



# COURSE OVERVIEW FE0863 AWS-CWEng Certified Welding Engineer Part 3 & 4

#### **Course Title**

AWS-CWEng Certified Welding Engineer Part 3 & 4

#### Course/Date/Venue

July 28 – August 01, 2025/Ajman Meeting Room, Grand Millennium Al Wahda Hotel, Abu Dhabi, UAE

#### Course/Exam Date/Venue

Exam Date : TBA Exam Venue : TBA

Registration Closing Date: 8 weeks before

the course date

# Course Duration/Credits

Five days/4.0 CEUs/40 PDHs

# Course Reference FE0863

#### **Course Description**



This practical and highly-interactive course includes practical sessions and exercises where participants carryout welding inspection. Theory learnt in the class will be applied using the "E-Welding/Fabrication Simulator", the "AWS Tool Kit", the "Structural Weld Replica Kit" and the NDE Equipment (UT, MT & PT).



This course covers the qualification requirements for Welding Engineers. It describes how qualifications are determined, and the practice by which qualification may be attained and maintained.

The course will evaluate the qualifications of each individual, and provide examinations to test the individual's knowledge in engineering skills and knowledge as well as their ability to apply the principles of welding engineering.



The course is intended to supplement the minimum requirements of employers, codes, other standards, or documents and shall not be construed as a preemption of the employer's responsibility for the work or for the performance of the work. It shall be the responsibility of employers to determine that their employee, who, having qualified as a Welding Engineer, is capable of performing the specific duties involved in their career assignments.

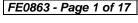
















Further, the course will also discuss the NDE/Weld discontinuities, welding heat sources and arc physics; the differences between CC and CV designs, welding arc characteristics and electron emission; the arc temperature and degree of ionization; the magnetic arc blow, lorentz force, shielding gas drag force and weld penetration and width for different shielding gases; the various arc welding process and controls including resistance welding processes, high energy density welding processes, cutting processes, surfacing processing and solid-state welding processes; and the welding and joining metallurgy.

During this interactive course, participants will learn the weld design, brazing and soldering; the safety and health hazards relating to welding, safety hazards, precautions to avoid injury and possess a working knowledge of safety and fire codes; and the practical welding and related applications of welding engineering concepts in the areas of welding safety, weldment design, welding metallurgy, materials, welding process selection, NDE including visual weld inspection, quality assurance, quality control in accordance with codes, specifications other standards and/or drawings.

Moreover, a person with the demonstrated education, experience, and knowledge as defined by this information and who successfully passes the required examinations is considered qualified as an AWS Certified Welding Engineer (CWEng).

#### **Course Objectives**

Upon the successful completion of this course, each participant will be able to:-

- Get prepared for the AWS Certified Welding Engineer (CWEng) Part 3 and Part 4 exam and have enough knowledge and skills to pass such exam in order to get the AWS-CWEng Certification
- Recognize the NDE/Weld discontinuities covering NDE processes and symbols
- Determine welding heat sources and arc physics including power source static and dynamic characteristics as well as the differences between CC and CV designs, welding arc characteristics and electron emission
- Discuss arc temperature and degree of ionization as well as magnetic arc blow, lorentz force, shielding gas drag force and weld penetration and width for different shielding gases
- Explain the various arc welding process and controls including resistance welding processes, high energy density welding processes, cutting processes, surfacing processing and solid-state welding processes
- Describe welding and joining metallurgy covering crystal structure of metals, melting and solidification, phase transformations and phase diagrams, metallurgy and weld-ability of typical engineering materials, microstructure, mechanical properties, carbon equivalent, hydrogen assisted cracking, etc
- Illustrate weld design, brazing and soldering
- Employ safety and recognize health hazards relating to welding, safety hazards, precautions to avoid injury and possess a working knowledge of safety and fire codes









 Review practical welding and related applications of welding engineering concepts in the areas of welding safety, weldment design, welding metallurgy, materials, welding process selection, NDE including visual weld inspection, quality assurance, quality control in accordance with codes, specifications other standards and/or drawings

### **Exclusive Smart Training Kit - H-STK®**



Participants of this course will receive the exclusive "Haward Smart Training Kit" (H-STK®). The H-STK® consists of a comprehensive set of technical content which includes electronic version of the course materials, sample video clips of the instructor's actual lectures & practical sessions during the course conveniently saved in a Tablet PC.

#### **Who Should Attend**

This course provides a wide understanding and deeper appreciation of welding engineering for inspection, piping and welding engineers who are seeking AWS CWEng certification. Other engineers, managers and technical staffs who are dealing with welding and fabrication will also benefit from this course.

#### **Exam Eligibility & Structure**

To qualify as a Certified Welding Engineer, you must have a combination of qualifying education and work experience, with supporting documentation and should match at least one of the combinations in any one of the grids below:-

| MINIMUM EDUCATION  | MINIMUM WORK EXPERIENCE   |
|--|---|
| Bachelor of Science or Higher Degree in Engineering            | Minimum of one (1) year<br>welding-based work<br>experience       |
| Bachelor of Science or Higher Degree in Engineering Technology | Minimum of two (2) years<br>welding-based work<br>experience      |
| Other Related Bachelor of Science Degree                       | Minimum of five (5) years<br>welding-based work<br>experience     |
| Associate in Applied Science (A.A.S.) degree                   | Minimum of ten (10) years<br>welding-based work<br>experience     |
| High School Diploma or Approved High School Equivalent Program | Minimum of fifteen (15) years<br>welding-based work<br>experience |

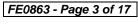
• Candidates are required to successfully complete Parts 1 and 2 of the CWEng examination before progressing to Parts 3 and 4. Upon passing Parts 1 and 2, candidates have one (1) year to apply for Parts 3 and 4.

















#### **Required Codes & Standards**

Listed below are the effective editions of the publications required for the current Welding Engineer Certification Examination. Each student must purchase these documents separately and have them available for use during the class as their cost is not included in the course fees:-

| Reference Title  | Author                               | Publisher   |
|--|--------------------------------------|---|
| ANSI Z49.1 Safety in Welding, Cutting and Allied Processes   |                                      | AWS   |
| Applied Fluid Mechanics, 4th Ed.   | Mott                                 | Merrill Publishing<br>Company                                       |
| ASM Handbook Vol. 17, NDE  |                                      | ASM   |
| ASM Handbook Vol. 6 Welding/Brazing 10th Ed.   |                                      | ASM   |
| AWS D1.1 Structural Welding Code—Steel   |                                      | AWS   |
| Design of Weldments  | Omer W. Blodgett                     | The James F. Lincoln Arc<br>Welding Foundation                      |
| Engineer in Training Manual  |                                      |   |
| Essentials of Engineering Economics, 2nd Ed.   | Riggs & West                         | McGraw Hill   |
| Fracture & Fatigue Control in Structures, Application of Fracture Mechanics  | John M. Barson &<br>Stanley T. Rolfe | Prentice Hall<br>Second Edition, 1987                               |
| Fundamentals of Engineering: The Most Effective FE/EIT Review  | Merle C. Potter                      | Great Lakes Press   |
| Fundamentals of Welding Technology,<br>Modules 1 - 19  |                                      | Gooderham Centre for<br>Industrial Learning                         |
| Handbook of Arc Welding  |                                      | James F. Lincoln Arc<br>Welding Foundation                          |
| Introduction to the Practice of Statistics ISBN 0 7167 2250 X  | Moore & McCabe                       | Freeman   |
| Introductory Physical Metallurgy of Welding  | Easterling                           | Butterworths  |
| Introductory Welding Metallurgy  |                                      | AWS   |
| Manufacturing, Engineering & Technology ISBN 0 201 538460  | Serope and<br>Kalpakjian             | Addison Wesley  |
| Mark's Standard Handbook for Mechanical<br>Engineers   | Avallone and<br>Baumeister           | McGraw Hill   |
| Mechanical Metallurgy  | G. Dieter                            | McGraw Hill   |
| Metals and How to Weld Them  |                                      | James F. Lincoln Arc<br>Welding Foundation,<br>Second Edition, 1990 |
| Modern Welding Technology, 4th Ed.   | H. Cary                              | Prentice Hall   |
| NFPA 51B Standard for Fire Prevention During Welding, Cutting, and Other Hot Work  |                                      | National Fire Protection<br>Association                             |
| Occupational Safety and Health Administration (OSHA). Code of Federal Regulations, Title 29 Labor, Part 1910 Subpart Q – Welding, Cutting, and Brazing |                                      | U.S. Government Printing<br>Office                                  |





















| Occupational Safety and Health Administration (OSHA). Code of Federal Regulations, Title 29 Labor, Part 1910.1200 – Hazard Communication    |                                 | U.S. Government Printing<br>Office                        |
|---|---------------------------------|---|
| Occupational Safety and Health Administration (OSHA). Code of Federal Regulations, Title 29 Labor, Part 1926 Subpart J– Welding and Cutting |                                 | U.S. Government Printing<br>Office                        |
| Physics of Arc Welding  | J. Lancaster                    | Pergamon  |
| Product Design for Manufacture and Assembly ISBN 0 8247 9176 2  | Boothroyd, Dewhurst<br>& Knight | Marcel Dekker   |
| Quality Control, 5th Ed.  | Besterfield                     | Prentice Hall   |
| Robots & Manufacturing Automation   | Asfahl                          | John Wiley  |
| Stainless Steel   | R.A. Lula                       | ASM International, 1986                                   |
| Statics & Strength of Materials, 3rd Edition, ISBN: 0-13-453201-5   | Morrow                          | Prentice Hall   |
| Statics & Strength of Materials: A Parallel Approach to Understanding Structures  | Lawrence J. Wolf                | Merrill Publishing<br>Company                             |
| Welt IT CD, Computer Influence for Welding Personnel  |                                 | Gooderham Centre for<br>Industrial Learning               |
| Weldability of Steels, 4th Edition, ISBN: 1-58145-430-9   | R.D Stout                       | Welding Research Council                                  |
| Welding Aluminum: Theory & Practice   |                                 | The Aluminum<br>Association, Second<br>Edition, June 1991 |
| Welding Design, Modules 30-39   |                                 | Gooderham Centre for<br>Industrial Learning               |
| Welding Encyclopedia  | Jefferson                       | AWS   |
| Welding Handbook Vols. 1,2,3,4,8 <sup>th</sup> Ed.  |                                 | AWS   |
| Welding Metallurgy  | Sindo Kou                       | John Wiley & Sons   |
| Welding Metallurgy  | Linnert                         | AWS   |
| Welding Metallurgy  | J. Lancaster                    | Pergamon  |
| Welding Metallurgy, Modules 8,9,12,20-23  |                                 | Gooderham Centre for<br>Industrial Learning               |

# References for Taking the Part 3 Examination

The following are the reference book(s) used to draw exam questions. Candidates can bring the hard copy of these reference books to a test center.

|   |  | 1                 |
|---|--|-------------------|
| Title   | Publisher: URL   | ISBN              |
| ANSI Z49.1<br>Safety in Welding,<br>Cutting and Allied<br>Processes | AWS https://app.aws.org/technical/AWS_Z49.pdf                                  | 978-0-87171-809-9 |
| AWS Welding Handbook<br>Volume 1                                    | AWS https://www.aws.org/publications/page/welding-handbook-9- edition-volume-1 | 0-87171-657-7     |
| (9 <sup>th</sup> and 10 <sup>th</sup> Editions)                     | AWS https://www.aws.org/publications/page/10th-edition-volume-1                | 978-1-64322-015-4 |























| AWS Welding Handbook<br>Volume 2 (Ninth Edition)                                   | AWS https://www.aws.org/publications/page/welding-handbook-9- edition-volume-2                           | 0-87171-729-8     |
|--|--|-------------------|
| AWS Welding Handbook<br>Volume 3 (Ninth Edition)                                   | AWS https://www.aws.org/publications/page/welding-handbook-9- edition-volume-3                           | 978-0-87171-053-6 |
| AWS Welding Handbook<br>Volume 4 (Ninth Edition)                                   | AWS https://www.aws.org/publications/page/welding- handbook-9- edition-volume-4                          | 978-0-87171-759-7 |
| AWS Welding Handbook<br>Volume 5 (Ninth Edition)                                   | AWS https://www.aws.org/publications/page/welding- handbook-9thedition-volume-5                          | 978-0-87171-856-3 |
| Blodgett: Design of Weldments  | James F. Lincoln Arc Welding Foundation<br>https://www.jflf.org/ProductDetails.asp?ProductCod<br>e=DW    | 0-937390-13-5     |
| Lippold & Kotecki:<br>Welding Metallurgy and<br>Weldability of Stainless<br>Steels | Wiley https://www.wiley.com/enus/Welding+Metallurgy+an d+Weldability+of+Stainless+Steels- p9780471473794 | 978-0-471-47379-4 |

#### References for Taking the Part 4 Examination

The AWS D1.1/D1.1M 24th Edition, 2020 is the only reference material that can be used during the exam. An electronic PDF copy of D1.1 will be available on the screen during the exam.

**IMPORTANT!** Candidates are allowed to bring a hard copy of D1.1 to test centers.

#### Training Methodology

All our Courses are including Hands-on Practical Sessions using equipment, State-of-the-Art Simulators, Drawings, Case Studies, Videos and Exercises. The courses include the following training methodologies as a percentage of the total tuition hours:-

30% Lectures

20% Practical Workshops & Work Presentations

30% Hands-on Practical Exercises & Case Studies

20% Simulators (Hardware & Software) & Videos

In an unlikely event, the course instructor may modify the above training methodology before or during the course for technical reasons.

#### Training Fee

US\$ 6,000 per Delegate + VAT. This rate includes H-STK® (Haward Smart Training Kit), buffet lunch, coffee/tea on arrival, morning & afternoon of each day.

#### **Exam Fees**

US\$ 1,110 per Delegate + VAT.





















#### Course Certificate(s)

Internationally recognized certificates will be issued to all participants of the course who completed a minimum of 80% of the total tuition hours.

#### **Course Accreditations**

Haward Technology is accredited by the following international accreditation organizations:-



#### American Welding Society (AWS)

Haward Technology is the International Agent of the American Welding Society (AWS) and the Authorized Provider of AWS international certification examinations outside the USA. Haward Technology exhibits compliance and adherence to AWS Quality Control Standards in the development, conduct and delivery of certification courses and exams for welding and inspection professionals on behalf of the American Welding Society.

The American Welding Society's certification programs are internationally recognized and are used as a benchmark of quality workmanship and skills within the welding industry around the world.

**IACE**T

The International Accreditors for Continuing Education and Training (IACET

Haward Technology is an Authorized Training Provider by the International Accreditors for Continuing Education and Training (IACET), 2201 Cooperative Way, Suite 600, Herndon, VA 20171, USA. In obtaining this authority, Haward Technology has demonstrated that it complies with the ANSI/IACET 2018-1 Standard which is widely recognized as the standard of good practice internationally. As a result of our Authorized Provider membership status, Haward Technology is authorized to offer IACET CEUs for its programs that qualify under the ANSI/IACET 2018-1 Standard.

Haward Technology's courses meet the professional certification and continuing education requirements for participants seeking Continuing Education Units (CEUs) in accordance with the rules & regulations of the International Accreditors for Continuing Education & Training (IACET). IACET is an international authority that evaluates programs according to strict, research-based criteria and guidelines. The CEU is an internationally accepted uniform unit of measurement in qualified courses of continuing education.

Haward Technology Middle East will award 4.0 CEUs (Continuing Education Units) or 40 PDHs (Professional Development Hours) for participants who completed the total tuition hours of this program. One CEU is equivalent to ten Professional Development Hours (PDHs) or ten contact hours of the participation in and completion of Haward Technology programs. A permanent record of a participant's involvement and awarding of CEU will be maintained by Haward Technology. Haward Technology will provide a copy of the participant's CEU and PDH Transcript of Records upon request.



### **British Accreditation Council (BAC)**

Haward Technology is accredited by the British Accreditation Council for Independent Further and Higher Education as an International Centre. BAC is the British accrediting body responsible for setting standards within independent further and higher education sector in the UK and overseas. As a BAC-accredited international centre, Haward Technology meets all of the international higher education criteria and standards set by BAC.























#### **Course Instructor(s)**

This course will be conducted by the following instructor(s). However, we have the right to change the course instructor(s) prior to the course date and inform participants accordingly:



Mr. Brett Heuchert is a Certified API/AWS/ASNT Inspector & Senior Inspection Engineer with extensive industrial experience in the Oil & Gas, Refineries, Petrochemical and Power industries. His expertise lies extensively in the areas of construction, installation fabrication, erection, inspection, maintenance, operation, rating, repair, alteration, reconstruction, pigging, integrity assessment, flaw evaluation, fitness-for-service (FFS) of Piping, Piping Inspection, Pipelines, Damage Mechanisms, Mechanical & Metallurgical

Failure Mechanisms, Pressure Vessels, Pressure & Leak Testing, Storage Tank, Welding Technology, Metallurgy, Corrosion, Mechanical Integrity Assessment, Vibration Analysis, Positive Material Identification (PMI), Hydro-Testing, Non Destructive Testing (NDT), Refractory Inspection. He is an international expert in several codes and standards relating to pipelines, piping, pressure vessel, tanks, welding and corrosion such as API, ASME, ASNT, AWS, CWB, CGSB, ABSA and NACE. He is currently the Senior Inspector of CNRL Horizon Crude Facility wherein he is responsible for the inspection of all exchanger related components and supervise repairs as per API 510, CNRL specs and relevant codes.

Throughout his career life, Mr. Heuchert has provided significant contributions to the industries by acquiring key positions such as being the Senior Inspector, Quality Control Manager, Engineering Manager, QA Supervisor, Plant Inspector, Technical Mentor, Quality Control Inspector, Quality Assurance Supervisor, Lead QC Inspector, QA Inspector, QA Integrity Inspector, QC Inspector, Foreman, Pipe Fitter, Welder, Technician and Apprentice for international companies such as CNRL Horizon Crude Facility, Capital Power Corporation, ADNOC Technical Institute, Nexen, Edmonton Exchanger, Conpac Construction Ltd., Shell Canada Ltd., Acuren Group Inc.-Irving Oil Refinery, Gas Inspection Inc., Stinger Welding Inc.-Husky Oil Refinery, PML Inspection Services Inc., Carber Testing Inc. and UA Local 488 PipeFitter & Welder Union. Further, he obtained a basic Corrosion Certificate from NACE & delivered numerous trainings, seminars, courses, workshops, and conferences internationally.

#### **Accommodation**

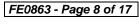
Accommodation is not included in the course fees. However, any accommodation required can be arranged at the time of booking.

















 $\frac{\textbf{Course Program}}{\textbf{The following program is planned for this course. However, the course instructor(s)}}$ may modify this program before or during the course for technical reasons with no prior notice to participants. Nevertheless, the course objectives will always be met:

Monday 29th of July 2025

| Day 1:      | Monday, 28 <sup>th</sup> of July 2025  |
|-------------|--|
| 0730 - 0800 | Registration & Coffee  |
| 0800 - 0815 | Welcome & Introduction   |
| 0815 - 0830 | PRE-TEST   |
| 0830 - 1000 | Part 3 - Welding Related Disciplines: NDE/Weld Discontinuities  NDE Processes (Radiographic, Ultrasonic, Magnetic Particle, Liquid Penetrant, Eddy Current, Etc. – Characteristics, Advantages and Limitations)  |
| 1000 - 1015 | Break  |
| 1015 - 1200 | Part 3 - Welding Related Disciplines: NDE/Weld Discontinuities (cont'd) NDE Symbols  |
| 1200 - 1300 | Lunch  |
| 1300 - 1500 | Part 3 - Welding Related Disciplines: Welding Heat Sources & Arc Physics  Power Source Static and Dynamic Characteristics (Open Circuit Voltage and Short Circuiting Current, Slope) • Differences between CC and CV Designs (Principle of Self-Adjusting) • Welding Arc Characteristics (Current and Voltage Relationship, Arc Length Effect) • Electron Emission (Ionization Potential, Work Function, Electrode Material, Shielding Gas, Arc Stability) |
| 1500 – 1515 | Break  |
| 1515 - 1630 | Part 3 - Welding Related Disciplines: Welding Heat Sources & Arc Physics (cont'd)  Arc Temperature and Degree of Ionization (Shielding Gas Influence) • Magnetic Arc Blow (Work Lead Location and Condition) • Lorentz Force (Effect on Droplet Detachment and on Adjacent Power Cables) • Shielding Gas Drag Force (Effect on Droplet Detachment and Metal Transfer Mode) Weld Penetration and Width for Different Shielding Gases                        |
| 1630 - 1730 | Distribute Homework & Recap  |
| 1730        | End of Day One   |

Tuesday, 29th of July 2025 Dav 2:

| Day L.      | 1 dooddy, 20 0. Gary 2020   |
|-------------|---|
| 0730 - 0830 | Homework Review   |
|             | Part 3 - Welding Related Disciplines: Welding Processes & Controls        |
| 0020 1000   | Arc Welding Processes (SMAW, GMAW, FCAW, GTAW, SAW, PAW) •                |
| 0830 – 1000 | Resistance Welding Processes (RW, High Frequency RW), High Energy Density |
|             | Welding Processes (LBW, EBW)  |
| 1000 - 1015 | Break   |
|             | Part 3 - Welding Related Disciplines: Welding Processes & Controls        |
| 1015 – 1200 | (cont'd)  |
|             | Cutting Processes (OFC, CAC, and PAC) • Surfacing Processing (SW, THSP)   |
|             | Solid-State Welding Processes (FRW, FW)                                   |





















| 1200 - 1300 | Lunch   |
|-------------|---|
| 1200 - 1300 |   |
| 1300 – 1500 | Part 3 - Welding Related Disciplines: Welding & Joining Metallurgy Crystal Structure of Metals (FCC, BCC, HCP, Unit Cells, Lattice Parameter, C/A Ratio, Atom Positions, Interstitial Positions) • Melting and Solidification, Phase Transformations and Phase Diagrams (Eutectic, Eutectoid, Peritectic and Monotectic, Lever Rule Calculation) Metallurgy & Weld-Ability of Typical Engineering Materials (Low Carbon Structural Steels, Cast Irons, Stainless Steels, Nickel Alloys, Aluminum Alloys, Titanium Alloys, Etc.) Microstructure (e.g., Ferrous Alloys – Grain Boundary Ferrite, Acicular Ferrite, Bainite, Martensite, Austenite, Delta Ferrite, etc.) and Mechanical Properties • Carbon Equivalent (CE <sub>IIW</sub> , P <sub>cm</sub> , Expressions, Alloying Content and Carbon Content Effect) |
| 1500 - 1515 | Break   |
| 1515 – 1630 | Part 3 - Welding Related Disciplines: Welding & Joining Metallurgy (cont'd)  Hydrogen Assisted Cracking (Heat-Affected Zone Cracking, Cold Cracking) Base Metal Matching (e.g., Electrodes with High Strength Steels) • Solidification Cracking (Segregation of Impurity Atoms, Shrinkage Cracking, Lamellar Tearing) • Delta Ferrite in Stainless Consumables, Specifications for Consumables (Categories: All Position, Rutile, Basic) • Flux-Metal Reactions (Oxygen and Sulfur Control in Weld Pool) • Typical Temperature Range of a Heat Source   |
| 1630 - 1730 | Distribute Homework & Recap   |
| 1730        | End of Day Two  |

Wednesday, 30th of July 2025 Day 3:

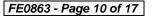
| 0730 - 0830 | Homework Review  |
|-------------|--|
| 0830 – 1000 | Part 3 - Welding Related Disciplines: Welding & Joining Metallurgy (cont'd)  Temperature Distribution in a Weldment • HAZ Formation • Multipass Thermal Experience, Reheated Weld Metal Properties • Weld Macro and Micro-Graph Interpretation • Solidification Profile and Preferred Grain Orientation (Epitaxial Growth)   |
| 1000 - 1015 | Break  |
| 1015 – 1200 | Part 3 - Welding Related Disciplines: Welding & Joining Metallurgy (cont'd)  Origin of Weld Ripples • Special Attributes of Base Metal (As-Cast Structure, Deformation Texture, Oxide on Flame-Cut Surfaces) • Thermal Treatments (Preheat, Postheat, Interpass Influence on Weld Cooling Rate and Residual Stress Distribution) • Solid-State Transformations in Welds (Different Forms of Ferrite, Bainite and Martensite, Sigma Phase in Stainless Steels, Guinier-Preston Type Precipitates Zones and Aging in Aluminum Alloys) • Corrosion (Sensitization In Stainless Steel Welds, Stress Corrosion Cracking |
| 1200 - 1300 | Lunch  |
| 1300 – 1500 | Part 3 - Welding Related Disciplines: Weld Design Structural Fabrication Requirements, Sectional Properties, Stress Gradient Stress Triaxiality, Weld Symbols, Hardness and Microhardness (e.g., Across a Weld Cross Section)  |

















| 1500 - 1515 | Break  |
|-------------|--|
| 1515 – 1630 | Part 3 – Welding Related Disciplines: Weld Design (cont'd)                       |
|             | Tensile Properties, Ductility, Toughness, Fillet Break Test (Influence of Second |
|             | Phase & Porosity) • Ductile Fracture, Brittle Fracture, Fatigue (Initiation,     |
|             | Propagation, Failure, High-Cycle, Low-cycle) • Temperature & Strain Rate Effect  |
| 1630 - 1730 | Distribute Homework & Recap  |
| 1730        | End of Day Three   |

| Day 4:      | Thursday, 31 <sup>st</sup> of July 2025  |
|-------------|--|
| 0730 - 0830 | Homework Review  |
| 0830 – 1000 | Part 3 - Welding Related Disciplines: Brazing & Soldering Characteristics of Brazing and Soldering, Fluxes and Substrates, Capillary Action, Wetting and Spreading, Contact Angle, Joint Clearance, Viscosity, Liquidus and Solidus, Flow of Molten Filler in Horizontal and Vertical Joints (Maximum Penetration and Rate), Filler Metal Systems (Sn-Pb Solders, Ni and Cu Based Alloys, Ag-Cu Based Brazing Alloys) and Intermetallic Compound Formation                   |
| 1000 - 1015 | Break  |
| 1015 – 1200 | Part 3 – Welding Related Disciplines: Brazing & Soldering (cont'd) Characteristics of Brazing and Soldering, Fluxes and Substrates, Capillary Action, Wetting and Spreading, Contact Angle, Joint Clearance, Viscosity, Liquidus and Solidus, Flow of Molten Filler in Horizontal and Vertical Joints (Maximum Penetration and Rate), Filler Metal Systems (Sn-Pb Solders, Ni and Cu Based Alloys, Ag-Cu Based Brazing Alloys) and Intermetallic Compound Formation (cont'd) |
| 1200 – 1300 | Lunch  |
| 1300 – 1500 | Part 3 – Welding Related Disciplines: Safety Recognize Health Hazards Relating to Welding, (Fumes, Toxic Gases, Noise, Radiation). Recognize Safety Hazards, (Electric Shock, Compressed Gases, Fire, Welding in a Confined Space, Welding on Containers and Piping, Moving Equipment). Recognize Precautions to Avoid Injury and Possess a Working Knowledge of Safety and Fire Codes   |
| 1500 - 1515 | Break  |
| 1515 – 1630 | Part 3 - Welding Related Disciplines: Safety (cont'd) Recognize Health Hazards Relating to Welding, (Fumes, Toxic Gases, Noise, Radiation). Recognize Safety Hazards, (Electric Shock, Compressed Gases, Fire, Welding in a Confined Space, Welding on Containers and Piping, Moving Equipment). Recognize Precautions to Avoid Injury and Possess a Working Knowledge of Safety and Fire Codes (cont'd)   |
| 1630 - 1730 | Distribute Homework & Recap  |
| 1730        | End of Day Four  |

Friday, 01st of August 2025 Day 5:

| 0730 - 0830 | Homework Review  |
|-------------|--|
| 0830 – 1000 | Part 4 - Practical Welding & Related Applications: Exam using References on the Application of Welding Engineering Concepts in the Areas of Welding Safety • Weldment Design |
| 1000 - 1015 | Break  |





















| 1015 – 1200 | Part 4 - Practical Welding & Related Applications: Exam using                   |
|-------------|---|
|             | References on the Application of Welding Engineering Concepts in the            |
|             | Areas of (cont'd)   |
|             | Welding Metallurgy • Materials • Welding Process Selection                      |
| 1200 - 1300 | Lunch   |
| 1300 – 1500 | Part 4 - Practical Welding & Related Applications: Exam using                   |
|             | References on the Application of Welding Engineering Concepts in the            |
|             | Areas of (cont'd)   |
|             | NDE including Visual Weld Inspection, Quality Assurance, Quality Control in     |
|             | Accordance with Codes   |
| 1500 – 1515 | Break   |
| 1515 – 1645 | Part 4 - Practical Welding & Related Applications: Exam using                   |
|             | References on the Application of Welding Engineering Concepts in the            |
|             | Areas of (cont'd)   |
|             | Specifications • Other Standards and/or Drawings                                |
| 1645 – 1700 | Course Conclusion   |
|             | Using this Course Overview, the Instructor(s) will Brief Participants about the |
|             | Course Topics that were Covered During the Course                               |
| 1700 – 1715 | POST-TEST   |
| 1715 – 1730 | Presentation of Course Certificates   |
| 1730        | End of Course   |

#### **MOCK Exam**

Upon the completion of the course, participants have to sit for a MOCK Examination similar to the exam of the Certification Body through Haward's Portal. Each Participant will be given a username and password to log in Haward's Portal for the Mock exam during the 30 days following the course completion. Each participant has only one trial for the MOCK exam within this 30-day examination window. Hence, you have to prepare yourself very well before starting your MOCK exam as this exam is a simulation to the one of the Certification Body.

















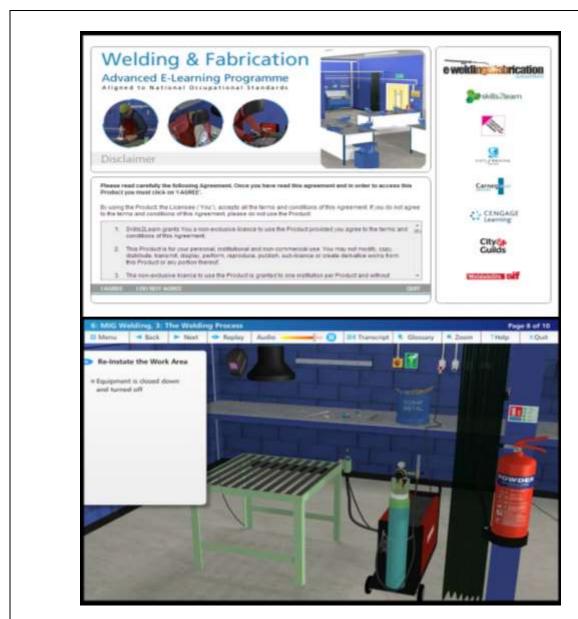






### **Simulator (Hands-on Practical Sessions)**

Practical sessions will be organized during the course for delegates to practice the theory learnt. Delegates will be provided with an opportunity to carryout various exercises using the state-of-the-art "E-Welding & Fabrication", "American Welding Society (AWS) Tool Kit, "Structural Weld Replica Kit", "Ultrasonic Testing (UT) Equipment", "Magnetic Yoke Testing Kit", "Liquid Penetrant Testing Kit" and our specifically designed flawed specimen test components.



E-Welding & Fabrication

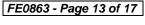




















# **AWS Tool Kit**



**Structural Weld Replica Kit** 



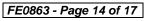




























**Ultrasonic Testing (UT) Equipment** 



# **Ultrasonic Testing Package USM 36**



**Magnetic Yoke Testing Kit** 



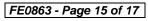




























# **Liquid Penetrant Testing Kit**



Flawed Specimen Test Components



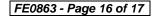




















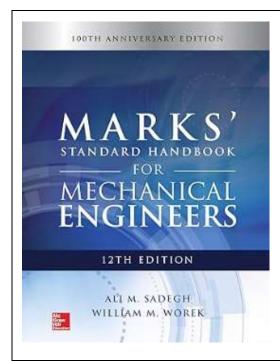






#### Book(s)

As part of the course kit, the following e-book will be given to all participants:



Title : Marks' Standard Handbook For

Mechanical Engineers

ISBN :978-1259588501

: Ali Sadegh, William Worek Author

Publisher: McGraw Hill

# **Course Coordinator**

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