

# **COURSE OVERVIEW FE0920** API RP 580/581 - Risk Based Inspection (RBI)

(Exam Preparation Training)

(40 PDHs)

AWAT

# **Course Title**

API RP 580/581 - Risk Based Inspection (RBI) (Exam Preparation Training) A.O CEUS

#### **Course Reference** FE0920

# Course Duration/Credits

Five days/4.0 CEUs/40 PDHs

# **Course Date/Venue**



Session(s)	Date	Venue	Exam Window	Exam Closing Date
1	May 11-15, 2025	Tamra Meeting Room, Al Bandar Rotana Creek, Dubai, UAE	August 08-29, 2025	May 30, 2025
2	June 16-20, 2025	Glasshouse Meeting Room, Grand Millennium Al Wahda Hotel, Abu Dhabi, UAE	August 08-29, 2025	May 30, 2025
3	September 07-11, 2025	Tamra Meeting Room, Al Bandar Rotana Creek, Dubai, UAE	December 05- 26, 2025	September 26, 2025
4	December 15-19, 2025	Glasshouse Meeting Room, Grand Millennium Al Wahda Hotel, Abu Dhabi, UAE	TBA	ТВА
Exam Venue		bai, Al-Khobar, Jeddah, Kuwait, Am pant has the option to attend at any		

# **Course Description**







#### This practical and highly-interactive course includes practical sessions and exercises where participants carryout welding inspection. Theory learnt in the class will be applied using our state-of-the-art simulators.

API 580 Supplemental Inspection Certification program is designed to train inspectors on Risk-Based Inspection. The program is based on API RP 580 (Risk-Based Inspection), which applicable all inspectors the is to in petroleum/petrochemical industry. The objective of this program is to provide inspectors with advanced (above the basic core API 510, 570 & 653 certifications) knowledge and skills in the area of Risk-Based Inspection based on the information contained in API RP 580.

This course is designed to train individuals who are interested in obtaining the API 580 RBI Inspector Certification, as well as those who are seeking an advanced knowledge of Risk Based Inspection requirements. Included with the course is a prestudy guide and student classroom workbook. The student receives instruction regarding how to take the test, as well as insight into the intricacies of "real world" situations. Daily tests are designed to gauge students' proficiency and understanding of the material.

Haward Technology is proud of its 90% pass rate on all our API sponsored courses.



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# Course Objectives

Upon the successful completion of this course, each participant will be able to:-

- Get prepared for the next API 580 exam and have enough knowledge and skills to pass such exam in order to get the API 580 Inspector certificate
- Discuss API-580 certification and exam as well as computer-based API-580 exam tutorial
- Carryout risk-based inspection, RBI process, risk management and risk reduction
- Explain the risk assessment concepts and differentiate relative risk versus absolute risk
- Recognize RBI concept, types and application including damage mechanisms and failure modes requirements
- Discuss consequence of failure (COF) and probability of failure (POF) for RBI
- Identify the types of RBI assessment and use RBI for risk management
- Apply risk management through inspection and use RBI to establish plans and priorities
- Identify the roles and responsibilities of team leaders and team members including equipment inspector or inspection specialist, corrosion and process specialists and operations and maintenance personnel, etc
- Carryout data and information collection for RBI assessment and plan the RBI program
- Review damage mechanism and assess probability of failure (POF) and consequences of failure (COF)
- Employ risk determination, assessment and management as well as risk management with inspection activities
- Apply other risk management methods, updating RBI assessment and RBI documentation and recordkeeping

# Exclusive Smart Training Kit - H-STK<sup>®</sup>



Participants of this course will receive the exclusive "Haward Smart Training Kit" (**H-STK**<sup>®</sup>). The **H-STK**<sup>®</sup> consists of a comprehensive set of technical content which includes **electronic version** of the course materials conveniently saved in a **Tablet PC**.

# Who Should Attend

This course is designed for those involved in risk based inspection methodologies and practices in refineries, gas, oil and petrochemical facilities. This includes inspection engineers and inspectors who are seeking API-580 certification. Other engineers, inspectors, maintenance staff, facility integrity personnel and asset managers who are considering or implementing risk based inspection systems will definitely benefit from this course.



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#### Exam Eligibility & Structure

Exam candidates shall have the following minimum pre-requisites:-

Education	Years of Experience	Experience Required
BS or higher in engineering	1 year	Any experience in the
or technology	i yeai	petrochemical industry
2-year degree or certificate		Any experience in the
in engineering or technology	2 years	petrochemical industry
Ligh appeal diploma or		Any experience in the
High school diploma or equivalent	3 years	Any experience in the petrochemical industry
No formal education	5 or more years	Any experience in the
		petrochemical industry

#### **Required Codes & Standards**

Listed below are the effective editions of the publications required for this exam for the date(s) shown above. Each student must purchase these documents separately and have them available for use during the class as their cost is not included in the course fees:-

API Recommended Practice 580, Elements of a Risk-Based Inspection Program, 4th Edition, August 2023

*Note:* API and ASME publications are copyrighted material. Photocopies of API and ASME publications are not permitted.

#### API Certificate(s)

API-580 certificate will be issued to participants who have successfully passed the API-580 examination.

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API INDIVIDUAL CERTIFICATION
PROGRAMS 🗇
verifies that
SALEM GHANEM
SALEM UNANEM
HAS MET THE ESTABLISHED AND PUBLISHED REQUIREMENTS FOR API CERTIFICATION AS AN
API 580 RISK BASED INSPECTION
IN ACCORDANCE WITH THE KNOWLEDGE DEFINED IN THE API Recommended Practice 580
CERTIFICATION NUMBER 112567890
ORIGINAL SERVICICATION DATE February 28, 2021 CURRENT CERTIFICATION DATE February 28, 2021 Experiment Date February 28, 2024
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(2) Official Transcript of Records will be provided to the successful delegates with the equivalent number of ANSI/IACET accredited Continuing Education Units (CEUs) earned during the course.







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## Certificate Accreditations

Certificates are accredited by the following international accreditation organizations: -



British Accreditation Council (BAC)

Haward Technology is accredited by the British Accreditation Council for Independent Further and Higher Education as an International Centre. BAC is the British accrediting body responsible for setting standards within independent further and higher education sector in the UK and overseas. As a BAC-accredited international centre, Haward Technology meets all of the international higher education criteria and standards set by BAC.

# The International Accreditors for Continuing Education and Training (IACET - USA)

Haward Technology is an Authorized Training Provider by the International Accreditors for Continuing Education and Training (IACET), 2201 Cooperative Way, Suite 600, Herndon, VA 20171, USA. In obtaining this authority, Haward Technology has demonstrated that it complies with the ANSI/IACET 2018-1 Standard which is widely recognized as the standard of good practice internationally. As a result of our Authorized Provider membership status, Haward Technology is authorized to offer IACET CEUs for its programs that qualify under the ANSI/IACET 2018-1 Standard.

Haward Technology's courses meet the professional certification and continuing education requirements for participants seeking **Continuing Education Units** (CEUs) in accordance with the rules & regulations of the International Accreditors for Continuing Education & Training (IACET). IACET is an international authority that evaluates programs according to strict, research-based criteria and guidelines. The CEU is an internationally accepted uniform unit of measurement in gualified courses of continuing education.

Haward Technology Middle East will award 4.0 CEUs (Continuing Education Units) or 40 PDHs (Professional Development Hours) for participants who completed the total tuition hours of this program. One CEU is equivalent to ten Professional Development Hours (PDHs) or ten contact hours of the participation in and completion of Haward Technology programs. A permanent record of a participant's involvement and awarding of CEU will be maintained by Haward Technology. Haward Technology will provide a copy of the participant's CEU and PDH Transcript of Records upon request.

### Training Fee

**US\$ 5,500** per Delegate + VAT. This rate includes H-STK<sup>®</sup> (Haward Smart Training Kit), buffet lunch, coffee/tea on arrival, morning & afternoon of each day

### Exam Fee

US\$ 560 per Delegate + VAT.

### Accommodation

Accommodation is not included in the course fees. However, any accommodation required can be arranged at the time of booking.



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### Cours Instructor(s)

This course will be conducted by the following instructor(s). However, we have the right to change the course instructor(s) prior to the course date and inform partici-pants accordingly:



Mr. Danny Gul is a Senior Inspection Engineer with extensive years of experience within the Oil & Gas, Petrochemical, Process and Power Industries. His wide expertise lies extensively in the areas of Risk Based Inspection, RBI Methodology, RBI Assessment, Fitness-for-Service (FFS), Tank Inspection & Repair, Tank Calibration & Testing, Welded Tanks for Oil Storage (API 650). Atmospheric & Low Pressure Inspection (API RP 575). Pressure Vessel Inspection & Repair, Inspection & Repair of Erection Activities, Corrosion & Materials Inspection, Metallurgy, Corrosion &

Prevention of Failures, Material Selection & Properties, Corrosion Prevention, Corrosion Technology & Inspection, Materials & Corrosion Control, Metallurgy & Corrosion Engineering, Material Selection & Properties, Welding Inspection Technology, Welding & Machining, Welding Procedure Specifications & Qualifications, Welding Safety, Fabrication & Site Inspection, Site Erection Quality Control, Welding & Non-Destructive Testing (NDE), Hydro & Pneumatic Testing, Degradation Mechanism & Consequence Analysis, Risk Management & Reduction, Risk Analysis, Risk Determination & Assessment, Equipment Integrity & Reliability, Failure Mode & Effect Analysis (FMEA), Reliability & Asset Management, Piping System, Process Hazard Analysis (PHA), Human Factor Analysis, Hazard & Operability (HAZOP), Layer of Protection Analysis (LOPA), QRA, SIL Evaluation, FTA, ETA and Safety & Environmental Assessment.

During his Career Life. Mr. Gul has gained his practical and field experience through his various significant positions and dedication as the Professional Mechanical Engineer, an International Welding Engineer (IWE), Inspection Specialist, API 653 Project Control Coordinator, Technical Instructor/Trainer (API ASME), Nuclear Material & Equipment Inspector, QA/QC Head and Expert, API 653 & API 580 Authorized Inspector, Process Safety, Inspection and Integrity Expert for numerous international companies like the Schlumberger, Tumas, Silverteknik, Assystem, American Petroleum Inspector, Alltechmep, TUV Nord and Szutest.

Mr. Gul has a Bachelor's degree in Mechanical Engineering from the Istanbul Technical University, Turkey. Further, he is a Certified Instructor/Trainer, a Certified Aboveground Storage Tank Inspector (API 653), a Certified Risk Based Inspector (API 580), a Certified Corrosion & Materials Inspector (API 571), a Certified Pressure Vessel Inspector (API 510), a Certified Piping Inspector (API 570), and holds a Level 2 certificate in Radiographic Testing (RT) and Ultrasonic Testing (UT) by the certification of Welds and Testing and a Certified Internal Verifier/Trainer/Assessor by the Institute of Leadership & Management (ILM). He has further delivered numerous trainings, courses, seminars, conferences & workshops internationally.

#### Training Methodology

All our Courses are including Hands-on Practical Sessions using equipment, State-ofthe-Art Simulators, Drawings, Case Studies, Videos and Exercises. The courses include the following training methodologies as a percentage of the total tuition hours:-

30% Lectures

- 20% **Practical Workshops & Work Presentations**
- 30% Hands-on Practical Exercises & Case Studies
- 20% Simulators (Hardware & Software) & Videos

In an unlikely event, the course instructor may modify the above training methodology before or during the course for technical reasons.



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# **Course Program**

The following program is planned for this course. However, the course instructor(s) may modify this program before or during the course for technical reasons with no prior notice to participants. Nevertheless, the course objectives will always be met:

Day 1	
0730 – 0800	Registration & Coffee
0800 - 0815	Welcome & Introduction
0815 - 0830	PRE-TEST
0830 - 0930	Introduction to API-580 Certification & Exam Code Books and Recommended Practices Required for the Exam: Body of Knowledge • Are You Qualified? • Studying for the Exam • Schedule a Computer Based Test (CBT) • Re-scheduling/Cancelling a CBT • ProProctor (Remote Exam) • What are the Pre-Test Questions? • Alternative Item Types (AITS) • What to Expect on Test Day
0930 - 0945	Break
0945 - 1100	<i>Computer-Based API-580 Exam Tutorial</i> <i>Welcome &amp; Exam Structure</i> • <i>Navigating through the Exam</i> • <i>Time Remaining</i> • <i>Flagging Questions</i>
1100 – 1200	<i>Computer-Based API-580 Exam Tutorial (cont'd)</i> <i>Answering Multiple-Choice Questions</i> • Using the Calculator • Ending Exam Sections
1200 - 1300	Lunch
1300 – 1400	<i>Overview of Risk-Based Inspection</i> <i>Framework of the RBI Process</i> • <i>Risk Management</i> • <i>Flexibility in Application</i> • <i>Mechanical integrity Focused</i> • <i>RBI Assessment benefits &amp; Limitations</i> • <i>Terms, Definitions, Acronyms and Abbreviations</i>
1400 - 1430	Risk Assessment ConceptsWhat is Risk?• Risk Management & Risk Reduction• Risk ManagementRelative Risk vs. Absolute Risk
1430 - 1530	<b>RBI Concept, Types &amp; Application</b> The Evolution of Inspection Intervals and Due Dates • Damage Mechanisms and Failure Modes Requirements
1530 – 1545	Break
1545 - 1645	<b>RBI Concept, Types &amp; Application (cont'd)</b> Consequence of Failure (COF) and Probability of Failure (POF) for RBI • Precision vs. Accuracy
1645 - 1700	Distribute Homework & Recap
1700	End of Day One

#### Dav 2

Day L				
0730 - 0745	Review of Day 1 & Homework Answers			
0745 0020	RBI Concept, Types & Application (cont'd)			
0745 – 0930	Types of RBI Assessment • Using RBI for Risk Management			
0930 - 0945	Break			
	RBI Concept, Types & Application (cont'd)			
0945 - 1030	Risk Management through Inspection • Using RBI to Establish Plans and			
	Priorities			
	Roles, Responsibilities, Training & Qualifications			
1030 – 1130	Roles and Responsibilities of Team Leaders & Team Members • Equipment			
	Inspector or Inspection Specialist • Corrosion & Process Specialists •			
	Operations & Maintenance Personnel			
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	Roles, Responsibilities, Training & Qualifications
1130 – 1230	Management & Risk Analyst • Environmental and Process Safety Personnel •
	Financial/Business Personnel • Risk Assessment Personnel
1230 - 1330	Lunch
	Data & Information Collection for RBI Assessment
1330 - 1430	Data Needs for Qualitative RBI • Data Needs for Quantitative RBI • Data
1550 - 1450	Needs for Semi-Quantitative RBI • Data Quality • Codes and Standards •
	Sources of Site-Specific Data & Information
	Planning the RBI Program
1430 - 1530	Organizing the Work Process • Essential Steps of an RBI Program • Establish
1450 - 1550	Physical Boundaries of an RBI Assessment • Facilities & Process Units Screening
	Equipment Item Screening
1530 - 1545	Break
	Planning the RBI Program (cont'd)
1545 1(20	Utilities, Emergency & Off-Plot Systems • Establish Operating Boundaries •
1545 – 1630	Start-up and Shutdown • Normal, Upset and Cyclic Operation • Operating
	Time Period • RBI Program Planning
1630 - 1645	Administer Quiz
1645 – 1700	Distribute Homework & Recap
1700	End of Day Two

## Dav 3

Day 3	
0730 - 0745	Review of Day 2 & Homework Answers
0745 – 0930	Damage Mechanism ReviewUnderstanding Damage Mechanisms and the Failure Mode is ImportantInformation Required for a DMRIdentifying Corrosion Rates and DamageMechanismsDM Data ResourcesMR Outcome DocumentationDMRRelationship with IOWs
0930 - 0945	Break
0945 - 1130	<ul> <li>Assessing Probability of Failure (POF)</li> <li>Qualitative POF Analysis • Quantitative POF Analysis • Determination of POF</li> <li>• Determine the Effectiveness of Past Inspections • Determine the Effectiveness of Inspections</li> </ul>
1130 – 1230	Assessing Consequences of Failure (COF) Qualitative Consequence of Failure (COF) Analysis • Semi-Quantitaive Consequence of Failure (COF) Analysis • Categorizing Safety, Health and Environmental Consequence of Failure
1230 - 1330	Lunch
1330 - 1530	<i>Assessing Consequences of Failure (COF) (cont'd)</i> <i>Volume of Fluid Release</i> • <i>Flammable Events (Fire and Explosion)</i> • <i>Releases of</i> <i>Toxic &amp; Other Hazardous Fluids</i>
1530 - 1545	Break
1545 - 1630	<i>Assessing Consequences of Failure (COF) (cont'd)</i> <i>Production (Business Interruption) Consequence of Failure (COF)</i> <i>Maintenance and Reconstruction Impact</i>
1630 - 1645	Administer Quiz
1645 – 1700	Distribute Homework & Recap
1700	End of Day Three



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#### Day 4

0730 - 0745	Review of Day 3 & Homework Answers
	Assessing Consequences of Failure (COF) (cont'd)
0745 - 0845	Factors for Estimating Consequence of Failure (COF) • Factors for Ranking
	Consequences
	Risk Determination, Assessment & Management
0845 - 0930	Determination of Risk • Event Tree Approach to Risk Assessments •
	Understanding Acceptable Levels of Risk
0930 - 0945	Break
	Risk Determination, Assessment & Management (cont'd)
0945 – 1130	Using Risk Assessment in Inspection and Maintenance Planning • Sensitivity
	Analysis • Risk Matrix & Plots • Risk Thresholds
	Risk Management with Inspection Activities
1130 – 1230	Managing Risk by Reducing Uncertainty through Inspection • Inspection
	Activities for Managing Risk
1230 - 1330	Lunch
	Risk Management with Inspection Activities (cont'd)
1330 – 1530	Identifying Risk Management Opportunities for RBI Results • Establishing an
	Inspection Strategy based on Risk Assessment
1530 - 1545	Break
	Risk Management with Inspection Activities (cont'd)
1545 – 1630	Managing Inspection Costs with RBI • Assessing Inspection Results • Achieving
	Lowest Life Sycle Costs with RBI
1630 - 1645	Administer Quiz
1645 – 1700	Distribute Homework & Recap
1700	End of Day Four

#### Day 5

0730 - 0745	Review of Day 4 & Homework Answers
0745 - 0900	<b>Other Risk Management Methods</b> Evaluating Flaws for Fitness-for-Service • Equipment Modification, Re-design and Re-rating • Emergency Isolation & Depressurizing/De-inventory • Modify Process • Water Spray/Deluge & Water Curtain • Blast-resistance Construction
	Additional Risk Management Methods
0900 - 0930	Updating the RBI AssessmentThe Difference Between Evergreening & Reassessment• Why Conduct an RBIReassessment?
0930 - 0945	Break
0945 - 1100	<i>Updating the RBI Assessment (cont'd)</i> Damage Mechanisms and Inspection Activities • Process and Hardware Changes
1100 – 1230	<i>Updating the RBI Assessment (cont'd)</i> <i>RBI Assessment Premise Change</i> • <i>When to Conduct and RBI Reassessment</i>
1230 – 1330	Lunch
1330 - 1530	<b>RBI Documentation &amp; Recordkeeping</b> Documenting the RBI Management System
1530 – 1545	Break
1545 - 1615	<b>RBI Documentation &amp; Recordkeeping</b> (cont'd)Documenting the Outcome of the RBI Assessment• Keys for Success
1615 – 1630	Course Conclusion
1630 - 1645	POST-TEST
1645 – 1700	Presentation of Course Certificate
1700	End of Course



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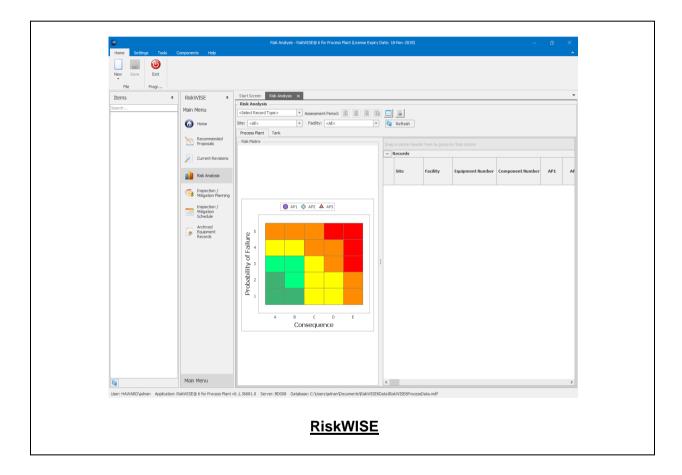


# **MOCK Exam**

Upon the completion of the course, participants have to sit for a MOCK Examination similar to the exam of the Certification Body through Haward's Portal. Each participant will be given a username and password to log in Haward's Portal for the MOCK Exam during the 30 days following the course completion. Each participant has only one trial for the MOCK exam within this 30-day examination window. Hence, you have to prepare yourself very well before starting your MOCK exam as this exam is a simulation to the one of the Certification Body.

### Simulator (Hands-on Practical Sessions)

Practical sessions will be organized during the course for delegates to practice the theory learnt. Delegates will be provided with an opportunity to carryout various exercises using the state-of-the-art simulator "RiskWISE" and "IntegriWISETM".





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Course Coordinator Mari Nakintu, Tel: +971 2 30 91 714, Email: mari1@haward.org



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