochemical plants, process plants, utilities, production oil/gas field, or manufacturing facilities. General maintenance personnel, first line supervisors and engineers will find this course extremely useful. Attendees come from a wide variety of industries, skill-levels, company sizes, and job titles.

Accommodation


Accommodation is not included in the course fees. However, any accommodation required can be arranged at the time of booking.

Course Certificate(s)

Internationally recognized certificates will be issued to all participants of the course who completed a minimum of 80% of the total tuition hours.

Certificate Accreditations

Certificates are accreditation by the following international accreditation organizations:-

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British Accreditation Council (BAC)

Haward Technology is accredited by the **British Accreditation Council** for **Independent Further and Higher Education** as an **International Centre**. BAC is the British accrediting body responsible for setting standards within independent further and higher education sector in the UK and overseas. As a BAC-accredited international centre, Haward Technology meets all of the international higher education criteria and standards set by BAC.

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The International Accreditors for Continuing Education and Training (IACET - USA)

Haward Technology is an Authorized Training Provider by the International Accreditors for Continuing Education and Training (IACET), 2201 Cooperative Way, Suite 600, Herndon, VA 20171, USA. In obtaining this authority, Haward Technology has demonstrated that it complies with the **ANSI/IACET 2018-1 Standard** which is widely recognized as the standard of good practice internationally. As a result of our Authorized Provider membership status, Haward Technology is authorized to offer IACET CEUs for its programs that qualify under the **ANSI/IACET 2018-1 Standard**.

Haward Technology's courses meet the professional certification and continuing education requirements for participants seeking **Continuing Education Units (CEUs)** in accordance with the rules & regulations of the International Accreditors for Continuing Education & Training (IACET). IACET is an international authority that evaluates programs according to strict, research-based criteria and guidelines. The CEU is an internationally accepted uniform unit of measurement in qualified courses of continuing education.

Haward Technology Middle East will award **3.0 CEUs** (Continuing Education Units) or **30 PDHs** (Professional Development Hours) for participants who completed the total tuition hours of this program. One CEU is equivalent to ten Professional Development Hours (PDHs) or ten contact hours of the participation in and completion of Haward Technology programs. A permanent record of a participant's involvement and awarding of CEU will be maintained by Haward Technology. Haward Technology will provide a copy of the participant's CEU and PDH Transcript of Records upon request.

Course Fee

US\$ 6,000 per Delegate. This rate includes H-STK® (Haward Smart Training Kit), buffet lunch, coffee/tea on arrival, morning & afternoon of each day.

Course Instructor(s)

This course will be conducted by the following instructor(s). However, we have the right to change the course instructor(s) prior to the course date and inform participants accordingly:



Mr. Abdul Ghani Anadani is a **Senior Process Engineer** with over **45 years** of industrial experience within the **Oil, Gas, Refinery** and **Petrochemical** industries. His expertise widely covers in the areas of **Compressors** Operation & Maintenance, **Process Equipment** Design, Applied **Process Engineering** Elements, **Process Plant** Optimization, **Revamping & Debottlenecking**, **Process Plant** Troubleshooting & Engineering Problem Solving, **Process Plant** Monitoring, **Catalyst** Selection & Production Optimization, Operations Abnormalities & Plant Upset,

Process Plant Start-up & Commissioning, **Clean Fuel** Technology & Standards, Flare, Blowdown & Pressure Relief Systems, **Oil & Gas Field Commissioning** Techniques, **Flare**, Blowdown & Pressure Relief Systems, Operation, Maintenance & Troubleshooting, **Flare** System, **Pressure Vessel** Operation, **Gas Processing**, **Chemical Engineering**. He is also well versed in **Pumps**, **Gas & Steam Turbines**, **Compressors**, **Heat Exchanger**, **Safety Relief Valves**, **Pipelines**, **Piping**, **Pressure Vessels**, **Diesel Engine & Crane** Maintenance, Maintenance Management (Preventive, Predictive, Breakdown), **Reliability** Management, **Condition-Based Monitoring**, **Rotating Equipment**, **Tanks & Tank Farms**, **Pneumatic** System, **Static** Equipment, Failure Analysis, **Auxiliary** Systems, **Ventilation** Systems, **Fuel Supply** Systems, **Emission Control**, **Preventive & Predictive** Maintenance, **Couplings & Shaft Alignment**, **Lubrication** Technology, **Blower & Fan**, **Process** Equipment, **Bearings**, **Motors**, **Gears** and Mechanical **Seals**. Further he is well-versed in **Hydrodesulfurization & Hydrogenation**, **Steam Cracking**, **Acid Gas** Removal & Treatment, **Sulfur** Production & Recovery, **Ethylene** Gas, **Furnaces**, Filtration, Distillation, Extraction, Salt Production, Caustic Soda, Ammonia, Chlorine, Benzene, **P&ID** & Process Modifications, **Distillation Column**, **Process Equipment** Design, **Process Plant** Optimization, **Revamping & Debottlenecking**, **Process Plant** Troubleshooting & Engineering Problem Solving, **Process Plant** Start-up & Commissioning, **Oil & Gas Field Commissioning** Techniques, **Pressure Vessel** Operation, **Gas Processing**, **Process Reactors** Start-Up & Shutdown, **Gasoline Blending** for Refineries, **De-Sulfurization** Technology, **Catalyst** Technology, **Catalytic Reforming**, **Sulphur** Extraction Plant, **Crude Distillation Unit**, **Acid Plant Revamp** and **Crude Pumping**.

During his career life, Mr. Abdul Ghani has gained his practical and field experience through his various significant positions and dedication as the **Technical Manager**, **Shift Supervisor**, **Senior Project Engineer**, **Project Engineer**, **Recruited Engineer**, **Assistant Engineer**, **Technical Consultant**, **Deputy Shift Foreman** and **Shift Foreman** for numerous international companies like **QAPCO** and **Banyas Refinery**.

Mr. Abdul Ghani has a **Consultant** degree in **Chemical Engineering & Technology**. Further, he is a **Certified Instructor/Trainer**, a **Certified Internal Auditor** as per **ISO 9000-2001**, a member of the Syrian Engineers Chamber and has delivered numerous trainings, courses, seminars and workshops internationally.

Training Methodology

All our Courses are including **Hands-on Practical Sessions** using equipment, State-of-the-Art Simulators, Drawings, Case Studies, Videos and Exercises. The courses include the following training methodologies as a percentage of the total tuition hours:-

- 30% Lectures
- 20% Practical Workshops & Work Presentations
- 30% Hands-on Practical Exercises & Case Studies
- 20% Simulators (Hardware & Software) & Videos

In an unlikely event, the course instructor may modify the above training methodology before or during the course for technical reasons.

Course Program

The following program is planned for this course. However, the course instructor(s) may modify this program before or during the course for technical reasons with no prior notice to participants. Nevertheless, the course objectives will always be met:

Day 1: Sunday, 15th of December 2024

0730 – 0800	<i>Registration & Coffee</i>
0800 – 0815	<i>Welcome & Introduction</i>
0815 – 0830	PRE-TEST
0830 – 0930	Introduction <i>Overview of Rotating Equipment • Understanding How Equipment Works</i>
0930 – 0945	<i>Break</i>
0945 – 1100	Compressor Types & Terminology <i>Centrifugal • Axial • Reciprocating • Helical Screw • Ranges of Application & Limitations</i>
1100 – 1215	Centrifugal Compressors Overview <i>Rotors • Balancing Rotor Dynamics • Impellers • Casings</i>
1215 – 1230	<i>Break</i>
1230 – 1420	Centrifugal Compressors Overview (cont'd) <i>Troubleshooting & Preventive Maintenance for Compressors • Bearings • Seals: Labyrinths, Oil Seals & Self-Acting Gas Seals • Couplings • Controls</i>
1420 – 1430	Recap <i>Using this Course Overview, the Instructor(s) will Brief Participants about the Topics that were Discussed Today & Advise Them of the Topics to be Discussed Tomorrow</i>
1430	<i>Lunch & End of Day One</i>

Day 2: Monday, 16th of December 2024

0730 – 0930	Equipment Failure Patterns <i>Materials • Types of Corrosion • Bath-Tub Curve • Actual Equipment Failure Patterns • Actions to Minimize Failure Effect</i>
0930 – 0945	<i>Break</i>
0945 – 1100	Basic Approaches to Machinery Troubleshooting <i>Examples from Recent Failure Incidents Attributed to Design Processing & Manufacturing Deficiencies</i>
1100 – 1215	Troubleshooting Faults & Applying Corrective Action <i>Equipment Performance Monitoring • Vibration Analysis • Fast Fault Finding • Acoustical Troubleshooting • Infra-red Inspection • Oil Analysis</i>

1215– 1230	<i>Break</i>
1230 – 1300	Vibration Analysis DVDs
1300 – 1420	Case Studies
1420 – 1430	Recap <i>Using this Course Overview, the Instructor(s) will Brief Participants about the Topics that were Discussed Today & Advise Them of the Topics to be Discussed Tomorrow</i>
1430	<i>Lunch & End of Day Two</i>

Day 3: Tuesday, 17th of December 2024

0730 – 0830	Introduction to Dry Gas Seals <i>Principle of Operation • Materials of Construction • Manufacturing & Verification Testing</i>
0830 – 0930	Packing & Mechanical Seals <i>Compression Packing • Molded (Automatic) Packing • Basic Principles of Mechanical Seals • Face Materials • Secondary Seal Materials • Single Mechanical Seals • Single Mechanical Seal • Flushing Plans</i>
0930 – 0945	<i>Break</i>
0945 – 1045	Flowserve DVD
1045 – 1215	Case Studies
1215 – 1230	<i>Break</i>
1230 – 1330	Seal Support Systems <i>Dual Sealing Systems & Flushing Plans • API 682 Reference Guide • Gas Barrier Seal Technology for Pumps • Support Systems for Dry Gas (Self Acting) Compressor Seals • Mechanical Seal Selection Strategies</i>
1330 – 1420	Dry Gas Seal for Centrifugal Gas Compressors
1420 – 1430	Recap <i>Using this Course Overview, the Instructor(s) will Brief Participants about the Topics that were Discussed Today & Advise Them of the Topics to be Discussed Tomorrow</i>
1430	<i>Lunch & End of Day Three</i>

Day 4: Wednesday, 18th of December 2024

0730 – 0930	Mechanical Seal Failure Analysis & Troubleshooting <i>Failure Analysis • Mechanical Seal Troubleshooting • Determining Leakage Rates • Ascertaining Seal Stability</i>
0930 – 0945	<i>Break</i>
0945 – 1100	Mechanical Seal Maintenance & Repair <i>Bellows Seal Repair • Cartridge Seal Installation & Management • Seal Face Care</i>
1100 – 1215	Bearing Care & Maintenance <i>Basic Bearing Concepts • Bearing Classifications • Bearing Care & Maintenance • Lubrication Management Break</i>
1215 – 1230	<i>Break</i>
1230 – 1315	Flowserve DVD
1315 – 1420	Case Studies
1420 – 1430	Recap <i>Using this Course Overview, the Instructor(s) will Brief Participants about the Topics that were Discussed Today & Advise Them of the Topics to be Discussed Tomorrow</i>
1430	<i>Lunch & End of Day Four</i>



Day 5: Thursday, 19th of December 2024

0730 – 0900	Preventive Maintenance-Lubrication Cost of Poor Lubrication • Fundamentals-Oil & Grease • Storage & Handling Methods
0900 – 0930	Flowserve DVD
0930 – 0945	Break
0945 – 1100	Preventive Maintenance-Lubrication (cont'd) Comparative Viscosity • Classifications
1100 – 1215	Lubrication DVD
1215 – 1230	Break
1230 – 1345	Preventive Maintenance General Philosophy • Equipment Sparing Factor & Maintenance Approach
1345 – 1400	Course Conclusion Using this Course Overview, the Instructor(s) will Brief Participants about the Course Topics that were Covered During the Course
1400 – 1415	POST-TEST
1415 – 1430	Presentation of Course Certificates
1430	Lunch & End of Course



Practical Sessions

This practical and highly-interactive course includes real-life case studies and exercises:-



Course Coordinator

Reem Dergham, Tel: +974 4423 1327, Email: reem@haward.org